

BY ORDER OF THE SECRETARY OF THE AIR FORCE AIR FORCE MANUAL 91-201

17 November 2008



Safety

EXPLOSIVES SAFETY STANDARDS

COMPLIANCE WITH THIS PUBLICATION IS MANDATORY

ACCESSIBILITY: Publications and forms are available on the e-Publishing website at www.e-Publishing.af.mil for downloading or ordering.

RELEASABILITY: There are no releasability restrictions on this publication.

OPR: HQ AFSC/SEWCertified by: HQ USAF/SED (Mr. William C. Redmond)Supersedes: AFMAN91-201, 18 October 2001Pages: 457

This manual implements Air Force Policy Directive (AFPD) 91-2, Safety Programs, and DoD 6055.9-Std, DoD Ammunition and Explosives Safety Standards. It establishes a central source for explosive safety criteria. It identifies hazards and states safety precautions and rules when working with explosives. It applies to everyone involved in explosives operations of any kind at Air Force, Air National Guard and Air Force Reserve-owned or leased facilities and to US-titled ammunition in contractor or host-nation facilities. Compliance is mandatory, but only as minimum safety standards. See Attachment 1 for a glossary of abbreviations, acronyms, and terms used in this manual. Send major command (MAJCOM) supplements to HQ AFSC/SE, 9700 Avenue G SE, Kirtland AFB NM 87117-5671, for approval before publication. Send recommended changes on AF Form 847, Recommendation for Change of Publication, any conflicts with other Air Force directives as well as general correspondence about the content of this manual through command channels to HO AFSC/SEW, 9700 G Avenue SE, Kirtland AFB NM 87117-5670. Ensure that all records created as a result of processes prescribed in this publication are maintained in accordance with AFMAN 33-363, Management of Records, and disposed of in accordance with the Air Force Records Disposition Schedule (RDS) located at https://www.my.af.mil/gcss-af61a/afrims/afrims/.

SUMMARY OF REVISIONS:

This document has been substantially changed and must be completely reviewed.

- 1.3. General
- 1.4 Deviations
- 1.5 Event Waivers
- 1.6 Waivers
- 1.7 Exemptions
- 1.8 SAF/OS Waivers and Exemptions for New Construction
- 1.9 Exceptions for Non-DoD Explosives Activities on Air Force Installations.

CUMENT PROVIDED BY THE ABBOT

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

- 1.10 Waiver and Exemption Information Requirements.
- 1.11 SAF-Level Waiver and Exemption Information Requirements.
- 1.12 Waiver or Exemption Decision Nomograph.
- 1.13 Periodic Reviews for Exceptions.
- 1.14 Cancellation of Waivers and Exemptions.

Figures

- 1.1. Exception Decision Nomograph—Day-to-Day Operations.
- 1.2. Exception Decision Nomograph—Contingency and War Plans.
- 1.3. Nomograph Plotting Example.

Tables

- 1.1. Likelihood of a Mishap.
- 1.2. Exposure.
- 1.3. Consequence of a Mishap.
- 1.4. Periodic Review Levels for SAF-Level Waivers and Exemptions.

Chapter 2–REACTION EFFECTS

Section 2A	Principal Effects of High Density (HD) 1.1 Events	41
2.1.	Blast.	
2.2.	Fragments.	
2.3.	Thermal Hazards.	
2.4.	Groundshock and Cratering.	
2.5.	Expected Consequences.	
Section 2B	Principal Effects of HD 1.2 Events	47
2.6.	Blast.	
2.7.	Fragments.	
2.8.	Thermal Hazards.	
2.9.	Ejected Items.	
2.10.	Propelled Items.	
2.11.	Firebrands.	
2.12.	Expected Consequences.	
Section 2C	Principal Effects of HD 1.3 Events	49
2.13.	Gas Pressures.	
2.14.	Fragments.	



	2.16. 2.17.	Thermal Hazards. Propelled Items. Firebrands. Expected Consequences.	
Sectio	 2.19. 2.20. 2.21. 2.22. 	Principal Effects of HD 1.4 Events Blast. Fragments. Thermal Hazards. Firebrands. Compatibility Group (CG) S Items. Expected Consequences.	50
Sectio	2.25.	Principal Effects of HD 1.5 and HD 1.6 Events HD 1.5 Effects. HD 1.6 Effects.	50
Tables 2.1. 2.2. 2.3. 2.4. 2.5. Chapt	Expect Probat Genera Genera Genera	ted Peak Incident Pressures From HD 1.1 Events. bility Of Window Breakage From Incident Pressure. al Blast Effects On Personnel–Eardrum Rupture. al Blast Effects On Personnel–Lung Damage. al Blast Effects On Personnel–Lethality Due To Lung Rupture. AZARD CLASSIFICATION	
Sectio	n 3A 3.1. 3.2. 3.3. 3.4. 3.5. 3.6. 3.7.	DoD Hazard Classification System Purpose of Hazard Classification. Responsibility for Hazard Classification. Hazard Classification Authorities. Standards for Determining DoD Hazard Classification. Description of DoD Hazard Classification System. Net Explosive Weight and Net Explosive Weight for Quantity-Distance. Requirement for DoD Hazard Classification.	53
Sectio	n 3B 3.8.	Storage and Transportation Without DoD Hazard Classification Storage and Transportation Without DoD Hazard Classification.	55

- 3.9. Explosives With DOE Hazard Classifications.
 3.10. DoD-Owned Non-Stock-Listed Commercial Explosives.
 3.11. Manufacturing, Research and Development Items.
 3.12. Foreign Explosives.



3.13. Non-DoD-Owned Explosives.

Section 3C 3.14.	Hazard Classification of Unpackaged Items Hazard Classification of Unpackaged Items.	60
Section 3D 3.15. 3.16. 3.17. 3.18. 3.19. 3.20.	 HD 1.2 – Non-mass Explosion, Fragment Producing. HD 1.3 – Mass Fire, Minor Blast or Fragment. HD 1.4 – Moderate Fire, No Significant Blast or Fragment. HD 1.5 – Explosive Substance, Very Insensitive (With Mass Explosion Hazard). 	61
Section 3E 3.21. 3.22.	Compatibility Groups and Sensitivity Groups Storage and Transportation Compatibility Groups. Sensitivity Groups.	63
Chapter 4–R	ISK ASSESSMENTS AND PROTECTION PRINCIPLES	
Section 4A 4.1. 4.2. 4.3. 4.4. 4.5.	Risk Assessments. Requirements for Risk Assessments. Risk Assessments. Operational Risk Management (ORM). System Safety. Professional Assistance for Risk Assessments and System Safety Analys	66 ses.
Section 4B 4.6. 4.7.	Munitions Systems and Equipment Safety Certification of Munitions Systems. Risk Assessments for Explosives Equipment.	67
Section 4C 4.8. 4.9.	Explosives Operations and Facilities Risk Assessment for Explosives Operations. Risk Assessments for Explosives Facilities.	67
Section 4D 4.10 4.11. 4.12. 4.13. 4.14.	Glass Breakage Risk Assessments Purpose of Glass Breakage Risk Assessments. Requirements for Performance of Glass Breakage Risk Assessments. Software Tools for Glass Breakage Risk Assessments. Methodology for Glass Breakage Risk Assessments. Engineering Mitigation Actions for Reducing or Eliminating Glass Break Hazards to Personnel.	68 kage
Section 4E 4.15	Health Hazard and Environmental Assessments Health Hazard Assessments.	71



4.16 Environmental Assessments.

Section 4F Protection Principles..... 71 4.17 Protective Shielding and Remotely Controlled Operations. Intentional Ignition or Initiation of AE. 4.18

- 4.19 Protective Measures.
- 4.20 **Emergency Operations**

Figures

4.1. Six-Step Process of Operational Risk Management.

GENERAL EXPLOSIVES FACILITY DESIGN, CONSTRUCTION AND Chapter 5– MAINTENANCE, AND EQUIPMENT DESIGN, MAINTENANCE AND **INSPECTION**

Section 5A 5.1.	Introduction Applicability.	76
Section 5B 5.2.	Glass Panels Glass Panels in Facilities Exposed to Explosives Hazards.	76
Section 5C	Hazardous Locations	77
5.3.	Hazardous Locations.	
5.4.	Electrical Equipment in Hazardous Locations.	
5.5.	Interior Surfaces in Class II Hazardous Locations.	
5.6.	Hardware in Hazardous Locations.	
5.7.	Static Electricity in Hazardous Locations.	
5.8.	Ventilation in Hazardous Locations.	
Section 5D	Electric Supply Systems	79
5.9.	Electric Supply Systems.	
5.10.	Backup Power.	
Section 5E	Static Grounding and Bonding	79
5.11.	Areas Requiring Static Grounding and Bonding Systems.	
5.12.	Static Grounding and Bonding Requirements.	
5.13.	Permanent Static Grounding Systems.	
5.14.	Temporary Static Grounding or Bonding Cables.	
5.15.	Static Grounding or Bonding Reels.	
5.16.	Belting.	
Section 5F	Conductive Floors	82
5.17.	Areas Requiring Conductive Floors.	02
5.18.	Requirements for Conductive Floors.	
5.19.	Testing and Maintenance of Conductive Floors.	
5.20.	Testing and Maintenance of Conductive Footwear.	
Section 5G	Installed Systems and Equipment Grounds	84



5.21.	Installed Systems and Equipment Grounds.	
Section 5H 5.22.	Lightning Protection Systems Facilities Requiring Lightning Protection Systems.	84
	Lightning Protection System Design.	
	Lightning Protection System Inspection, Testing, and Training.	
5.25.	Lightning Protection System Exceptions.	
Section 5I	General Design Considerations for Explosives Facilities	90
5.26.	51	
5.27.	Non-combustible Construction.	
5.28.		
5.29.	1 0	
5.30.	5	
	Fixed Ladders.	
	Platforms, Runways, and Railings.	
5.33.	8	
	Walkways.	
	Roads.	
	Gates.	
	Drainage.	
	Drains and Sumps.	
	Tunnels.	
	Laundries.	
5.41. 5.42.		
5.42.	Magazine Ventilation and Vermin-Resistance.	
Section 5J	Emergency Exits for Explosives Buildings	95
5.43.	General.	
5.44.	Building Exits.	
5.45.	Exit Doors.	
5.46.	Safety Chutes.	
Section 5K	Explosive Dust Collection Systems	97
5.47.	Vacuum Collection.	
5.48.	Location of Dry-Type Collection Chambers.	
5.49.	Location of Wet-Type Collection Chambers.	
5.50.	Design and Operation of Collection Systems.	
Section 5L	Water Supply and Fire Suppression Systems for Explosives Facilities	99
5.51.	Water Supply for Explosives Manufacturing Areas and Loading Plants.	
5.52.	Automatic Sprinkler Systems.	
5.53.	Deluge Systems.	
Section 5M	Monitoring of Design and Construction of Explosives Facilities	100
5.54.	Monitoring of Design of Explosives Facilities.	
5.55.	Monitoring of Construction of Explosives Facilities.	



Section		1 1 11	100
	5.56.	Removal of Explosives.	
	5.57. 5.58.	Requirements for Maintenance and Repair with Explosives Present. Maintenance of Explosives Facilities.	
	5.59.	Maintenance and Repair in Hazardous Locations.	
	5.60.	Maintenance and Repair of Hazardous Location Equipment and Electrical	
	5.00.	Installations.	
	5.61.	Maintenance and Repair of Electrical Equipment.	
	5.62.	Post-Maintenance and Repair of Explosives Facilities and Equipment.	
Tables			
5.1	Lightn	ing Sideflash Policy for Nuclear Weapon Configurations.	
Chapte	er 6—I	PROTECTIVE CONSTRUCTION AND SPECIFIC EXPLOSIVES	
		FACILITY DESIGNS	
Section			104
	6.1.	General.	
	6.2.	Above Ground Magazines.	
	6.3.	Special Structures.	
	6.4.	High Performance Magazines and Underground Explosives Facilities.	
Section			104
	6.5.	Purpose of Protective Construction.	
	6.6.	Requirements for Use of Protective Construction.	
Section	n 6C	Earth-Covered Magazines	105
	6.7.	Earth-Covered Magazines.	
	6.8.	Earth-Covered Magazine NEWQD Limits.	
	6.9.	Earth-Covered Magazine Design Load Criteria.	
	6.10.	Earth-Covered Magazine Earth Cover Criteria.	
	6.11.	Earth-Covered Magazine Drawings.	
Section	n 6D	Barricaded Open Storage Modules	107
	6.12.	Barricaded Open Storage Modules	
	6.13.	Barricaded Open Storage Modules NEWQD and AE Type Limits.	
	6.14.	Barricaded Open Storage Module Design Criteria.	
Section	n 6E	Barricades	108
	6.15.	Barricades.	
	6.16.	Barricade Size and Orientation for Protection Against High-Speed, Low-A Fragments.	ngle
	6.17.	Barricade Size and Orientation for Barricaded ILD Protection.	
	6.18.	Barricade Construction Materials.	
	6.19.	Barricade Designs.	
	6.20.	Natural Barricades.	
	6.21.	Inspection of Barricades.	
		-	



	6.22.	Earth-Filled, Steel Bin-Type Barricades for Outside Storage.	
	6.23.	ARMCO, Inc. Revetment HD Limits.	
	6.24.	Types of ARMCO, Inc. Revetments.	
	6.25.	Requirements for ARMCO, Inc. Revetments.	
	6.26.	ARMCO, Inc. Revetment Designs.	
Section	n 6G	Substantial Dividing Walls and Blast Doors	112
	6.27.	Substantial Dividing Walls.	
	6.28.	Blast Doors.	
Section	n 6H	Multicube or Segregated Magazines	116
	6.29.	Multicube or Segregated Magazines.	
Figure	?S		
6.1.	Typica	al Eight-Cell Barricaded Open Storage Module.	
6.2.	Deterr	ermination of Barricade Length and Height.	
6.3.	Deterr	nination of Barricade Length and Height ILD Protection.	

Tables

6.1. HD 1.1 IMD for Barricaded Open Storage Module.

Chapter 7-EXPLOSIVES OPERATIONS AND STORAGE

Section 7A 7.1.	Introduction	121
Section 7B	Locally Written Instructions	121
7.3.	Contents of Locally Written Instructions.	
Section 7C 7.4. 7.5.	General Requirements for Operations Involving Explosives Personnel Qualifications. Personnel Limits.	122
7.6. 7.7.	Explosives Limits. Housekeeping.	
7.8. 7.9.	Smoking. Handling of Explosives.	
7.10.	Portable Equipment.	
Section 7D 7.11.		126
7.12. 7.13. 7.14.	Requirement for Static Grounding. Static Grounding for Handling Unpackaged EEDs. Static Grounding for Aircraft During Explosives Loading and Unloading.	
7.15. 7.16.	Static Grounding Techniques. Methods to Reduce Buildup of Static Electricity.	



Section 7E	Testing, Procedures Verification, Disassembling and Modifying	120
7 17	Explosives Items	130
7.17.	Requirements for Test, Disassembly, and Modification of Explosives Items.	
7.18.	Electrical Testing of Explosives Items.	
7.19.		
Section 7F	Requirements for Specific Situations	132
7.20.	· ·	152
7.20.	5	
7.22.	1 2	
7.23.	1 5	
7.24.		
7.25.	Training Involving Blank Ammunition.	
7.26.	Exercises and Training Involving Simulators and Smoke Producing Munitions.	
7.27.	Training and Exercises Involving Explosives.	
7.28.	Military Working Dog Explosives.	
7.29.	Repairing Containers.	
7.30.	1 0	
7.31.	Flight line Munitions Holding Areas.	
Section 7G	Operations in Explosives Storage Spaces	139
7.32.	Operations in Explosives Storage Spaces Containing Explosives.	
Section 7H	Procedures in the Event of Electrical Storms	140
7.33.	Local Lightning Warning System.	
7.34.	Procedures in the Event of Electrical Storms.	
Section 7I	Explosives Storage Requirements	141
7.35.		
7.36.	Explosives Storage in Operating Locations.	
7.37.	Explosives Storage Facility Maintenance.	
7.38.	Explosives Stocks Maintenance.	
7.39.	Marking of Explosives Stocks.	
7.40.	Munitions in Austere Areas.	
7.41.	Privately-owned Ammunition.	
7.42.	Government Arms and Ammunition.	
Section 7J	Storage and Compatibility Principles	144
7.43.	Storage and Compatibility Principles.	
7.44.	Found-on-Base AE.	
7.45.	Dangerously Unserviceable AE.	
Section 7K	Mixed Compatibility Group Storage	145
7.46.	Mixed Compatibility Group Storage.	

Tables

7.1. Storage Compatibility Mixing Chart

Chapter 8–EXPLOSIVES TRANSPORTATION

Section 8A 8.1.	Introduction	148
Section 8B 8.2. 8.3.	Explosives Transportation Standards Federal Regulation. DoD Directives.	148
8.4.	Local Laws Regulating Transportation of Explosives and Dangerous Articles.	
Section 8C 8.5.	Hazard Classification for Explosives Transportation Hazard Classification Requirements for Transportation.	148
8.6. 8.7. 8.8.	Commercial Explosives Hazard Classification Requirements for Transport Compatibility of Explosives During Transportation. Compatibility of Explosives During Temporary Storage.	tation.
Section 8D	Packaging for Explosives Transportation Packaging	150
8.9.	Shipment of Explosives Which Have Been Damaged or Failed To Function.	
8.10.	Transporting Dangerously Unserviceable Explosive Items for Disposal.	
Section 8E 8.11.	Explosives Movement Routes on Base Explosives Movement Routes on Base.	151
Section 8F	Incoming and In-transit Explosives Shipments	151
8.12.	Incoming Explosives Shipments.	
8.13.	In-transit Explosives Shipments.	
8.14.	Inspection of Incoming Explosives Shipments.	
8.15.	Inspection of Outgoing Explosives Shipments.	
8.16.	Interchange Yards.	
8.17.	Holding Yards.	
8.18.	Classification Yards.	
8.19.	AE Transportation Mode Change Locations.	
Section 8G	Transportation and Movement of Explosives by Motor Vehicle and Material	154
8.20.	Handling Equipment.	
8.21.	General.	
8.22.	Transporting Explosives in Passenger Compartments.	
8.23.	Transporting Electro-Explosive Devices.	
8.24.	Transporting Aircraft Seats and Survival Kits.	
8.25.	Packaging	
8.26.	Placarding.	
8.27.	Motor Vehicle Inspection.	
8.28.	Load Protection and Stability.	
8.29.	Loading and Unloading.	

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

- 8.30. Vehicle Refueling.
- 8.31. Battery-Powered Materials Handling Equipment.
- 8.32. Gasoline or Diesel-Powered Materials Handling Equipment.
- 8.33. Liquefied Petroleum and Compressed Natural Gas Fueled Vehicles.
- 8.34. Exposed Explosives Precautions.
- 8.35. Storage of Powered Materials Handling Equipment.
- 8.36. Operating Powered Materials Handling Equipment Inside Structures.
- 8.37. Maintenance of Vehicles Carrying Explosives.

Section 8H Transportation of Explosives by Rail...... 159

- 8.38. General.
- 8.39. Movement of Railcars Containing Explosives.
- 8.40. Spotting Railcars.
- 8.41. Switching Railcars.
- 8.42. Marking Railcars with Blue Flags or Signals.
- 8.43. Loading Railcars.
- 8.44. Loading and Bracing.
- 8.45. Placarding of Railcars.
- 8.46. Railcar Requirements.
- 8.47. Leaking Packages in Railcars.
- 8.48. Tools for Loading and Unloading Railcars.
- 8.49. Sealing Railcars.
- 8.50. Processing Incoming Loaded Railcars.
- 8.51. Rail Interchange Yards.
- 8.52. Rail Holding Yards.
- 8.53. Rail Classification Yards.
- 8.54. Trailers on Flat Cars or Piggyback Explosives Loading and Unloading.

- 8.55. Transportation of Explosives by Air.
- 8.56. Transportation of Explosives by Water.

Chapter 9—PROTECTION OF ELECTRO-EXPLOSIVE DEVICES FROM HAZARDS OF ELECTROMAGNETIC RADIATION TO ORDNANCE (HERO)

Section 9A 9.1. 9.2.	Hazards of Electromagnetic Radiation to Electro-Explosive Devices Chapter Overview. Conducted Electromagnetic Energy.	166
Section 9B	Definitions and Conversion Formulas	166
9.3.	Antenna Gain (G _t).	
9.4.	EED Susceptibility Terms.	
9.5.	Effective Isotropic Radiated Power (EIRP).	
9.6.	Electromagnetic Environment (EME).	
07	$\mathbf{F} = \mathbf{F} \cdot 1 \mathbf{V} \mathbf{F} = \mathbf{F} \cdot 1 1 \mathbf{D} \cdot (\mathbf{D})$	

- 9.7. Far Field/Far Field Distance $(R_{\rm ff})$.
- 9.8. Frequency (f).
- 9.9. HERO Certification.
- 9.10. HERO Classifications.



9.11.	Modern Mobile Emitters (MME).	
9.12.	Near Field.	
9.13.	Safe Separation Distance (SSD).	
9.14.	Traditional Fixed-Location Emitters (TFE).	
9.15.	Transmitted Power (P _t).	
Section 9C	HERO Protection Overview	169
9.16.	Radiated Electromagnetic Energy.	
9.17.	EMR Protection Information.	
9.18.	8	
9.19.	Use of EMR Information.	
Section 9D	Responsibilities for EMR Analyses	171
9.20.	Base-level Safety Office.	
9.21.	Command-level Safety Office.	
9.22.	Communications Squadron and Installation Spectrum Manager (ISM).	
9.23.	Headquarters Air Force Safety Center/Weapons Division (HQ AFSC/SEW).	
9.24.	Civil Engineering Office (CE).	
9.25.	Munitions Squadron/Flight.	
Section 9E	Emitter Categories and Assumptions	172
9.26.	Traditional Fixed-Location Emitter (TFE) Analysis.	
9.27.	Modern Mobile Emitter (MME) Analysis.	
Section 9F	Methods for Protecting EEDs from EMR Hazards	173
9.28.	TFE Safety Procedures for Conventional Weapons and Individual EEDs.	
9.29.	TFE Safety Procedures for Nuclear Weapons.	
9.30.	MME Safety Procedures and Considerations.	
9.31.	Maximum Power Density Criteria.	
Section 9G	Assistance for EMR Analyses	178
9.32.		
9.33.	1	
Section 9H	Deviations to EMR Requirements	179
9.34.	Deviations to EMR Requirements.	

Figures

- 9.1. Categories of EMR Information involved in protecting EEDs.
- 9.2. Recommended SSD for HERO Susceptible Munitions; "Exposed" Configuration.
- 9.3. Example: Recommended SSD for HERO Susceptible Munitions; "Exposed" Configuration.
- 9.4. Recommended SSD for HERO Susceptible Munitions; "In Storage or Ground Transport in a Non-Metallic Container" Configuration.



Tables

9.1.	J 1				
9.2.	Recon	mended Power Densities and SSDs for Nuclear Weapons.			
Chap	ter 10–H	FIRE FIGHTING, EMERGENCY PLANNING AND FIRE PREVEN	TION		
Sectio	on 10A	Hazard Identification for Firefighting and Emergency Planning	186		
	10.1.	Scope and Applicability.			
	10.2.	Fire Divisions.			
	10.3.	Fire Division Symbols.			
	10.4.	Chemical Agent and Chemical Munitions Hazard Symbols.			
	10.5.	Obtaining Firefighting Symbol Decals.			
Sectio	on 10B	Posting Firefighting Symbols	188		
	10.6.	Purpose of Posting Firefighting Symbols.			
	10.7.	Posting Requirements for Firefighting Symbols.			
	10.8.	Exceptions to Posting Firefighting Symbols.			
Sectio	on 10C	Firefighting Measures and Withdrawal Distances	190		
	10.9	Firefighting Measures.			
	10.10.	Fire Withdrawal Distances.			
	10.11.	Improvised Explosive Device Withdrawal Distances.			
		Withdrawal Distances for AE Not Involved in Fire.			
Sectio	on 10D	Emergency Planning	191		
	10.13.	Emergency Planning.			
	10.14.	Fire Drills.			
Sectio	on 10E	Fire Prevention	192		
	10.15.	Heat-Producing Devices.			
	10.16.	Vegetation Control.			
	10.17.	Firebreaks.			
	10.18.	Controlled Burning.			
	10.19.	Flammable Liquids for Cleaning.			
		Paint and Other Flammable Materials.			
	10.21.	Operating Support Equipment.			
	10.22.	Stacking Combustible Material.			
	10.23.	Fire Extinguishers.			
		Storing Water for Firefighting.			
Figur	es				
10 1		inizione Counche la			

- 10.1. Fire Division Symbols.
- 10.2. Chemical Hazard Symbols.
- 10.3. Supplemental Chemical Hazard Symbols.

Tables

10.1. Fire Division Hazards and Actions.

10.2.	Compatibility Group and Chemical Hazard Symbols Required for Storage of Chemical Ammunition and Substances.					
10.3.						
Chapte	er 11–I	LICENSED EXPLOSIVES STORAGE LOCATIONS				
Sectior	11.1. 11.2.	Purpose and Limitations for Licensed Explosives Storage Locations Purpose of Licensed Explosives Storage Locations General Limitations on AE in Licensed Explosives Storage Locations NEWQD Limitations on AE in Licensed Explosives Storage Locations	202			
Sectior	n 11B 11.4. 11.5.	Requirements for Licensed Explosives Storage Locations General Requirements for Licensed Explosives Storage Locations QD Requirements for Licensed Explosives Storage Locations	203			
Sectior	11.6.	Documentation for Licensed Explosives Storage Locations AF Form 2047 Instructions for Completing AF Form 2047 Maintaining the AF Form 2047	204			
Section	n 11D 11.9.	Operations Involving AE Stored in Licensed Explosives Storage Locations Operations Involving AE Stored Licensed Explosives Storage Locations	206			
Section	11.10. 11.11. 11.12. 11.13. 11.14. 11.15. 11.16. 11.17. 11.18. 11.19. 11.20. 11.21. 11.22. 11.23.	Requirements for Specific Licensed Explosives Storage Locations Mobility Storage Exercises Control Tower Survival and Rescue Equipment Riot Control Items Egress Systems Maintenance Shops Gun Systems and Maintenance Shops Incendiary Equipment and Document Destroyer Rod and Gun Clubs Retail Stores Hand Loading. Morale, Welfare, and Recreation Activities Minuteman Handling Team Facility Research and Development Laboratories for Specific Experiments Base Defense Support Munitions for Dispersed Locations	206			
Sectior		Items or Situations not Requiring a License Items or Situations not Requiring a License	211			

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

Figures

11.1. AF Form 2047, Explosives Facility License

Chapter 12–QUANTITY-DISTANCE CRITERIA

14

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

Section 12A 12.1.		213
Section 12B 12.2. 12.3.	Quantity-Distance Principles General. Types of Separations.	213
Section 12C 12.4. 12.5. 12.6. 12.7.	Determining NEWQD of a PES. Maximum NEWQD.	215
	Determining Distances Between PESs and ESs General. Measuring from a PES. Measuring to an ES.	217
12.12.	Quantity-Distance Application Quantity-Distance K-Factors. Paired Relationships. QD Determination.	219
12.14. 12.15. 12.16. 12.17. 12.18. 12.19.	Allowable Exposures. General. Allowable IBD Exposures. Allowable PTRD Exposures. Allowable Unbarricaded ILD Exposures. Allowable Barricaded ILD Exposures. Allowable IMD Exposures. Other Allowable Exposures.	220
	Hazard Zones for ECMs and HASs Hazard Zones for ECMs and HASs.	232
12.22. 12.23. 12.24.	HD 1.1 QD Criteria HD 1.1 Hazardous Fragment Distances. HD 1.1 IBD and PTRD. HD 1.1 ILD. HD 1.1 IMD.	232
12.26.	HD 1.2 QD Criteria. HD 1.2.1 and 1.2.2 QD Criteria. HD 1.2.3 QD Criteria.	237
	HD 1.3 QD Criteria. HD 1.3 QD Criteria.	240



	HD 1.4 QD Criteria. HD 1.4 QD Criteria.	240
	HD 1.6 QD Criteria. HD 1.6 QD Criteria.	240
	HD 6.1 Criteria. HD 6.1 Criteria.	240
12.32. 12.33. 12.34. 12.35. 12.36. 12.37.	Energetic Liquids QD Criteria Scope and Application. Concept. Determination of Energetic Liquids Quantity. Measurement of Separation Distances. Hazard Classification of Energetic Liquids. QD Standards. Contaminated Energetic Liquids.	241
$12.39. \\12.40. \\12.41. \\12.42. \\12.43. \\12.43. \\12.44. \\12.45. \\12.46. \\12.47. \\12.48. \\12.49. \\12.50. \\12.51. \\12.52. \\12.51. \\12.52. \\12.53. \\12.54. \\12.55. \\12.56. \\12.57. \\12.58. \\12.59. \\12.60. \\12.61. \\12.62. \\12.63. \\12.64. \\12.65. \\12.6$	QD Criteria Specific Facilities and Systems General Airfield Criteria. Combat Aircraft Related Activities. Explosives Cargo Aircraft Related Activities. Munitions or Weapons Storage Area Related Activities. Concurrent Servicing Operations (CSO). Hot-Pit Refueling Operations. End-of-Runway and Arm/De-arm Pads and Crew Shelters. Aircraft NEWQD. Explosives Aircraft Exempt from Siting. B-52 Aircraft with Nuclear Weapons Loads. Other Aircraft Configurations. Reduced MCEs for F-15 and F-16 Aircraft with AIM Series Missiles. Hardened Aircraft Shelters (HASs) and Associated AE Facilities. Weapons Storage Vaults in Hardened Aircraft Shelters. Revetments. Aircraft Battle Damage Repair Sites. Helicopter Landing Areas for AE Operations. Defensive or Tactical Missile Batteries. Tactical Missile Separations. Inspection Stations for AE Conveyances. Interchange Yards for AE Conveyances. Holding Yards for AE Conveyances. Classification Yards. AE Transportation Mode Change Locations. Suspect Vehicle Holding Areas. Secure Holding Areas. Secure Holding Areas. Detached Loading Docks.	247
12.61. 12.62. 12.63. 12.64. 12.65.	Classification Yards. AE Transportation Mode Change Locations. Suspect Vehicle Holding Areas. Secure Holding Areas.	



- 12.67. Non-Explosives Loaded Vehicle Parking Areas.
- 12.68. Inert Storage.
- 12.69. Protective Shielding and Remotely Controlled Operations.
- 12.70. Rocket Storage, Checkout, and Assembly (RSCA) Building.
- 12.71. Buffered Storage.
- 12.72. Angled Storage.
- 12.73. Areas for Burning AE.
- 12.74. Areas Used for Intentional Detonations.
- 12.75. EOD Operational Responses.
- 12.76. EOD Proficiency Training Ranges.
- 12.77. EOD Training at Off-Range Locations.
- 12.78. Static Test Firing Propellant Loaded Items.
- 12.79. Military Working Dog (MWD) Explosives Search Training.

12.80. Demilitarization Operations for Expended .50-Caliber and Smaller Cartridge Casings.

- 12.81. POL and Other Hazardous Materials.
- 12.82. Storage Tanks for Water.
- 12.83. Underground Tanks or Pipelines for Non-Hazardous Materials.
- 12.84. Utilities and Services.
- 12.85. LGM-30 (Minuteman).
- 12.86. LGM-118 (Peacekeeper).
- 12.87. Inter-DoD Component Support and Tactical Facilities.
- 12.88. Criteria for non-DoD Explosives Activities on DoD Installations.

- 12.89. General Information.
- 12.90. Support Facilities.
- 12.91. Safety Control Area.
- 12.92. Simultaneous Operations.
- 12.93. Barricades.
- 12.94. Space Launch Complex.
- 12.95. Space Test Facilities.
- 12.96. Risk Management.
- 12.97. Space and Intercontinental Ballistic Missile Criteria.

Figures

- 12.1. Hazard Zones for ECMs.
- 12.2. ECM Orientation Effects on IMD.
- 12.3. Hazard Zones for HASs.
- 12.4. F-15 Aircraft QD Separation Distances for Selected AIM/AGM Series Missile Configurations.
- 12.5. F-16 Aircraft QD Separation Distances for Selected AIM/AGM Series Missile Configurations.
- 12.6. Reduced MCEs and QDs for F-15 Aircraft in the Open.
- 12.7. Reduced MCEs and QDs for F-16 Aircraft in the Open.

12.8. Fragment Zones for General Purpose Bombs.

Tables

- 12.1. HD 1.1 QD Criteria.
- 12.2. HD 1.2.1, 1.2.2, and 1.2.3 QD Criteria.
- 12.2. HD 1.3, 1.4 and 1.6 QD Criteria.
- 12.4. HD 1.1 Default Hazardous Fragment Distances (HFD).
- 12.5. HFD for Open Stacks of Selected HD 1.1 AE.
- 12.6. HD 1.1 IBD and PTRD.
- 12.7. HD 1.1 ILD from an ECM.
- 12.8. HD 1.1 ILD.
- 12.9. HD 1.2.1 QD in the Open.
- 12.10. HDD for HD 1.2.1 Stored in Structures Which Can Contribute to the Debris Hazard.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

- 12.11. HD 1.2.2 QD.
- 12.12. HD 1.3 QD.
- 12.13. HD 1.4 QD.
- 12.14. HD 1.6 QD.
- 12.15. Hazard Classifications and Minimum QD for Energetic Liquids.
- 12.16. Factors to Use When Converting Energetic Liquid Densities.
- 12.17. Energetic Liquid Explosive Equivalents.
- 12.18. QD Criteria for OSHA/NFPA Class I III Flammable and Combustible Energetic Liquids Storage in Detached Buildings or Tanks.
- 12.19. QD Criteria for Energetic Liquid Oxidizer (excluding Liquid Oxygen) Storage in Detached Buildings or Tanks
- 12.20. QD Criteria for Liquid Oxygen Storage in Detached Buildings or Tanks
- 12.21. QD Criteria for Liquid Hydrogen and Bulk Quantities of Hydrazines
- 12.22. HD 1.1 QD for Military Aircraft Parking Areas
- 12.23. HAS Separation Criteria to Prevent Simultaneous Detonation
- 12.24. HAS Separation Criteria for Aircraft Survivability
- 12.25A. QD from a Third Generation HAS PES to an Unhardened ES.
- 12.25B. QD from a First Generation HAS PES to an Unhardened ES.
- 12.26A. Default Maximum Case Fragment Distances versus Diameter for Intentional Detonations.
- 12.26B. Default Maximum Case Fragment Distances versus NEW for Intentional Detonations.
- 12.27. Maximum Case Fragment Distances for Selected Single Item Detonations.
- 12.28. Minuteman TNT Equivalencies.
- 12.29. Peacekeeper TNT Equivalencies.
- 12.30. Criteria for Non-DoD Explosives Activities on DoD Installations.
- 12.31. QD for HD 1.1 for K = 1.1, 1.25, 2, 2.75, 4.5, and 5.
- 12.32. QD for HD 1.1 for K = 6, 8, 9, 11, 18, and 40.

Chapter 13–CONTINGENCIES, COMBAT OPERATIONS, MILITARY OPERATIONS OTHER THAN WAR, AND ASSOCIATED TRAINING

- 13.1. Introduction.
- 13.2. Scope.
- 13.3. Contingencies, Combat Operations, MOOTW, and Associated Training.
- 13.4. Asset Preservation and Minimum Separation Distances.



Section		Planning for Deployments Planning for Deployments.	355
	13C 13.6.	Risk Management. Risk Management.	356
Section		Explosives Site Planning	357
	13.7.	Site Approval.	
	13.8.	11 1	
		Explosives Site Plan Packages.	
	13.10.	Approval Authority for Waivers.	
Section	13E	QD Criteria for Contingencies, Combat Operations, MOOTW and Associated Training.	359
		Basic Load Ammunition Holding Area (BLAHA).	
	13.12.		
		Field Storage and Handling Areas.	
		Forward Arming and Refueling Point (FARP).	
		Airfield Operations.	
		Static Missile Battery Separation.	
		Emergency Destruction.	
	13.18.	Separation From Fuel.	
Tables			
	-	BLAHA and BLSA.	
		equirements for Armored Vehicles.	
13.4.	QD for	Contingency, Combat, and MOOTW Airfields.	
Chapte	er 14–I	EXPLOSIVES SITE PLANNING	
		Introduction	372
		Purpose of Explosives Site Planning.	
		Responsibilities for Explosives Site Planning.	
Section	14B	Explosives Clear Zones	372
Section	14.3.	Explosives Clear Zones.	512
	14.4.	Monitoring of Explosives Clear Zones.	
	14.5.	Mapping Requirements for Explosives Clear Zones.	
	14.6.	Reduction or Re-designation of Explosives Clear Zones.	
Section	14C	Explosives Site Plans	373
	14.7.	Explosives Site Plans.	515
	14.8.	Funding for Projects Requiring Explosives Site Plans.	
	14.9.	Situations Requiring Explosives Site Plans.	
		Situations Not Requiring Explosives Site Plans.	
		Facility Modifications or Change in Use.	
		Explosives Site Plan Development and Installation-level Coordination.	
		Explosives Site Plan Contents.	

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

	iment - iment -	INFORMATION	TER.
<i>Tables</i> 14.1. 14.2.	Evalua	ation Zones for Exposed sites. Based Explosives Siting Acceptance Criteria.	
	1		
14.4.		e Site Location Map.	
14.3.		rm 943.	
14.1.		ctions for Filling out AF Form 943.	
<i>Figure</i>		tion Zone Examples.	
	14.35.	Adopted Forms	
		Prescribed Forms	
Section	n 14F:	Prescribed and Adopted Forms	389
	14.33.	Equivalent Risk-Based Analysis Tool.	
		Quantitative Risk Management and Comparative Analysis.	
	14.31.	Risk-based Site Plan Review Requirements.	
		Risk-based Site Plan Documentation Requirements.	
		Risk-Based Site Planning Requirements.	
Section		Risk Based Siting Risk-Based Siting Tool.	388
с <i>г</i> .	1.45		200
		Alternative AF Form 943 Formats.	
		Automated Explosives Site Planning.	
		Construction Drawings and Structural Engineering Analyses.	
		Site Location Map.	
		AF Form 943.	
		Components of the Explosives Site Plan. Transmittal Letter.	
		Tiered Explosives Site Plans.	
		Explosives Site Plans Involving Exceptions.	
		Siting a Non-Explosives Exposed Site.	
		Installations.	
		Explosives Site Plans for Non-DoD Explosives Activities on Air Force	
Section	n 14D	Explosives Site Plan Requirements	379
	14.10.	Maintenance of Approved Explosives Site Plans.	
		Explosives Site Plan Approval.	
		Process.	
	14.14.	Explosives Site Plan Submission and MAJCOM and Air Force-level Coc	ordination

Attachment – 2	SAMFLE EAFLOSIVES SITE FLAN TRANSMITTAL LETTER.
Attachment – 3	SAMPLE NARRATIVE FOR AIR FORCE QUANTITY-DISTANCE
	EXCEPTION REQUEST
Attachment – 4	SELECTED SECRETARY OF THE AIR FORCE EXEMPTIONS
Attachment – 5	QD GUIDANCE FOR ON-BASE ROADS

20



Chapter 1

INTRODUCTION AND EXCEPTION PROGRAM

Section 1A–Explosives Safety General Instructions

1.1 Policy. It is Air Force policy consistent with operational requirements to:

1.1.1. Provide the maximum possible protection to personnel and property, both inside and outside the installation, from the damaging effects of potential accidents involving ammunition and explosives (AE).

1.1.2. Expose the minimum number of people to the minimum amount of AE for the minimum amount of time consistent with safe and efficient operations. This maxim is known as the cardinal principle of explosives safety.

1.1.3. Ammunition and explosives safety standards herein should be considered minimum standards. Greater protection should be provided when practicable.

1.1.4. Observe explosives safety practices during all operations that include the use of live explosives.

1.1.5. Comply with DoD and Air Force explosives safety and environmental standards.

1.2. Scope.

1.2.1. The provisions of this manual apply:

1.2.1.1. Whenever any explosives, propellant, or similar Hazard Class 1 energetic materials or other ammunition items in Classes 2 through 9 (see paragraph 3.5.1.2) are present on Air Force-owned or -leased facilities (except as allowed in paragraph 1.2.1.3), or are in the custody and control of Air Force civilian or military personnel.

1.2.1.2. Whenever United States (US)-titled AE are in the custody of Air Force civilian or military personnel, or Air Force contractors (except as allowed in paragraph 1.2.1.3).

1.2.1.3. At Air Force-owned and contractor-operated facilities, as specified by contract. Explosives safety requirements and procedures for compliance with current DoD and AF guidance shall be clearly specified in the contract. The contracting officer provides appropriate portions of DoD 4145.26-M to the contractor. Weapons safety personnel from the organization responsible for the contract will advise the contractor on DoD and Air Force explosives safety standards specified in the contract. In the event explosive safety requirements are not specified in a contract, apply the provisions of DoD 4145.26-M, *DoD Contractors Safety Manual for Ammunition and Explosives*.

1.2.1.4. To US-titled AE in host nation facilities. When DoD AE are located in overseas areas, comply with US ammunition and explosives safety standards except when



compliance with more restrictive local standards is made mandatory by an appropriate international agreement. When such ammunition is not in US custody and under US control, comply with US standards to the extent consistent with agreements or arrangements with the host country concerned. If Air Force civilian or military personnel occupy leased bases within North Atlantic Treaty Organization (NATO) countries, also apply the safety distances in Allied Ammunition Storage and Transport Publication (AASTP) - 1, Document AC/258-D/455, *Manual of NATO Safety Principles for the Storage of Military Ammunition and Explosives* to exposures outside the base boundary and NATO criteria to host nation exposed sites (ES) within the base.

1.2.1.5. To Air Force personnel and facilities exposed by any other potential explosion site (PES), whether it be DoD, host nation, or commercial AE. US personnel and UStitled munitions must be accorded the quantity-distance (OD) separation standards required by the Air Force and by DoD, even at foreign locations. US units will document their adherence to these standards by showing that US ESs are located at the required separation distances from host nation PESs. US ESs will be sited according to Chapter 14, and host nation PESs identified on explosives site plans. The identification of host nation PESs does not constitute "siting" because the US does not authorize AE for host nation facilities not under US control. If a violation of Air Force or DoD QD criteria to US targets is possible based on this analysis, obtain a waiver or exemption as outlined in Section 1B. If correction of the problem is beyond US capabilities, notify the host nation commander by letter from the waiver or exemption approval level. Attach to this letter enough information to convey the location, nature and extent of the potential explosives hazards. While other countries are not obligated to follow US rules, it may be helpful to explain to host nations that US QD standards are enforced on US installations, and are based on testing, experience, and scientific analysis.

1.2.1.6. To the following, unless otherwise stated in this manual:

1.2.1.6.1. Day-to-day Operations. Operations a unit conducts on a day-to-day basis, including exercises, training and evaluations.

1.2.1.6.2. Contingency or War Plans. Operations that a unit <u>plans</u> to conduct only during a contingency or combat scenario (see Chapter 13). These operations are defined by operational plans, and are only projections based on possible or likely scenarios. They include planned operations at collocated operating bases (COB).

1.2.1.6.3. Contingencies, Combat Operations, Military Operations Other Than War (MOOTW), and Associated Training. Operations that a unit <u>actually</u> conducts during or leading up to a contingency, combat, or MOOTW situation. These operations may actually occur as previously defined by the operational plan, may be modified from the operational plan, or may be newly defined if an operational plan did not exist prior to the contingency, combat, or MOOTW situation. Associated training immediately supports an impending or on-going contingency, combat, or MOOTW situation. Routine training falls under day-to-day operations per paragraph 1.2.1.6.1.

1.2.1.7. To Air Force contract personnel (except as allowed in paragraph 1.2.1.3) exposed to US-titled AE on Air Force installations. Such personnel may be afforded the same level of protection that would be similarly provided to Air Force civilian and military personnel. The installation weapons safety office will notify the contracting officer, in writing, of explosives hazards to Air Force contract personnel.



1.2.1.8. To the siting and construction of Air Force facilities (except as allowed in paragraph 1.2.2).

1.2.2. Continue to use existing facilities which do not comply with these standards only when current hazards are not greater than those assumed for their original use, and only provided installations can clearly demonstrate that redesign or modification is not feasible, and that the quantity of explosives, propellants, or chemical agents cannot be reduced for reasons of operational necessity.

1.2.2.1. To invoke this grandfathering clause for continued use of such facilities, have the following on file at the installation:

1.2.2.1.1. Date of construction, original purpose and quantity of explosives approved.

1.2.2.1.2. Explosives safety criteria in effect at the time of construction.

1.2.2.1.3. An explanation why redesign or modification is not feasible.

1.2.2.1.4. An explanation why quantities cannot be reduced below existing levels.

1.2.2.1.5. An explanation why current explosives safety criteria cannot be applied to the facility.

1.2.2.1.6. A statement that risks are not greater than those assumed for the original siting.

1.2.2.1.7. Written approval from the installation commander and the major command's Chief of Safety (MAJCOM/SE) when initially invoking grandfather clause.

1.2.2.2. The installation Weapons Safety Manager (WSM) will review the information required in paragraph 1.2.2.1 at least every five years to see if mission changes will allow the facility to be brought into compliance with current standards. If compliance with current standards is not possible and the facility is still being used for its original purpose and in accordance with its original criteria, then continue to maintain the documentation that was generated at the onset. Documentation of the periodic review must be kept on file at the installation.

1.2.2.3. Resiting such facilities requires compliance with these standards unless guidance of paragraph 1.2.2. is met or an exception is obtained in accordance with Section 1B.

1.2.3. Evaluate non-DoD explosives siting submissions on DoD installations only to ensure compliance with DoD explosives safety standards to non-commercial (DoD and public) exposures (see Paragraph 12.88).

1.2.4. Site plans approved by MAJCOM prior to 31 December 1999 are no longer valid and must be submitted for Air Force and DoD approval.

Section 1B–Exception Program

1.3. General.

1.3.1. The ammunition and explosives safety standards herein are designed to manage the risks associated with AE by providing protection against serious injury, loss of life, and damage to property but are not intended to be so rigid as to prevent the Air Force from accomplishing its assigned missions. Consequently, when exceptions from these standards are made, proper authority within the Air Force must accept the added risk to personnel and property against the strategic and other compelling reasons that necessitate such exceptions. Added risk to personnel and property must be analyzed and documented to include methods used to reduce the risk to a level acceptable to the Air Force approval authority.

1.3.2. Ease of operation or convenience are not reasons for requesting an exception.

JMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

1.3.3. This section implements AFI 90-901, *Operational Risk Management*, by providing a mechanism for units to assess the level of risk involved with QD exceptions and by providing guidance on the appropriate approval level for each exception. Make this determination after a complete analysis of the mission, explosives requirements, and facilities.

1.3.4. Out of Continental United States (OCONUS) Locations.

1.3.4.1. Host nation military and civilian personnel must be provided the same level of protection as US personnel. Host nation commanders must be notified when QD exceptions to Air Force standards place host nation personnel at additional risk. Also, where international treaties or Status of Forces Agreements require it, host nation approval must be obtained.

1.3.4.2. See paragraph 1.2.1.5 for additional guidance, when explosives content of host nations facilities may be hazarding Air Force facilities and personnel.

1.3.5. Exceptions need not be submitted when compensatory measures can be taken (e.g., temporarily reducing the authorized net explosive weight for quantity-distance (NEWQD) of a PES) that will avoid an exception. Document as prescribed in paragraphs 14.22.8 and 14.23.12.

1.3.6. Exceptions need not be submitted for situations that, upon analysis by Headquarters Air Force Safety Center/Weapons Safety Division (HQ AFSC/SEW) and the DoD Explosives Safety Board (DDESB), are determined to provide the required degree of safety through use of protective construction or other specialized safety features.

1.3.7. MAJCOM/Weapons Safety (SEW) and the host base weapons safety offices must maintain copies of current waivers, exemptions, deviations, and compensatory measures for day-to-day operations as well as contingency and war plans.

1.3.8. Day-to-day operations involving exceptions must not be allowed until the exceptions are approved by the required approval authority (see paragraph 13.10 for direction concerning contingencies, combat operations, MOOTW, and associated training).



1.3.9. Exception is the inclusive term for any departure from the requirements of this manual. Exceptions are further divided into deviations, event waivers, waivers, exemptions, and Secretary of the Air Force/Office of the Secretary (SAF/OS) waivers and exemptions for new construction.

1.4. Deviations. A deviation is a written authority permitting exceptions from mandatory non-QD requirements of this manual for strategic or other compelling reasons. Generally, Chapters 12 and 13 of this manual contain QD requirements and all other chapters contain non-QD requirements. This paragraph applies to deviations for day-to-day operations as well as contingency and war plans. Deviations for contingencies, combat operations, MOOTW, and associated training will be in accordance with paragraph 13.10.

1.4.1. Deviations from paragraph 5.23.4 "Sideflash Protection for Nuclear Weapons" or paragraph 9.30 "MME Safety Procedures/Considerations," and any/all of their subparagraphs, must be formally approved by HQ AFSC/SEW.

1.4.1.1. Deviation requests shall be documented as required in paragraph 1.4.3 below, with the following changes:

1.4.1.1.1. For deviations from paragraph 5.23.4, there is an additional requirement for a detailed description of compensatory measures which have been developed and are in place. The description shall include the reduced value of side flash separation distance which will be observed.

1.4.1.1.2. For deviations from paragraph 5.23.4, modify the requirement for a risk assessment (paragraph 1.4.3.3) to include only a review of the trade-offs between any expected additional risk from the decreased side flash separation distance and any expected increased safety due to the compensatory measures. The requirements necessary to complete this assessment shall be developed in coordination with HQ AFSC/SEW on a case-by-case basis.

1.4.1.1.3. For deviations from paragraph 9.31, modify the requirement for a risk assessment (paragraph 1.4.3.3) to include only a detailed technical evaluation of the electromagnetic hazards and electro-explosive device (EED) sensitivities involved, and a description of the operational need for the deviation.

1.4.1.1.4. For deviations from either paragraph, there is an additional requirement for a signed statement with the authority to accept any increased risk and acknowledge responsibility for any consequences resulting from performing operations under this deviation.

1.4.1.2. AFSC/SEW will forward copies of all approved deviations to MAJCOM/SEW.

1.4.1.3. MAJCOMs determine the criteria to identify, track and review base level deviations.



1.4.2. MAJCOMs determine approval levels for all other deviations for day-to-day operations and contingency or war plans. MAJCOMs will document required approval levels.

1.4.3. Deviations shall be documented using a memorandum format, and shall include the following information:

1.4.3.1. Requirement of this manual (cite specific reference) that is being excepted.

1.4.3.2. Strategic and other compelling reasons for requesting the deviation.

1.4.3.3. Risk assessment in accordance with Chapter 4.

1.4.3.4. Evaluation of feasible corrective actions and justification why none can currently be implemented (e.g. cost, mission impact).

1.4.3.5. Corrective action or actions which will be pursued to ultimately correct the deviation. Several corrective actions, any one of which may correct the deviation, may be pursued at the same time. For each corrective action being pursued provide associated cost estimate and schedule for completion.

1.4.3.6. If no corrective actions are feasible to ultimately correct the deviation, so state and provide justification.

1.4.3.7. Expiration date, if appropriate.

1.4.4. Deviations will be reviewed every three years. See paragraph 1.13 for review process requirements.

1.5. Event Waivers. An event waiver is a written authority that permits a temporary exception from a mandatory QD requirement of this manual for strategic or other compelling reasons when conditions or circumstances causing the waiver arise unexpectedly and there is not enough time to comply with formal waiver submission procedures. This paragraph applies to event waivers for day-to-day operations. Event waivers for contingencies, combat operations, MOOTW, and associated training will be in accordance with paragraph 13.10. Event waivers are not applicable to contingency/war plans because they are not actual operations.

1.5.1. If the event waiver cannot be corrected within 72 hours submit a formal waiver or exemption. Event waivers are for one-time emergency situations and <u>cannot</u> be renewed.

1.5.2. Event waivers must not be used as a replacement for proper planning. Event waivers do not apply to exceptions where there is a reoccurring requirement; recurring situations require a waiver or exemption.

1.5.3. The responsible commander must approve the event waiver in writing prior to onset of operations, or as soon as possible thereafter, for the length of the emergency but not to exceed 72 hours. If the Air Force unit is a tenant on a non-United States Air Force installation, process according to governing directives.



1.5.4. Event waivers shall be documented using a memorandum format, and shall include the following information:

1.5.4.1. Type and NEWQD of munitions involved.

1.5.4.2. Type of ES. If people are present, give an estimate of the number of civilians and military.

1.5.4.3. Strategic and other compelling reasons for approving the exception.

1.5.4.4. Distance required versus distance available and QD standard not met.

1.5.4.5. Narrative explanation outlining the reason or reasons why the explosive standards could not be met and a discussion of reasonable alternatives considered and rejected.

1.5.4.6. Risk assessment in accordance with Chapter 4.

1.5.4.7. Waiver or exemption decision nomograph for each excepted PES to ES pair (see paragraph 1.12).

1.5.4.8. Expected duration of event waiver.

1.5.4.9. Point of Contact (POC) name, grade, phone, and e-mail.

1.5.5. Unit will fax or e-mail a copy of the approved event waiver to MAJCOM/SEW and HQ AFSC/SEW.

1.6. Waivers. A waiver is a written authority permitting a temporary exception, for existing construction, from a mandatory QD requirement of this manual for strategic or other compelling reasons. Generally, waivers are granted for a short period (5 years or less) pending cancellation or correction of the waived conditions. Waivers will not be granted for periods exceeding 5 years. This paragraph applies to waivers for day-to-day operations as well as contingency and war plans. Waivers for contingencies, combat operations, MOOTW, and associated training will be in accordance with paragraph 13.10.

1.6.1. Waiver approval level for day-to-day operations as well as contingency and war plans will be based on the level of risk assumed by the specific hazard. The approval level is determined by application of the nomograph per paragraph 1.12.

1.6.2. Comply with the information requirements listed in paragraph 1.10 (paragraph 1.11 for SAF-level waivers).

1.6.3. Forward waivers for day-to-day operations, contingency plans and war plans as part of the explosives site plan package. Submit through command channels to HQ AFSC/SEW. Each level of review will scrutinize the package for validity. Return packages failing to meet



the test of strategic or other compelling need, or packages omitting information requirements listed in paragraph 1.10 (or paragraph 1.11 for SAF-level waivers).

1.6.4. Waivers will be reviewed annually on the anniversary of their approval date. See paragraph 1.13 for review process requirements.

1.7. Exemptions. An exemption is a written authority permitting a long-term (more than 5 years) exception, for existing construction, from a mandatory QD requirement of this manual for strategic or other compelling reasons. This paragraph applies to exemptions for day-to-day operations, contingency plans and war plans. Exemptions for contingencies, combat operations, MOOTW, associated training will be in accordance with paragraph 13.10.

1.7.1. Exemption approval level for day-to-day operations, contingency plans and war plans will be based on the level of risk assumed by the specific hazard. The approval level is determined by application of the nomograph per paragraph 1.12.

1.7.2. Comply with the information requirements listed in paragraph 1.10 (paragraph 1.11 for SAF-level exemptions).

1.7.3. Forward exemptions for day-to-day operations, contingency plans and war plans as part of the explosives site plan package. Submit through command channels to HQ AFSC/SEW. Each level of review will scrutinize the package for validity. Return packages failing to meet the test of strategic or other compelling need, or packages omitting information requirements listed in paragraph 1.10 (or paragraph 1.11 for SAF-level exemptions).

1.7.4. Exemptions will be reviewed every 5 years on the anniversary of the approval date. Reviews may be accomplished early to spread out workloads. See paragraph 1.13 for review process requirements.

1.8. SAF/OS Waivers and Exemptions for New Construction. SAF/OS waivers and exemptions are written authorities that permit an exception, for <u>new</u> PES or ES construction, from a mandatory QD requirement of this manual for strategic or other compelling reasons. This paragraph applies to SAF/OS waivers and exemptions for new construction in support of day-to-day operations, contingency plans and war plans. Waivers and exemptions for new construction in support of contingencies, combat operations, MOOTW, associated training will be in accordance with paragraph 13.10.

1.8.1. All planned construction in support of day-to-day operations as well as contingency and war plans which do not meet QD standards must be approved by SAF/OS.

1.8.2. An action which places an existing facility constructed within the past three years at less than prescribed QD requires SAF/OS approval. HQ USAF/Chief of Safety (SE) may deviate from this requirement on a case-by-case basis.

1.8.3. Comply with the information requirements listed in paragraph 1.11.

1.8.4. Forward SAF/OS waivers and exemptions for day-to-day operations, contingency plans and war plans as part of the explosives site plan package. Submit through command



channels to HQ AFSC/SEW. Each level of review will scrutinize the package for validity. Return packages failing to meet the test of strategic or other compelling need, or packages omitting information requirements listed in paragraph 1.11.

1.8.5. See paragraph 1.13 for review process requirements.

1.8.6. Temporary QD departures to workers performing construction will be assessed and approved in accordance with paragraph 1.12.

1.9. Exceptions for Non-DoD Explosives Activities on Air Force Installations. Non-DoD explosives activities that are non-compliant with the explosives safety standards in this manual, but which do not hazard DoD activities or violate QD criteria to DoD activities, will not be processed as exceptions. Instead, explosives site plan packages involving such non-compliant, non-DoD explosives activities will:

1.9.1. Clearly specify situations where non-compliance with explosives safety requirements exists.

1.9.2. Include a risk acknowledgement letter signed by the non-DoD user.

1.9.3. Include installation's weapons safety office recommendation for explosives site plan approval or disapproval with supporting rationale and installation commander coordination.

1.9.4. Coordinate with the non-DoD user prior to higher headquarters submission of the explosives site plan.

1.10. Waiver and Exemption Information Requirements. Preparation of waivers and exemptions is a team effort involving installation safety, civil engineering, and other agencies affected by the waiver or exemption. Involve all supporting and affected agencies to ensure thorough evaluation of the proposed waiver or exemption.

1.10.1. Identify waivers and exemptions for each individual PES to ES relationship not meeting the QD requirements of this manual.

1.10.2. For each excepted PES to ES pair, submit the following information in the explosives site plan package (Attachment 3 contains a sample narrative of a Q-D exception request):

1.10.2.1. Waiver or exemption number.

1.10.2.2. Requirement from this manual (cite specific reference) that is being excepted.

1.10.2.3. Strategic and other compelling reasons for requesting the waiver or exemption.

1.10.2.4. Risk assessment in accordance with Chapter 4.

1.10.2.5. Waiver or exemption decision nomograph (see paragraph 1.12).



1.10.2.6. Evaluation of feasible corrective actions and justification why none can currently be implemented (e.g. cost, mission impact).

1.10.2.7. Corrective action or actions which will be pursued to ultimately correct the waiver or exemption. Several corrective actions, any one of which may correct the waiver or exemption, may be pursued at the same time. For each corrective action being pursued provide associated cost estimate and schedule for completion. (Installation safety staff will keep copies of supporting documentation for corrective actions being pursued.)

1.10.2.8. If no corrective actions are feasible to ultimately correct the waiver or exemption, so state and provide justification.

1.10.2.9. Expiration date, if appropriate.

1.10.3. See paragraph 14.23.10 for identifying waivers and exemptions on the AF Form 943.

1.10.4. If the waiver or exemption decision nomograph (paragraph 1.12) requires SAF/Installations, Environment and Logistics (SAF/IE) approval, comply with the information requirements in paragraph 1.11.

1.11. SAF-Level Waiver and Exemption Information Requirements. This paragraph applies to all waivers and exemptions requiring SAF/OS or SAF/IE approval. To expedite processing of explosives site plans (ESP) with waivers or exemptions through Air Staff and SAF offices, a standardized format is essential. Units or MAJCOMs seeking SAF-level approval for waivers and exemptions will submit all required information electronically. Provide all ESP information required in Chapter 14, even though it may not all be included in the package forwarded to SAF-level. Assemble SAF-level request packages using the following format:

1.11.1. Tab 1. MAJCOM/CC or CV Memorandum. Use the transmittal letter in Attachment 2 as a format for this memorandum.

1.11.2. Tab 2. Maps. Provide the map for the explosives site plan according to paragraph 14.24. Additionally, submit a map which clearly shows the specific waivers and exemptions requiring SAF-level approval. Use separate colors to differentiate between SAF-level waivers and exemptions and those approved at subordinate levels of command. Where existing explosive clear zones are changing, show both the old and new.

1.11.3. Tab 3. AF Form 943, *Explosives Site Plan*. Clearly show which siting pairs are without exceptions, which exceptions require SAF-level approval, and which have received approval at subordinate levels of command. See paragraph 14.23 for specific guidance and Figure 14.3 as an example.

1.11.4. Tab 4. The Specific Standard Not Met. Identify and cite the specific reference in this manual requiring the exemption or waiver. Provide sufficient information to explain the nature of the exemption or waiver. Use highlighted excerpts from this manual to explain the type of separation required (e.g., inhabited building or public traffic route distances) and the



distance required or how the distance is calculated (e.g., QD distance criteria table, fragment distance criteria, etc.).

1.11.5. Tab 5. Justification. In narrative form, provide a detailed explanation of the "strategic or other compelling" reason for requesting the SAF-level waiver or exemption. Use specific references to aircraft sortie rates or other pertinent data to justify the type, quantity, and placement of explosives at the PES. Additionally, fully justify the position of the excepted ES. Provide any additional information, such as higher headquarters inspection findings or limiting factors (LIMFAC) which substantiate the request. Identify all feasible corrective actions and justify why none can currently be implemented (e.g. cost, mission impact).

1.11.6. Tab 6. Risk Assessment. Provide a risk assessment in accordance with Chapter 4. Provide a separate waiver or exemption decision nomograph (paragraph 1.12) for each excepted PES to ES pair requiring SAF-level approval.

1.11.7. Tab 7. Corrective Actions. Discuss any and all actions taken or planned to mitigate the effects of an explosives mishap. Consider such things as building techniques, barricading, glass protection, tiered siting, or planned construction. Identify the specific corrective action or actions which will be pursued to ultimately correct the waiver or exemption. Several corrective actions, any one of which may correct the waiver or exemption, may be pursued at the same time. For each corrective action being pursued provide associated cost estimate and schedule for completion. (Installation safety staff will keep copies of supporting documentation for corrective actions being pursued.) If no corrective actions are feasible to ultimately correct the waiver or exemption, so state and provide justification.

1.11.8. Tab 8. Options. Discuss fully all reasonable options considered by the unit but rejected in favor of the proposed action. Give details as to why each of the other options was not chosen. Discuss limitations to funding, real estate, or other constraints, as appropriate.

1.12. Waiver or Exemption Decision Nomograph. The waiver or exemption decision nomograph is a tool to assess risk, and determine the appropriate authority level for acceptance of that risk, for exceptions from mandatory QD requirements of this manual.

1.12.1. Use the applicable nomograph based on the following situations:

1.12.1.1. For exceptions in day-to-day operations use Figure 1.1.

1.12.1.2. For exceptions in contingency and war plans use Figure 1.2. For combined day-to-day operations, and contingency and war plan ESPs, use Figure 1.1 for exceptions. However, if tiered siting is used, Figure 1.2 may be used for exceptions associated solely with the war plan operations tier.

1.12.1.3. Exceptions for contingencies, combat operations, MOOTW, associated training are addressed in paragraph 13.10. Operations authorized by Homeland Defense directives will use Figure 1.1 within the Continental United States (CONUS), Alaska, Hawaii, U.S. possessions or territories.

1.12.2. Risk-based approval levels range from SAF/IE down to Numbered Air Force (NAF) commander level. As specified in Figures 1.1 and 1.2, NAF commanders may delegate approval authority for the lowest levels of risk to wing commander or equivalent. This delegation must be in writing. Where NAFs do not exist, MAJCOMs will identify an alternate intermediate command level between wing and MAJCOM; if there is no intermediate command level, MAJCOM approval will be required in place of NAF.

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

1.12.3. Override Authority. HQ USAF/SE may elevate any QD exception for day-to-day operations, contingency plans or war plans to the Air Force Chief of Staff for final approval or for information purposes.

1.12.4. The nomograph is a two-step process. First, conduct a risk assessment to categorize the level of risk. Then plot the criteria on the nomograph and determine the approval level.

1.12.4.1. Risk Assessment. Risk levels are calculated based on three criteria:

1.12.4.1.1. Likelihood. The likelihood of a mishap is the relative probability an explosives mishap will occur based on the type of explosives involved, the level of activity at the PES, and external threats to the location. Each excepted PES will be categorized according to one of the five likelihood levels identified in Table 1.1. Contact HQ AFSC/SEW when Table 1.1 fails to describe explosive operations or locations adequately.

1.12.4.1.2. Exposure. Exposure is the amount of time personnel and resources at an ES are exposed to a PES. It is expressed as man-hours per year. Use Table 1.2 to categorize each excepted ES.

1.12.4.1.3. Consequences. The possible consequences of an explosives mishap are based on the worst-case type and amount of explosives present, the construction of both the PES and ES, and the distance between the PES and ES. Use information in Chapter 4 to estimate the potential damage and injuries from a mishap explosion. Consequences will be categorized based on their effect on personnel, mission capability, and other resources according to Table 1.3.

1.12.4.2. Plotting the Nomograph. Each exception pair will have three data points as defined in paragraph 1.12.4.1. Plot each data point on the applicable nomograph. Draw a straight line from the Likelihood point, through the Exposure point, to the Pivot Line. From this point on the Pivot Line, draw a straight line through the Possible Consequences point, to the Approval Level line. Figure 1.3 is an example of a nomograph plot.

1.13. Periodic Reviews for Exceptions.

1.13.1. Periodic reviews of exceptions shall be documented, and include the following:

1.13.1.1. Confirmation of the continued existence of the exception.

1.13.1.2. Verification of the accuracy of the previous data associated with the exception.



1.13.1.3. Validation of the strategic and other compelling reasons for initial approval of the exception.

1.13.1.4. Validation that mitigating actions and stipulations are still in force.

1.13.1.5. Reassessment of proposed corrective actions. Identify any changes to proposed corrective actions and the reasons for those changes.

1.13.1.6. Current cost estimates for proposed corrective actions.

1.13.1.7. Status of progress towards accomplishing corrective actions and eliminating the exception.

1.13.1.8. Estimated date and schedule for completion of corrective actions.

1.13.2. Submit copies of periodic review documentation through command channels to HQ AFSC/SEW.

1.13.3. Use the periodic review documentation to advocate funding, and other support required, for corrective action implementation.

1.13.4. Approval Levels for Reviews.

1.13.4.1. Reviews of deviations from paragraph 5.23.4 "Side Flash Protection for Nuclear Weapons" or paragraph 9.30 "MME Safety Procedures and Considerations," and any or all of its subparagraphs, must be formally approved by HQ AFSC/SEW.

1.13.4.2. MAJCOMs determine approval levels for periodic review of all other deviations. MAJCOMs will document required review approval levels.

1.13.4.3. For non-SAF-level waivers or exemptions approved prior to the waiver/exemption decision nomograph (paragraph 1.12) methodology, use the nomograph to determine the approval level.

1.13.4.4. For non-SAF-level waivers/exemptions approved using the waiver or exemption decision nomograph, the waiver or exemption will be reviewed at the original approval level. However, if PES to ES data has changed, reapply the nomograph to determine the approval level.

1.13.4.5. For waivers where the required time for completion of corrective actions to eliminate the waiver has exceeded 5 years, the waiver shall be reissued by the next higher approval level (unless the waiver was last approved at SAF/IE).

1.13.4.6. For SAF-level waivers and exemptions, see Table 1.4 to determine review approval level.

1.14. Cancellation of Waivers and Exceptions. Units will notify MAJCOM's who will in turn notify HQ AFSC/SEW of waivers and exceptions no longer needed according to procedures outlined in MAJCOM supplements.

Table 1.1.	Likelihood of a Mishap.
------------	-------------------------

Category		Maintenance	Operations		Destruction	Testing
Likelihood	Storage	Inspection, Assembly, Disassembly		Transportatio n		J
Possible. Over a typical career, a mishap can be expected to occur on an intermittent basis within the USAF		Dangerously unserviceable items awaiting destruction				Initial tests of new systems
Seldom. Over a typical career, a mishap can be expected to occur randomly within the USAF.	in an area subject to hostile action such as rockets, missiles, air attacks, or terrorists.	Any operating location in an area subject to hostile actions such as rockets, missiles, air attacks, or terrorists.	Any explosives operations in an area subject to hostile actions such as rockets, missile, air attacks, or terrorists.			
	Dangerously unserviceable items awaiting destruction.	Hazardous environments with gases, fibers, etc.				
<u>Unlikely.</u> Over a typical career, a mishap can be expected to occur infrequently within the		Unserviceable (but not dangerous) items.	TDY operations during exercises, contingencies, or alert.		Burning, detonation, and static firing areas.	
USAF.		Circuit checks.	Hot Cargo Missions of unserviceable or unpackaged material.			
		TDY during contingencies or exercises				
Improbable. Over a typical career, a mishap will rarely occur within the USAF.	Operating stocks in storage requiring handling more than once each month.	Home station during contingencies or exercises.	Home station activities during exercises, contingencies or alert.	Railheads requiring application of QD.		Testing operational systems.
	Unserviceable (but not dangerous) items in storage.	Pyrotechnics	TDY operations during peacetime.			
		Functional tests not placing voltage across firing circuits.	Flightline holding areas/ready service storage locations outside munitions storage areas			
		Outdoor operations during inclement weather.	Deployed ground- based missile meant to be employed in a non- mobile mission for offensive or defensive purposes.			
Practically Impossible. So rare, a mishap is not expected to occur during a typical career.	Serviceable items in extended storage requiring handling less than once each month.	Paint and packing.	Home station flightline explosive activities during peacetime.			
		Operations involving no exposed explosives.	ICBM Launch Facilities.			
			Hot Cargo Missions of serviceable packaged material.			

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

Table 1.2. Exposure.

CATEGORY	LIMITS	EXAMPLE	
Rare	≤ 48 man-hours per year	3 people @ 2 workdays per year OR 1 person @ 6 workdays per year	
Unusual	≤ 288 man-hours per year	3 people @ 1 workday per month OR 36 people @ 1 workday per year	
Occasional	≤ 1248 man-hours per year	3 people @ 1 workday per week OR 1 person @ 3 workdays per week	
Frequent	≤ 10,440 man-hours per year	10 people @ 4 hours per day OR 260 people @ 5 days per year	
Continuous	\geq 10,441 man-hours per year	10 people @ 8 hours per day OR 260 people @ 10 days per year	

Table 1.3. Consequence of a Mishap.

RESOURCE	CATASTROPHIC	CRITICAL	MARGINAL	NEGLIGIBLE
Buildings	 Separation is ≤IMD Unstrengthened buildings will suffer severe structural damage approaching total destruction Mission curtailed Costs equal to or greater than \$1,000,000 loss 	 Separation is > IMD or equal to ILD Unstrengthened buildings will suffer at least 50 percent damage and could approach total destruction Mission interrupted \$200,000 but less than \$1,000,000 loss 	 Separation is > ILD or equal to incremental PTR Unstrengthened building loss expected to equal at least 20 and as much as 50 percent Mission degraded \$10,000 but less than \$200,000 loss 	 Separation is ≥ full PTR but < IBD separation Unstrengthened building loss expected to equal approximately 5 -10 percent of the replacement costs Mission unaffected Must be less than \$10,000 loss
Personnel (Unrelated)	 Separation is IMD or less ≤ K11; ≥ 8 psi overpressure Personnel are likely to be seriously injured due to blast, fragments, debris, and translation (i.e., being struck against hard objects). A 20 percent or better chance of eardrum rupture 	 Separation is ILD or less ≤ K18; ≥ 3.5 psi overpressure A 2-15 percent chance of eardrum damage Personnel may suffer serious injuries from fragments, debris, firebrands, or other objects. 	 Separation is greater than ILD or equal to incremental PTR Occupants of exposed, unstrengthened structures may be injured by blast effects, building debris and displacement or suffer temporary hearing loss. 	 At least full PTR but less than IBD Occupants of exposed, unstrengthened structures may be injured by secondary blast effects, such as falling building debris Personnel in the open are not expected to be killed or seriously injured by blast effects but, fragments and debris may cause some injuries.
Personnel (Related)	 Separation is barricaded ILD or less ≤ K9; ≥ 12 psi overpressure Personnel will be subjected to serious injury or death from direct blast, building collapse, or translation (i.e., being struck against hard objects). 	 Separation is IMD or less ≤ K11; ≥ 8 psi overpressure Personnel are likely to be seriously injured due to blast, fragments, debris, and translation (i.e., being struck against hard objects). A 20 percent or better chance of eardrum rupture 	 Separation is less than ILD < K18; >3.5 psi overpressure A 2-15 percent chance of eardrum damage Personnel may suffer serious injuries from fragments, debris, firebrands, or other objects. 	Not Used
Vehicles (Unrelated)	 - < K9, >12PSI Barricaded Aboveground Magazine Distance - K6, ≥ 27 PSI Vehicles will be overturned and crushed by the blast. - Costs equal to or greater than \$1,000,000 loss 	 Separation is barricaded ILD but < ILD K9, 12 PSI; < K18, >3.5 PSI Vehicles will be heavily damaged, probably to the extent of total loss or severely damaged with minor engine damage, and total glass breakage. \$200,000 but less than \$1,000,000 loss 	 Separation is ≥ ILD < incremental PTR K18, 3.5 PSI; < K24, >2.3 PSI Vehicles will incur extensive, but not severe, body and glass damage consisting mainly of body panel dishing, and cracks in shatter resistant windows. \$10,000 but less than \$200,000 loss 	 Separation is ≥ incremental PTR but < full PTR K24-K30; 2.3-1.7 PSI Vehicles should suffer little damage, unless they are hit by a fragment or the blast causes a momentary loss of control. Must be less than \$10,000 loss
Aircraft	 PARKED AIRCRAFT <k18,>3.5 PSI thru K11, 8 PSI</k18,> Aircraft will be damaged heavily by blast and fragments; destruction by resulting fire is likely. Barricaded ILD; K9, 12 PSI Aircraft will be damaged beyond economical repair both by blast and fragments. Barricaded AGM; K6, 27 PSI Aircraft will be destroyed by blast, thermal, and debris effects. Mission curtailed Costs equal to or greater than \$1,000,000 loss 	 AIRCRAFT IN FLIGHT K30, 1.7 PSI Aircraft that are landing or taking off may lose control and crash. PARKED AIRCRAFT K24, >2.3 PSI thru K18, 3.5 PSI Aircraft are expected to suffer considerable structural damage from blast. Fragments and debris are likely to cause severe damage Mission interrupted \$200,000 but less than \$1,000,000 loss 	PARKED AIRCRAFT - <k30,>1.7 PSI thru K24, 2.3 PSI Aircraft may suffer some damage to the fuselage from blast and possible fragment penetration, but should be operational with minor repair - Mission degraded - \$10,000 but less than \$200,000 loss</k30,>	 PARKED AIRCRAFT -≥K30, ≤1.7 PSI - Parked military and commercial aircraft will likely sustain minor damage due to blast, but should remain airworthy. - Mission unaffected - Must be less than \$10,000 loss

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

THIS DOCUMENT PROVIDED BY THE A	ABBOTT AEROSPACE
TECHNICAL	LIBRARY
ABBO	DTTAEROSPACE.COM

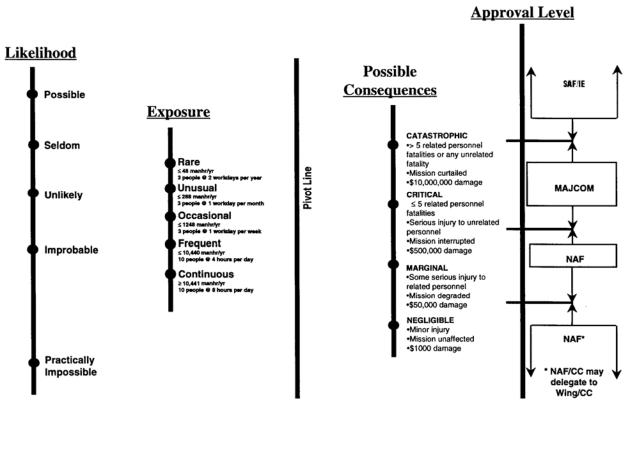
IFANDTHENSAF-approved waiver or
exemption for newPeriodic review within 3
years of construction showsSAF-approval of review
required;
HO US AE/SE may deviat

SAF-approved waiver or exemption for new construction	years of construction shows increased risk (through application of nomograph)	required; HQ USAF/SE may deviate from this requirement on a case-by-case basis
SAF-approved waiver or exemption for new construction	Periodic review within 3 years of construction shows same or decreased risk (through application of nomograph)	Apply nomograph to determine review approval level
SAF-approved waiver or exemption for new construction	Periodic review more than 3 years after construction	Apply nomograph to determine review approval level
SAF-approved waiver or exemption not involving new construction, approved prior to use of nomograph	Periodic review	Apply nomograph to determine review approval level
SAF-approved waiver or exemption not involving new construction, SAF- approval driven by application of the nomograph	Periodic review	Apply nomograph to determine review approval level

Table 1.4. Periodic Review Levels for SAF-Level Waivers and Exemptions.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

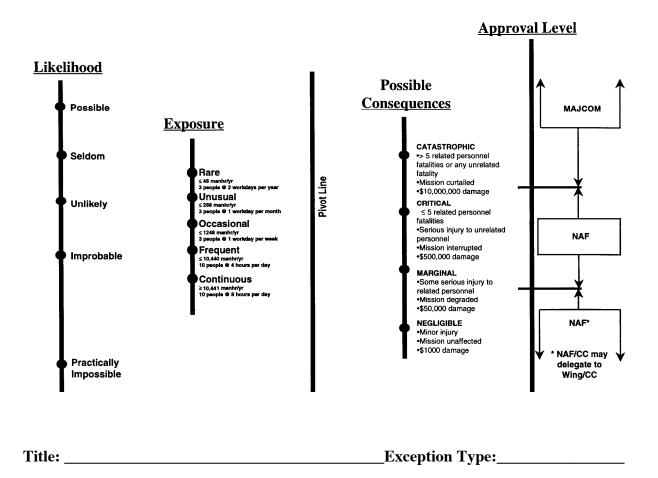
AFMAN 91-201 17 NOVEMBER 2008

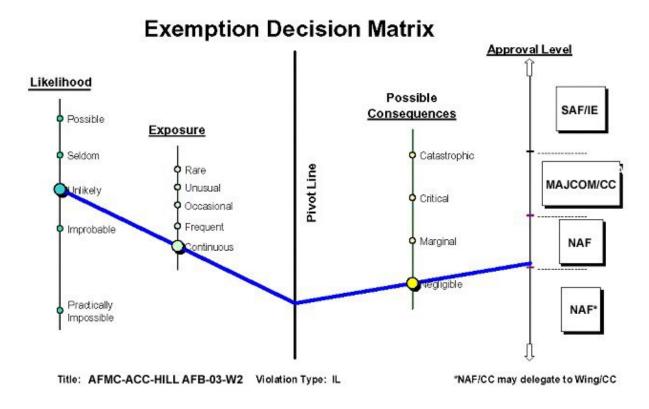


Title: _____Exception Type: _____

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008





Step #1 – Plot the three criteria appropriately on the nomograph.

Step #2 – Draw a line from the LIKELIHOOD plot, through the EXPOSURE plot to the PIVOT LINE.

Step #3 – From the point on the PIVOT LINE, draw a second line through the CONSEQUENCE plot to the APPROVAL LEVEL line.



Chapter 2

REACTION EFFECTS

Section 2A-Principal Effects of High Density (HD) 1.1 Events

2.1. Blast.

2.1.1. Blast Wave Phenomena. In an incident involving HD 1.1, or HD 1.1 with any other HD (a HD 1.1 event), the violent release of energy creates a sudden and intense pressure disturbance termed the "blast wave." The blast wave is characterized by an almost instantaneous rise from ambient pressure to a peak incident pressure (P_i). This pressure increase, or "shock front," travels radially outward from the detonation point, with a diminishing velocity that is always in excess of the speed of sound in that medium. Gas molecules making up the front move at lower velocities. This velocity, which is called the "particle velocity," is associated with the "dynamic pressure," or the pressure formed by the winds produced by the shock front.

2.1.1.1. As the shock front expands into increasingly larger volumes of the medium, the incident pressure decreases and, generally, the duration of the pressure-pulse increases.

2.1.1.2. If the shock wave impinges a rigid surface (e.g., a building) at an angle to the direction of the wave's propagation, a reflected pressure is instantly developed on the surface and this pressure rises to a value that exceeds the incident pressure. This reflected pressure is a function of the incident wave's pressure and the angle formed between the rigid surface and the plane of the shock front.

2.1.2. Partially Confined Explosions. When an explosion occurs within a structure, the peak pressure associated with the initial shock front will both be high and amplified by reflections within the structure. In addition, the accumulation of gases from the explosion will exert additional pressure and increase the load duration within the structure. This effect may damage or destroy the structure unless the structure is designed to either withstand or vent the gas and shock pressures. Structures that have one or more strengthened walls may be vented for relief of excessive gas by either frangible construction of the remaining walls or roof or through the use of openings. This type of construction will permit the gas from an internal explosion to spill out of the structure. Once released from confinement, these pressures (referred to as "exterior" or "leakage" pressures) expand radially and may affect external structures or personnel.

2.1.3. QD K-factors. Throughout this manual, NEWQD is used to calculate QD separations for blast protection by means of a formula using a "K-factor." See paragraph 12.11 for explanation of this formula.

2.1.4. Expected Blast Pressures at QD Table 2.1 presents the incident pressures that would be expected at various K-factors from HD 1.1 events. Use of the Incident Airblast Calculator



and the Blast Effects Calculator (BEC) may also be used.

2.1.5. General Blast Effects On Structures.

2.1.5.1. Conventional Structures. Conventional structures are generally designed to withstand roof-snow loads of 0-50 pounds per square foot or wind loads up to 90 miles per hour, or both. At 90 mph, the wind load equates to 0.14 psi. Given the pressures shown in Table 2.1 for the selected K-factors, it is evident that, even at inhabited building distance (IBD), conventional structures may not provide complete protection from blast. Generally, the weakest portions of any conventional structure are the windows. Table 2.2 provides the probability of breaking typical windows at various K-factors and associated incident pressures from HD 1.1 events.

2.1.5.2. Above Ground Structures (AGS). These are generally considered conventional structures and provide little protection from blast or fragmentation. (See paragraph 2.5.)

2.1.5.3. Earth-Covered Magazine (ECM). An explosion at an ECM produces high reflected pressure and impulse. These can damage doors and headwalls of adjacent ECMs, propelling debris onto contents and communicating the explosion. When separated from each other by the minimum distances required by Table 12.1, ECMs (see Section 6C) provide AE with virtually complete protection against propagation. However, AE in adjacent ECMs may be damaged and structural damage ranging from cracks in concrete, damage to ventilators and doors to complete structural failure may occur in the corresponding ECM. (*NOTE:* When ECMs containing HD 1.1 AE are sited so that if any one is in the forward sector of another, the two must be separated by distances are required to protect the door and headwall of a facing ECM from the adjacent explosion; to a lesser extent, they are required as protection from the directional effects of the source.)

2.1.5.4. Underground Storage Facilities. Underground facilities sited per DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards* provide a high degree of protection against propagation of an explosion between chambers, and between underground and aboveground structures. An HD 1.1 explosion in an underground storage facility causes very high pressures of prolonged duration. Blast waves and the accompanying gas flows will travel throughout the underground facility at high velocity.

2.1.5.5. Barricaded Open-Storage Modules. Barricaded open-storage modules (see Section 6D) provide a high degree of protection against the propagation of an explosion. However, if flammable materials are present in nearby cells, subsequent propagation by fire is possible. When an explosion occurs in adjacent modules separated by K1.1, AE will be thrown tens of meters and be covered with earth, thereby unavailable for use until extensive uncovering operations, and possibly maintenance, are completed. Items at K=2.5 separation distance from a donor explosion are expected to be readily accessible.

2.1.6. General Blast Effects on Personnel. Tables 2.3, 2.4 and 2.5 describe the expected effects of blast on personnel.



2.1.7. Computation of Blast Effects. Many of the blast effects described in this section were computed using the DDESB Blast Effects Computer (available at http://www.ddesb.pentagon.mil) and proven test methodologies as outlined in Department of Defense Explosives Safety Board (DDESB) Technical Paper (TP) 16, Revision 1, *Methodologies for Calculating Primary Fragment Characteristics*. The DDESB Blast Effects Computer can be used to estimate similar effects associated with various NEWQDs, facilities, and distances.

2.2. Fragments. General. An important consideration in the analysis of the hazards associated with an explosion is the effect of any fragments produced. Although most common in HD 1.1 or HD 1.2 (see Section 2B) events, fragmentation may occur in any incident involving AE. Depending on their origin, fragments are referred to as "primary" or "secondary" fragments.

2.2.1. Primary fragments result from the shattering of a container (e.g., shell casings, kettles, hoppers, and other containers used in the manufacture of explosives, rocket engine housings) in direct contact with the explosive. These fragments usually are small, initially travel at thousands of feet per second and may be lethal at long distances from an explosion.

2.2.2. Secondary fragments are debris from structures and other items in close proximity to the explosion. These fragments, which are somewhat larger in size than primary fragments and initially travel at hundreds of feet per second, do not normally travel as far as primary fragments.

2.2.3. The earth cover of an underground facility may rupture and create a significant debris hazard.

2.2.4. A hazardous fragment is one having an impact energy of 58 ft-lb or greater.

2.2.5. A hazardous fragment density is 1 hazardous fragment per 600 ft^2 .

2.3. Thermal Hazards.

2.3.1. General. Generally, thermal hazards from a HD 1.1 event are less hazardous than blast and fragment hazards.

2.3.2. Personnel. It normally takes longer to incur injury from thermal effects than from either blast or fragmentation effects because both blast and fragmentation occur almost instantaneously. The time available to react to a thermal event increases survivability.

2.3.3. Structures, Material, and AE. The primary thermal effect on structures, material, and AE is their partial or total destruction by fire. The primary concern with a fire involving AE is that it may transition to a more severe reaction, such as a detonation.

2.4. Groundshock and Cratering.

2.4.1. General.



2.4.1.1. In an airburst, there may be a downward propagation of ground shock. Cratering may be reduced or eliminated.

2.4.1.2 In a surface burst, ground shock is generated and cratering can be significant.

2.4.1.3. A buried or partially buried detonation produces the strongest ground shock; however, if the explosion is deep enough, no crater will be formed.

2.4.2. Underground Facilities. AE protection can be achieved by proper chamber spacing. An HD 1.1 explosion will produce ground shocks that may rupture the earth cover and eject debris. (See DoD 6055.9-STD.)

2.5. Expected Consequences.

2.5.1. Barricaded Aboveground Magazine Distance – K6 (27 psi). At this distance:

2.5.1.1. Unstrengthened buildings will be destroyed.

2.5.1.2. Personnel will be killed by blast, by being struck by debris, or by impact against hard surfaces.

2.5.1.3. Transport vehicles will be overturned and crushed by the blast.

2.5.1.4. Explosives-loaded vessels will be damaged severely, with propagation of explosion likely.

2.5.1.5. Aircraft will be destroyed by blast, thermal, and debris effects.

2.5.1.6. Barricades are an effective control measure for preventing immediate propagation of explosion by high velocity low angle fragments. However, they provide only limited protection against any delayed propagation of explosives caused by a fire resulting from high angle firebrands.

2.5.2. Barricaded Intraline Distance – K9 (12 psi). At this distance:

2.5.2.1. Unstrengthened buildings will suffer severe structural damage approaching total destruction.

2.5.2.2. Personnel will be subject to severe injuries or death from direct blast, building collapse, or translation.

2.5.2.3. Aircraft will be damaged beyond economical repair both by blast and fragments. (If the aircraft are loaded with explosives, delayed explosions are likely to result from subsequent fires.)

2.5.2.4. Transport vehicles will be damaged heavily, probably to the extent of total loss.



2.5.2.5. Improperly designed barricades or structures may increase the hazard from flying debris, or may collapse in such a manner as to increase the risk to personnel and equipment.

2.5.2.6. Barricading is a required control measure. Direct propagation of explosion between two explosive locations is unlikely when barricades are placed between them to intercept high velocity low angle fragments. Exposed structures containing high value, mission critical equipment or personnel may require hardening.

2.5.3. Unbarricaded Aboveground Magazine Distance – K11 (8 psi). At this distance:

2.5.3.1. Unstrengthened buildings will suffer damage approaching total destruction.

2.5.3.2. Personnel are likely to be injured seriously due to blast, fragments, debris, and translation.

2.5.3.3. There is a 15 percent risk of eardrum rupture.

2.5.3.4. Explosives-loaded vessels are likely to be damaged extensively and delayed propagation of explosion may occur.

2.5.3.5. Aircraft will be damaged heavily by blast and fragments; destruction by resulting fire is likely.

2.5.3.6. Transport vehicles will sustain severe body damage, minor engine damage, and total glass breakage.

2.5.3.7. As a control, barricading will significantly reduce the risk of propagation of explosion and injury of personnel by high velocity low angle fragments.

2.5.4. Unbarricaded Intraline Distance – K18 (3.5 psi). At this distance:

2.5.4.1. Direct propagation of explosion is not expected.

2.5.4.2. Delayed propagation of an explosion may occur at the ES, as either a direct result of a fire or as a result of equipment failure.

2.5.4.3. Damage to unstrengthened buildings may approximate 50 percent, or more, of the total replacement cost. Sensitive electronic equipment is expected to stop functioning.

2.5.4.4. There is a two percent chance of eardrum damage to personnel.

2.5.4.5. Personnel may suffer serious injuries from fragments, debris, firebrands, or other objects.

2.5.4.6. Fragments could damage the decks and superstructure of cargo ships and overpressure could buckle their doors and bulkheads on weather decks.



2.5.4.7. Aircraft can be expected to suffer considerable structural damage from blast. Fragments and debris are likely to cause severe damage to aircraft at K18 distances when small quantities of explosives are involved.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

2.5.4.8. Transport vehicles will incur extensive, but not severe, body and glass damage consisting mainly of dishing of body panels and cracks in shatter-resistant window glass.

2.5.4.9. Suitably designed suppressive construction at PES or protective construction at ES may be practical controls for some situations. Such construction is encouraged when there is insufficient distance to provide the required protection.

2.5.5. Public Traffic Route Distance (PTRD) (under 100,000 lbs HE) – K24 (2.3 psi). At this distance:

2.5.5.1. Unstrengthened buildings can be expected to sustain damage approximately 20 percent of the replacement cost.

2.5.5.2. Occupants of exposed structures may suffer temporary hearing loss or injury from blast effects, building debris and displacement.

2.5.5.3. Although personnel in the open are not expected to be killed or seriously injured by blast effects, fragments and debris may cause some injuries. The extent of these injuries depends largely upon the PES structure and the amount and fragmentation characteristics of the AE involved.

2.5.5.4. Vehicles on the road should suffer little damage, unless they are hit by a fragment or the blast causes a momentary loss of control.

2.5.5.5. Aircraft may suffer some damage to the fuselage from blast and possible fragment penetration, but should be operational with minor repair.

2.5.5.6. Cargo-type ships should suffer minor damage to deck structure and exposed electronics from blast and possible fragment penetration, but such damage should be readily repairable.

2.5.5.7. Barricading is an effective control that can reduce the risk of injury or damage due to fragments for limited quantities of AE at a PES. When practical, suitably designed suppressive construction at the PES or protective construction at the ES may also provide some protection.

2.5.6. Public Traffic Route Distance (over 250,000 lbs HE) – K30 (1.7 psi). At this distance:

2.5.6.1. Unstrengthened buildings can be expected to sustain damage that may approximate 10 percent of their replacement cost.

2.5.6.2. Occupants of exposed, unstrengthened structures may be injured by secondary blast effects, such as falling building debris.



2.5.6.3. Pilots of aircraft that are landing or taking off may lose control and crash.

2.5.6.4. Parked military and commercial aircraft will likely sustain minor damage due to blast, but should remain airworthy.

2.5.6.5. Although personnel in the open are not expected to be killed or seriously injured by blast effects, fragments and debris may cause some injuries. The extent of these injuries will largely depend upon the PES structure, the NEWQD, and the fragmentation characteristics of the AE involved.

2.5.6.6. Barricading or the application of minimum fragmentation distance requirements are effective controls that may reduce the risk of injury or damage due to fragments for limited quantities of AE at a PES.

2.5.7. Inhabited Building Distance (IBD) – K40 to K50 (1.2 psi to 0.90 psi). At this distance:

2.5.7.1. Unstrengthened buildings can be expected to sustain damage that approximates five percent of their replacement cost.

2.5.7.2. Personnel in buildings are provided a high degree of protection from death or serious injury; however, glass breakage and building debris may still cause some injuries.

2.5.7.3. Personnel in the open are not expected to be injured seriously by blast effects. Fragments and debris may cause some injuries. The extent of injuries will depend upon the PES structure and the NEWQD and fragmentation characteristics of the AE involved.

2.5.7.4. Elimination of glass surfaces is the best control. If determined to be necessary, reducing the use of glass or the size of any glass surfaces and the use of blast resistant glass will provide some relief. For new construction, building design characteristics, to include consideration of how any required glass surfaces are oriented and use of blast resistant glass can reduce glass breakage and structural damage.

Section 2B-Principal Effects of HD 1.2 Events

2.6. Blast.

2.6.1. HD 1.2, when not stored with HD 1.1 or HD 1.5, is not expected to mass detonate. In an incident involving HD 1.2, when stored by itself or with HD 1.3, HD 1.4, or HD 1.6 (a HD 1.2 event), AE can be expected to both explode sporadically and burn. Fire will propagate through the mass of the AE over time. Some AE may neither explode nor burn. Blast effects from the incident are limited to the immediate vicinity and are not considered to be a significant hazard.

2.6.2. A HD 1.2 event may occur over a prolonged period of time. Generally, the first reactions are relatively nonviolent and, typically, begin a few minutes after flames engulf the



AE. Later reactions tend to be more violent. Reactions can continue for some time (hours), even after a fire is effectively out. Generally, smaller AE tends to react earlier in an incident than larger AE.

2.6.3. The results of an accidental explosion in an underground facility will depend on the type and quantity of munitions, the type of explosion produced, and the layout of the facility. Hazards created outside the underground facility will likely not be as severe as those produced by HD 1.1 or 1.3 material.

2.7. Fragments.

2.7.1. The primary hazard from a HD 1.2 event is fragmentation. Fragmentation may include primary fragments from AE casings or secondary fragments from containers and structures. At longer ranges, primary fragments are the major contributors to fragment hazards.

2.7.2. During a HD 1.2 event, fragmentation may extensively damage exposed facilities. However, less fragmentation damage can be expected from a given quantity of HD 1.2 than would be expected from the corresponding quantity of HD 1.1 because not all the HD 1.2 will react.

2.8. Thermal Hazards.

2.8.1. An incident involving a quantity of HD 1.2 poses considerably less thermal risk to personnel than an incident involving corresponding quantities of either HD 1.1 or HD 1.3 because a HD 1.2 event's progressive nature allows personnel to immediately evacuate the area.

2.8.2. A HD 1.2 event's progressive nature provides an opportunity for a fire suppression system, if installed, to put out a fire in its early stages.

2.9. Ejected Items. In HD 1.2 events, a reaction may eject (lob) unreacted-AE or AE components from the event site. These ejected items may subsequently react.

2.10. Propelled Items. In HD 1.2 events, some AE or AE components may become propulsive and travel well beyond IBD.

2.11. Firebrands. In an incident involving only HD 1.2 or HD 1.2 with HD 1.4, firebrands are considered to be a hazard only in the immediate vicinity of the incident site.

2.12. Expected Consequences.

2.12.1. The expected consequences for HD 1.2 AE are similar to those for HD 1.1. The effects of HD 1.2 AE are NEWQD dependent.

2.12.2. The principal hazard to personnel in the open, to aircraft, and to occupied vehicles is fragments.



2.12.3. Airblast, fragment, and thermal hazards to buildings and parked aircraft or vehicles cannot be predicted reliably because the effects will depend on the maximum credible event (MCE).

Section 2C-Principal Effects of HD 1.3 Events

2.13. Gas Pressures. In an incident involving only HD 1.3 or HD 1.3 with HD 1.4 (a HD 1.3 event):

2.13.1. Where sufficient venting is provided, gas pressures generated by the event are not a significant concern. Examples of sites with sufficient venting include open storage and structures where internal pressures do not exceed 1 to 2 psi (non-confinement structure).

2.13.2. Where venting is insufficient, internal gas pressures may be substantial. In such situations, these pressures may blow out vent panels or frangible walls and, in some instances, cause partial or complete structural failure.

2.13.3. Where there is minimal venting and structural containment (extreme confinement), a detonation of the HD 1.3 may occur with effects similar to those of a HD 1.1 explosion. For example, HD 1.3 AE is considered as HD 1.1 (mass explosion) for QD purposes when stored in underground chambers.

2.14. Fragments. In a HD 1.3 event, fragments are considerably less hazardous than those produced by HD 1.1 and HD 1.2 events. Internal gas pressures may produce fragments from the bursting of containers or the rupture of containment facilities. In general, such fragments will be large and of low velocity. (For exceptions, see paragraph 2.13.3.)

2.15. Thermal Hazards. In a HD 1.3 event, heat flux presents the greatest hazard to personnel and assets. HD 1.3 substances include both fuel components and oxidizers. Burning HD 1.3 emits fuel-rich flammable gases, fine particles, or both. This unburned material may ignite when it comes in contact with air and cause a large fireball. This fireball will expand radially from the ignition site and could wrap around obstacles, even those designed to provide line-of-sight protection from HD 1.1 events. Shields and walls can be designed to provide protection from thermal effects (see Chapter 4).

2.15.1. The nominal spherical fireball that would be expected from the rapid burning of HD 1.3 can be calculated by $D_{FIRE} = 10 \times W_{EFF}^{1/3}$ where D_{FIRE} is the diameter of the fireball (ft) and W_{EFF} is the quantity of HD 1.3 involved (lb), multiplied by a 20% safety factor (e.g., W of 100 pounds = W_{EFF} of 120 pounds).

2.15.2. In addition to the fireball itself, the thermal flux from the fireball can ignite fires out to intermagazine distance (IMD).

2.16. Propelled Items. In a HD 1.3 event, some AE or AE components may become propulsive and travel well beyond IBD.



2.17. Firebrands. In a HD 1.3 event, a severe fire-spread hazard may result from firebrands projected from the incident site. Firebrands can be expected to be thrown more than 50 ft from a HD 1.3 event. Firebrands can ignite fires well beyond the distance to which a fireball poses a threat.

2.18. Expected Consequences.

2.18.1 Exposed personnel may receive severe burns from fireballs or flash burning in a HD 1.3 event. The hazard distance is dependent on the quantity and burning rate of the HD 1.3 involved.

2.18.2 Buildings, vehicles, and aircraft may be ignited by radiant heat, sparks, or firebrands or may be damaged by heat (searing, buckling, etc.).

2.18.3 Personnel in nearby buildings, vehicles, or aircraft may be injured unless evacuated before heat conditions reach hazardous levels.

Section 2D-Principal Effects of HD 1.4 Events

2.19. Blast. There is no blast associated with an incident involving only HD 1.4 (a HD 1.4 event).

2.20. Fragments. A HD 1.4 event will not produce fragments of appreciable energy (i.e., greater than 14.8 ft-lbs). (Note: Fragments from HD 1.4S have energies less than or equal to 5.9 ft-lbs.)

2.21. Thermal Hazards. AE given this designation are considered to provide only a moderate fire hazard. A fireball or jet of flame may extend 3 feet beyond the location of the HD 1.4 event. A burning time of less than 330 seconds (5.5 minutes) for 220 lbs of the HD 1.4 AE is expected.

2.22. Firebrands. No fiery projections are expected beyond 50 feet.

2.23. Compatibility Group (CG) S Items. HD 1.4 AE assigned a CG S (see paragraph 3.21.13) designation is the most benign of all AE. In a HD 1.4 event that only involves CG S, the expected blast, thermal, and projection effects will not significantly hinder fire fighting or other emergency responses.

2.24. Expected Consequences. There may be minor consequences (projection, fire, smoke, heat, or loud noise) beyond the AE itself.

Section 2E-Principal Effects of HD 1.5 and HD 1.6 Events

2.25. HD 1.5 Effects. HD 1.5 effects are similar to those produced by HD 1.1, without the fragmentation effects.

2.26. HD 1.6 Effects. HD 1.6 effects are similar to those produced by HD 1.3.

K-FACTOR (ft/lb ^{1/3})	INCIDENT PRESSURE (psi)	K-FACTOR (ft/lb ^{1/3})	INCIDENT PRESSURE (psi)
1.0	1006	20	3.0
1.2	766	21	2.8
1.4	598	22	2.6
1.6	475	23	2.5
1.8	384	24	2.3
2.0	314	25	2.2
2.5	200	26	2.1
3.0	135	27	2.0
3.5	96	28	1.9
4.0	70	29	1.8
4.5	54	30	1.7
5.0	42	31	1.6
6	27	32	1.6
7	20	33	1.5
8	15	34	1.5
9	12	35	1.4
10	9.6	36	1.4
11	8.0	37	1.3
12	6.9	38	1.3
13	6.0	39	1.2
14	5.3	40	1.2
15	4.7	45	1.0
16	4.2	50	0.9
17	3.8	60	0.7
18	3.5	70	0.6
19	3.2	80	0.5

UMENT PROVIDED BY THE ABBOTT AERC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 2.1. Expected Peak Incident Pressures From HD 1.1 Events.

THIS

 Table 2.2. Probability Of Window Breakage From Incident Pressure.

K-FACTOR (ft/lb ^{1/3})		PROBABILITY OF BREAKAGE (%) FOR WINDOWS FACING PES			
(ft/lb)	PRESSURE (psi)	WINDOW 1	WINDOW 2	WINDOW 3	
40	1.2	85	100	100	
50	0.9	60	100	100	
60	0.7	41	100	100	
70	0.6	26	100	100	
80	0.5	16	94	100	
90	0.4	10	76	100	
100	0.3	6	55	100	
150	0.2	1	8	49	
328	0.0655	0	0.1	0.8	

NOTE:

Window 1: 12" x 24" x 0.088" Float annealed (area = 2 ft^2) Window 2: 24" x 24" x 0.088" Float annealed (area = 4 ft^2)

Window 3: 42" x 36" x 0.120" Float annealed (area = 10.5 ft^2)

EFFECT	INCIDENT PRESSURE (psi)	K-FACTOR (ft/lb ^{1/3})	PROBABILITY (%)
Eardrum Rupture	3.0	20.0	1
	3.6	17.9	2
	4.9	14.6	5
	6.6	12.2	10
	9.0	10.3	20
	15.0	8.0	50
	74.4	3.9	99

Table 2.3. General Blast Effects On Personnel–Eardrum Rupture.

Table 2.4. General Blast Effects On Personnel-Lung Damage.

EFFECT	INCIDENT PRESSURE (psi)	PULSE DURATION (ms)
Lung Damage	174	0.5
	94	1
	31	5
	22	10
	15	50
	15	100

Table 2.5. General Blast Effects On Personnel–Lethality Due To Lung Rupture.

EFFECT	WEIGHT (lbs)	RANGE (ft)	K-FACTOR (ft/lb ^{1/3})	INCIDENT PRESSURE (psi)	PULSE DURATION (ms)	POSITIVE IMPULSE (psi-ms)
	8,000	35.8	1.79	386.9	8.8	412.5
Lethality due to Lung Rupture	27,000	99.8	3.33	107.1	51.1	665.6
	125,000	189.8	3.80	79.3	82.6	985.3

NOTES:

1. Lethality due to lung rupture is caused by a combination of pressure and impulse. This combination will vary with the charge weight.

2. In this example, the probability of lethality is assumed to be 99.9%.

Chapter 3

HAZARD CLASSIFICATION

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Section 3A-DoD Hazard Classification System

3.1. Purpose of Hazard Classification. The DoD Hazard Classification System is designed to reflect the type and degree of hazard associated with an AE item. It is used to determine the degree of protection (such as distance separation) needed for various exposed locations and people, and to determine which items can be safely stored together. Each AE item is assigned a hazard classification based on the form in which it is normally available as well as its common packaging, storage and transportation (commercial or military) configurations.

3.2. Responsibility for Hazard Classification. Air Force organizations that develop or are the first to adopt AE items for use are responsible for obtaining DoD hazard classifications using the procedures in Technical Order (T.O.) 11A-1-47, *DoD Ammunition and Explosives Hazard Classification Procedures*. It is the program office's responsibility to ensure AE items are properly hazard classified before they enter Air Force installations.

3.3. Hazard Classification Authorities. The Air Force hazard classification authorities are HQ AFSC/SEW, AAC/SES, and 84 MUSG/GBAAS. Army and Navy hazard classification authorities are listed in T.O. 11A-1-47, *DoD Ammunition and Explosives Hazard Classification Procedures*.

3.4. Standards for Determining DoD Hazard Classification. Use the following resources to identify AE hazard characteristics for storage and transportation purposes:

3.4.1. T.O. 11A-1-47, *DoD Ammunition and Explosives Hazard Classification Procedures*, as a basis for assigning hazard classifications to all AE for both storage and transportation applications.

3.4.2. The applicable Department of Transportation (DOT) hazardous materials regulations per 49 CFR 171 to 177.

3.4.3. The United Nations' (UN) international system of classification developed for the transport of dangerous goods, ST/SG/AC.10/1/latest revision, *Recommendations on the Transport of Dangerous Goods*.

3.5. Description of DoD Hazard Classification System. The DoD hazard classification system consists of nine hazard classes plus a Not-Regulated category, thirteen compatibility groups, five sensitivity groups, and a parenthetical number.

3.5.1. Hazard Classes.



3.5.1.1. Class 1. AE is assigned to the class that represents an item's predominant hazard characteristic. Class 1 applies to AE in which the explosive hazard predominates. The six Class 1 divisions used to indicate the character and predominance of explosive hazards. This manual uses the term "Hazard Division (HD)" to avoid repeatedly using the more cumbersome terminology "Subdivision X of Division Y of Class Z." The Class 1 divisions and subdivisions are described in Section 3D. See Chapter 2 for detailed reaction effects of Class 1 AE.

3.5.1.2. Classes 2 through 9. The DoD inventory includes AE items assigned to Class 2 (compressed gas), Class 3 (flammable liquid), Class 4.1 (flammable solid), Class 5.1 (oxidizer), Class 6.1 (poisonous materials), and Class 8 (corrosive materials). Although these items contain a small amount of explosives, the predominant hazard is not an explosive reaction. They are assigned to Classes 2 through 9 based on the predominant hazard. The DoD hazard classification system classifies articles that contain riot control substances, without explosives components, and bulk toxic chemical agents as HD 6.1. Any item that contains explosives, but is not assigned to Class 1 due to its predominant hazard, is considered to have a net explosive weight of zero for QD determinations. Items that fall into this category do not contribute to the net explosive weight calculated for the storage site. Even though such items are assigned to another class, they will still have a DoD storage compatibility group designation, and may be combined in storage with compatible Class 1 items. When Classes 2 through 9 ammunition items are stored alone, they do not require siting or licensing, except as an exposed site.

3.5.1.3. Not-Regulated Category. This category applies when explosives and hazardous materials are present in an item, but not to the degree that criteria for assignment to one of the nine classes are met. Items that contain a hazardous material, but that have been designated Not-Regulated, do not require storage or handling as a hazardous material. The explosive weight of Not-Regulated items is not considered for QD purposes.

3.5.2. Compatibility Groups. Compatibility Groups (CG) are used for segregating AE on the basis of similarity of function, features, and accident effects potential. In developing the various compatibility groups, these factors are considered: chemical and physical properties, design characteristics, inner and outer packaging configurations, hazard class and division, NEWQD, rate of deterioration, sensitivity to initiation, and effects of deflagration, explosion, or detonation. The compatibility groups are described in Section 3E.

3.5.3. Sensitivity Groups. Sensitivity Groups (SG) are used for determining allowable net explosive weights where ARMCO Revetments or substantial dividing walls are utilized. The sensitivity groups are described in Section 3E.

3.5.4. Parenthetical Number. A parenthetical number is used to indicate the minimum separation distance (in hundreds of feet) for protection from debris, fragments, and firebrands when distance alone is relied on for such protection. This number is placed to the left of the hazard classification designators (e.g., (12)1.1, (08)1.2.3, or (02)1.3). It is assigned for all HD 1.2.3 items, and some HD 1.1 and 1.3 items.

3.6. Net Explosive Weight and Net Explosive Weight for Quantity-Distance. The Net Explosives Weight (NEW) listed in DoD Joint Hazard Classification System (JHCS) (Primary



data source), or T.O. 11A-1-46, *Fire Fighting Guidance Transportation and Storage Management Data* (secondary source), is the total weight of all explosive, propellant, and pyrotechnic material in a single article. The NEW is identified because transportation regulations require documentation of the NEW on shipping papers for transportation. However, the NEWQD is used for explosives siting. The NEWQD is equal to the NEW unless hazard classification testing has shown that a lower weight is appropriate for QD purposes. If the NEWQD is less than the NEW, the reason is usually that propellant or other substances do not contribute as much to the blast effect as the same amount of high explosives would.

3.7. Requirement for DoD Hazard Classification. Except as allowed in Section 3B, DoD hazard classifications are required as follows:

3.7.1. Interim hazard classification must be assigned to explosives items under development, test articles, components, and certain explosive commercial products having no final hazard classification if they are to be stored on DoD property or transported. DoD hazard classification authorities document the interim classification in letters. These letters must be included in storage and shipment documentation until the classification is finalized. The agency obtaining the interim hazard classification must renew it upon termination (as specified in the letter). This applies if the item is still in the inventory or until final hazard classification is determined. Interim DoD hazard classifications assigned by Army and Navy classification authorities are acceptable to the Air Force.

3.7.2. A final hazard classification must be assigned for explosives items that have become operationally fielded and items requiring commercial shipping outside CONUS. DoD final hazard classifications are listed in T.O. 11A-1-46, *Fire Fighting Guidance, Transportation and Storage Management Data* and in the JHCS. Access to the JHCS can be made through the internet or with links through the HQ AFSC website at http://afsafety.af.mil. Final DoD hazard classifications assigned by Army and Navy hazard classification authorities are acceptable to the Air Force.

Section 3B-Storage and Transportation Without DoD Hazard Classification

3.8. Storage and Transportation Without DoD Hazard Classification. Occasionally it will be necessary to store or transport explosive substances or articles that do not have DoD-assigned final or interim hazard classifications. Since such items are not listed in T.O. 11A-1-46 or the JHCS, the unit having custody of these items must exercise care in maintaining appropriate approval and hazard classification documentation at the storage installation. Such documentation may include Department of Energy (DOE) interim hazard classifications, DOT EX-numbers, or locally-assigned storage hazard classifications established in accordance with procedures approved by the HQ AFSC. Paragraphs 3.9, 3.10, 3.11, 3.12, 3.13 describe the circumstances and the respective applicable conditions for storing or transporting AE without DoD hazard classification.

3.9. Explosives With DOE Hazard Classifications.

3.9.1. An item covered by a DOE interim hazard classification may be stored and offered for military or commercial transportation using that classification, subject to the requirements of paragraph 3.9.3. A copy of the applicable DOE interim hazard classification must be



maintained at the installation where the items are stored, and must be carried with shipping papers on board each conveyance being used to transport the items under that interim hazard classification.

3.9.2. An item covered by a DOE final hazard classification may be stored and offered for military or commercial transportation using that classification, subject to the requirements of paragraph 3.9.3. For storage using DOE final hazard classifications, installation records must reflect the DOT EX-number, Class, Division, Compatibility Group, and NEW for each item stored.

3.9.3. Restrictions on the use of DOE hazard classifications:

3.9.3.1. Treat DOE assigned HD 1.2 as HD 1.2.1 and DOE assigned HD 1.5 as HD 1.1 unless an Air Force hazard classification authority (see paragraph 3.3) determines a different hazard classification applies.

3.9.3.2. Use the compatibility group assigned by DOE.

3.9.3.3. The NEWQD will equal the NEW. For quantity-distance purposes, the NEWQD of articles hazard classified by DOE as HD 1.4S or as Not-Regulated will equal zero. See paragraph 3.16.4 for MCE for HD 1.2.1.

3.9.3.4. Items must be stored or transported in the same or equivalent packaging in which they were hazard classified.

3.10. DoD-Owned Non-Stock-Listed Commercial Explosives. A unit may have a requirement to purchase a non-stock-listed commercial explosive product for evaluation or use. Although such items are not standard military inventory items, they are DoD-owned explosives once purchased. Commercial products are items that are not unique to military use and that are legally available for purchase and use by the general public or private businesses. Examples are commercial small arms ammunition, components and propellants; power tool cartridges; fire extinguisher cartridges; signal devices; pest control devices; theatrical special effects items; commercial demolition materials; and blasting agents. The following requirements apply to such explosives:

3.10.1. Hazard Classification. The unit may request a DoD interim hazard classification for a non-stock-listed commercial explosive item. Alternatively, store and offer the item for military or commercial transportation using the classification assigned for the product by DOT, subject to the requirements of paragraph 3.10.8. The classification assigned to commercial small arms cartridges by the manufacturer as prescribed in 49 CFR 173.56(h) may also be used for storage and transportation without a DoD hazard classification.

3.10.2. Requirements for Purchase.

3.10.2.1. Prior to purchase of a non-stock-listed commercial explosive item for operational use, the requirements below must be accomplished. Requirements for non-stock-listed commercial explosives for research and development activities will comply with 3.10.2.1.2. and applicable MAJCOM supplements to this manual.

3.10.2.1.1. Safety certification of the item must be obtained as specified in AFI 91-205, *Non-Nuclear Munitions Safety Board*.

3.10.2.1.2. Approval for purchase must be obtained from 784 CBSG. Submit requests for approval according to AFI 21-201, *Conventional Munitions Maintenance Management*.



3.10.2.2. Emergency requirements to purchase non-stock-listed commercial explosives are approved by HQ AFSC/SEW.

3.10.3. Adoption into the DoD Inventory. Commercial explosive items adopted as standard DoD inventory items, as evidenced by centralized item management by an Air Logistics Center (ALC) or by another military service and assignment of a National Stock Number (NSN), must be covered by a DoD interim or final hazard classification.

3.10.4. Commercial Fireworks. Commercial fireworks may not be purchased by the Air Force under any circumstances.

3.10.5. A commercial product received as Black Powder for Small Arms, Class 4.1, Identification Number NA0027, must be stored as Black Powder, HD 1.1D.

3.10.6. A commercial product received as Smokeless Powder for Small Arms, Class 4.1, Identification Number NA3178, must be stored as Powder, Smokeless, HD 1.3C.

3.10.7. A commercial product received as Cartridges, Small Arms, ORM-D, must be stored as HD 1.4C unless a different hazard classification is issued by a DoD or DOE interim hazard classification authority and is on file at the installation.

3.10.8. DOT Hazard Classifications. For storage using DOT hazard classifications, installation files shall reflect the DOT EX-number, Class, Division, Compatibility Group, and NEW, for each item stored.

3.10.8.1. Items classed by DOE or DOT as HD 1.2 must be treated as HD 1.2.1, and HD 1.5 must be treated as HD 1.1, or contact an Air Force hazard classification authority (see paragraph 3.2) to determine if a different hazard classification might apply.

3.10.8.2. Use the compatibility group assigned by DOT.

3.10.8.3. The NEWQD will equal the NEW. For quantity-distance purposes, the NEWQD of articles hazard classified by DOT as HD 1.4S or as Not-Regulated will equal zero. See paragraph 3.16.4 for MCE for HD 1.2.1.

3.10.8.4. Items must be stored or transported in the same or equivalent packaging in which they were hazard classified.

3.11. Manufacturing, Research and Development Items. In manufacturing, research and development environments, explosives samples, substances, subassemblies, and items may be acquired, produced, and stored without DoD, DOT or DOE hazard classifications, provided they comply with 3.10.2.1.2 and applicable MAJCOM supplements.

3.11.1. These items may be stored and transported on-base in accordance with locally assigned hazard classifications provided a formal procedure for establishing and documenting the hazard classifications is approved by the MAJCOM/SEW and HQ AFSC/SEW.

3.11.2. These items shall not be offered for transportation from the installation or development location until the necessary DoD, DOT or DOE hazard classification is assigned. (Traversing a public roadway between gates or sites on the same installation is considered on-base transportation provided the transportation is in a DoD-owned vehicle operated by DoD personnel.)

3.11.3. These items must have Explosive Ordnance Disposal (EOD) procedures available prior to use. The responsible test organization will ensure local EOD activities receive a



Source Data Package (SDP) prior to delivery of test assets. The SDP will be developed according to DID DI-SAFT-80931, *Explosive Ordnance Disposal Data* and TO 00-5-3, *AF Technical Manual Acquisition Procedures*.

3.12. Foreign Explosives. Foreign-owned military AE items brought onto Air Force installations to support multinational military training, exercises, operations or cargo airlift operations may be stored in accordance with the hazard classifications assigned by the appropriate foreign competent authorities, provided:

3.12.1. MAJCOMs document procedures for obtaining AFSC/SEW approval of these items.

3.12.2. The procedures required in paragraph 3.12.1 must:

3.12.2.1. Require MAJCOM/SEW to attain and forward to AFSC/SEW shipping documents for each foreign munitions item requiring hazard classification.

3.12.2.2. Require the installation to maintain documentation of AFSC/SEW review and approval of each item.

3.12.2.3. Require the installation to maintain documentation of the foreign hazard classification of each item.

3.12.3 Hazard classification documentation approved by the coalition forces' competent authorities for their explosives and munitions is acceptable (in lieu of interim hazard classifications) for military air transportation between the foreign departure points and foreign destinations, regardless of whether an intermediate stopover in the United States occurs. Such approval documentation is similarly acceptable for in-transit storage of coalition forces' explosives and munitions on U.S. installations worldwide. The coalition approval documentation must, as a minimum, include in English: the assigned proper shipping name, United Nations identification number, hazard class/division and compatibility group, and the quantity of articles per package. Copies of the coalition hazard classification approval documentation forces' explosives and munitions are temporarily stored during transit. Explosives and munitions classed HD 1.2 by coalition forces' competent authorities will be managed as HD 1.2.1 when sited on real property controlled by the United States, or when possessed by U.S. forces.

3.12.4. DoD Interim Hazard Classifications (IHC) assigned IAW T.O. 11A-1-47 accompanying airlift cargo may be used without AFSC/SEW approval.

3.13. Non-DoD-Owned Explosives. Storage of non-DoD-owned explosives on Air Force installations is prohibited except for specific exceptions stated in AFI 32-9003, *Granting Temporary Use of Air Force Real Property* and 10 USC 2692 with 1998 Authorization Act changes, *Storage, treatment, and disposal of nondefense toxic and hazardous materials*. Some of these exceptions require approval from the SECAF or Deputy Assistant Secretary of Defense (Environment). Units will forward requests through their MAJCOMs. Coordination will be obtained from MAJCOM A7, A4, JA, SE and HQ AFSC/SEW prior to fowarding to Air Force Real Property Agency (AFRPA) for action. Paragraph 3.13.1 identifies situations that do not require approval. When non-DoD-owned explosives are stored on an Air Force installation under one of the exceptions, DOE or DOT hazard classifications may be used subject to the requirements in paragraph 3.13.2. Commercial launch vehicles must also comply with paragraph 3.13.3.

3.13.1. Situations Not Requiring Approval.



CUMENT PROVIDED BY THE ABBO

AFMAN 91-201 17 NOVEMBER 2008

3.13.1.1. Ammunition that is privately-owned by military members or their dependents can be stored on an Air Force installation, if the military member is assigned to that installation, or lives in billeting or a dormitory on that installation (see paragraph 7.41).

3.13.1.2. Non-DoD-owned explosives that will be or have been used in connection with an activity of the DoD, or in connection with a service to be performed on a DoD installation for the benefit of the DoD, can be stored or disposed of on an Air Force installation (see paragraph 12.88).

3.13.1.3. Non-DoD-owned explosives may be temporarily stored or disposed of on an Air Force installation in order to provide emergency lifesaving assistance to civil authorities (see paragraph 12.88).

3.13.1.4. Non-DoD-owned explosives that constitute military resources intended to be used during peacetime civil emergencies in accordance with applicable DoD regulations may be stored on an Air Force installation (see paragraph 12.88).

3.13.1.5. Explosives of other Federal agencies may be temporarily stored on an Air Force installation in order to provide assistance and refuge for commercial carriers of such material during a transportation emergency (see paragraph 12.64).

3.13.2. DOE or DOT Hazard Classifications. For storage using a DOE interim hazard classification, a copy of the applicable DOE interim hazard classification must be maintained at the installation where the items are stored. For storage using a DOE final hazard classification, installation records must reflect the DOT EX-number, Class, Division, Compatibility Group, and NEW for each item stored. For storage using DOT hazard classifications, installation files shall reflect the DOT EX-number, Class, Division, Compatibility Group, and NEW, for each item stored. The following additional requirements apply:

3.13.2.1. Items classed by DOE or DOT as HD 1.2 must be treated as HD 1.2.1, and HD 1.5 must be treated as HD 1.1, or contact an Air Force hazard classification authority (see paragraph 3.3) to determine if a different hazard classification might apply.

3.13.2.2. Use the compatibility group assigned by DOE or DOT.

3.13.2.3. The NEWQD will equal the NEW. For quantity-distance purposes, the NEWQD of articles hazard classified by DOE or DOT as HD 1.4S or as Not-Regulated will equal zero. See paragraph 3.16.4 for MCE for HD 1.2.1.

3.13.2.4. Items must be stored or transported in the same or equivalent packaging in which they were hazard classified.

3.13.2.5. A commercial product received as Black Powder for Small Arms, Class 4.1, Identification Number NA0027, must be stored as Black Powder, HD 1.1D.

3.13.2.6. A commercial product received as Smokeless Powder for Small Arms, Class 4.1, Identification Number NA3178, must be stored as Powder, Smokeless, HD 1.3C.



3.13.2.7. A commercial product received as Cartridges, Small Arms, ORM-D, must be stored as HD 1.4C unless a different hazard classification is issued by a DoD or DOE interim hazard classification authority and is on file at the installation.

3.13.3. Commercial Launch Vehicles.

3.13.3.1. The responsible commander must contact the responsible MAJCOM/SEW, who will in turn contact HQ AFSC/SEW hazard classification authority for the assignment of an HD 1.3 hazard classification of a rocket motor.

3.13.3.2. For commercial launch vehicles fueled by liquid propellants, the explosive equivalents of the fuel combinations (see Section 12N) may be used instead of the total weight of fuel in the vehicle for quantity-distance purposes. Lesser weights, based on launch vehicle failure analyses, may be used with the approval of HQ AFSC/SEW and DDESB. Likewise, a commercial solid rocket booster or booster section located at a DoD range launch facility may be stored using an NEWQD less than 100 percent of the propellant weight only with approval of HQ AFSC/SEW and DDESB.

Section 3C-Hazard Classification of Unpackaged Items

3.14. Hazard Classification of Unpackaged Items. When ammunition or explosive items are not in the form and packaging in which they are normally stored and shipped, different hazard classifications may apply due to changes in spacing, orientation, confinement, and other factors. Sometimes testing of unpackaged components may be required in order to demonstrate the validity of classifications used for siting unpackaged ammunition, or conservative assumptions must be made about the potential severity of an accidental explosion. Contact an Air Force hazard classification authority (see paragraph 3.3) for assistance in determining the hazard classification of an unpackaged item.

3.14.1. The hazard classification for some unpackaged items may be given in paragraph 3.14.2. or in the item T.O. Items designated as Not-Regulated, CG S, were classed based on how the unpackaged item reacts. Therefore the presence or absence of packaging does not change that designation.

3.14.2. The following are hazard classifications for certain unpackaged items:

3.14.2.1. Cartridges, 40mm, HEDP, M433 stored in CNU 541/E Containers (modified MK 387 MOD 0 containers with CEMCOM buffer liners) are HD 1.2.2, with an NEWQD of 0.102 pounds per cartridge. This hazard classification is for storage only, not for transportation. (Note: CNU 541/E Containers are no longer available; this information is provided for existing containers.)

3.14.2.2. Cartridges, 40mm, GP, M406 stored in 18-round Ammunition Carrying Vests folded into M2A1 Ammunition Cans with plastic projectile covers are hazard classified as HD 1.2.2E. This hazard classification is for storage only and requires each cartridge to be securely nested into a projectile cover made by cutting the 3-round plastic supports from approved bandoleer packs into single-round supports. This hazard classification is for storage only, not for transportation.



3.14.2.2.1. 40mm HE/HEDP are HD 1.1. when out of approved packaging configuration.

3.14.2.3. 20mm and 30mm HEI cartridges, which are designated HD 1.2.2 packaged, remain HD 1.2.2 when unpackaged.

3.14.2.4. Cartridges for small arms which have inert or tracer projectiles, are below .50 caliber, and are not in their standard packaging are classified as HD 1.4S when kept in closed metal ammunition boxes. They are considered HD 1.4C in other containers.

3.14.2.5. CBU-87/89/97/103/104/105, T-1 Versions, are considered HD 1.2.2 out of their shipping container.

3.14.2.6. 2.75-in Infrared Illuminating Warheads (M278) and the 2.75-in White Phosphorus Warheads (M156) stored in a LAU-131 launcher or transportation module (out of shipping containers) are classified as HD 1.2.1. This hazard classification does not apply to public transportation.

3.14.2.7 HD 1.3 Minuteman and HD 1.3 Peacekeeper missile stages with an HD 1.1 type (CL1/AODS) destruct system installed are considered HD 1.3.

Section 3D-Class 1 Divisions and Subdivisions

3.15. HD 1.1 – Mass-explosion.

3.15.1. Blast is the primary hazard in this division. HD 1.1 items may be expected to massdetonate when a small portion is initiated by any means. These explosions generally cause severe structural damage to adjacent objects. Propagation may occur so rapidly to unprotected explosives stored near the initially exploding stack that the quantities must be considered as a single source for QD purposes. The combined shock wave, in this case, is the same as a single detonation of a charge equal to the total of the stacks (see simultaneous detonation in Attachment 1).

3.15.2. Items in this division also generally present a fragmentation hazard, either from the case of the explosive device or from the packaging or facility in which the explosives are stored.

3.15.3. HD 1.1 items include bulk high explosives, some propellants, mines, bombs, demolition charges, some missile warheads, some rockets, palletized projectiles loaded with bulk trinitrotoluene (TNT) or Comp B, mass-detonating cluster bomb units (CBU), and ammunition components having mass-detonating characteristics.

3.16. HD 1.2 – Non-mass Explosion, Fragment Producing.

3.16.1. Items in this division will not mass detonate when configured for storage or transportation if a single item or package is initiated. When these items function, the results are burning and exploding progressively with no more than a few reacting at a time. The



explosion will throw fragments, firebrands, and non-functioned items from the point of initiation. Blast effects are limited to the immediate vicinity and are not the primary hazard.

3.16.2. In an incident, the quantity distances specified for HD 1.2 items achieve the desired degree of protection against immediate hazards. Events involving HD 1.2 items lob large amounts of unexploded rounds, components, and subassemblies, which remain hazardous after impact. Such items are likely to be more hazardous than they were in their original state because fuze safety devices or other features may sustain heat and impact damage. Expect the sub-munitions, such as cluster bombs, of many types of munitions, to project distances as great as the relevant inhabited building distances. Furthermore, it is impractical to specify quantity distances which allow for the maximum possible flight ranges of propulsive items.

3.16.3. HD 1.2 items' functioning effects vary with the size and weight of the item. These items are separated into three subdivisions (1.2.1, 1.2.2, 1.2.3) to account for the differences in magnitude of these effects and to set quantity-distance criteria.

3.16.4. HD 1.2.1. Generally, these items have an NEWQD greater than 1.60 pounds or exhibit fragmentation characteristics similar to or greater than (higher density, longer distance) M1 105 mm projectiles regardless of NEWQD. The MCE for a specific HD 1.2.1 item is the largest quantity of explosives expected to explode at one time when a stack of those specific items is involved in a fire. MCEs will be included in the JHCS and T.O. 11A-1-46 for each HD 1.2.1 item. If the MCE is not available, use the default MCE determined by multiplying NEWQD in a single container by three.

3.16.5. HD 1.2.2. Generally, these items have an NEWQD less than or equal to 1.60 pounds or that at most exhibit fragmentation characteristics similar to high-explosive 40mm ammunition regardless of NEWQD.

3.16.6. HD 1.2.3. These items do not exhibit any sympathetic detonation response in the stack test, or any reaction more severe than burning in the external fire test, bullet impact test, or slow cook-off test.

3.17. HD 1.3 – Mass Fire, Minor Blast or Fragment. Items in this division burn vigorously and the fires are difficult to put out. Explosions are caused by pressure ruptures of containers, which may produce fragments (especially missile motors) but will not produce propagating shock waves or damaging blast overpressure beyond intermagazine distance. Burning container materials, propellant, firebrands, or other debris may be projected randomly, presenting a severe fire hazard. Depending on the amounts of burning explosive materials, their downwind toxic effects usually do not extend beyond inhabited building distances.

3.18. HD 1.4 – Moderate Fire, No Significant Blast or Fragment. Items in this divison present a fire hazard but no blast hazard. There is virtually no fragmentation or toxic hazard beyond the fire hazard clearance ordinarily specified for high-risk materials.

3.19. HD 1.5 – Explosive Substance, Very Insensitive (With Mass Explosion Hazard). Substances in this division have a mass explosion hazard but are so insensitive that there is very little probability of initiation or of transition from burning to detonation under normal transport or storage conditions.



3.20. HD 1.6 – Explosive Article, Extremely Insensitive. Items in this division contain only extremely insensitive detonating substances (EIDS), and demonstrate a negligible probability of accidental ignition or propagation. Fuzed HD 1.6 items must contain either an EIDS fuze or a non-explosive fuze (i.e. the fuze contains no explosives), otherwise the item is classified as HD 1.2.3.

Section 3E-Compatibility Groups and Sensitivity Groups

3.21. Storage and Transportation Compatibility Groups.

3.21.1. Group A. This group includes bulk initiating explosives that have the necessary sensitivity to heat, friction, or percussion to make them suitable for use as initiating elements in an explosive train. Examples include bulk lead azide, lead styphnate, mercury fulminate, tetracene, dry cyclonite (RDX), and dry pentaerythritol tetranitrate (PETN).

3.21.2. Group B. This group includes detonators and similar initiating devices which do not contain two or more effective protective features. It also includes items containing initiating explosives designed to initiate or continue the functioning of an explosive train. Examples include detonators, blasting caps, small arms primers, and fuzes.

3.21.3. Group C. This group includes bulk propellants, propelling charges, and devices containing propellant with or without its own means of ignition. Examples include bulk single-, double-, or triple-base, and composite propellants, rocket motors (solid propellant), and propelled AE with inert projectiles.

3.21.4. Group D. This group includes bulk black powder and bulk HE. It also includes AE which has no propelling charge, but does contain HE without its own means of initiation, i.e., there isn't an initiating device present or the device has two or more effective protective features. Examples include TNT, Composition B, and black powder; bulk wet RDX or PETN; bombs, projectiles, CBUs, depth charges, and torpedo warheads.

3.21.5. Group E. AE in this group contains high explosive (HE) without its own means of initiation but with, or containing, a solid propelling charge. Examples include artillery AE, rockets, and guided missiles.

3.21.6. Group F. AE in this group contains HE with its own means of initiation, i.e., the initiating device present has less than two effective protective features, and may or may not have a solid propelling charge. Examples include grenades, sounding devices, and similar items with less than two effective protective features in their explosive trains.

3.21.7. Group G. This group includes illuminating, incendiary, and smoke- (including hexachlorethane [HC]) or tear-producing AE. This excludes AE that are water-activated, contain white phosphorus (WP) or are flammable liquids or gels. Examples include flares, signals, and pyrotechnic substances.



3.21.8. Group H. In this group, AE contain WP or fillers that are spontaneously flammable when exposed to the atmosphere. Examples include WP and plasticized white phosphorus (PWP).

3.21.9. Group J. In this group, AE contain flammable liquids or gels other than those that are spontaneously flammable when exposed to water or the atmosphere. Examples include liquid- or gel-filled incendiary AE, fuel-air explosive (FAE) devices, and flammable liquid-fueled missiles and torpedoes.

3.21.10. Group K. In this group, AE contain toxic chemical agents or contain chemicals specifically designed for incapacitating effects more severe than lachrymation (tear-producing). Examples include artillery or mortar AE (fuzed or unfuzed), grenades, rockets and bombs filled with a lethal or incapacitating chemical agents. (See Table 7.1, Note 4.)

3.21.11. Group L. This group contains AE not included in other CG, such as AE with characteristics that present a special risk that does not permit storage with other types of AE or with dissimilar AE of this group. Examples include water-activated devices, pyrophorics and phosphides and devices containing these substances, prepackaged hypergolic liquid-fueled rocket engines, triethyl aluminum (TEA), thickened TEA (TPA), and damaged or suspect AE of any group. (Note: Different types of AE in CG L presenting similar hazards may be stored together.)

3.21.12. Group N. In this group, AE contain only extremely insensitive detonating substances (EIDS). An example is HD 1.6 AE.

3.21.13. Group S. AE in this group present no significant hazard. AE packaged or designed so that any hazardous effects from accidental functioning are limited to an extent that they do not significantly hinder firefighting are included in this group. Projections shall not exceed 8 Joules. Examples include explosive switches or valves, and small arms ammunition.

3.22. Sensitivity Groups. Where ARMCO or equivalent earth-filled steel bin revetments or substantial dividing walls are utilized for storage purposes, each HD 1.1 and HD 1.2 AE item is designated, based on its physical attributes, into one of five SG. Directed energy weapons are further identified by assigning the suffix "D" following the SG designation (e.g., SG2D). The SG assigned to an AE item is listed in the JHCS (see paragraph 6.27.3 for application and use of SG criteria with substantial dividing walls to prevent prompt detonation reactions to adjacent rooms or cubicles). Item-specific testing or analyses can be used to change an item's SG. The five SG, in relative order from least sensitive to most sensitive, are:

3.22.1. SG 2. Non-robust (see glossary in Attachment 1) or thin-skinned AE.

3.22.2. SG 1. Robust (see glossary in Attachment 1) or thick-skinned AE. An SG 1 item meets any two of the following criteria:

3.22.2.1. Ratio of explosive weight to empty case weight < 1.

3.22.2.2. Minimum case thickness > 0.4 inches.



3.22.2.3. Ratio of case thickness to NEWQD^{1/3} > 0.05 in/lb^{1/3}.

3.22.3. SG 3. Fragmenting AE (see glossary in Attachment 1). These items, which are typically air-to-air missiles, have warhead cases designed for specific fragmentation (e.g., pre-formed fragment warhead, scored cases, continuous rod warheads, etc.). For purposes of determining case fragment distances for intentional detonations, these munitions are considered as robust munitions.

3.22.4. SG 4. Cluster bombs or dispenser munitions (see glossary in Attachment 1).

3.22.5. SG 5. Sympathetic detonation (SD) sensitive Munitions (items for which non-propagation walls are not effective). Items are assigned to SG 5 because they are either very sensitive to propagation or their sensitivity has not been determined.



Chapter 4

RISK ASSESSMENTS AND PROTECTION PRINCIPLES

Section 4A–Risk Assessments

4.1. Requirements for Risk Assessments. Risk assessments are required for all new or modified explosives, explosives operations, equipment and facilities. These risk assessments will be used to identify design and operations criteria (e.g., shielding, protective clothing). See Chapter 2 for reaction effect information to support risk assessments. The risk assessment will consider the following factors, as appropriate:

- 4.1.1. Initiation sensitivity.
- 4.1.2. Quantity of materials.
- 4.1.3. Heat output.
- 4.1.4. Rate of burn.
- 4.1.5. Potential ignition and initiation sources.
- 4.1.6. Protection capabilities of shields, types of clothing, and fire protection systems.
- 4.1.7. Personnel exposure.

4.2. Risk Assessments.

4.2.1. Explosives safety criteria in this manual help commanders make informed decisions on the proper mix of combat readiness and safety. These criteria specify minimum acceptable standards for explosives safety. Compliance with these criteria still entails a significant risk to personnel, assets and facilities. Operational risk management (ORM) (see paragraph 4.3) may be used to further reduce, mitigate, or accept risks.

4.2.2. Explosives risk assessments are a subset of the commander's overall risk management program. An explosives risk assessment analyzes hazards associated with transporting, storing, disposing of, handling or firing ammunition and explosive materials. Explosives risk assessments may range from examining the relationship between a PES and an ES to determine what effect one has on the other in the event of an accidental explosion, to ascertaining the worst credible event ramifications of an explosives handling mishap. Although risk assessments are required when explosives

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

standards cannot be met, they shall also be routinely used in other instances as a commander's management tool. For example, combat loaded aircraft parked on an open ramp, separated by K11, meet the required QD separation per this manual. However, commanders shall also be advised that in this situation

the total destruction of adjacent aircraft is certain and that a delayed propagation is likely in the event of an explosion on one of the combat loaded aircraft. The commander shall also be apprised of the probability of such an event happening.

4.3. Operational Risk Management (ORM). According to AFI 90-901, *Operational Risk Management*, the following ORM principles apply: (1) Accept no unnecessary risk, (2) Make risk decisions at the appropriate level, (3) Accept risk when benefits outweigh the costs, (4) Integrate ORM into Air Force Doctrine and planning at all levels. Refer to AFPAM 90-902, *Operational Risk Management (ORM) Guidelines and Tools*, for methods on eliminating or reducing risk to support the six-step process of ORM (see Figure 4.1). The ORM process may not be used to violate directives or other regulatory guidance; normal waiver or variance procedures must be followed in all cases. For exceptions to criteria in this manual, refer to Section 1B.

4.4. System Safety. System safety is the application of engineering and management principles, criteria, and techniques to optimize all aspects of safety within the constraints of operational effectiveness, time, and cost throughout all phases of the system life cycle. The system safety process is governed by MIL-STD-882D, *System Safety*, and is intended to ensure hazards are identified early enough in the design phase of a program to either remove them through engineering design changes or to mitigate the associated risk to an acceptable level. Similar to the ORM process, the system safety process requires the remaining risk to be accepted by the appropriate authority.

4.5. Professional Assistance for Risk Assessments and System Safety Analyses. Units may experience situations when civil, structural, electrical, safety, etc. engineering support is required to perform a risk assessment or system safety analysis. There are numerous governmental and non-governmental organizations available for professional assistance. Contact your MAJCOM/SEW for assistance.

Section 4B–Munitions Systems and Equipment

4.6. Safety Certification of Munitions Systems. All operational non-nuclear munitions systems used by the Air Force require safety certification as specified in AFI 91-205, *Non-Nuclear Munitions Safety Board*. Risk assessments are accomplished, using the systems safety process for all new or modified operational munitions systems as a part of this safety certification process. The safety certification process ensures that residual risks are mitigated to an acceptable level via engineering or procedural controls. Engineering controls are incorporated into the design. Procedural controls are documented in item T.O.s, or other operating procedures and instructions.

4.7. Risk Assessments for Explosives Equipment. Risk assessments for new or modified explosives equipment are typically accomplished as part of the munitions safety certification process (see paragraph 4.6) and resultant engineering controls are incorporated into the design.



Procedural controls are documented in the item T.O. or other operating procedures and instructions. For explosives equipment unique to the local environment, perform a risk assessment and document any required procedural controls in a locally written instruction (see Section 7B).

Section 4C–Explosives Operations and Facilities

4.8. Risk Assessment for Explosives Operations. Risk assessments for new or modified explosives operations are typically accomplished as part of the munitions safety certification process (see paragraph 4.6) and resultant engineering controls are incorporated into the munitions system, equipment, or facility design. Procedural controls are documented in the item T.O. or other operating procedures and instructions. For explosives operations unique to the local environment, risk assessments are implemented through the explosives site plan; document any operational limitations in a locally written instruction to ensure safety (see Section 7B).

4.9. Risk Assessments for Explosives Facilities.

4.9.1. Responsible agencies perform risk assessments when they establish a definitive drawing for proposed new explosives facilities. No further risk assessments need to be accomplished.

4.9.2. Design agents are responsible for the risk assessment of new or modified explosives facilities which do not have a definitive drawing. They must accomplish the risk assessment as part of the design process.

4.9.3. When protective construction (see Section 6B) is required for the new or modified explosives facility (or any exposed facility), the requirement for risk assessments, systems safety analyses, and engineering analyses as well as the requirements for protective construction design must be included in the Requirements and Management Plan (RAMP) for military construction (MILCON) projects to ensure funding. Refer to AFI 32-1023, *Design and Construction Standards and Execution of Facility Construction Projects*, for further information on the RAMP. Weapons safety personnel from the organization responsible for the construction will advise Civil Engineering on which risk assessments and analyses are required and should be included in the RAMP and the contract.

4.9.4. When protective construction is not required for the new or modified explosives facility (or any exposed facility), the explosives site plan will satisfy the risk assessment requirement.

4.9.5. Risk assessments for modifications to explosives facilities will assess whether the modification will cause additional hazards or reduce the effectiveness of built-in safety features of the facility.

Section 4D–Glass Breakage Risk Assessments

4.10. Purpose of Glass Breakage Risk Assessments. In the event of an explosives mishap, glass can present a significant hazard to personnel in exposed facilities out to distances well



beyond the IBD arc. Glass breakage risk assessments determine the extent of this hazard, and identify potential mitigation techniques, to reduce the hazard to an acceptable level. If the hazard cannot be reduced to an acceptable level, the glass breakage risk assessment can be used to ensure the approving authority makes an informed risk acceptance decision.

4.11. Requirements for Performance of Glass Breakage Risk Assessments.

4.11.1. Glass breakage risk assessments, performed in accordance with paragraph 4.13, are required as follows:

4.11.1.1. For modification of an existing occupied facility within an IBD arc as described in paragraph 5.2.2.

4.11.1.2. For modified operations in an existing occupied facility (when acting as an exposure) within an IBD arc. When the risk assessment reveals a hazard to personnel, use engineering mitigation actions (see paragraph 4.14), if feasible, to eliminate the hazard or reduce it to an acceptable level. Remaining risk must be accepted by the responsible commander.

4.11.1.3. For existing occupied facilities (when acting as an exposure) within the proposed IBD arc of a new PES. If the risk assessment shows there will be a hazard to personnel, use engineering mitigation actions (see paragraph 4.14), if feasible, to eliminate the hazard or reduce it to an acceptable level. Remaining risk must be accepted by the responsible commander.

4.11.1.4. For existing occupied facilities (when acting as an exposure) within the IBD arc of an existing PES where modified operations will increase the explosive hazard of the PES. If the risk assessment shows there will be a hazard to personnel, use engineering mitigation actions (see paragraph 4.14) if feasible to eliminate or reduce the hazard to an acceptable level. Remaining risk must be accepted by the responsible commander.

4.11.1.5. For new occupied facilities located within the IBD arc of any existing PES.

4.11.2. Glass breakage risk assessments are recommended in the following situations:

4.11.2.1. As a baseline assessment for all existing occupied buildings within an existing IBD arc.

4.11.2.2. As a baseline assessment for all existing occupied buildings of a sensitive nature (e.g. schools, off-base buildings, on-base buildings with significant public access such as a commissary, buildings with large amounts of glass panels, etc.) inside or near IBD arcs.

4.12. Software Tools for Glass Breakage Risk Assessments. Window Glazing Analysis Response and Design (WINGARD PE) is the recommended tool to be used for performing glass



breakage risk assessments. Other glass analysis software as identified in DDESB Technical Paper Number 20, *Explosion Effects Software*, may also be used.

4.12.1. WINGARD PE outputs the expected results (break versus no-break) along with the expected distance of glass shard travel. It also shows the blast parameters experienced and the required bite. It provides charts and graphs showing glass displacement, velocity, acceleration, fragment flight, and more.

4.12.2. WINGARD PE requires a great range of input parameters.

4.12.2.1. Window size.

4.12.2.2. Window location in relation to the PES.

4.12.2.3. Window construction to include, but not limited to:

4.12.2.3.1 Type of glass.

4.12.2.3.2 Number of panes.

4.12.2.3.3 Thickness of panes.

4.12.2.3.4 Type of glazing.

4.12.2.4 Use ¹/₄" single pane annealed glass windows if these parameters cannot be determined for a worse case scenario analysis.

4.12.3. WINGARD PE was developed for General Services Administration (GSA) by the Applied Research Associates Security Engineering Group. To obtain a free copy of the program go to <u>http://www.oca.gsa.gov/</u> and request a username and password.

4.13. Methodology for Glass Breakage Risk Assessments.

4.13.1. Glass breakage risk assessments should identify the risk to personnel from glass breakage and, if necessary, evaluate the effect of engineering mitigation actions (see paragraph 4.14) to reduce the risk to an acceptable level.

4.13.2. Glass breakage risk assessments should:

4.13.2.1. Consider the presence and distance of personnel from glass panels.

4.13.2.2. Evaluate the worst case event likely to expose glass panels to blast hazards. Glass panels that are exposed to multiple explosives facilities would necessitate evaluation only for the explosives facility that would place the maximum blast loading on the glass panels. Blast loading from HD 1.2.1 AE will be based on the MCE. Blast loading from HD 1.2.3 AE will be based on the NEWQD of the largest single round.



4.13.2.3. Show the anticipated blast loading. For example, show which facility produces the blast loading, the actual separation distance, what HD and NEWQD produces the blast loading; and what the glass panel parameters (e.g., type, size, pane thickness) are.

4.13.2.4. Identify engineering actions taken to mitigate the hazards to personnel from glass breakage.

4.14. Engineering Mitigation Actions for Reducing or Eliminating Glass Breakage Hazards to Personnel.

4.14.1. Minimize the number and size of glass panels.

4.14.2. Orient the exposed facility to minimize blast loads on glass panels.

4.14.3. Minimize or remove glass panels on the side of facilities which face explosives facilities.

4.14.4. Use tempered glass which will break into small pieces with rounded edges.

4.14.5. Use glazing, anti-shatter films, or net curtains. Where films are used, the base fire department should note this type construction on pre-fire plans to facilitate fire-fighting personnel entry in emergency situations.

4.14.6. The WinDAS Analysis Guide module describes several engineering mitigation actions as well as sources for materials required. It can be found at https://pdc.usace.army.mil/software/windas/

Section 4E–Health Hazard and Environmental Assessments

4.15. Health Hazard Assessments. Using organizations must ensure Bio-environmental Engineering (BE) conducts a health hazard assessment of the work area and operation when dust or concentrations of vapors, fumes, or gases from explosives, equipment, or other chemicals in the work area are present. The squadron commander must accept bioenvironmental assessment risks before operations may begin.

4.16. Environmental Assessments. Using organizations must ensure each explosives operation is evaluated for compliance with environmental standards. The evaluation must include all hazardous wastes generated during all phases of the operation. Written procedures will identify requirements for the control, storage, and disposition of hazardous wastes.

Section 4F–Protection Principles

4.17. Protective Shielding and Remotely Controlled Operations. This paragraph does not apply to rod and gun club operations.



4.17.1. Item managers will perform a risk assessment to determine if an operation requires protective shielding and must be remotely controlled for personnel protection. Specify shielding and remote control requirements in the item T.O. As a minimum, protective shielding must be made available to personnel when test procedures cannot ensure explosives are totally isolated and protected from potentially harmful environments such as electrical current or heat. Operations such as continuity checks of electrically actuated explosives devices, propellant cutting, explosives component assembly, modification, or disassembly and demilitarization may require shielding or be accomplished from a remote controlled location.

4.17.2. When a risk assessment indicates that there is an unacceptable risk from an accidental explosion or a flash fire, personnel will be provided protection from blast, fragments and thermal effects, to include respiratory and circulatory hazards, as follows:

4.17.2.1. Personnel protection must limit incident blast overpressure to 2.3 psi, fragments to energies of less than 58 ft-lb, and thermal fluxes to 0.3 calories per square centimeter per second.

4.17.2.2. K24 distance provides the required level of protection for blast and thermal effects only.

4.17.2.3. Shields that comply with MIL-STD-398, *Shields, Operational for Ammunition Operations, Criteria for Design and Tests for Acceptance*, provide acceptable protection for blast, thermal and fragment effects.

4.17.3. The use of protective shielding or remotely controlled operations must be approved as part of the explosives site plan (see paragraph 14.25.3).

4.17.4. The T.O. managing agency must ensure safe design and testing of specific protective devices when required by a T.O. Test for a 25-percent overload and obtain approval from the Non-Nuclear Munitions Safety Board (NNMSB).

4.17.5. When a using command establishes a requirement for protective devices, that command must ensure that these devices are of a safe design. Test for a 25-percent overload.

4.18. Intentional Ignition or Initiation of AE. At operations (e.g., function, proof, lot acceptance testing) where intentional ignition or initiation of AE is conducted (except EOD operational responses), the following requirements apply:

4.18.1. Operating personnel protection will:

4.18.1.1. Meet the requirements of paragraph 4.17.2.1.

4.18.1.2. Contain or defeat all fragments.

4.18.1.3. Limit thermal flux to "Q" (calories/square centimeter/second) = $0.62t^{-0.7423}$ where "t" is the time in seconds that a person is exposed to the radiant heat. **NOTE:**



Shields that comply with MIL-STD-398 provide acceptable protection. Comply with testing requirements of paragraph 4.17.4 or 4.17.5.

4.18.1.4. Limit overpressure levels in personnel-occupied areas to satisfy MIL-STD-1474D, *Noise Limits*.

4.18.2. The use of protective shielding must be approved as part of the explosives site plan (see paragraph 14.25.3).

4.18.3. Areas used for intentional detonations meet the requirements of paragraphs 4.18.1.1 through 4.18.1.3 for protection of essential personnel provided the QD requirements of paragraph 12.74.4.1 or 12.74.4.2 are met.

4.18.4. EOD proficiency training ranges meet the requirements of paragraphs 4.18.1.1 through 4.18.1.3 for protection of essential personnel provided the QD requirements of paragraph 12.76 are met.

4.18.5. Static test firing of propellant-loaded items (see paragraph 12.78 must meet the requirements of paragraph 4.18.1 for protection of operating personnel.

4.19. Protective Measures. Personnel protection may be increased by:

4.19.1. Eliminating or establishing positive control of ignition and initiation stimuli.

4.19.2. Using sufficient distance or barricades to protect from blast or fragments.

4.19.3. Using Substantial Dividing Walls (SDW) or properly rated fire walls to protect from fragment or thermal hazards.

4.19.4. TM 5-1300, *Structures to Resist the Effects of Accidental Explosions*, contains design procedures to achieve personnel protection, protect facilities and equipment, and prevent propagation of explosions.

4.19.5. Using fire detection and extinguishing systems (e.g., infra-red actuated deluge system) in those areas where exposed, thermally-energetic materials that have a high probability of ignition and a large thermal output are handled. Such systems must maximize the speed of detection, have adequate capacity to extinguish potential flash fires in their incipient state, and maximize the speed of the application of the extinguishing agent.

4.19.6. Using thermal shielding between the thermal source and personnel in AE operational areas, where it is essential for personnel to be present and the risk assessment indicates that an in-process thermal hazard exists. Any shielding used must comply with MIL-STD-398. When shielding is either not possible or inadequate, to include a failure to protect exposed personnel's respiratory and circulatory systems, augmentation with improved facility engineering design and personnel protective clothing and equipment may be necessary.

4.19.7. Using thermal protective clothing that is capable of limiting bodily injury to first degree burns (0.3 calories per square centimeter per second) with personnel taking



turning-evasive action, when the maximum quantity of combustible material used in the operation is ignited.

4.19.8. Using protective clothing capable of providing respiratory protection from the inhalation of hot vapors or any toxicological effects, when the risk assessment indicates adverse effects would be encountered from the inhalation of combustion products.

4.20. Emergency Operations. If an immediately dangerous explosive situation is encountered, all operations in the immediate vicinity will be shut down, personnel evacuated to a safe location, and EOD personnel called to analyze and eliminate the hazard. Operations will not be resumed until the hazard has been eliminated, removed, or otherwise determined to be safe by EOD personnel. Installations without on-site EOD support must make pre-planned arrangements for emergency measures such as bomb threats, hung flares, ground burst simulators, etc. These arrangements must be coordinated with the MAJCOM Safety and EOD Functional Staff.

4.20.1. Locations used repeatedly for the emergency destruction of recovered military ordnance or hazardous explosive devices should have operational risk assessments pre-established and on file.

4.20.2. Emergency destruction operations conducted at reduced QD ranges and non-standard destruction sites (e.g., EOD proficiency ranges or non-sited remote locations) may require the use of protective measures to limit fragmentation hazards. When the time and situation allows, emergency responders will use applicable technical data (e.g., joint EOD publications and DDESB Technical Paper 16) to apply protective measures. Construction of protective works should neither hinder the conduct of time-sensitive emergencies nor place emergency responders under increased risks.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008



Figure 4.1. Six-Step Process of Operational Risk Management.

1. Identify the Hazard. A hazard can be defined as any real or potential condition that can cause mission degradation, injury, illness, death to personnel or damage to or loss of equipment or property. Experience, common sense, and specific risk management tools help identify real or potential hazards.

2. Assess the Risk. Risk is the probability and severity of loss from exposure to the hazard. The assessment step is the application of quantitative or qualitative measures to determine the level of risk associated with a specific hazard. This process defines the probability and severity of a mishap that could result from the hazard based upon the exposure of personnel or assets to that hazard.

3. Analyze Risk Control Measures. Investigate specific strategies and tools that reduce, mitigate, or eliminate the risk. Effective control measures reduce or eliminate one of the three components (probability, severity, or exposure) of risk.

4. Make Control Decisions. Decision makers at the appropriate level choose the best control or combination of controls based on the analysis of overall costs and benefits.

5. Implement Risk Controls. Once control strategies have been selected, an implementation strategy needs to be developed and then applied by management and the work force. Implementation requires commitment of time and resources.

6. Supervise and Review. Risk management is a process that continues throughout the life cycle of the system, mission, or activity. Leaders at every level must fulfill their respective roles in assuring controls are sustained over time. Once controls are in place, the process must be periodically reevaluated to ensure their effectiveness.



Chapter 5

GENERAL EXPLOSIVES FACILITY DESIGN, CONSTRUCTION AND MAINTENANCE, AND EQUIPMENT DESIGN, MAINTENANCE AND INSPECTION

Section 5A–Introduction

5.1. Applicability.

5.1.1. Unless otherwise specified, the design requirements in this chapter apply to all existing and new construction of explosives facilities, to include specific explosives facility designs covered in Chapter 6. Unless specifically excluded, the requirements in this chapter apply to licensed explosives storage locations and to locations involving explosives operations which do not require explosives siting. This chapter also provides requirements for the construction, maintenance, and repair of explosives facilities as well as equipment in these facilities.

5.1.2. This chapter does not address extraordinarily hazardous situations (e.g., nitroglycerin manufacturing) that will require special consideration and design features. In these situations, the MAJCOM will develop specific design criteria.

5.1.3. Additional criteria specific to nuclear weapons storage, handling, and maintenance facilities apply as provided in AFMAN 91-118, *Safety Design and Evaluation Criteria for Nuclear Weapon Systems*.

Section 5B–Glass Panels

5.2. Glass Panels in Facilities Exposed to Explosives Hazards.

5.2.1. For construction of a new occupied facility within an IBD arc, do not use glass panels unless deemed operationally necessary. If the use of glass panels is deemed operationally necessary, comply with the following requirements, or process a deviation in accordance with paragraph 1.4:

5.2.1.1. Design the panels so that they will not break under the expected blast loading; the framing and sash of such panels must be of sufficient strength to retain the panel in the structure under the expected blast loading. Or, design the panels so that they will withstand the same blast loading as the structure; the framing and sash of such panels must be of sufficient strength to retain the panel until the point of structural failure.

5.2.1.2. Provide engineering analyses and design details, as part of the explosives site plan package, to demonstrate compliance with paragraph 5.2.1.1. The analyses must include the information addressed in paragraphs 4.13.2.2 and 4.13.2.3.



5.2.2. For modification of an existing occupied facility within an IBD arc, remove existing glass panels, if practical, as part of the scope of modification. Do not add glass panels unless deemed operationally necessary. If existing glass panels are not removed, perform a glass breakage risk assessment (see paragraph 4.13); if the risk assessment shows there will be a hazard to personnel, use engineering mitigation actions (see paragraph 4.14) to eliminate the hazard or process a deviation in accordance with paragraph 1.4. If the addition of glass panels is deemed operationally necessary, comply with paragraphs 5.2.1.1 and 5.2.1.2 or process a deviation in accordance with paragraph 1.4.

5.2.3. Existing glass panels that are replaced due to damage (i.e., cracked or broken) must be replaced with equivalent strength or stronger glass panels.

5.2.4. Glass skylights will not be used in any facility within an IBD arc.

Section 5C-Hazardous Locations

5.3. Hazardous Locations. Comply with NFPA 70, *National Electric Code (NEC)*, Article 500, *Hazardous (Classified) Locations*, requirements for the design and installation of electrical equipment and wiring for hazardous locations. Hazardous locations are those in which combustible dusts, or flammable vapors or gases are or may be present in the air in quantities sufficient to produce explosive or ignitable mixtures.

5.3.1. The presence of explosives does not necessarily make an area a hazardous location. To ensure proper identification of a hazardous location, it is necessary to have knowledge of the properties of the explosives involved, especially thermal stability and sensitivity to heat and spark. Use NEC definitions, as modified below, to identify and classify hazardous locations involving explosives.

5.3.1.1. Areas that contain vapors from explosives will be considered Class I hazardous locations.

5.3.1.2. Areas in which explosive sublimation or condensation occur or may occur will be regarded as both Class I, Division 1 and Class II, Division 1.

5.3.1.3. Areas containing explosives dusts or explosives that may, through handling, produce dust capable of being dispersed in the atmosphere will be regarded as Class II, Division 1.

5.3.2. Some definitive drawings for explosives facilities may identify the presence of a hazardous location or require the installation of certain basic electrical equipment to meet NEC requirements.

5.4. Electrical Equipment in Hazardous Locations.

5.4.1. Installation of electrical equipment in hazardous locations involving explosives will comply with NEC requirements for the appropriate hazardous location class, group and division.



5.4.2. Equipment must be approved not only for the class of location, but also for the explosion properties of the specific gas, vapor, or dust that will be present.

5.4.3. Intrinsically safe equipment must be certified by a reputable testing organization such as Underwriters' Laboratories (UL). Such equipment must be used in accordance with the recommended environmental and operational conditions specified in the certification.

5.4.4. If the properties of an explosive are such that the NEC requirements for electrical equipment provide inadequate protection under prevailing conditions, use of any of the following approaches is acceptable:

5.4.4.1. Intrinsically safe equipment.

5.4.4.2. Purged or pressurized and suitably temperature-limited equipment.

5.4.4.3. Exclusion of electrical equipment from the hazardous atmosphere.

5.4.4.4. Isolation of equipment from the hazardous atmosphere by means of dust, vapor, or gas-free enclosures with surface temperatures positively maintained at safe levels.

5.4.5. Devices which provide "cold light" through chemical action are acceptable for use in any hazardous location.

5.5. Interior Surfaces in Class II Hazardous Locations.

5.5.1. Interior surfaces should be smooth, free from cracks and crevices, and have joints taped or sealed.

5.5.2. If painted, interior surfaces should be covered with a hard gloss paint that is easily cleaned.

5.5.3. Horizontal ledges which might hold dust will be avoided or beveled to prevent dust collection.

5.5.4. Cove bases at the junction of the walls and floor are recommended.

5.6. Hardware in Hazardous Locations. To reduce the risk of accidental ignition by spark, consider the operational conditions in any hazardous location before choosing and installing hardware. Certain hazards may be sufficient to warrant the use of materials that will reduce the possibility of sparking.

5.7. Static Electricity in Hazardous Locations. To minimize the risk of ignition of a flammable or combustible atmosphere in a hazardous location due to static electricity, the requirements of Section 5E will be met for all hazardous locations.

5.8. Ventilation in Hazardous Locations. Buildings with hazardous locations must comply with the following ventilation requirements:



5.8.1. Buildings where dust, fumes, or vapors (having explosive potential) are formed will be passively ventilated, usually at the source of the hazard.

5.8.2. Design ventilation systems so that they have adequate measures for minimizing (eliminating) static discharge, including measures applied during the activation of manual or automated ventilation systems.

5.8.3. Equip exhaust fans through which combustible dust or flammable vapor pass with nonferrous blades (or casting lined with nonferrous material) and approved motors.

5.8.4. Electrically bond and properly ground the entire ventilation system.

5.8.5. NFPA 91, Standard for Exhaust Systems for Air Conveying of Vapors, Gases, Mists, and Noncombustible Particulate Solids, may be used in the installation of such systems.

5.8.6. For buildings in which there is explosive dust, an air balance that gives a slight negative pressure within the building is required.

5.8.7. If air conditioning equipment is installed, it should be done as directed in the NFPA 90A, *Standard for Installation of Air-Conditioning and Ventilating Systems*, and NFPA 90B, *Standard for Installation of Warm Air Heating and Air-Conditioning Systems*. Exhaust systems will be cleaned thoroughly and serviced on a regular schedule. A log will be kept.

Section 5D–Electric Supply Systems

5.9. Electric Supply Systems. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting. For QD and fire protection separation requirements between explosives facilities and electric supply system components (see paragraph 12.84.). Electric lines serving explosives facilities, including shielded cabling, power cabling, communication lines, and electrical conduit, will be installed underground from a point at least 50 feet away from the facility.

5.9.1. The line side of the main disconnecting switch or circuit breaker must have lightning arresters, usually at the point of the overhead to underground riser service connections.

5.9.2. Entering power, intrusion detection, communication, and instrumentation lines must have surge protection installed, as soon as practical, where the conductor enters the interior of the facility.

5.10. Backup Power. An alternate source of power must be available for explosives operations where the lack of a continuous power supply may cause a fire or explosion, as determined by risk assessment (see Chapter 4).

Section 5E–Static Grounding and Bonding

5.11. Areas Requiring Static Grounding and Bonding Systems. See Section 7D for static grounding and bonding requirements during specific operations. Static grounding and bonding systems are required for:

5.11.1. Hazardous locations (see Section 5C).

5.11.2. Areas where EEDs are exposed.

5.11.3. Areas where exposed explosives are handled.

5.11.4. Areas where explosive components which incorporate an electrical initiating system are undergoing maintenance; assembly to, or disassembly from, an all-up-round (AUR) configuration; or electrical connection or disconnection.

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

5.11.5. Areas where electrically initiated munitions and explosive devices are undergoing maintenance and electrical test operations and the responsible engineering function has determined grounding is necessary. This will usually be documented in the specific item TO

5.11.6. Areas where explosives are loaded or unloaded on aircraft (unless exempted per paragraph 7.14.1 or 7.14.2).

5.12. Static Grounding and Bonding Requirements.

5.12.1. The method generally used to eliminate or reduce the hazard from static electricity is to provide an electrically continuous path to ground via ground wire, cable, or strap.

5.12.1.1. These grounds shall be one continuous ground wire, cable or strap. Short ground wires, cables, or straps should not be connected together to make a longer one.

5.12.1.2. Each ground wire, cable, strap shall be connected to the item and facility ground individually. Connecting multiple ground wires, cables, or straps to another ground wire, cable or strap connecting mechanism (alligator clip, clamp, etc.) should be avoided.

5.12.2. Static grounding bars or other grounding devices may be appropriate for some operations (see paragraph 7.13.1). Such grounding bars or devices will be located at the entrance to or within the area where work will be performed.

5.12.3. Wire used as a permanent static ground conductor should be large enough to withstand mechanical damage and must not be less than American Wire Gauge (AWG) No. 6 (or No. 8 for existing bonds), or a braided cable of equal resistance. Wires used as static grounds for portable or movable equipment, or for temporary static bonding cables, will be large enough to carry the expected current load as specified in the item technical data, but will not be smaller than AWG No. 12 (3/32-inch cable).

5.12.4. Static grounds will be bonded to the facility's grounding system. Static grounds will not be made to telephone grounds; electrical conduit systems; gas, steam, hot water, or air lines; sprinkler systems; or air terminals of lightning protection systems (connection to the "down wire" of the system at ground level is authorized).

5.12.5. When all of the objects are conductive, they can be grounded by electrically connecting all parts to a common ground conductor.



5.12.7. Partial grounding, or using conductors that are too weak or have too much resistance, may increase the static hazard by providing opportunities for discharge through an uncontrolled path to ground.

5.12.8. Electrical continuity may be broken by oil on bearings, paint, or rust at any contact point. To get a continuous circuit, grounding straps should be used to bridge such locations.

5.12.9. Equipment in contact with conductive floors or tabletops will not be considered grounded.

5.12.10. For explosive facilities, shielded cable, power cabling, communication lines, and electrical conduit must run underground for at least 15.24 meters (50 feet) prior to entering the structure. All other metallic utility lines and pipes, including steam, water, and air conditioning lines must be bonded to the lightning protection system just before they enter the building.

5.12.11. Electrical objects (radio, printers,...) will not be placed on grounded surfaces where explosives operations are conducted.

5.13. Permanent Static Grounding Systems.

5.13.1. A resistance of 25 Ohms or less is required from item connection to facility ground. In hazardous locations, resistance to ground of 10,000 Ohms or less for equipment static bonding straps is adequate to bleed off the static charges; continuity across bonds must be less than 1 Ohm.

5.13.2. In accordance with AFI 32-1065, *Grounding Systems*, all permanent static grounding systems shall be given a continuity test at the time of initial installation and at any time a lack of continuity is suspected due to damage or corrosion. A resistance reading of 25 Ohms or less must be obtained. Documentation of initial and recurring testing is required. Consider equipment (except a belt-driven machine) as a unit in testing of resistance to ground.

5.13.3. Hazardous locations:

5.13.3.1. Ground all conductive parts of equipment in accordance with the NEC.

5.13.3.2. Where the installation permits viewing, make a visual inspection of all static bonds and grounds for breaks and corroded connections before starting operations on each day the equipment is to be used. Test any suspected connections and bring them up to required standards before starting operations.

5.13.4. In non-hazardous locations, static bonding and grounding straps must be inspected visually for breaks and corroded connections quarterly in accordance with AFI 32-1065. Suspect connections will be tested for continuity, brought up to required standards, and retested before starting operations.

5.14. Temporary Static Grounding or Bonding Cables.



5.14.1. Temporary static grounding or bonding cables shall be given a continuity test at the time of their initial placement into service.

5.14.2. Prior to each subsequent use, the cable will be inspected for any evidence of corrosion or damage.

5.14.2.1. Replace the clamp if jaws are deformed, spring is weak, or other defect is noted that would prevent a good connection.

5.14.2.2. Replace the cable if more than one third of the cable strands are broken. Deteriorated or damaged plastic coating does not affect electrical capability of cables.

5.14.2.3. Perform a continuity test if a lack of continuity is suspected due to damage or corrosion or after any components have been replaced.

5.14.3. A resistance of 10 Ohms or less is required from inside one of the clamp jaws to inside the other clamp jaw.

5.14.4. Documentation of continuity testing on temporary static grounding or bonding cables is not required.

5.15. Static Grounding or Bonding Reels.

5.15.1. All installed static discharge reels shall be given a continuity test at the time of their initial installation.

5.15.2. Prior to each subsequent use, the static discharge reel will be visually inspected for security of mounting and evidence of any corrosion or damage. Perform a continuity test if a lack of continuity is suspected due to damage or corrosion or after any components have been replaced or repaired.

5.15.3. A resistance reading of 10 Ohms or less is required from inside the clamp jaw to the frame on which the reel is mounted.

5.15.4. The test will be accomplished by extending the entire length of the cable.

5.15.5. Documentation of continuity testing on temporary static grounding or bonding cables is not required.

5.16. Belting. If static electricity is a hazard, use non-static-producing belting which has a resistance to ground not exceeding 600,000 Ohms. This will include belt-driven compressors, conveyor belts, and so forth. In measuring the total resistance to ground for belt-driven machinery, do not count the resistance of the belting.

Section 5F–Conductive Floors



5.17. Areas Requiring Conductive Floors. Conductive floors may be required in hazardous locations and where certain exposed explosives and materials are sensitive (easily detonated or ignited) to the uncontrolled discharge of static electricity, and the requirements of Section 5E are deemed inadequate to protect from the hazards of static electricity. Dust-air mixtures of ammonium perchlorate, tetrytol, and dust of solid propellants are subject to static discharge and conductive flooring should be considered where they are present.

5.18. Requirements for Conductive Floors.

5.18.1. Conductive floors will be non-sparking.

5.18.2. Conductive floors will be smooth, free from cracks, and of a type that will not develop surface separations, wrinkle, or buckle under operational loads.

5.18.3. Where washing is required, conductive floors will be able to withstand repeated applications of hot water and cleaners.

5.18.4. Where conductive floors are required, table tops on which exposed explosives or dusts are encountered shall be conductive, or covered with a conductive material, meeting the same requirements as the conductive floor.

5.18.5. In small areas, conductive mats or runners can be suitable in lieu of conductive floors. Personnel (except electricians performing system checks), in places where conductive floors or coverings are required and installed, will wear conductive footwear (shoes or grounding straps).

5.18.6. Where conductive floors are required, the resistance between the ground and the wearer will not exceed 1,000,000 Ohms; that is, the total resistance of conductive footwear on a person, plus the resistance of floor to ground.

5.19. Testing and Maintenance of Conductive Floors.

5.19.1. Conductive floors will be tested when installed to ensure that design specifications are met, and at intervals thereafter as prescribed in AFI 32-1065. Test instruments will not be used until all exposed explosives and explosives dusts, gases and vapors that are subject to possible ignition or initiation have been removed from the area.

5.19.2. Do not paint over conductive floors.

5.20. Testing and Maintenance of Conductive Footwear.

5.20.1. Test conductive footwear before each shift.

5.20.2. Conductive footwear requires care to ensure retention of its conductive properties.

5.20.2.1. When conductive footwear is not in use, it shall be stored in lockers close to the room where it will be worn; conductive footwear shall be donned at this same location.



5.20.2.2. Take precautions to prevent the accumulation of even a thin layer of dust or wax which can insulate conductive footwear from the floor.

5.20.2.3. Supervisors will ensure that conductive footwear are not altered so as to negate their safety features.

5.20.2.4. Only conductive materials will be used in their repair of conductive footwear. Conductive footwear will be cleaned thoroughly before being repaired.

Section G–Installed Systems and Equipment Grounds

5.21. Installed Systems and Equipment Grounds. Attention must be given to the installation and maintenance of electrical grounding where explosives are involved.

5.21.1. All grounding mediums must be bonded together.

5.21.2. If the structure is equipped with a lightning protection system, all grounds, including static grounds, must be interconnected as outlined in AFI 32-1065.

5.21.3. Grounding will be tested when installed to ensure that design specifications are met and at intervals thereafter as prescribed in AFI 32-1065. Document all tests and inspections on appropriate forms or automated products.

5.21.3.1. Before making any electrical continuity and resistance tests or electrical repairs, remove all exposed explosives, EEDs, and explosives dust, gases and vapors that are subject to initiation under the specific circumstances.

5.21.3.2. If there is an operating generator or energized transformer at the location, connect a shunt grounding strap before opening an installed grounding connection for repair or replacement.

Section 5H–Lightning Protection Systems

5.22. Facilities Requiring Lightning Protection Systems. Properly maintained lightning protection systems (LPS) are required for all explosives facilities (to include open locations), except as noted in paragraph 5.25. The DoD has selected the LPS criteria of NFPA 780, *Standard for the Installation of Lightning Protection Systems*, including Annex K (*Protection of Structures Housing Explosive Materials*), Annex D (*Inspection and Maintenance of Lightning Protection Systems*), and Annex E (*Ground Measurement Techniques*) for AE facilities. Annex criteria shall supersede main body criteria. If LPS test methods or designs other than prescribed in this section are used, they shall offer equivalent protection to those prescribed in this section and be approved via the explosives site plan.

5.23. Lightning Protection System Design. Design and installation of a LPS must meet, at a minimum, the requirements of AFI 32-1065, *Grounding Systems* and NFPA 780 including Appendix K. The LPS must feature air terminals, down conductors, sideflash protection, surge suppression of data lines and bonding of all other conductive penetrations into the protected area, and earth electrode systems. Structural elements of the building may serve as air terminals,



down conductors, or the earth electrode. The LPS must be designed to intercept lightning at a 100 ft or less striking distance arc in accordance with NFPA 780 (Note: The pitched roof requirements of NFPA 780 may not be used in lieu of this requirement).

5.23.1. Air Terminals. An air terminal is a component of an LPS that is able to safely intercept lightning strikes. Air terminals may include overhead wires or grids, vertical spikes, or a building's grounded structural elements. Air terminals must be capable of safely conducting the current from a lighting strike.

5.23.2. Down Conductors. Down conductors (flat or round) provide low impedance paths from the air terminals described above to the earth electrode (ground) system. Structural elements having a high current capacity and a low impedance to ground need not be augmented with wires. Where wires are used as down conductors, these shall meet the requirements of NFPA 780.

5.23.3. General Sideflash Protection. Protection from side flash is obtained either by bonding metallic objects to the down conductors or the earth electrode system, in accordance with NFPA 780, except as modified herein, or it is obtained by maintaining a separation distance between metallic objects and these LPS components.

5.23.3.1. Fences and railroad tracks located within six feet of a structure's LPS shall be bonded to the structure's LPS.

5.23.3.2. The reinforcing bars in adjacent structural elements must be joined in a manner to provide electrical bonding between the elements. This is an absolute requirement for facilities that are used to store AE. Techniques commonly used and approved in the construction industry to join reinforcing steel are acceptable for this purpose. The steel arch of an ECM must be similarly joined to the rebar in the floor.

5.23.4. Sideflash Protection for Nuclear Weapons. The Nuclear Weapon System Safety Group (NWSSG) adopted a standard sideflash separation distance value of 7-feet as a conservative baseline for nuclear safety critical operations. In the absence of any specific additional guidance due to location (see paragraph 5.23.4.2) or weapon configuration (see Table 5.1), the 7-foot value shall be the sideflash separation distance required. When weapons are in an operational configuration where no lightning sideflash separation distance is required, all other separation distance requirements not specifically related to lightning (i.e. for access, ventilation, inventory, etc.) are still applicable.

5.23.4.1. The sideflash protection requirements for all nuclear weapons, depending on their operational configuration, are listed in Table 5.1. The term "major maintenance" refers to the weapon configuration resulting from the disassembly or the performance of any maintenance operations, as currently approved, which could result in exposure of the weapon's internal components to electrical energy. Major maintenance does not include Permissive Action Link (PAL) procedures.

5.23.4.2. Location Considerations for Sideflash Separation Distance.



5.23.4.2.1. If operations are being performed inside a HAS or a PAS and these operations include weapon configurations that require a separation distance (see Table 5.1), then:

5.23.4.2.1.1. When using an LPS modified Weapons Maintenance Truck (WMT), no minimum sideflash separation distance is required between the WMT and the HAS/PAS provided all additional safety requirements are adhered to in accordance with TO 11N-50-1007, *Transportation Maintenance System Operator/User Manual A/S32U-42 and A/S32U-43*, including any separation distance requirements between the weapon and the inside walls of the WMT. (See paragraph 5.23.4.3 for proper application of separation distance).

5.23.4.2.1.2. When using an LPS unmodified WMT, a minimum sideflash separation distance of 7-feet is required between the WMT and the HAS/PAS. Include the stairs and attached support equipment while measuring the 7-foot distance. All additional safety requirements shall be adhered to in accordance with TO 11N-50-1007, including any separation distance requirements between the weapon and the inside walls of the WMT. (See paragraph 5.23.4.3 for proper application of separation distance).

5.23.4.2.1.3. When no WMT is being used, a minimum sideflash separation distance of 7-feet is required between the weapon and the HAS/PAS. (See paragraph 5.23.4.3 for proper application of separation distance).

5.23.4.2.2. If operations are being performed at any location other than in a HAS or a PAS and these operations include weapon configurations that require a separation distance (see Table 5.1), then a minimum sideflash separation distance of 7-feet is required between the weapon and facility. (See paragraph 5.23.4.3 for proper application of separation distance).

5.23.4.2.3. The standard separation distance of 7-feet may be reduced by determining the specific sideflash separation value for a particular facility.

5.23.4.2.3.1. Sideflash separation distance reduction shall be based on Faraday shield impedance characterization testing and the adequate bonding and appropriate installation of surge suppression using a methodology approved by HQ AFSC/SEW prior to implementation.

5.23.4.2.3.2. Documentation of the bonding and surge suppression configuration, including the associated separation distance calculations, in an attachment to the explosives site plan, must accompany the characterization test results for formal review and approval by HQ AFSC/SEW before an exception to the 7-foot standard separation distance is granted. Changes to the bonding and surge suppression configuration must be submitted to HQ AFSC/SEW for approval prior to implementation.

5.23.4.2.3.3. Faraday shield characterization and implementation methodologies must include specific maintenance and inspection procedures. Until AFI 32-1065



is updated to specifically address Faraday shield sideflash protection devices, maintenance and inspection of approved systems will comply with the following requirements.

5.23.4.2.3.3.1. Bonds and surge suppressors shall be visually inspected as a minimum every six months to validate the installation and serviceability. Additionally, a visual inspection shall be performed of all surge suppression devices when a lightning strike occurs to the facility.

5.23.4.2.3.3.2. Electrical resistance measurements of bonds shall be taken, as a minimum, once every two years. Such measurements are also required when the facility is subjected to an earthquake, tornado, flood, or other such acts of nature that could have affected the integrity of the bonds; and any time modification, maintenance or repair to the structure, penetration or any LPS component requires the bond or connection to be broken. The bond resistance should be less than 1 Ohm. Larger readings require tightening or reattaching of the bonds.

5.23.4.2.3.3.3. Transfer impedance measurements, as determined by Faraday shielding characterization testing, shall be taken, as a minimum, once every ten years.

5.23.4.2.3.3.4. A record of all resistance or transfer impedance measurements at all required points and of visual inspections shall be maintained for at least six inspection and testing cycles.

5.23.4.2.3.4. The measures taken to implement a Faraday shield approach for reducing the required lightning sideflash separation distance in a particular facility do not impact, adversely effect or relieve the requirements to maintain a conventional LPS as described in Section 5H and the current version of AFI 32-1065 (1 Oct 98).

5.23.4.3. The required safe separation distance is properly applied to an item (weapon, WMT, etc.) to be protected from lightning sideflash by maintaining a minimum free space separation of the specified distance between the item and the facility's walls, ceiling, or any other structural member capable of conducting electrical energy (e.g. steel columns, rebar-reinforced interior walls, columns or beams).

5.23.4.3.1. Objects in the floor such as concrete rebar, floor grounds, and structural members of the Weapons Storage Vault (WSV) (when the vault is in a full down position) do not require the application of the sideflash separation distance.

5.23.4.3.2. If an ungrounded metallic conductor is located within the safe separation distance of the item being protected, then the shortest free space distance measured between the metallic conductor and any structural member capable of conducting electrical energy shall be at least equal to the full separation distance (7' default) minus the shortest free space distance measured between the metallic conductor and the item being protected.



5.23.4.3.3. Transient or temporary infringement of the sideflash separation distance requirement (e.g. the movement of personnel through the facility or the requirement to use an overhead crane in the course of approved maintenance procedures) can be permitted. These actions shall be avoided whenever possible or their duration shall be minimized while still allowing required maintenance operations to be safely completed. These violations are not justified by issues of convenience or for the sole purpose of ease of operations.

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

5.23.4.4. Deviations from paragraph 5.23.4 must be approved by HQ AFSC/SEW (see paragraph 1.4.1)

5.23.5. Surge Protection for Incoming Conductors. A LPS shall include surge protection for all incoming conductors. The surge protection must include suppression at the entrance to the building from each wire to ground. Shielded cabling, power cabling, communication lines, and electrical conduit shall be buried underground in conduit for a minimum of 50 feet before entering the structure. All other metallic utility lines and pipes must be electrically connected to the LPS or the structural steel of the building just before they enter the building.

5.23.6. Earth Electrode System. Earth electrode systems dissipate the current from a lightning strike to ground. Earth electrode systems may be concrete encased electrodes, Ufer grounds, ground loop conductors, radials, grounding rods, ground plates, a conductor immersed in nearby salt water, chemical grounds that are installed for the purpose of providing electrical contact with the earth, or combinations of these.

5.23.7. Underground Storage Facility. An underground storage site normally requires designed protection against lightning only for exposed or partially exposed parts. Metal and structural parts of the site that have less than 2 feet of earth cover will be protected the same as an aboveground site. Lightning protection requirements will be considered on a site specific basis.

5.24. Lightning Protection System Inspection, Maintenance, Testing, and Training. LPS must meet, at a minimum, the requirements of AFI 32-1065 and NFPA 780 including Appendices D and E. NFPA 780 Appendix criteria shall supersede main body criteria. Maintenance shall be performed to ensure that the integrity of the LPS conforms with the criteria of NFPA 780 and AFI 32-1065.

5.24.1. Visual inspection. The LPS will be periodically inspected as prescribed in AFI 32-1065.

5.24.2. Electrical tests. The LPS shall be periodically tested electrically as specified below and as prescribed in AFI 32-1065.

5.24.2.1. Bonding (resistance) tests shall be conducted periodically (or after facility modification that may affect bonding). A maximum resistance value of one Ohm is permitted across all bonds.



5.24.2.2. Resistance to earth tests of LPS will be conducted periodically during the same season of the year (or after facility modification that may have affected the system).

5.24.3. Records. Records of resistance to earth tests shall be kept on file for the last six inspection cycles. These records shall be reviewed for trend analysis as prescribed in AFI 32-1065.

5.24.4. Training. Personnel responsible for maintenance, inspection and testing must be familiar with the fundamentals described in NFPA 780 and this section as they relate to explosives facilities to ensure inspection and test requirements above are met. See AFI 32-1065 for specific training requirements.

5.25. Lightning Protection System Exceptions. Properly maintained LPS are required for explosives facilities, with the following exceptions:

5.25.1. Air terminal systems are not required on a HAS, a PAS, a metal aircraft shelter, or an earth covered magazine, provided:

5.25.1.1. All reinforcing steel in the walls and floors are properly bonded and grounded.

5.25.1.2. Metal ventilators at least 0.188 (3/16) inches thick are grounded.

5.25.1.3. Metal ventilators less than 0.188 (3/16) inches thick are protected by an air terminal.

5.25.1.4. Down conductor, sideflash protection, surge suppression, and earth electrode system requirements of paragraph 5.23 are met.

5.25.2. A LPS is not required for licensed explosives storage locations outside the explosives storage area but situated in buildings primarily used for other purposes and that have relatively small quantities of explosives. (Note: This exemption is made because of the explosives; other contents of the building may require a LPS.)

5.25.3. A LPS is not required for locations involving explosives operations which do not require explosives siting. (Note: This exemption is made because of the explosives; other items at this location may require a LPS.)

5.25.4. An "integral" LPS is not required for an all-metal building that has been shown to meet the additional criteria of a "metallic cage" system, as both are defined in NFPA 780, Annex K. This exception must be approved by HQ AFSC/SEW prior to operational use of the building in this configuration (see paragraph 1.4).

5.25.5. The following locations do not require a LPS provided that the responsible commander accepts the loss of resources and structure and any potential collateral damage to other nearby exposures. The commander's risk acceptance must be documented by letter (i.e., signed by the commander stating he/she understands and accepts the potential loss of resources and structures at the location without LPS and any potential collateral damage to other nearby exposures) and this letter must be submitted with the explosives site plan.



5.25.5.1. Explosives facilities served by a local lightning warning system to permit operations to be terminated before a thunderstorm is within 10 miles of the explosive operating location, if all personnel can and will be provided with protection equivalent to PTR distance. A written procedure governing withdrawal of personnel from the area is required. See Section 7H.

5.25.5.2. Facilities containing only ammunition or explosives that cannot be initiated by lightning, as determined by AFSC/SEW and approved by DDESB, and where no fire hazard exists.

5.25.5.3. Facilities where personnel are not expected to sustain injury and at the same time, the resulting economic loss of the structure, its contents and/or surrounding facilities is minimal.

5.25.5.4. Facilities used for temporary (non-recurring) storage of munitions.

5.25.5.5. Structures, facilities, or mobile equipment housing explosives or explosives operations not regularly situated at a fixed location.

5.25.5.6. Structures and facilities limited to the storage or handling of small arms ammunition where the value of the ammunition is \$10,000 or less.

5.25.5.7. Lightning protection systems may be omitted on EOD intentional detonation and proficiency training ranges, and holding areas sited within the range boundary. A commander's risk acceptance memo is not required. Apply the requirements set forth in paragraph 5.25.5.1.

5.25.6. Lightning protection systems may be omitted on flightline PESs if the system interferes with flightline criteria contained in UFC 3-260-01, Airfield and Heliport Planning and Design. A commander's risk acceptance is not required. See Section 7H for procedures in the event of electrical storms.

5.25.7. Large catenary systems that cannot conform to the bonding distances calculated from the equations provided in AFI 32-1065 shall be considered under the provision in paragraph 5.22. Engineering analyses shall be provided to ensure variances provide equivalent protection prior to submission to the DDESB for approval.

Section 5I–General Design Considerations for Explosives Facilities

5.26. Blowout-type Construction. Roofs and walls of explosives facilities should be as light in weight (weak) as practicable. Design facility features (e.g. roofs, walls, blow-out panels) to allow venting of an internal explosion with the minimum number of large fragments. Avoid installing hardware (including pipes and ducts) on light blowout-type walls, roofs or panels; if unavoidable, select materials or items that will not yield heavy fragments in an explosion. The use of frangible panels should be considered in the design of HD 1.3 facilities where high



overpressures from a detonation or a confined deflagration are expected (see HNDED-CS-93-7, *Hazard Division 1.3 Passive Structural Systems Design Guide*). Exceptions to this paragraph are made where design requirements such as the following must be met: fire walls, substantial dividing walls, special roof loading, external overpressure protection, and specialized manufacturing facilities. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting.

5.27. Non-combustible Construction. Construct exterior walls and roof coverings of explosives building out of non-combustible materials. Non-combustible material will be used for interior surfaces of explosives buildings (see UFC 3-600-1, *Fire Protection Engineering for Facilities, Design and Construction*). If it is necessary to use combustion-supporting materials in the interior of an explosives building, treat or cover all exposed surfaces with fire-retardant material. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting.

5.28. Underground Explosives Storage Facilities. All wiring and electrical equipment in underground storage facilities will, in addition to any other requirements of this chapter, be of moisture and corrosion resistant materials and construction unless a site specific analysis indicates that such construction is not necessary. Underground facilities must have emergency lighting systems to provide minimum illumination in the event of a power failure.

5.29. Outdoor Explosives Storage Sites. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting.

5.29.1. Outdoor explosives storage sites will have a minimal slope, be well drained, and free from unnecessary combustible materials.

5.29.2. Adequate dunnage is needed, especially between the stack and an unimproved surface to ensure stack stability. The dunnage, supporting timbers, or platform on which explosives are stored will be built and placed to prevent falling, sagging, or shifting of the explosives. See specific item TOs.

5.29.3. Nonflammable or fire-resistant, waterproofed, overhead covers will be provided for packaged explosive items unless the item is contained in packing designed and approved for unprotected outside storage. There must be at least 18 inches between the top of the stack and the cover. If airspace is kept between the cover and the stacks, the sides of covered stacks may be protected by nonflammable or fire-resistant, waterproof covers.

5.30. Stairways. Stairways will conform with Air Force Occupational Safety and Health (AFOSH) standards and NFPA 101, *Life Safety Code* requirements. Open-sided stairways in an explosives building (or in one where a dangerous fire hazard exists) must have handrails at least 42 inches high. They must have mid-railings to preclude falls when vision might be impaired by smoke, injury or when panic might result. Open risers should be avoided.

5.31. Fixed Ladders. Fixed ladders should conform to the American National Standards Institute (ANSI) Safety Code A14.3, *Ladders – Fixed – Safety Requirements*, and AFOSH standards.



5.32. Platforms, Runways, and Railings. Platforms, runways, and railings should conform with AFOSH requirements.

5.32.1. Platforms and runways less than 30 feet long require one stairway or fixed ladder. Those over 30 feet long or more than 250 square feet in area require two stairways or ladders.

5.32.2. Platforms, floor openings, runways, tanks, or open vats comply with AFOSH 91-501, *Air Force Consolidated Occupational Safety Standard*.

5.32.3. Permanent railings should be of metal except in those process buildings where metal railings would increase the hazard.

5.33. Passageways. If weather-protected passageways (ramps) are needed between buildings or magazines, they should have suitable fire stops between the buildings.

5.34. Walkways. Walkways at the entrances to or between adjacent operating buildings containing explosives will be hard surfaced or boardwalks. These walkways should be kept free from foreign material. Foot brushes, door mats, or scrapers should be provided at the entrance of each building, except magazines. Special attention will be given to passageways, walkways, and stairs which have been subjected to the effects of inclement weather.

5.35. Roads. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting, unless they are located within an explosives storage area.

5.35.1. Good all-weather roads should be provided to, and within, the explosives area.

5.35.2. Road systems serving groups of magazines or explosives buildings will be arranged without dead ends so that motor vehicles carrying explosives cannot be isolated. To prevent dead ending, interconnecting roads for magazine service roads need only be passable trails adequate to accommodate the typical vehicles used at the installation.

5.35.3. Roads serving a single magazine or explosives processing building (including its service facilities) may dead end at the magazine or building. The road system should be designed to eliminate the need for passing through an intermediate explosives area when traveling between one operating area and another, within the same explosives storage area.

5.36. Gates. There is no mandatory safety requirement for more than one personnel gate in the fence around an explosives area. Weapons Safety, Security and Civil Engineering usually determine how many gates are needed after considering all elements of the situation. Consideration should be given to providing alternate personnel gates for a single event emergency. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting. Consider alternate ways of evacuating an explosives area based on where explosives events may occur.

5.37. Drainage. Provide adequate drainage for access and internal roads and all explosives locations. Provide magazines with condensation drainage from the storage facility interiors.



This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting.

5.38. Drains and Sumps. The following requirements apply to facilities which handle liquid explosives or liquids containing explosive waste:

5.38.1. When lines are required for draining liquid explosives or liquids containing explosive waste, they will be free of pockets and low spots. The drain line will be sloped at least one quarter inch per foot so that explosives will not settle in the drain line. The drain system will include a sump or basin so explosives can be removed.

5.38.2. Bolted sump tanks or other types of construction that allow the explosives to settle in obscure or hidden spaces are prohibited. Avoid any deposition of explosives from sump effluent due to drying, temperature changes, or interaction with other industrial contamination. Use sweeping and other dry-collecting measures to keep explosives which are appreciably soluble in water out of the drainage system.

5.38.3. Sumps will be designed so that suspended and solid explosive material that may settle cannot be carried in the wash waters beyond the sumps. They will be constructed so that the overflow will not disturb any floating solids. The design will allow enough settling time, based on the settling rate of the material and the usual rate of flow. It will allow the collected explosives to be removed easily and allow those which float on water to be retained until they can be skimmed from the water surface.

5.38.4. In all new construction, drains between the source of explosives and the sump will be troughs with rounded bottoms. The drains will have removable, non-sparking, ventilated covers for ease of inspection for accumulated explosives. Waste liquids will not be run into closed drains and sewers.

5.38.5. Drains will be inspected periodically and steps taken to prevent the buildup of explosive deposits. Drains and sewers containing explosive waste will not be connected to the normal sewage systems. All residue from hazardous material clean-up operations is considered hazardous waste and shall be disposed in accordance with AFI 32-7045, *Environmental Compliance Assessment And Management Program (ECAMP)* and AFPD 32-30, *Explosive Ordnance Disposal*.

5.39. Tunnels. Tunnels must be drained, ventilated, well lighted, and have at least two exits. Water and steam service lines in tunnels will be lagged with suitable insulation. Tunnels between buildings that contain explosives will be built to resist the shock wave and blast of an explosion (see DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards*, for design guidance). Only authorized personnel will enter the tunnels.

5.40. Laundries. Laundries for washing uniforms and rags that are contaminated with explosives must comply with the following requirements:

5.40.1. The laundry will include a safe place to store uniforms and rags that are contaminated with explosives before washing. Sumps will also be provided to remove explosives from waste water. There should be facilities available to test whether the



5.40.2. Commercial businesses laundering such articles will be informed of the nature of the explosives contamination and possible dangerous chemical reactions.

5.41. Steam for Explosives Processing or Facility Heating. This paragraph does not apply to licensed explosives storage locations, and locations involving explosives operations which do not require explosives siting.

5.41.1. Steam used to heat buildings that contain explosives must not exceed 228 °F. Process steam may exceed this if necessary but will not exceed 250 °F (121 C). (Process steam is steam that is in direct contact with explosives or which, in case of equipment failure, would exhaust directly into contact with explosives or explosive fumes.) However, for TNT specifically, the maximum temperature allowed for processing is 240 °F.

5.41.2. Steam or hot water pipe surfaces in contact with wood, paper, or other combustible materials must never be hotter than 160 °F. If the hot water pipes and the steam lines are hotter than this, they must be covered and painted with an impervious material or otherwise protected against direct or prolonged contact with these items.

5.41.3. Where a reducing valve is used, a relief valve should be installed on the low pressure piping. The production of superheated steam caused by the throttling action of reducing valves will be prevented by positive means, preferably by using a "water leg" or water column to control steam pressure of 5 psi or less.

5.41.4. Where close control of steam temperature is needed, indicating and recording pressure or temperature gauges should be installed. Such devices should be periodically tested and the test results recorded.

5.41.5. Where circulating hot water is used for heating, the installation and operating conditions will conform to AFJI 32-1068, *Heating Systems And Unfired Pressure Vessels*.

5.41.6. In explosives handling or storage locations where resistance to ground is high, steam or hot water lines should be grounded where they enter buildings.

5.41.7. A hot work permit is required to use any equipment exceeding 228 °F in a building containing explosives.

5.42. Magazine Ventilation and Vermin-Resistance.

5.42.1. Provide magazines with appropriate means of air circulation or dehumidification, when required by civil engineering, logistics, or health directives. (Note: Do not install ventilators in 3- or 7-bar rated earth-covered magazine designs unless allowed by the DDESB-approved definitive design drawing to ensure the ECM's strength rating is not affected.



5.42.2. Magazine vents (when installed or repaired) must prevent the entry of sparks and burning embers, or have fusible links to close the vents when an outside fire threatens the magazine. Where fusible links are installed, leave unpainted, and ensure they are serviceable, properly installed, and rated for a maximum temperature of 155° F to 165° F (68.3° C to 73.8° C) NSN 4210-00-033-6032 or suitable substitute. Existing magazine vents that do not prevent the entry of sparks and burning embers may continue to be used until repaired or replaced; however, it is strongly recommended that these vents be evaluated by civil engineering (base fire marshal or designate) for their ability to prevent the entry of sparks and burning embers.

5.42.3. Provide magazines with vermin resistance, when required by civil engineering, logistics, or health directives.

Section 5J–Emergency Exits for Explosives Buildings

5.43. General. Use the ANSI Safety Code A156.3, *Building Exits*, and NFPA 101 as a guide in constructing emergency exits and fire escapes.

5.43.1. Exterior fire escapes from a building with two or more stories must be of noncombustible material. They should be separated from the interior of the building by fireresistant walls.

5.43.2. Fire escape stairs will be arranged so they are exposed to the smallest number of window and door openings. All openings will be protected as required by the NFPA 101.

5.43.4. Fire walls are designed to limit the spread of fire to only one zone of a facility. They are normally extended through the roof of the building to prevent a fire on one side of the fire wall from immediately spreading to the remainder of the facility. Construct proposed fire walls as prescribed in Military Handbook 1008B, *Fire Protection for Facilities Engineering, Design and Construction*. Protect any openings through the fire wall as described in the NFPA 80, *Standard for Fire Doors, Fire Windows*, and NFPA 221, *Standard for Fire Walls and Fire Barrier Walls*.

5.44. Building Exits.

5.44.1. One properly located exit is suitable for small operating rooms or cubicles which have substantial dividing walls on three sides.

5.44.2. In larger buildings or rooms, at least two exits remote from each other (regardless of dimensions), will be provided for each operating room or building containing explosives.

5.44.3. If more than eight persons are occupying a room containing explosives, it should have more than one exit or one exit for each multiple of five persons (or fraction thereof). Coordinate with the installation's Ground Safety (SEG) and Fire Marshall for the number of exits required based on occupancy.

5.44.4. Exits shall be at least 32 inches wide by 80 inches high. However, in determining the total number of exits required, available space (in multiples of 32 inches of width) may



be considered additional exit units. Exits should be spaced equally about the perimeter of the building. Refer to NFPA 101, *Life Safety Code*, paragraph 7.2.1.2.4, for exceptions to the 32 inch width.

5.44.5. Exits should be no more than 25 feet, but never more than 75 feet, away from employees working within these facilities. Exits should lead directly outside. Plan each exit to avoid obstructing the escape of personnel. Do not place explosives, equipment, and operating materials between personnel and exits.

5.45. Exit Doors.

5.45.1. ECM doors are not authorized for new construction projects used as operating locations or for existing ECMs converted to use as operating locations. Existing operating locations using ECM doors may be grandfathered if the ESP has been formerly approved by the DDESB or AFSC.

5.45.2. Exit doors in operating buildings will open outward.

5.45.3. During operating hours, exit doors may be fastened with dead-bolt panic hardware that cannot be operated from the outside.

5.45.4. Exit doors shall never be less than 32 inches (refer to NFPA 101, *Life Safety Code*, paragraph 7.2.1.2.4 for exceptions to the 32 inch width) by 80 inches high.

5.45.5. Do not obstruct exit doors or departure routes.

5.45.6. Exit doors should be panel or flush surface type construction except for existing storage magazines already approved by AFSC or DDESB.

5.45.7. Vision panels in each door are desirable. The using agency may omit them for security. Vision panels should be in the upper half of the door, not exceed 100 square inches, and glazed with acrylic plastic or equivalent material. They should be of shatter resistant, non-combustible material or slow-burning material of a type that is practically smokeless. The requirements of Section 5B do not apply to vision panels in exit doors.

5.46. Safety Chutes. Safety chutes will be provided as exits from multistory hazardous locations where rapid egress is vital and cannot be otherwise provided.

5.46.1. Supporting members for safety chutes should be made of non-combustible materials and anchored to structural members designed to provide resistance to the effects of an explosion or fire.

5.46.2. These chutes must be provided for work levels above the ground floor. They should be placed on opposite sides of the operation (so that people will not be trapped by a fire between them and a single chute).

5.46.3. Exits to safety chutes will open on a platform at least 3 feet square, equipped with guardrails. The chutes will begin at the outside edge of the platform.



5.46.4. Landings from safety chutes should be located where escape routes will be free from tripping hazards, low guy lines, drains, ditches, or other obstructions.

5.46.5. A manual or automatic tripping device should be installed at or near the entrance to chutes to give an alarm in the operating building and nearby structures. This tripping device may also actuate deluge valves and water curtains in the building or room affected.

5.46.6. Recommended safety chute dimensions and construction are: angle, 40-50 degrees with the horizontal; depth of chute, 24 inches; radius at bottom of chute, 12 inches. The lower end of the chute will not be over 24 inches above the ground. It will have enough of a horizontal run to prevent an injury to the employee because of the rate of fall (induced speed) during the exit.

5.46.6.1. Chutes 40 feet long require 6 feet of horizontal run.

5.46.6.2. The juncture of sections will be well-rounded and must overlap in the direction of travel.

Section 5K–Explosive Dust Collection Systems

5.47. Vacuum Collection. Vacuum (aspirator) systems with a wet-type collector that moistens explosive dust close to the point of origin and keeps it wet until the dust is removed for disposal are preferred. However, some dusts, (e.g., Explosive D) should be collected in a dry-type system.

5.47.1. Vacuum systems must be arranged so each type of explosive is collected separately or so dissimilar hazards (for example, black powder with lead azide) are not mixed.

5.47.2. Provision should be made for the proper liberation of gases that may be formed in a vacuum system.

5.47.2. Vacuum systems used to collect more sensitive explosives (such as black powder, lead azide, mercury fulminate, tracer, igniter, incendiary compositions, and pyrotechnic materials) should be used only for operations with fuzes, detonators, small arms ammunition, and black powder igniters. Wet-type collectors are required, with a compatible wetting agent close to the point of intake.

5.48. Location of Dry-Type Collection Chambers.

5.48.1. Stationary dry-type collection chambers should be located outside of operating buildings, in the open or in a separate building used exclusively for collection chamber.

5.48.1.1. There must be a protective barrier [e.g. operational shield, barricade, SDW] between the operating building and the outside location or separate building where the vacuum collection chamber is placed.

5.48.1.1. If the chamber contains 25 pounds of explosives or less, the protective barrier will be located at least 8 feet from the operating building.



5.48.1.2. If the chamber contains more than 25 pounds of explosives, the protective barrier will be separated from the operating building by a minimum of intraline distance based on the quantity of explosives in the chamber.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE ABBO

5.48.1.3. When it is not practicable to locate dry-type vacuum collection chambers outside the operating building, a separate room within the building may be set aside for the purpose. This room must not contain other operations and never be used as a communicating corridor or passageway between other operating locations within the building when explosives are being collected. If more than one collection chamber is to be placed in the room, the room will be subdivided into cubicles separated by SDWs. Not more than one collection chamber will be in a single cubicle.

5.48.2. Portable dry-type vacuum collectors will not be placed in a bay or cubicle where explosives are present. If they do not contain more than five pounds of explosives, they may be placed outside the building or in a separate cubicle with SDWs. If they contain more than five pounds, the requirement for stationary collectors will be met.

5.49. Location of Wet-Type Collection Chambers. If stationary and portable wet-type collection chambers do not contain more than five pounds of explosives, they may be placed in operating bays or cubicles. If placed in separate cubicles, the limits for each one may be 15 pounds. If they contain more than 15 pounds, the location requirements for dry-type collectors will apply.

5.50. Design and Operation of Collection Systems.

5.50.1. The entire system will be electrically grounded and the grounds tested semiannually.

5.50.2. The system will be designed so that metal parts do not pinch explosives or explosive dusts.

5.50.3. Pipes or tubes through which the dust travels should have flanged, welded, or rubber connections. Threaded connections are not allowed.

5.50.4. The system will be designed to reduce accumulation of explosive dust in parts other than the collection chamber.

5.50.5. Long radius turns (centerline radius at least four times the diameter of the duct) will be used in the duct work.

5.50.6. The number of points of application of vacuum should be kept to a minimum.

5.50.7. Each room requiring vacuum collection should have a separate exhaust line to the primary collection chamber. No more than two bays will be serviced by a common leader to the primary collection chamber.

5.50.8. The vacuum line should be as short as possible from points of application of vacuum to the wet collectors.



5.50.9. The number of wet primary collectors serviced by a single secondary collector should be kept at a minimum. Not more than two dry primary collectors should be connected to a single secondary collector (wet or dry-type).

5.50.10. If an operation does not create an airborne concentration of dust, a manually operated suction hose to remove explosive dust is preferred.

5.50.11. Manually operated hoses should not be connected to explosive dust-producing machines. A permanent attachment increases the risk of propagation through the collection system should a detonation occur at the dust-producing machine.

5.50.12. In dry vacuum collection systems, two collection chambers should be installed in series, ahead of the pump or exhaust.

5.50.13. Wet collectors must provide for immersion of explosives to break up air bubbles, to release airborne particles, and to remove airborne moisture before it leaves the collector. This will keep moistened particles of explosives from entering the small piping between the collector and the exhaust or pump.

5.50.14. Explosive dust will be removed from the collection chamber at least once each shift to eliminate unnecessary and hazardous concentrations of explosives. The entire system should be cleaned weekly, dismantling the parts if necessary.

Section 5L-Water Supply and Fire Suppression Systems for Explosives Facilities

5.51. Water Supply for Explosives Manufacturing Areas and Loading Plants. An outside, underground, looped system of mains should be installed. The water distribution system will meet the requirements of UFC 3-600-1 and the NFPA 1142, *Standard on Water Supplies for Suburban and Rural Fire Fighting*. Mains will be valved properly and will not extend under explosives locations.

5.52. Automatic Sprinkler Systems. Certain buildings in explosives manufacturing, surveillance, and inspection or ammunition workshop areas (for example, the receiving building in a load line) may require automatic sprinkler systems. The proper system must be determined by engineering studies of the hazards involved. Each system must be equipped with an audible warning device to alert personnel. Sprinkler systems in each building must be connected into the central alarm location. Sprinkler systems will be installed as prescribed in UFC 3-600-1.

5.53. Deluge Systems. Machinery or operations in which there is a process fire hazard will have an auto deluge system as required by an engineering study.

5.53.1. Quick-acting sensors such as ultraviolet detectors will be used. In addition, hand-operated, quick-acting deluge control equipment should be provided.

5.53.2. Control devices used should be actuated by rate of rise, fixed temperature, or their combination, as appropriate. If the system contains electrical components, the controls will be placed in enclosures approved by the NEC.



5.53.3. Deluge systems should be charged with steam, water, or chemicals. This depends on the expected character of the fire to be controlled, as determined by engineering studies of the hazards and NFPA 13, Standard for the *Installation of Sprinkler Systems*, and NFPA 16, *Standard for the Installation of Foam-Water Sprinkler and Foam-Water Spray Systems*.

5.53.4. If there are two or more deluge systems in the same fire area, supply mains and the arrangements and size of the system riser will provide each system with the required quantities of water per head.

5.53.5. A device will be installed on the supply side of the system so that it will actuate an audible warning device in affected operating areas when the pressure fails.

5.53.6. Operations protected by a deluge system should be stopped immediately if the system fails and should not be resumed until adequate protection is provided.

Section 5M–Monitoring of Design and Construction of Explosives Facilities

5.54. Monitoring of Design of Explosives Facilities. Weapons Safety and Civil Engineering shall jointly ensure the design requirements of this chapter, and Chapters 4 and 6, are properly incorporated into design specifications (to include the statement of work when design and construction effort is being contracted) and as-built drawings for new explosives facilities. Additionally, those requirements that apply to nuclear weapon storage, maintenance, and handling facilities as defined in AFMAN 91-118, *Safety Design and Evaluation Criteria for Nuclear Weapon Systems*, must also be addressed in construction planning of new facilities for these purposes.

5.55. Monitoring of Construction of Explosives Facilities. In regards to the actual construction of explosives facilities, Weapons Safety and Civil Engineering shall jointly:

5.55.1. Ensure compliance with the final approved construction drawings with regard to design requirements driven by explosives safety considerations.

5.55.2. Ensure any changes that affect explosives safety considerations are reflected on the as-built drawings and the explosives site plan updated if necessary.

5.55.3. Ensure that the actual construction location of sited explosives facilities complies with the approved explosives site plan.

5.55.4. Ensure temporary construction workers are provided protection from explosives in nearby facilities as required in paragraph 12.17.11.

5.55.5. Ensure explosives in nearby facilities are protected from temporary construction operations. Consideration should be given to fire hazards and radio frequency (RF) hazards.

Section 5N-Maintenance and Repair of Explosives Facilities and Equipment



5.56. Removal of Explosives. Supervisory and weapons safety personnel will determine, based on a risk assessment (see Chapter 4), whether explosives must be removed prior to performing maintenance and repair of explosives facilities, or maintenance and repair of equipment in explosives facilities.

5.56.1. Only perform maintenance and repair in the interior of an ECM that contains bulk explosives if the explosives are physically protected and a risk assessment (see Chapter 4) shows that hazards to the explosives can be adequately controlled.

5.56.2. Because electricians are not allowed to work on live electrical equipment while wearing conductive shoes, remove all explosives from areas with conductive floors before proceeding with the electrical work.

5.57. Requirements for Maintenance and Repair With Explosives Present.

5.57.1. Brief maintenance personnel on the hazards involved and precautions needed to perform the work safely, and actions to take in the event of an accident. This includes self-help projects.

5.57.2. If hazards warrant, trained weapons safety personnel must monitor repair activities for safety. The monitor will halt repair activities when, in his or her opinion, hazards are being created. The senior supervisor of the facility will resolve the problem before resuming operations.

5.57.3. Keep the floor clean and free of extraneous materials and equipment in the immediate work area.

5.57.4. Hot Work.

5.57.4.1. Don't use flame or heat-producing equipment inside the facility unless facility contents are protected from the flame, sparks and heat by physical separation or shielding.

5.57.4.2. Keep flame or heat-producing equipment used outside the facility as far as practicable from all explosives (to include explosives in nearby facilities). When needed, use baffles and screens to confine sparks and flames.

5.57.4.3. Meet applicable requirements of AFOSH Standard 91-5, *Welding, Cutting, and Brazing*.

5.57.4.4. Notify the fire department before work begins.

5.57.5. Maintenance personnel must wear conductive footwear in areas with conductive floors.

5.57.6. Ensure RF hazards presented by maintenance and repair operations are evaluated and controlled in accordance with Chapter 9.

5.58. Maintenance of Explosives Facilities.



5.58.1. Annually check the depth of the earth cover on ECMs to ensure it is at least 2 feet. MAJCOMs may require more frequent inspections based on environmental conditions. ECMs with a suitable material finish (e.g., geotextiles, gunite, asphalt) do not require a depth check as long as there are no signs of the earth cover washing out from underneath the suitable material. If the earth cover erodes to less than 2 feet, repair as soon as practical (not to exceed 90 days) or classify as an above-ground magazine (Note: Barricaded above-ground magazine criteria may be used if the remaining earth cover meets the barricade criteria of Section 6E).

5.58.2. Periodically check ventilators to ensure they function properly. Ventilators may be closed where blowing snow or humid air would increase condensation. They may also be closed to protect supplies from blowing sand. Set up controls to make sure heat does not build up within the storage space.

5.58.3. Periodically check fusible links to ensure they are unpainted, serviceable, properly installed, and temperature-rated per paragraph 5.42.2.

5.59. Maintenance and Repair in Hazardous Locations. Before beginning maintenance and repair in a hazardous location, a weapons safety representative will ensure the area is inspected for the presence of explosives residue. Maintenance personnel must provide for the removal of all hazardous materials, to include removal of all explosive residue material from equipment, crevices beneath floors, within walls and pipes, and under fittings where explosives may have collected. The area should be washed down thoroughly.

5.60. Maintenance and Repair of Hazardous Location Equipment and Electrical Installations. Extraordinary care will be taken in the maintenance and repair of equipment and electrical installations in hazardous locations.

5.60.1. Equipment and electrical installations must be periodically inspected and maintained by qualified personnel, with a written record kept of the inspections and maintenance. Where inspection frequency is not prescribed in a TO, technical manual (TM), or other directive, the inspection period will be decided by the local fire chief on the basis of the existing situation.

5.60.2. Before repairs are allowed on any equipment or electrical installation that has been exposed to explosive residue contamination, clean the equipment and tag it. The operating supervisor must sign the tag, certifying that all explosives have been removed. If it has been impossible to clean some part, note this on the tag, together with clear instructions to maintenance personnel on how to handle it safely.

5.61. Maintenance and Repair of Electrical Equipment. Only qualified persons are authorized to maintain and repair electrical equipment. Where the equipment may have been exposed to contamination from explosives, the explosives will be removed or neutralized before repairs are started.

5.62. Post-Maintenance and Repair of Explosives Facilities and Equipment.



5.62.1. Inspect the facility after completion of the work to ensure it is safe for resumption of explosives storage or operations.

5.62.2. Examine and test newly repaired equipment to ensure its safe operating condition before resuming use of the equipment.

Weapon	Configuration	Sideflash Policy Requirement
W80, W84, W78	All Configurations	No separation distance required ¹
W87	All Configurations except ALT 928 ²	No separation distance required ¹
B83	Less than a fully-assembled forward assembly ³	Apply separation distance ^{6,7}
B61	Major Maintenance ⁴	Apply separation distance ^{6,7}
All Others	Any disassembly of weapon system, reentry vehicle (RV) or warhead ⁵	Apply separation distance ^{6,7}

Table 5.1. Lightning Sideflash Policy for Nuclear Weapon Configurations

Notes for Table 5.1.

- 1. Positive measures shall still be taken to maximize the separation distance provided during any operations involving a less than completely assembled configuration to minimize the risk of lightning sideflash damage to non-explosive components.
- 2. ALT928 requires proper application of the separation distance (see Notes 6 and 7).
- 3. Exceptions are listed in 11N-B83-1A, Assembly, Test, Maintenance, and Storage Procedures with Illustrated Parts Breakdown; B83-0/-1 (Supplement).
- 4. "Major Maintenance" is any operation that breaches the "minimum configuration" providing "appropriate lightning protection" as defined in the Safety Precautions section of TO 11N-B61-1, Assembly, Test, Maintenance, and Storage Procedures; B61-3, -4, and -10 and TO 11N-B61-1A, Assembly, Test, Maintenance, and Storage Procedures; B61 (Supplement), Limited-Life Component Replacement Procedures; B61-3, -4, and -10.
- 5. For W62; examples include when aft section and/or H1223B protective cover is removed, or when midsection is in the RV stand or on H1223A plate on the floor.
- 6. See paragraphs 5.23.4.1 and 5.23.4.2 to determine the specific distance required.
- 7. See paragraph 5.23.4.3 for proper application of the separation distance.



104

Chapter 6

PROTECTIVE CONSTRUCTION AND SPECIFIC EXPLOSIVES FACILITY DESIGNS

Section 6A–Introduction

6.1. General. This chapter contains standards for construction of earth-covered magazines (ECM), barricaded open storage modules, barricades, ARMCO revetments, substantial dividing walls, firewalls, and multicube or segregated magazines. Facilities constructed per this chapter:

6.1.1. Are permitted to use reduced separation distance criteria as shown in Chapter 12.

6.1.2. Must meet all the other design criteria of Chapter 5.

6.2. Above Ground Magazines. There are no construction criteria for AGMs other than the electrical and LPS design criteria in Chapter 5.

6.3. Special Structures. The DDESB has approved reduced NEWQD and reduced QD for AGM and containers listed in DDESB Technical Paper Number 15, *Approved Protective Construction*. Use and siting of these AGM and containers must meet all conditions or restrictions specified in the design and approval documentation as described in the referenced document.

6.4. High Performance Magazines and Underground Explosives Facilities. See DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards*, for information on High Performance Magazines and underground explosives facilities.

Section 6B–Protective Construction

6.5. Purpose of Protective Construction. Construction features and location are important safety considerations when planning facilities. Potential explosions' effects may be altered significantly by construction features that limit the amount of explosives involved, attenuate blast overpressure or thermal radiation, and reduce the quantity and range of hazardous fragments and debris. (Note: Proper location of ES in relation to PES helps minimize unacceptable damage and injuries in the event of an incident.) The major objectives in facility planning will be to:

6.5.1. Protect against explosion propagation between adjacent bays or buildings and protect personnel against death or serious injury from incidents in adjacent bays or buildings. The construction of separate buildings to limit explosion propagation, rather than the use of either protective construction or separation of explosives within a single building, shall be considered when safety would be greatly enhanced or cost would be significantly reduced.



6.5.2. Protect assets, when warranted.

6.6. Requirements for Use of Protective Construction. Hardening an ES or constructing a PES to suppress explosion effects and provide an appropriate degree of protection may allow a reduction of the separation distances required by QD tables.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

UMENT PROVIDED BY THE

6.6.1. Design of explosion resistant facilities shall be accomplished by an organization or individual experienced in the field of structural dynamics using design procedures accepted by professionals in the field. TM-5-1300, *Structures to Resist the Effects of Accidental Explosions* is an appropriate source of effects data and design methods.

6.6.2. The rationale and supporting data that justify a QD reduction will be submitted with the explosives site plan for approval.

Section 6C–Earth-Covered Magazines

6.7. Earth-Covered Magazines. An ECM's primary purpose is to protect AE. To qualify for the default IMD in Table 12.1, an ECM, acting as an ES, must not collapse. Although substantial permanent deformation of the ECM may occur, sufficient space should be provided to prevent the deformed structure or its doors from striking the contents.

6.8. Earth-Covered Magazine NEWQD Limits. ECMs may be approved for storage of up to 500,000 lbs NEWQD of HD 1.1 in accordance with paragraph 12.6.1.

6.9. Earth-Covered Magazine Design Load Criteria. ECMs must be designed to withstand the following: (Note: Undefined ECMs must meet the criteria of paragraphs 6.9.1 through 6.9.3 only.)

6.9.1. Conventional (e.g., live, dead, snow) loads for the barrel of an arch-shaped ECM.

6.9.2. Conventional (e.g., live, dead, snow) and blast-induced loads for the roof of a flat-roofed ECM.

6.9.3. Conventional (e.g., live, dead, snow) loads for the rear wall of an arch-shaped ECM and for the rear and side walls of a flat-roofed ECM.

6.9.4. Expected blast loads, as applicable:

6.9.4.1. On the head wall and door of 3-Bar ES ECM is a triangular pulse with peak overpressure of 43.5 psi and impulse of $11.3W^{1/3}$ psi-ms.

6.9.4.2. On the head wall and door of 7-Bar ES ECM is a triangular pulse with peak overpressure of 101.5 psi and impulse of $13.9W^{1/3}$ psi-ms.

6.9.4.3. On the roof of a flat-roofed ES ECM is a triangular pulse with peak overpressure of 108 psi and impulse of $19W^{1/3}$ psi-ms.

JMENT PROVIDED BY THE

6.10.1. Earth cover will be reasonably cohesive and free from harmful (toxic) matter, trash, debris, and stones heavier than ten pounds or larger than six inches in diameter. Solid or wet clay or similar types of soil will not be used as earth cover because they are too cohesive. The larger of acceptable stones shall be limited to the lower center of fills and shall not be used for earth cover over magazines. The earthen material will be compacted and prepared, as necessary, for structural integrity and erosion control.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

6.10.2. If it is impossible to use a cohesive material (e.g., in sandy soil), or where vegetation growth is ineffective in preventing erosion, the earth cover over ECM will be finished with 2-3 inches of a suitable material (e.g., geotextiles, gunite, asphalt) that will not produce hazardous debris, but will ensure structural integrity. The important consideration for these materials is that they pulverize in the event of an accidental explosion. A mixture combined with straw, bark, or comparable material would be suitable. Wire mesh may be used in the finishing material. Aggregate may not be added to the finishing material. Consider means of validating earth cover depth as part of the design of the finishing material. Reference TM 5-630, Natural Resources and Land Management, for further information.

6.10.3. Select vegetation for ECM so that their weight or root system will not damage the structure.

6.10.4. The earth fill or earth cover between ECM may be either solid or sloped. A minimum of 2 ft of earth cover will be maintained over the top of each ECM. (Note: If the specified thickness and slope of earth on the ECM is not maintained, the ECM must be sited as an AGM. Barricaded AGM criteria may be used if the remaining earth cover meets the barricade criteria of Section 6E.)

6.10.5. See paragraph 5.58.1 for maintenance of earth cover on ECMs.

6.11. Earth-Covered Magazine Drawings.

6.11.1 DDESB Technical Paper Number 15 provides listings of the various types of ECM that have been constructed over the years and identifies their structural strength designator (i.e. 7-Bar, 3-Bar, or Undefined). This reference also lists the 7-Bar and 3-Bar ECM designs that are currently approved for new construction.

6.11.2. If an ECM's drawing number or numbers are not listed in DDESB Technical Paper Number 15 it will be treated as an Undefined ECM, until a structural analysis is performed to show that the ECM qualifies for another structural strength designation, or support documentation is provided to prove the ECM had been approved by the DDESB with a different structural strength designation.

6.11.3. For existing, arch-shaped Undefined ECM, U. S. Army Corps of Engineers Report HNDED-CS-S-95-01, *Guide For Evaluating Blast Resistance Of Nonstandard Magazines*, may be used to determine if an Undefined ECM could qualify as a 7-Bar or a 3-Bar ECM.



6.11.4. DDESB approval is required prior to any change in an ECM's structural strength designator.

6.11.5. Certain ECMs have been approved with reduced NEWQD and reduced QD and these are also listed in DDESB Technical Paper Number 15. Use of these ECMs requires that their use and siting meet all conditions and restrictions specified in the design and approval documentation, as described in the referenced document.

6.11.6. New construction of previously DDESB-approved 7-Bar and 3-Bar ECM must meet the minimum requirements of the current revisions of the approved drawings.

Section 6D–Barricaded Open Storage Modules

6.12. Barricaded Open Storage Modules. Modules allow the same amount of explosives to be stored using far less land space. However, in the event of an unplanned detonation in a cell, AE in an adjacent cell will be covered with earth and unavailable for use until extensive uncovering operations and possibly maintenance are completed. To reduce the MCE expected from an explosion in one cell, buffered storage arrangements may be used as described in paragraph 12.71.

6.13. Barricaded Open Storage Modules NEWQD and AE Type Limits.

6.13.1. The maximum NEWQD permitted to be stored within each cell is 250,000 lbs. Normal mixing rules (see paragraph 12.7) apply. HD 1.4 is not additive to the NEWQD.

6.13.2. Storage will be limited to AE that will not promptly propagate explosions or mass fire between modules, and that are not susceptible to firebrands and fireballs. These restrictions allow storage at K1.1 separation. Intermagazine (IM) distance for HD 1.2.x. and 1.4 for module to module separation is based on total NEWQD. MCE and Largest Single Round Net Explosive Weight for Quantity Distance (LSRN) are not used to calculate IM distance between modules. Only the following AE are approved for modular storage:

6.13.2.1. HE bombs (fuzed or unfuzed, with or without fins), and similarly cased HD 1.1 AE when stored on nonflammable pallets.

6.13.2.2. The below items when contained in nonflammable shipping containers:

6.13.2.2.1. 30 mm and smaller AE.

6.13.2.2.2. CBU.

6.13.2.2.3. Inert AE components.

6.13.2.2.4. HD 1.4 AE.

6.13.3. Module storage of AE items in flammable outer-packaging configurations will be minimized. AE items in flammable outer packaging configurations must be covered with fire



retardant material. Combustible dunnage or other flammable material will not be stored either in, or within, 100 ft of modules.

6.13.4. When fire retardant materials are used to cover AE items stored in modules, ventilation will be provided between the covers and the stored AE items to minimize the effects of solar heating upon the stored AE.

6.13.5. AE stored in each module will be limited to one type of item, unless the MAJCOM/SEW authorizes mixed storage. Mixed storage of high explosive (HE) bombs and CBUs presents an extreme fragment hazard and should be avoided.

6.14. Barricaded Open Storage Module Design Criteria.

6.14.1. As depicted in Figure 6.1, a module is a barricaded area composed of a series of connected cells with hard surface (e.g., concrete, packed earth, engineered materials, etc.) storage pads separated from each other by barricades.

6.14.2. The only restriction on the arrangement of cells within a module and of groups of modules is that cell openings may not face each other, unless they are either barricaded or meet QD criteria for an unbarricaded AGM (see Table 12.1).

6.14.3. Although a light metal shed or other lightweight fire retardant cover may be used for weather protection for individual cells, heavy structures (e.g., reinforced concrete, dense masonry units) or flammable material will not be used.

6.14.4. Table 6.1 provides the minimum pad sizes necessary to store the NEWQD indicated. The pad's size may need to be adjusted to accommodate specific AE. This adjustment will impact the required barricade height (see Table 6.1, Note 3).

6.14.5. Barricade requirements:

6.14.5.1. All barricades used in forming the module will meet the requirements in Section 6E. The width or length of the stack of AE (controlled by the pad size of the cell) and the distances between the stack and the top of the barricade influences the minimum barricade height requirement. The heights listed in Table 6.1 are the minimum requirement for barricade locations. These minimum heights are based upon both the storage pad sizes and the separations shown. When feasible, barricade heights shall be increased (see paragraph 6.16.2).

6.14.5.2. The centerlines of barricades between cells of the module will be located at a point halfway between adjacent AE storage pads. Back and end (outside) barricades will be located at the same distance from the pads as those between the cells.

6.14.5.3. When selecting a site for a module, maximum advantage should be taken of natural topographical barriers. When used, natural barriers will provide the same level of protection as the barricade shown in Figure 6.1.

Section 6E-Barricades

6.15. Barricades.

6.15.1. Properly constructed and sited barricades, and undisturbed natural earth have explosives safety applications for protecting against low-angle fragments. Barricades provide no protection against high-angle fragments or lobbed AE; some of these high-angle fragments may travel to the outer limits of protection areas set up for PTR and inhabited building (IB) distances. If the barricade is destroyed in the process of providing protection, then secondary fragments from the destroyed barricade must also be considered as part of a hazards analysis.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

6.15.2. To reduce hazards from high-velocity, low-angle fragments, the barricade must be placed between the PES and the ES so that the fragments of concern impact the barricade before the ES. The barricade must both be thick enough so that it reduces fragment velocities to acceptable levels and high enough so that it intercepts the ballistic trajectories of the fragments of concern.

6.15.3. A barricade must interrupt all direct lines of sight between the ES and PES, and, in addition, meet the height and length requirements per paragraphs 6.16. and 6.17. respectively.

6.15.4. Barricades around the exposed site can be used to reduce minimum separations required by Table 12.1 or fragment distances from 1.2 munitions if tests or engineering analysis show the barrier will stop the low-angle, high-velocity fragments and the building will provide protection from the high-angle fragments that can be expected from the PES. The distance cannot be reduced below that required to provide adequate overpressure protection to the ES.

6.15.5. A secondary barricade at sites of mission-essential equipment and personnel (such as wing communications and trim pads) can provide some additional protection; however, high-angle, low-velocity fragments will still impact the exposed site.

6.15.6. Barricades meeting the requirements of paragraph 6.15.7. may be modified by substituting a retaining wall for the slope on one side. The slope and thickness of the retaining wall (preferably of concrete) must ensure a wide enough top to hold the earth firmly in place.

6.15.7. The slope of an earthen barricade must be two horizontal to one vertical, unless erosion controls are used. Earthen barricades with slopes no greater than one and one half horizontal to one vertical that were approved prior to 1976 may continue to be used. However, renovations to these facilities will meet the above criteria, when feasible.

6.16. Barricade Size and Orientation for Protection Against High-Speed, Low-Angle Fragments. The location, height, and length of a barricade to prevent propagation due to high-velocity, low-angle fragments shall be determined as follows:

6.16.1. Location. The barricade may be placed anywhere between the PES and the ES; however, placing it closer to either the PES or ES will provide slightly greater asset



protection. For AE stacks of different height (elevation), the location shall determine the barricade 's required height.

6.16.2. Height. To determine the required barricade height:

6.16.2.1. Establish a reference point at the top of the far edge of one of the two AE stacks between which the barricade is to be constructed. When both stacks are of equal height, the reference point may be established on either stack. If the tops of the two stacks are not of equal height (elevation), the reference point shall be on the top of the lower stack. (NOTE: To preclude building excessively high barricades between AE stacks of different height (elevation), the barricade should be located as close as possible to the lower stack (see Figure 6.2.).)

6.16.2.2. Draw a line from the reference point to the highest point of the other stack (line-of-sight).

6.16.2.3. The barricade's height shall be such that the entire width of the barricade crest is at least 1 ft **[0.3** m] above the line-of-sight as established in paragraph 6.16.2.2. (NOTE: The barricade height shall be measured at the time of construction as prescribed in paragraph 6.21. If the specified thickness and height of the barricade are not maintained, the AE stack height shall be reduced as necessary or the AE stacks shall be resited appropriately. Consideration should be given to making the barricade higher than required for safety purposes in order to account for accuracy of storage practices regarding AE stack heights, potential mission changes (requiring higher AE stacks), and barricade settling/erosion/etc. that could seriously degrade AE storage capability.)

6.16.3. Length. The barricade's length will be determined per Figure 6.2.

6.17. Barricade Size and Orientation for Barricaded ILD Protection. The location, height, and length of a barricade shall be determined as follows:

6.17.1. Location. The barricade may be placed anywhere between the PES and the ES. The location shall determine the barricade's required height.

6.17.2. Height. To determine the required barricade height:

6.17.2.1. Establish a reference point at the top of the far edge of one of the two AE stacks between which the barricade is to be constructed. When both stacks are of equal height, the reference point may be established on either stack. If the tops of the two stacks are not of equal height (elevation), the reference point shall be on the top of the lower stack. (NOTE: To preclude building excessively high barricades, the barricade should be located as close as possible to the stack on which the reference point was established (see Figure 6.3.).)

6.17.2.1.1. When the exposed site is not a PES, measure to the top of the ES. If the ES is an uninhabited PES (i.e., a service magazine), measure to



the top of the stack. If the ES is an inhabited PES (i.e., operating location), measure to the top of the ES.

6.17.2.2. Draw a line from the reference point to the highest point of the other stack.

6.17.2.3. Draw a second line from the reference point forming an angle of two degrees above the line.

6.17.3. Length. The barricade 's length shall be determined per Figure 6.3.

6.18. Barricade Construction Materials. Materials for earthen barricades will be reasonably cohesive and free from harmful (toxic) matter, trash, debris, and stones heavier than ten pounds [4.54 kg] or larger than six inches [152 mm] in diameter. The larger of acceptable stones will be limited to the lower center of fills. Earthen material will be compacted and prepared, as necessary, for structural integrity and erosion control. Solid or wet clay or similar types of soil will not be used in barricades because they are too cohesive. If it is impossible to use a cohesive material (e.g., in sandy soil) the barricade will be finished with a suitable material (e.g., geotextiles, gunite) that will not produce hazardous debris, but will ensure structural integrity.

6.19. Barricade Designs.

6.19.1. DDESB Technical Paper Number 15 lists DDESB-approved designs and construction materials for barricades. Use of these barricades satisfies barricading criteria.

6.19.2. Alternate barricade designs (e.g., earth filled steel bin) may be approved by the DDESB provided that testing or analysis demonstrates their effectiveness in stopping high velocity, low angle fragments.

6.20. Natural Barricades. Natural barricades (e.g., hills) meeting the requirements of this section are acceptable as barricades. Submit information in the explosives site plan to demonstrate compliance with barricade design requirements, and include topographical maps of the terrain.

6.21. Inspection of Barricades. Inspect barricades at least annually to determine the degree of settling or erosion. MAJCOMs may require more frequent inspection based on environmental conditions. Barricades finished with a suitable material (e.g., geotextiles, gunite, asphalt) do not require a depth check as long as there are no signs of the earth fill washing out from underneath the suitable material. Add fill if a barricade has deteriorated and it no longer provides effective protection. Also inspect wood riveted barricades and replace rotten timbers or planking. Maintain barricades so as to prevent erosion or fire hazards. If the magazine's earth cover erodes to less than 2 feet repair as soon as practical (not to exceed 90 days) or classify as an aboveground unbarricaded magazine.

Section 6F–Earth-Filled, Steel Bin-Type Barricades for Outside Storage

6.22. Earth-Filled, Steel Bin-Type Barricades for Outside Storage.



6.22.1. These barricades, also known as ARMCO, Inc. revetments, are earth-filled steel bins used to separate AE awaiting scheduled processing (e.g., AE on a flight line associated with aircraft parking or loading operations; or the temporary positioning of AE awaiting transfer to preferred, long-term storage). These barricades, which are also used to separate explosive-loaded aircraft, are normally used to form a series of cells. They are designed to limit the MCE, for QD siting purposes, of AE properly positioned in separate cells by preventing prompt detonation transfer to adjacent cells.

6.22.2. When properly sited, these cells prevent prompt detonation transfer; however; all assets in the series of cells are at risk of loss. Although a revetment is effective in limiting the blast loading of an adjacent ES to that produced by the largest contents of a single cell, there is a significant probability that the contents of many of the cells will be damaged or destroyed by the initial and subsequent fire and explosion events. The extent of such losses increases with the amount of explosives present.

6.23. ARMCO, Inc. Revetment HD Limits. ARMCO, Inc. revetments cells are approved for storage of any HD 1.1 and HD 1.2 AE assigned to SG 1 through 4 (as discussed in paragraph 3.22). In addition, storage of HD 1.3, HD 1.4, or HD 1.6 items is approved.

6.24. Types of ARMCO, Inc. Revetments.

6.24.1. Type A revetments, which must be a minimum of 7 feet [2.1 m] thick, can be used to limit a MCE in a series of cells to the largest quantity in a single cell, provided the quantity in the single cell does not exceed 30,000 pounds NEW [13,608 kg NEQ].

6.24.2. Type B revetments, which must be a minimum of 5.25 feet [1.6 m] thick, can be similarly used to limit the MCE, provided no cell contains more than 5,000 pounds NEW [2,268 kg NEQ].

6.25. Requirements for ARMCO, Inc. Revetments. For ARMCO, Inc. revetments to be used effectively, the following conditions must be met:

6.25.1. The criteria shown in Figure 6.2.

6.25.2. AE will be positioned no closer than 10 feet [3.1 m] from cell walls, no closer than 3 feet [0.9 m] from the end of the wing walls, and no higher than 2 feet [0.6 m] below the top of cell walls.

6.25.3. AE will be distributed over the available area within the cell, rather than being concentrated in a small area.

6.25.4. AE stored in a cell in quantities near the maximum NEW limit will not be configured into a single row of pallets, stacks, or trailers.

6.25.5. The storage of AE in flammable outer-pack configurations will be minimized.

6.26. ARMCO, Inc. Revetment Designs. See DDESB Technical Paper Number 15 for ARMCO, Inc. revetment designs.



Section 6G–Substantial Dividing Walls and Blast Doors

6.27. Substantial Dividing Walls. These walls are one way of separating explosives into smaller groups to minimize the effects of an explosion and allow a reduction in Q-D separation. To receive credit as a dividing wall, reinforced concrete walls must either meet Substantial Dividing Wall criteria or be designed in accordance with the criteria in TM-5-1300, *Structures to Resist the Effects of Accidental Explosions*. These walls may be used to comply with the compatibility group mixing rules given in Chapter 7 provided the required intermagazine separation distance between the substantial dividing walls are maintained as discussed below. Note: Dividing walls filled with earth or sand, used to compartmentalize magazines must be at least 5 feet thick with earth or sand packed between retaining walls. Sand-bag type dividing walls will be at least 5 feet thick, except where approved for other uses as in TO 11N-20-7. The following Air National Guard Multi-Barricade Storage Cells may be used as dividing walls for approved munitions. Drawing numbers: ANG-DWG-94-001, ANG-DWG-94-002 and ANG-DWG-96-001. Drawings may be obtained from NGB/SEW, 3500 Fetchet Ave, Andrews AFB MD 20762-5157. See DDESB Technical Paper No. 15, *Approved Protective Construction*, for all storage requirements.

6.27.1 Definition of an SDW. An SDW is a reinforced concrete wall having the following characteristics:

6.27.1.1. A minimum thickness of 12 inches.

6.27.1.2. A minimum steel reinforcing bar size of ½-inch (0.50) diameter (#4).

6.27.1.3. Steel reinforcing bars are spaced not more than 12 inches on center horizontally and vertically, on both faces of the wall, with bars on one face staggered with the bars on the opposite face.

6.27.1.4. Concrete cover over the steel reinforcing bars in approximately 2 inches thick.

6.27.1.5. Concrete has a minimum compressive strength of 2,500 pounds per square inch (psi).

6.27.1.6. SDW main steel is continuous into supports as follows:

6.27.1.6.1. If the SDW is used for prevention of either prompt detonation or propagation of burning reactions, it must, at a minimum, be adequately supported at the floor.

6.27.1.6.2. If the SDW is used for personnel protection, from either detonation or burning reactions, for remotely-controlled operations, it must, at a minimum, be adequately supported on at least two sides (e.g., the SDW is supported at the floor and with at least one adjacent SDW.

6.27.1.7. Existing 12-inch reinforced concrete walls constructed for explosives operations, explosives storage, or remotely controlled explosives operations are considered adequate for use as an SDW.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

IMENT PROVIDED BY THE ABBC

6.27.2. When an SDW described above is incorporated into a room or cubicle, additional structural considerations must be addressed in order to limit internal pressure build-up within the room or cubicle and assure the capability of the SDW to provide prompt propagation protection to munitions in adjacent rooms or cubicles. For this reason, the following additional criteria apply to a room or cubicle incorporating one or more SDW:

6.27.2.1. A minimum of two surfaces (wall or roof) of the room or cubicle must be open and frangible. A surface is considered frangible if its unit weight $\leq 10 \text{ lbs/ft}^2$. If a roof is treated as one of the frangible surfaces, then any potential additional dead load must be considered when calculating the roof's unit weight. In areas where the design ground snow load, p_g, in ASCE 7, "Minimum Design Loads for Buildings and Other Structures" (latest version) or UFC 3-310-01, "Structural Load Data," exceeds 20 lbs/ft², the calculation of a roof's unit weight must include consideration of potential snow load. To avoid undue conservatism, the snow load contribution to a roof's unit weight may be taken as 42% of the average roof design snow load, calculated in accordance with ASCE 7.

6.27.2.2. A minimum scaled vent area $(A_v/V^{2/3})$ of 1.85 will be provided; where $A_v =$ total area of frangible and open surfaces (ft²) and V = volume of room (ft³).

6.27.2.3. When used as a firewall for prevention of propagation of burning reactions, the SDW must be continuous from the floor to the roofline to mitigate thermal effects unless otherwise required by local fire codes to extend above the roof. When used to prevent a prompt detonation reaction, the SDW must be at least two feet higher than the AE stacks on either side of the SDW.

6.27.2.4. Those rooms or cubicles containing only materials that are expected to exhibit burning reactions will have adequate venting area; that is, a frangible wall or roof.

6.27.3. Application and use of SDW for prevention of prompt detonation or propagation of burning reactions. The following conditions apply to the use of SDW for the prevention of prompt detonation or propagation of burning reactions. When these conditions are not met, individual NEWQD of each room or cubicles will be summed together and QD will be based on the summed NEWQD.

6.27.3.1. To prevent a prompt detonation reaction in any acceptor room or cubicle separated by an SDW from adjacent donor rooms or cubicles, each adjacent donor room or cubicle containing material that will detonate is limited to a maximum of 425 pounds NEWQD or to a loading density (NEWQD/room volume (ft³)) of < 0.20 pounds/ft³, whichever is attained first. Each adjacent donor room or cubicle containing HD 1.2.1 material is limited to a maximum NEWQD of 5,000 pounds, and to a maximum credible event (MCE) of 425 pounds or a loading density of (MCE/room volume (ft³)) of < 0.20 pounds/ft³, whichever is attained first. Each adjacent donor room or cubicle containing HD 1.2.2 material is limited to a maximum NEWQD of 5,000 pounds, and to a maximum credible containing HD 1.2.2 material is limited to a maximum NEWQD of 5,000 pounds. Each



adjacent donor room or cubicle containing HD 1.2.3 material is limited to a maximum NEWQD of 5,000 pounds, and to a largest single item NEWQD of 425 pounds or a loading density of (largest single item NEWQD/room volume (ft^3)) of < 0.20 pounds/ ft^3 , whichever is attained first. For HD 1.1 and HD 1.2.1 located in acceptor rooms or cubicles, storage is limited to SG 1, 2, 3, and 4 AE only. HD 1.1 and HD 1.2 AE will be placed no closer than 3 feet from the nearest wall.

6.27.3.2. To prevent a prompt detonation reaction involving SG 5 in an acceptor room or cubicle separated by an SDW from adjacent donor rooms or cubicles, each adjacent donor room or cubicle containing material that will detonate is limited to a maximum of 20 pounds NEWQD, or to a loading density (NEWQD/room volume (ft³)) of < 0.01 pounds/ft³, whichever is attained first. Each adjacent donor room or cubicle containing HD 1.2.1 material is limited to a maximum NEWQD of 5,000 pounds, and to an MCE of 20 pounds or a loading density of (MCE/room volume (ft³)) of < 0.01 pounds/ft³, whichever is attained first. Each adjacent donor room or cubicle containing HD 1.2.2 material is limited to a maximum NEWQD of 5,000 pounds. Each adjacent donor room or cubicle containing HD 1.2.3 material is limited to a maximum NEWQD of 5,000 pounds. Each adjacent donor room or cubicle containing HD 1.2.3 material is limited to a maximum NEWQD of 5,000 pounds, and to a largest single item NEWQD of 20 pounds or a loading density of (largest single item NEWQD of 20 pounds or a loading density of (largest single item NEWQD/room volume (ft³)) of < 0.01 pounds/ft³, whichever is attained first. HD 1.1 and HD 1.2 AE will be placed no closer than 3 feet from the nearest wall.

6.27.3.3. To prevent propagation of a burning reaction (i.e., HD 1.3) between adjacent rooms or cubicles separated by an SDW, the NEWQD in each room or cubicle is limited to 5,000 pounds of packaged materials or 300 pounds for unpackaged materials. No standoff distance from the wall is required for HD 1.3.

6.27.3.4. When HD 1.2 and HD 1.3 are mixed together within a room or cubicle, their combined NEWQD shall be restricted to 5,000 pounds packaged or 300 pounds unpackaged. The MCE for HD 1.2.1 and the largest single item NEWQD for HD 1.2.3 shall comply with the paragraphs above.

6.27.3.5 Mission essential quantities of HD 1.4 located in donor or acceptor rooms or cubicles do not affect the prevention of a prompt detonation reaction or propagation of a burning reaction. No standoff distance from the wall is required for HD 1.4.

6.27.4. Application and use of SDW for personnel protection during remotely controlled AE operations. The following apply to the use of SDW for personnel protection during remotely controlled AE operations:

6.27.4.1. Personnel will be separated from operations involving materials that will detonate either by the shorter K24 separation distance when measured over or around an SDW or by the shortest distance that provides 2.3-psi level of protection to personnel. For HD 1.1, the NEWQD shall be used; for HD 1.2.1, the MCE shall be used; for HD 1.2.2, an NEWQD of 1.6 pounds shall be used; for HD 1.2.3, the largest single item NEWQD shall be used.

6.27.4.2. Personnel will be separated from operations involving only material where a



burning reaction is expected by the shorter K8 separation distance when measured over or around an SDW or by the shortest distance that limits the thermal flux to personnel to 0.3 calories/cm²/sec.

6.27.4.3. Personnel will be protected from fragments and debris having energies of 58 foot-pounds or greater (hazardous fragments). An SDW that is properly supported on two sides (such as a reinforced concrete floor and another SDW) will provide such personnel protection from a maximum credible event involving up to 300 pounds of AE expected to burn or up to 8 pounds of AE expected to detonate. The maximum credible event for HD 1.1 shall be the NEWQD; for HD 1.2.1, the MCE shall be used; for HD 1.2.3, the largest single item NEWQD shall be used. (Note: For HD 1.2.2, the maximum credible event is less than 8 pounds, by definition.)

6.27.5. If any of the SDW criteria discussed above cannot be met, then the wall or room design and explosives scenario will be separately analyzed to determine if equivalent protection is provided by the available wall or room arrangement (e.g., a four wall cubicle, an alternate reinforced concrete wall design, a larger room, a greater standoff, or a smaller quantity of SG 5). The engineering analysis must address the specific conditions according to TM-5-1300 criteria to determine the proper wall construction or explosives weight and spacing limitations. DDESB approval is required for any analysis performed.

6.27.6. Intraline distance (ILD) level of protection is not addressed by this section. The requirement remains K18 or ILD, as specified in the appropriate tables for the HD in question. Presently, there is no consideration that an SDW or any type of wall provides an equivalent ILD level of protection. However, if an SDW is determined to provide the required personnel protection from a remotely controlled operation, then by default, it can be assumed that K18 protection is also provided by that SDW. Refer to TM-5-1300 and Mil-Std 398, *Shields, Operational for Ammunition Operations, Criteria for Design and Tests for Acceptance*, for personnel protection standards.

6.27.7. For special weapons, the criteria in TO 11N-20-7, *Nuclear Safety Criteria*, when more restrictive, will be the limiting factor and override the above criteria.

6.27.8. The provisions of paragraph 4.19 apply.

6.28. Blast Doors. Blast Doors may be required for openings through SDWs. When required, design these doors to be at least equal in strength to the SDW. See TM 5-1300 for design factors for new structures. Take care to ensure these doors are not installed as a matter of convenience. Avoid blast doors when a continuous SDW would not unnecessarily interfere with operations.

Section 6H–Multicube or Segregated Magazines

6.29. Multicube or Segregated Magazines. See Section 6G for guidance. If the NEWQD limit is exceeded in any one cell, compatibility must be maintained throughout the facility and the total NEWQD of all cells is used to compute QD requirements. See paragraph 12.7 for rules when combining mass detonating with non-mass detonating explosives.

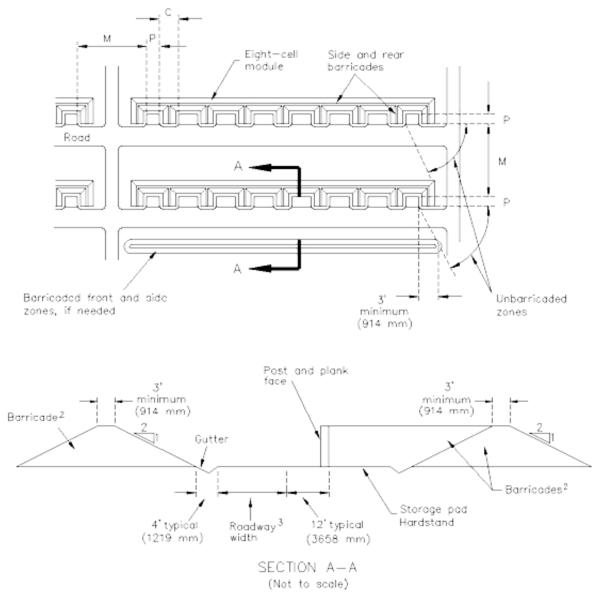


6.29.1. See paragraph 12.7 for determining MCE. When using the provisions in this paragraph, each cell may be considered a separate facility with equivalent IM distance between cells, for determining NEWQD in QD calculations.

6.29.2. A substantial dividing wall that is continuous from the floor to the roofline, unless otherwise required by local fire codes to extend above the roof, may be used to meet equivalent HD 1.3 intermagazine protection for 5,000 pounds of packaged (shipping or transportation configuration) or 300 pounds of unpackaged HD 1.3 materials.

Figure 6.1. Typical Eight-Cell Barricaded Open Storage Module.





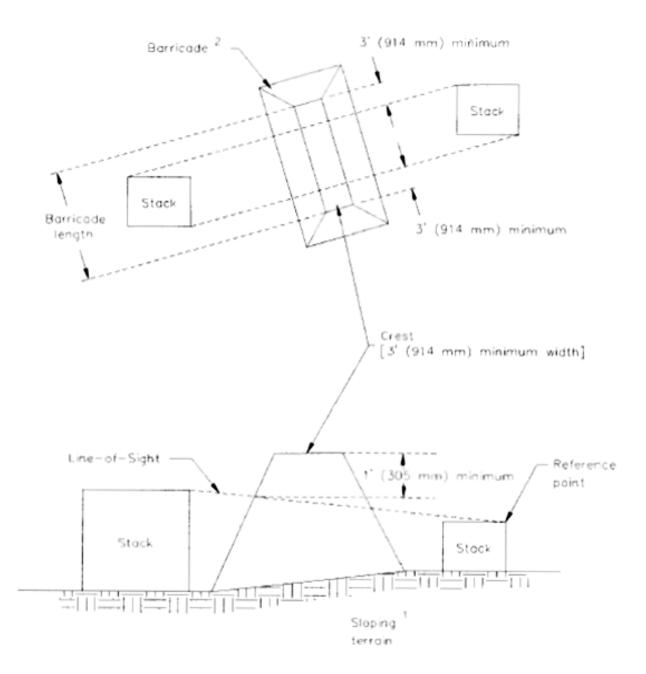
NOTES:

1. Number of cells, cells' NEWQD, pad sizes (P), distances between cells (C) and modules (M), and minimum barricade heights can vary (see Table 6.1).

 Refer to Section 6E-Barricades for barricade design criteria and for alternate barricade designs.

3. Determined by the installation.





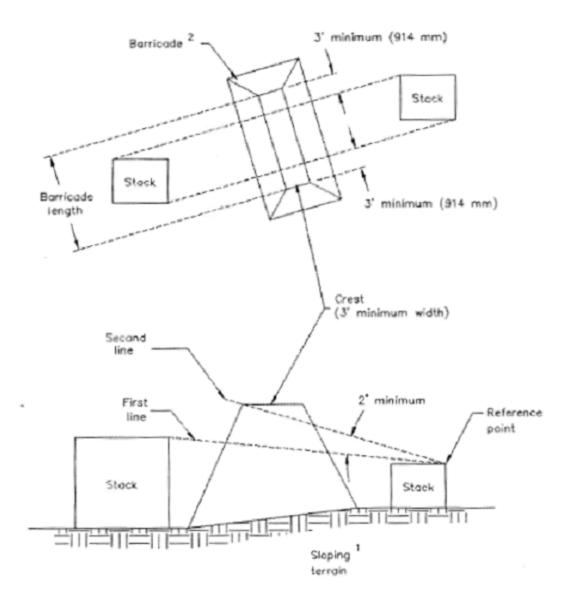
Notes:

- 1. This illustration is for sloping terrain; however, a similar approach is used for level terrain.
- 2. Barricade must meet construction and siting criteria of section 6E-Barricades

Figure 6.3. Determination of Barricade Length and Height ILD Protection.

119





Notes:

1. This illustration is for sloping terrain; however, a similar approach is used for level terrain.

2. Barricade must meet construction and siting criteria of section 6E-Barricades

Table 6.1. HD 1.1 IMD for Barricaded Open Storage Module.

NEWQD (lbs)	MINIMUM STORAGE PAD-TO- PAD SEPARATION DISTANCE ("C" IN FIGURE 6.1) ^{1,2} (ft)	MAXIMUM PAD DIMENSION ("P" IN FIGURE 6.1) WIDTH OR DEPTH (ft)	MINIMUM HEIGHT ABOVE TOP OF STACK ³ (ft)
50,000	41	30	2
70,000	45	30	2
100,000	51	30	2
150,000	58	30	2
200,000	64	30	2
200,000	64	40	2.5
250,000	69	40	2.5
250,000	69	50	3

NOTES:

1. D in ft, W in lbs

 $D = 1.1 W^{1/3}$

 $W = D^3/1.33$

2. AE will not be stored beyond the boundaries of the storage pad.

3. Barricade height based upon size of storage pad. When P exceeds 50 ft, then the barricade height will be increased 6 in for each 10 ft increase.

EXPLOSIVES OPERATIONS AND STORAGE

Section 7A–Introduction

7.1. Introduction. This chapter provides general information about explosives and safety requirements for operations involving explosives and explosives storage requirements, to include compatibility principles and mixed compatibility storage. The absence of specific guidance on a particular explosives operation does not imply that safeguards are not applicable.

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Section 7B–Locally Written Instructions

7.2. Locally Written Instructions. All explosives operations must be conducted in accordance with written instructions. Item TOs generally fulfill this requirement, but may not address all local conditions. Locally written instructions may be required to address the items in paragraph 7.3. Locally written instructions may take the form of crew briefings, safety briefings, local operating instructions, etc. The items in paragraph 7.3 may be addressed by one or more of these methods.

7.2.1. Locally written instructions will be:

7.2.1.1. Approved by the squadron commander or equivalent.

7.2.1.2. Coordinated with the weapons safety office and all other involved organizations.

7.2.1.3. Available at the work site.

7.2.1.4. Written in the language workers understand.

7.2.1.5. Briefed to all workers prior to beginning an explosives operation. Ensure workers understand the instructions prior to beginning the operation.

7.2.2. Locally written instructions are not required for EOD emergency operations in connection with approved render safe procedures.

7.2.3. Locally produced checklists and work cards concerning nuclear operations require approval according to TO 00-5-1, *Air Force Technical Order System*.

7.3. Contents of Locally Written Instructions. Include the following information, as applicable, in locally written instructions. The MAJCOM will determine if additional items are required.

7.3.1. Personnel limits (see paragraph 7.5).

7.3.2. Explosives limits, including HD and CG of the explosives involved (see paragraph 7.6).



7.3.3. Exact locations where operations will be done.

7.3.4. Safety requirements, to include special requirements for personal protective clothing and equipment.

7.3.5. Step-by-step procedures for doing the task (refer to specific steps in the TO for applicable portions of the operation).

7.3.6. Actions to be taken during an emergency.

Section 7C–General Requirements for Operations Involving Explosives

7.4. Personnel Qualifications. Personnel who work with explosives will be trained in accordance with AFI 91-202, *The US Air Force Mishap Prevention Program*, and qualified in the tasks to be performed. They must understand all safety standards, requirements, and precautions that apply to the operation. The supervisor must be knowledgeable of all hazards involved in the operation, convey emergency procedures to workers and visitors, and maintain strict housekeeping standards. The supervisor must also know what steps to take when abnormal conditions arise.

7.5. Personnel Limits. Design explosives operations to ensure minimum exposure of personnel to explosives, in compliance with the cardinal principle (see paragraph 1.1.2). Supervisors are responsible for enforcing personnel limits.

7.5.1. Buddy System. Good industrial safety practices may dictate use of the buddy system even though only one person may be required to perform the work. Use of the buddy system does not violate the cardinal principle.

7.5.2. EOD Procedures. Performance of EOD procedures requires a minimum of two EODqualified people (one worker and one for safety back-up and to detect errors in procedures). If deployed on a mission where performance of EOD procedures is likely, deploy a minimum of two EOD-qualified people. One EOD-qualified person (with an appropriate safety backup capable of rescue actions) can provide site assessments, evaluations, and other on-site analysis as long as no procedures are performed and ordnance or explosives are not disturbed.

7.5.3. Casuals. Casuals are persons not normally part of an explosives operation but have duties that require their presence, such as quality assurance, medical, safety or inspection personnel. **Note:** When conducting live explosive operations,(e.g., EOD operations, range clearance, or other demolition and munitions destruction) emergency medical support must be available within 30 minutes while the operations are being performed. The medical support must be analogous to the expected trauma resulting from an accident.

7.5.4. Visitors. Visitors are non-essential personnel with limited access. Stop operations when visitors are present.

7.5.5. Posting Personnel Limits. Clearly post personnel limits for the operations being conducted at each explosives operating location. Posted limits will distinguish between



supervisors, workers, and casuals. Locally written instructions containing personnel limits will suffice in lieu of posting.

7.5.5.1. Do not post personnel limits at aircraft parking locations, even if used for uploading or downloading explosives.

7.5.5.2. Do not post personnel limits at storage locations or licensed explosives storage locations.

7.6. Explosives Limits. Design explosives operations to ensure minimum exposure of personnel to explosives in compliance with the cardinal principle (see paragraph 1.1.2). Only the explosives needed to ensure a safe and efficient work flow will be present in an operating location when operations are being conducted; this should normally be limited to a one day supply. Attempt to comply with compatibility group mixing requirements (see Section 7K), if possible, to minimize the likelihood and severity of a mishap. Supervisors are responsible for enforcing explosives limits.

7.6.1. Posting Explosives Limits. Clearly post the authorized HD and NEWQD at all explosives locations, to include MCE for HD 1.2.1, NEWQD of the largest single round for HD 1.2.3, and (xx) for HD 1.2.3. A properly displayed explosives license (see Chapter 11) fulfills this requirement for licensed explosives storage locations. For all other explosives storage locations, locally written instructions (see Section 7B) containing authorized HD and NEWQD will suffice if posting is impractical. Locally written instructions containing HD and NEWQD will suffice in lieu of posting for all explosives operating locations.

7.6.2. Posting Operating Limits. For explosives operating locations, clearly post the HD and NEWQD limits (to include MCE for HD 1.2.1, NEWQD of the largest single round for HD 1.2.3, and (xx) for HD 1.2.3) for the operation being conducted, if less than the authorized explosives limits. These limits may be expressed in terms of the specific explosives items, such as "two AIM-9 missiles." Locally written instructions (see Section 7B) containing HD and NEWQD will suffice in lieu of posting.

7.7. Housekeeping. The following are minimum precautions:

7.7.1. Non-explosives Waste Materials.

7.7.1.1. Do not commingle non-explosives waste materials (e.g., oily rags, combustible scrap, wood, paper, and flammable packing materials) with explosives residue.

7.7.1.2. Place non-explosives waste materials in approved, properly marked containers.

7.7.1.3. Place non-explosives waste material containers outside of explosives facilities, except for containers required at work locations during operations.

7.7.1.4. Empty non-explosives waste material containers at working locations as often as needed, but at least once each workday or shift.



7.7.1.5. Contact the base environmental management office for additional guidance for hazardous materials.

7.7.2. Explosives Residue.

7.7.2.1. Provide grounded, covered, self-closing containers for explosives residue and materials containing explosives residue (e.g., rags, clothing).

7.7.2.2. Cover explosives residue and waste materials containing explosives residue with water or oil, if this does not add to the hazard. Number 10 mineral oil is useful for covering pyrotechnic, tracer, flare, and similar mixtures. If using water, immediately immerse the items to reduce production of dangerous gases.

7.7.2.3. Remove explosives residue and materials containing explosives residue at frequent intervals and before leaving at the end of the duty day or shift. Place in the disposal area or an isolated temporary collection point.

7.7.2.4. When using isolated temporary collection points, set up time and quantity limits to ensure timely movement of collected material to the disposal area. Do not store collected material in the disposal area.

7.7.2.5. Dispose of explosives residue and materials containing explosives residue in accordance with environmental standards and locally written instructions (see Section 7B) approved by the base environmental management office.

7.7.3. Cleaning Compounds.

7.7.3.1. Do not use cleaning compounds containing wax or oil on conductive floors or surfaces.

7.7.3.2. Do not use cleaning agents that include caustic alkalis in locations containing explosives residue (sensitive explosives compounds may be formed).

7.7.3.3. Remove explosives residue in accordance with the item TO.

7.7.3.4. Use non-abrasive cleaning compounds; such compounds are often combustible but not volatile. Closed cup flash point of cleaning compounds must not be less than 230° F.

7.8. Smoking. AFOSH 91-100, *Aircraft Flight Line - Ground Operations and Activities*, Chapter 1, governs smoking on the flightline. For all other explosives locations, the following requirements apply:

7.8.1. Allow smoking in an explosives storage area or operating location only in specifically designated locations, where "authorized smoking areas" signs are posted.

7.8.2. A "No Smoking Except in Designated Areas" or "No Smoking" sign will be posted at each entrance to an explosives storage area.



7.8.3. In an explosives storage area or operating location containing exposed explosives, include a notice that flame-producing devices must be turned over to the entry controller or placed in a container provided.

7.8.4. Requirements for Designated Smoking Locations.

7.8.4.1. Do not place within 50 feet of any explosives locations (to include conveyances or material handling equipment loaded with explosives items).

7.8.4.2. Coordinate proposed location with weapons safety, and obtain installation fire chief or delegate approval. Approval will address whether a fire extinguisher must be available. Display a certification of approval in each designated smoking location.

7.8.4.3. Provide suitable self-closing or self contained properly marked receptacles for extinguishing smoking materials.

7.8.4.4. Provision of an electrical push-button type lighter that cuts off when pressure is released, or when the lighter tips over, is recommended.

7.8.4.5. Persons wearing clothing contaminated with flammables, explosives or other hazardous materials are not allowed in designated smoking areas.

7.8.5. Do not smoke in, on, or within 50 feet of any conveyance or material handling equipment loaded with explosives items.

7.9. Handling of Explosives. This paragraph applies to the handling of explosives and movement of explosives within the immediate vicinity of an explosives operation.

7.9.1. Only trained personnel under the supervision of an individual who understands the hazards and risks involved in the operation are to handle explosives.

7.9.2. Handle detonators, initiators, squibs, and other such electrically or mechanically initiated devices in protective containers during storage, transportation, and inspection. Use containers designed to prevent item-to-item contact. Mark to identify the contents.

7.9.3. Do not use bale hooks to handle explosives.

7.9.4. Do not use nails to secure covers or make repairs on explosives containers unless there is no hazard to the explosive item or danger of penetrating protective coverings. Exercise special care when using pneumatic- or cartridge-activated nail guns (see AFI 21-201, *Conventional Munitions Maintenance Management*).

7.9.5. Do not tumble, drag, drop, throw, roll, or "walk" munitions. Containers designed with skids may be pushed or pulled for positioning.



7.9.6. Do not roll un-palletized conventional high explosive bombs or other explosives unless authorized by the item TO and lugs or other projections have been removed or if they are protected by dunnage rails.

7.9.7. Do not use conveyors, chutes, hand trucks, or forklifts in atmospheres and locations where they will create hazards.

7.9.8. Interlock and support sections of roller conveyors used to move explosives. Do not use boxes containing explosives or munitions to support conveyors.

7.9.9. Always consider vehicle and handling equipment type, type of load, and prevailing weather and surface conditions when determining if safe movement is feasible.

7.9.10. Restraining devices designed for use with vehicle and handling equipment will be used in accordance with applicable TOs.

7.9.11. Do not move explosives rapidly across any non-conductive surface.

7.10. Portable Equipment.

7.10.1. Ensure portable electronic equipment introduced to a hazardous location meets the requirements of paragraph 5.4.

7.10.2. UL-listed floodlight systems, mounted on heavy portable stands and placed outside the magazine door or the outdoor working area, may be used where required. Service cords must be placed or protected so that they cannot be walked on or run over by equipment.

7.10.3. Flexible cords should be type SO hard service cord. Splices are not allowed. All flexible cords, receptacles, and attachment plugs must be equipped with three prongs so that the third prong (green wire) acts as ground. Place or protect each electrical cord so that it cannot be walked on or run over by equipment. Flexible cords will not be used in place of fixed or installed electrical wiring. Damaged flexible cords will be immediately removed from service.

Section 7D–Static Grounding

7.11. Static Electricity. Static electricity is created when two different materials come in contact and then are separated again; this includes when the two materials are rubbed against each other. Separated charges accumulate on the two materials, creating a voltage potential that can be discharged when either of the materials is moved close to an uncharged or grounded object. This discharge can cause a mishap if it occurs through, or in the presence of, a hazardous substance susceptible to electrostatic initiation. For this reason, precautions shall be taken against performing unnecessary actions that lead to the buildup of static voltages, actions shall be taken to avoid the prolonged storage of static voltages on personnel or equipment, and actions shall be taken to discharge static voltages in a safe and controlled manner during operations involving explosives. See Section 5E for the static grounding and bonding system design and inspection requirements.



7.12. Requirement for Static Grounding. See paragraph 7.15 for static grounding techniques and paragraph 7.16 for methods to reduce the buildup of static electricity. Static grounding is required for:

7.12.1. Personnel, equipment, and explosives, when the responsible engineering function has determined grounding is necessary for specific maintenance or electrical test operations; grounding requirements will normally be included in the item TO.

7.12.2. Weapons systems in storage as required in the item TO.

7.12.3. Personnel and equipment in hazardous locations (see Section 5C).

7.12.4. Personnel handling EEDs (see exposed explosives in Attachment 1). **Note**: Always avoid directly touching an electrical primer. See paragraph 7.13 for static grounding requirements for handling unpackaged EEDs.

7.12.5. Personnel handling exposed explosives (see exposed explosives in Attachment 1); this does not apply to C-4.

7.12.6. Explosive components which incorporate an electrical initiating system when undergoing maintenance; assembly to, or disassembly from, an all-up-round (AUR) configuration; or electrical connection or disconnection. **Note**: Unless required by TO, static grounding is not required when replacing components of AURs which incorporate an electrical initiating system when the replacement operation does not require electrical connection.

7.12.7. Aircraft, when explosives are being loaded or unloaded, as required in paragraph 7.14.

7.13. Static Grounding for Handling Unpackaged EEDs. When EEDs are unpackaged and handled follow item TO requirements for static grounding and comply with the following:

7.13.1. Personnel must periodically ground themselves. Post signs at entrances and in the room reminding personnel that periodic grounding is required, except where compliance would create any additional personnel safety hazard. Install one or more static grounding bars or device (see paragraph 5.12.2) and require personnel to touch the grounding device before handling the EED and at frequent intervals while working to discharge any static potential.

7.13.2. Where feasible, comply with paragraphs 7.15.1.1 and 7.15.1.3.

7.13.3. Adhere to the precautions in paragraph 7.16.

7.13.4. Every person who handles exposed EED's must be careful not to allow the EED's electrical contacts to touch any of the metal surfaces of aircraft and missile skin or structure. Additionally, the handler must actively take precautions against allowing the build up or discharge of static electric energy through the EED's electrical contacts.



7.14. Static Grounding for Aircraft During Explosives Loading and Unloading. Combat and cargo aircraft will be grounded during explosives loading or unloading operations, except as noted in paragraphs 7.14.1 and 7.14.2. See TO 00-25-172, *Ground Servicing of Aircraft and Static Grounding/Bonding* and applicable aircraft TO for grounding procedures. Personnel handling the explosives will equalize their static electrical potential to that of the aircraft, vehicle or handling equipment, before beginning operations and at frequent intervals thereafter to discharge any static buildup. Ensure the aircraft being loaded or unloaded is not within the hazard zone of any operating transmitters (see Chapter 9).

7.14.1. Cargo aircraft do not require grounding during engine running on/off (ERO) operations.

7.14.2. Grounding of aircraft during explosives loading or unloading is recommended but not required where there are unusual parking problems in operating from bare or limited bases, nonmilitary airfields, host nation airfields, etc. This exception does not relieve commands from responsibility for providing proper grounding in locations where operations continue or where parking facilities are required on a recurring basis. Where static grounding facilities are not available at a suitable parking location, commands should use the best alternate method of reducing the hazard in the following order or precedence:

7.14.2.1. Keep static grounding to 10,000 Ohms or less by using ground rods.

7.14.2.2. Equalize the static electrical potential between the aircraft and the vehicle or handling equipment used in loading or unloading by bonding them together with an approved static ground wire, cable, or strap (see paragraph 5.14). **Note:** It might not be feasible to bond the handling equipment to the aircraft if the handling equipment must move during the operation.

7.15. Static Grounding Techniques. In the absence of TO guidance, this paragraph provides techniques for accomplishing static grounding (see paragraphs 5.13 through 5.15 for further guidance).

7.15.1. Protective clothing is not a substitute for personnel static grounding. Static grounding of personnel will be accomplished by any of the following:

7.15.1.1. Through the use of wrist-straps connected to the facility ground.

7.15.1.2. By periodically touching a grounded surface (such as an airframe) or a grounding bar.

7.15.1.3. By wearing conductive footwear on conductive floors, mats or runners (see Section 5F), if the floor, mat, or runner is properly grounded.

7.15.2. Static grounding of equipment will be accomplished by any of the following:

7.15.2.1. Through the use of a static ground wire, cable, or strap (see paragraph 5.14) between the item to be grounded and the facility ground.



130

7.15.2.2. By using conductive tabletops, or conductive material coverings on the tabletop, if the conductive surface or material is properly grounded.

7.15.3. When making a grounding connection, attach the ground wire, cable, or strap to the item requiring grounding first, then connect the other end of the ground wire, cable, or strap to the approved facility grounding system. This ensures that if a spark occurs, it will occur at the connection to the facility grounding system instead of at the item.

7.15.3.1. If the existing static grounding or bonding reels were permanently attached to the facility ground when installed, a temporary grounding connection using an additional cable should be made first (when possible) following the procedure in paragraph 7.15.3 before connecting the item to the permanent system.

7.15.3.2. When static grounding or bonding reels are installed, either in new or existing facilities, do not permanently attach them to the facility grounding system.

7.15.4. When a different or new ground is needed for an item, always make the new ground connection first (in the same manner as described in paragraph 7.15.2) before disconnecting the existing ground connection (make-before-break grounding). This ensures that the item will be grounded at all times while transitioning from one ground connection to another.

7.16. Methods to Reduce the Hazards of Static Electricity. Personnel can minimize the possibility and severity of both the buildup and discharge of hazardous static electric potentials by observing the following guidance.

7.16.1. Whenever possible, personnel should avoid using rags or wearing outer garments made of materials which have high static-generating characteristics (e.g., 100% polyester, nylon, rayon, silk, wool, etc.). Wool socks, glove inserts, and caps as well as undergarments of synthetic fabrics are less of a hazard than outer garments such as jackets or pants.

7.16.2. Whenever possible, personnel should use rags or wear outer garments made of cotton or a cotton-synthetic blend.

7.16.2.1. Clothing materials acceptable for flightline use (per Allowance Standard 016, *Special Purpose Clothing and Personal Equipment*) are acceptable for handling munitions; this includes Gortex even though it is 100% nylon.

7.16.2.2. When clothing is worn which has a high static-generating characteristic, such as Gortex or some flak vests, the techniques listed for controlling the discharge of any generated potentials shall be further emphasized.

7.16.3. Minimize exposure to conditions which aid the buildup of static electricity such as cold, dry climates or dry, windy climates.

7.16.4. Minimize activities which aid the buildup of static electricity such as physical motion or contact with moving non-conductive substances.



7.16.5. Control the discharge of any generated static electric potential by touching a static grounding bar or device (or by equalizing it to that of the system being handled) prior to touching the system and at frequent intervals during operations.

7.16.6. Minimize activities which can cause an uncontrolled discharge of static electric potential such as the quick or repeated removal of outer garments.

Section 7E–Testing, Procedures Verification, Disassembling and Modifying Explosives Items

7.17. Requirements for Test, Disassembly, and Modification of Explosives Items.

7.17.1. Modify, test, or disassemble explosives items only under the following circumstances:

7.17.1.1. When authorized by item TO.

7.17.1.2. When MAJCOM and either the Air Force Materiel Command (AFMC) item manager or Acquisition Sustainment Unit (ASU) grant approval.

7.17.1.3. When EOD personnel perform render safe operations, technical intelligence gathering, or for special projects authorized per AFI 32-3001, *The Air Force EOD Program*.

7.17.2. Allow only technically qualified personnel to test, disassemble, or modify explosives items.

7.17.3. Before starting operations, supervisors must ensure all requirements of Section 7B have been met.

7.17.4. Dry run all new procedures with inert or simulated explosives items when possible.

7.17.5. Handling new or test munitions (versus operational munitions) requires personnel certification. Use inert items when possible for certification.

7.17.6. Suspended munitions (code condition J) must not be used unless specifically authorized by the item manager for:

7.17.6.1. Dry runs.

7.17.6.2. Personnel or test procedure certification, verification, or validation.

7.17.6.3. Electrical testing of aircraft or other weapons systems.

7.17.7. Comply with paragraph 7.18 for electrical testing of explosives items.

7.17.8. Comply with paragraph 7.19 for weapons system testing involving live explosives.



7.17.9. Comply with paragraph 4.17 to determine the need for protective shielding and remotely controlled operations.

7.18. Electrical Testing of Explosives Items.

7.18.1. Follow instructions in specific weapon or weapons system TOs for testing individual explosives items or weapon systems containing explosives items. Where there is doubt about the safety or adequacy of any test procedure or instrumentation, submit a request to the responsible technical agency (prime AFMC element) for advice or assistance.

7.18.2. Ensure electrical test equipment introduced to a hazardous location meets the requirements of paragraph 5.4.

7.18.3. In developing specific weapon and weapons system TOs, the responsible engineering function should consider the following guidance:

7.18.3.1. Electrical or electronic test equipment should normally use the weakest possible power source. If feasible, require the use of battery-powered equipment instead of a 110-volt source.

7.18.3.2. The test power source should be incapable of initiating the explosive item being tested. Where greater power must be used, provide positive safeguards to prevent delivery of enough power to initiate the item.

7.18.3.3. Unless the test equipment is incapable of initiating the item being tested, operational shields (see paragraph 4.17) should be provided, where needed, to protect personnel from injury.

7.18.3.4. Special attention should be given to the ventilation requirements of equipment containing vacuum tubes and the possibility of malfunction of equipment using resistors and other devices for limiting testing power.

7.18.3.5. The explosive item, test equipment, and leads should be protected from exposure to electromagnetic (induction and radiation fields) and electrostatic energy of more than an order of magnitude less than that required to initiate an explosion (see Chapter 9).

7.19. Use of Live Explosives for Weapons System Testing. Do not use live explosives items for verification, validation, or electrical testing of aircraft or other weapons systems except as follows:

7.19.1. The conduct of research, development, test and evaluation (RDT&E) and operational test and evaluation (OT&E) flight testing or "Built-In Test" (BIT) checks or other low-current aircraft testing with live explosives installed, as long as doing so does not conflict with other applicable guidance such as T.O. 11A-1-33, *Handling and Maintenance of Explosives-Loaded Aircraft*.



7.19.2. If an inert item is available but a live item is scheduled to be used, provide MAJCOM/A4W/SEW/A3T with the test plan and a risk assessment that includes appropriate personnel protection (see Section 4F) for their approval.

7.19.3. If an inert item is not in the inventory and a live item must be used, tests will only be performed by qualified personnel with test squadron commander approval. Coordinate test plans with the weapons safety office.

7.19.4. If an inert item is not in the inventory and a live item must be used, operational command personnel can perform the test provided approval is obtained from, and the test plan and a risk assessment (including appropriate personnel protection) is approved by MAJCOM/A4W/SEW/A3T (see Section 4F).

Section 7F–Requirements for Specific Situations

7.20. Places of Public Assembly. In-use small arms ammunition HD 1.4S may be carried into places of public assembly. Because of varying circumstances, authorization to carry all other inuse AE (except HD 1.1) into places of public assembly will be determined by MAJCOM and incorporated into the MAJCOM supplement to this manual. HD 1.1 AE will not be taken into places of public assembly except when required by immediate security needs.

7.21. Static or Public Displays.

7.21.1. Refer to AFI 11-209, *Aerial Event Policy And Procedures*, and TO 00-80G, *Make Safe Procedures For Public Static Display*, for procedures concerning display of aircraft.

7.21.2. Do not display, load, or install live explosives items on display aircraft. Do not render explosives items inert for this purpose unless authorized by the specific AFMC item manager or Acquisition Sustainment Unit (ASU).

7.21.3. Remove live or expended ammunition from aircraft gun systems or safe the gun systems mechanically and electrically before placing the aircraft on display.

7.21.4. Operational aircraft may be displayed without removing egress and life support systems explosive components, including captive missiles with HD 1.4 items only, provided:

7.21.4.1. Proper TO safety precautions are followed.

7.21.4.2. Visiting personnel do not have access to explosives items or their actuating controls. Ensure constant surveillance of visiting personnel to prevent such access.

7.21.5. Remove ejection cartridges from external stores release systems and ensure safety pins and devices cannot be easily removed.

7.21.6. Munitions displays must be marked in accordance with TO 11A-1-53, *Identification of Empty and Inert Loaded Ammunition Items and Components*, and certified in accordance with TO 11A-1-60, *Inspection of Reusable Munitions Containers and Scrap Material*.



7.22. Fireworks Displays and Airshow Events. Commercial fireworks are extremely hazardous, even in the hands of trained experts. Safety personnel will ensure all safety requirements are provided to the base contracting office prior to the selection of the commercial firm that will be conducting the demonstration.

7.22.1. Active duty Air Force personnel (on- or off-duty) and on-duty Air Force civilian personnel must not take part in the transportation, storage, setup or functioning of commercial fireworks for on-base fireworks displays.

7.22.2. Units must contract with properly licensed commercial firms to provide all necessary transportation, storage and security, setup, and functioning of fireworks for on-base displays. Contractors must comply with safety guidelines in NFPA 1123, *Code for Fireworks Display* and AFI 91-202, paragraph 3.5, Contract Monitoring.

7.22.3. All off-base opportunities to store commercially purchased explosives intended for use in USAF sponsored (on-base) air-shows must be exhausted prior to considering use of the Munitions Storage Area (MSA) or other sited on-base facilities (see paragraphs 3.13. and 12.88.). Off base storage for airshows will be at the contractors expense.

7.22.3.1. Commercial explosives must have a MSDS, DOT or other federally recognized certification identifying the items HC/D and NEW.

7.22.3.2. Commercial explosives must be packaged in the original shipping configuration.

7.22.3.3. Commercial explosives will be physically segregated in storage from DoD explosives.

7.22.3.4. Commercial explosives will be handled, stored and transported by the commercial firm responsible for the explosives demonstration. Munitions personnel will only escort contract personnel to/from the storage facility and open the facility for contractor access.

7.22.4. Commercially purchased explosives will not be handled or transported by DoD (civilian or military) personnel on or off-duty. Exception: EOD personnel providing emergency assistance (life saving attempts or in order to preserve high value military resources or when operating under specific approval from MAJCOM).

7.22.5. Commercial firms responsible for the explosives demonstration must be properly licensed and insured.

7.22.5.1. Commercial firms will comply with all established DoD safety regulations.

7.22.5.2. Commercial firms will take all unused and expended munitions items with them off-base at the completion of the demonstration.

7.22.5.3. Commercial firms will ensure fire extinguishers and properly equipped vehicle for explosives transportation are provided.



7.22.6. Demonstration site will meet the requirements of paragraphs 7.23., 12.73., 12.74. and the following:

7.22.6.1. Will be freshly mowed or pre-burned within 48 hours of the demonstration.

7.22.6.1.1. If the area is mowed, it is highly recommended the demonstration area be saturated with water the night prior to the show.

7.22.6.1.2. Area will be inspected for rock and other debris which could contribute to a secondary fragment hazard. Items discovered will be removed from the site.

7.22.6.2. Fuel required at the demonstration site will be provided by the contractor. If USAF resources are to be used, they will be delivered in portable (fuel bowser) delivery systems prior to the explosives being delivered to the site. The responsible Installation Commander must accept the risk for the loss of the fuel bowser if this option is elected.

7.22.7. Installation Weapons Safety Managers with the assistance of Munitions, EOD, Base Operations, Legal and Fire Department personnel will complete a comprehensive explosives risk assessment for the scheduled explosives demonstration event and forward to the MAJCOM for approval. MAJCOMs will forward an info copy to AFSC. The assessment will include:

7.22.7.1. A scaled map of the demonstration site with applicable safe zones depicted.

7.22.7.2. A list of all compensatory measures used in the Risk Assessment to meet required safety standards.

7.22.7.3. A list of explosives being used in the demonstration. (Nomenclature, HC/D and NEW, Quantity)

7.22.7.4. Scheduled sequence of events for the demonstration Cradle to grave timeline and explanation of event).

7.22.7.5. Severe weather action/evacuation plan.

7.22.7.6. Misfire or DUD procedures.

7.22.7.7. Responsible Commanders acceptance of risk.

7.22.8. Over flight of the explosives demonstration site will be restricted to no closer than 500' Above Ground Level (AGL) by either DoD or commercial aircraft.

7.23. Live-fire Demonstrations.



7.23.1. For DoD-conducted live-fire demonstrations, the MAJCOM may provide additional requirements in their supplement to this manual to ensure safety of personnel. As a minimum, address the following:

7.23.1.1. Essential personnel required for the live-fire demonstrations.

7.23.1.2. Safety considerations (e.g., personnel withdrawal distances and acceptable exposures). Consider applying the requirements of paragraphs 12.73 and 12.74 for separation of non-essential personnel.

7.23.1.3. Risk assessment requirements (see Chapter 4).

7.23.1.4. Documentation, coordination, and approval requirements.

7.23.2. For contractor-conducted live-fire demonstrations, the MAJCOM may provide additional requirements in their supplement to this manual to ensure safety of personnel. As a minimum, address the following:

7.23.2.1. Address safety considerations (e.g., personnel withdrawal distances and acceptable exposures). As a minimum, apply the requirements of paragraphs 12.73 and 12.74 except as follows:

7.23.2.1.1. Ensure the demonstration explosives are not located in an active explosives clear zone.

7.23.2.1.2. Ensure the explosives clear zone of the demonstration explosives does not encompass Air Force facilities.

7.23.2.2.3. Apply "not essential" separation criteria to all non-contractor personnel. Contractors will determine required separation and safety criteria for their own personnel.

7.23.2.2. Risk assessment requirements (see Chapter 4).

7.23.2.3. Documentation, coordination, and approval requirements.

7.24. Hunting.

7.24.1. Ensure hunting will not hazard explosives stored on open pads or in light structures.

7.24.2. Hunting may be permitted in and around the munitions storage area if PTR distance is maintained from all sited explosives facilities. This paragraph does not apply to Bird/Wildlife Aircraft Strike Hazard (BASH) and Entomology functions. The local commander issues written permission and develops local operating instructions for hunting around munitions storage areas on an installation.



7.24.3. Because of varying conditions and circumstances, procedures and additional restrictions will be determined by MAJCOM and incorporated into the MAJCOM supplement to this manual.

7.25. Training Involving Blank Ammunition. Firing weapons (.50 caliber or less) fitted with blank adapters and using blank ammunitions is permitted (including within an explosives storage area) but is subject to the following requirements:

7.25.1. Develop written procedures containing the following provisions:

7.25.1.1. Use of a designated disinterested official to certify only blanks are loaded.

7.25.1.2. Provision of readily available fire extinguishers.

7.25.1.3. Misfire procedures.

7.25.1.4. Expended brass turn-in procedures.

7.25.1.5. Notification of appropriate agencies (i.e., safety, munitions flight chief, fire department, hospital, and Security Forces).

7.25.2. Coordinate written procedures with the installation weapons safety office. Obtain approval from the explosives storage area commander or flight chief when blanks are used within an explosives storage area.

7.25.3. Except for security forces conducting required training, all other training will be done at a minimum of PTR separation from sited explosives facilities.

7.26. Exercises and Training Involving Simulators and Smoke Producing Munitions. See paragraph 11.11 for licensed explosives storage requirements for simulators and smoke producing munitions used for training and exercises. The following requirements apply to the use of these devices during exercises and training:

7.26.1. Only United States Air Force stock-listed items are authorized for use by Air Force personnel. Other military services will use DoD approved items only, when using United States Air Force ranges or facilities. Planning for joint training and exercises should ensure no exposure of Air Force personnel to non-United States Air Force stock-listed items.

7.26.2. Only trained personnel can prepare and activate these devices.

7.26.2.1. This training must be provided by qualified personnel on an annual basis.

7.26.2.2. Qualified personnel who can provide training will be determined locally but may be from EOD, munitions, or weapons safety. These personnel must have classroom instruction, pass a written test, be qualified to handle, maintain and inspect the items for which they will provide training, and be retrained annually.



7.26.2.3. It is the responsibility of the user organization to request training and maintain training records.

7.26.2.4. Higher headquarters evaluation teams using these devices must present proof of training to the installation weapons safety office.

7.26.3. These devices present a fire hazard. Remove all combustible material from within a 10-foot radius of the initiation point. Consider winds and fire hazards such as dry grass or fire bans. Consider using a barrier (baffle or screen) to control the spread of heat during functioning.

7.26.4. Ground burst and hand grenade simulators also present a blast, debris or fragment hazard.

7.26.4.1. Comply with the following minimum distances unless greater separation distances are prescribed in the item TO for use of ground burst or hand grenade simulators:

7.26.4.1.1. Maintain a minimum separation of 125 feet from personnel and vehicles. Personnel who initiate these munitions may be closer than 125 feet, but they should be as close to 125 feet as possible and have their back to the munitions.

7.26.4.1.2. Maintain a minimum separation of 100 feet from facilities without a facing window.

7.26.4.1.3. Maintain a minimum separation of 200 feet from facilities with a facing window.

7.26.4.1.4. Maintain a minimum separation of 50 feet from hardened facilities, including hardened aircraft shelters.

7.26.4.1.5. Maintain a minimum separation of 200 feet from petroleum, oil and lubricants storage.

7.26.4.1.6. Maintain a minimum separation of 100 feet from aircraft in the open, or 200 feet if aircraft are explosives loaded.

7.26.4.1.7. Maintain a minimum separation of 200 feet from explosives operating locations, holding areas, open storage areas or butler-type storage facilities.

7.26.4.1.8. Maintain a minimum separation of 50 feet from above-ground magazines of block, brick, or concrete construction and from ECMs.

7.26.4.2. The required distances in paragraph 7.26.4.1 may be reduced by barriers or shields designed in accordance with TM 5-1300, *Structures to Resist the Effects of Accidental Explosions* or MIL-STD 398, *Shields, Operational for Ammunition Operations, Criteria for Design and Tests for Acceptance*. Provide the design criteria to HQ AFSC/SEW for approval.



7.26.4.3. Monitor items for proper functioning, and notify EOD or other qualified personnel when an item malfunctions. The on-scene commander will determine minimum withdrawal distances for malfunctioned items; these distances will never be less than the separation distances required by paragraph 7.26.4.1.

7.26.5. Smoke-producing munitions can present a toxic hazard in high concentrations.

7.26.5.1. Comply with the item TO for separation and personnel protective equipment requirements. If no requirements are specified in the item TO, avoid the smoke or follow actions required in Table 10.3.

7.26.5.2. Contact Environmental Management and the Fire Department prior to use of these items.

7.26.6. Dispose of expended items in accordance with environmental standards and TO 11A-1-60, General Instructions Inspection of Reusable Munitions Containers and Scrap Material Generated from Items Exposed to, or Containing Explosives.

7.27. Training and Exercises Involving Explosives.

7.27.1. The Exercise Team Chief will prepare a plan for training and exercises involving explosives. Include weapons safety personnel in development of the plan.

7.27.2. The plan will include:

7.27.2.1. A risk assessment (see Chapter 4) of explosives operations for the training or exercise.

7.27.2.2. A list of all explosives to be used in the training or exercise, to include NSN, HD, and explosives weights.

7.27.2.3. A detailed list of locations where explosives will be deployed for the training or exercise (see paragraph 7.20 for restrictions on taking explosives into places of public assembly).

7.27.2.4. A procedure for accountability and reconciliation of all items used in the training.

7.27.2.5. Required separation distances per paragraph 7.26.

7.27.3. The responsible commander will approve the plan in writing, ensuring personnel not normally associated with explosives operations and exercises are not exposed to explosives hazards.

7.28. Military Working Dog Explosives. Military Working Dog explosives training aids (including HD 1.1) may be transported and handled by qualified personnel in areas that provide realistic and effective training. See AFI 31-202, *Military Working Dog Program*.



7.28.1. Preclude exposure of personnel not related to the training through prudent scheduling and selection of training sites. Provide non-essential personnel separation per paragraph 12.79.4.

7.28.2. Post proper fire symbols and explosives operation signs at training sites (see Chapter 10).

7.28.3. Train using locally written instructions (see Section 7B). These instructions must include a documented post-training inventory of explosives samples ensuring no explosives are inadvertently left at the training site or discarded.

7.28.4. Inform the weapons safety office, Fire Department, and EOD (if applicable) before conducting operations.

7.29. Repairing Containers. Except as allowed in paragraph 7.32, do not repair containers of explosives in storage facilities which contain other explosives.

7.30. Remotely Controlled Operations. Provide personnel protection per paragraph 4.17 and site per Chapter 12. Develop locally written instructions (see Section 7B) to ensure operations are terminated when operating or related personnel must perform duties at distances or locations which do not provide the required protection.

7.31. Flightline Munitions Holding Areas. Identify these areas by a physical boundary (such as rope and stanchions). Post signs to keep unauthorized personnel out of the area and to prohibit smoking within 50 feet. Post explosives limits and ensure authorizations are not exceeded. Provide fire extinguishers and post fire symbols. If providing permanent shelter for personnel, position missiles so the shelter is out of radial alignment with the warheads. Secure according to AFI 31-101 and DoD 5100.76-M, *Physical Security Of Sensitive Conventional Arms, Ammunition, And Explosives*, or return munitions to MSA for storage.

Section 7G–Operations in Explosives Storage Spaces

7.32. Operations in Explosives Storage Spaces Containing Explosives. AE containers will not be opened for the purpose of issuing items from storage locations. The following operations are authorized in explosives storage spaces:

7.32.1. Palletizing, removing and replacing shipping crates incidental to transportation.

7.32.2. Replacing unserviceable strapping on boxes.

7.32.3. Necessary functional testing or sampling specifically authorized by technical data for performance in a storage location (e.g., example checking color-coded humidity indicators). Testing engineers will coordinate proposed testing and sampling authorizations with the NNMSB.

7.32.4. Opening bolted or latched special storage containers housing self-contained weapons or missiles for authorized testing, missile reprogramming, sampling or transfer to transport trailer or vehicle, and installing control surfaces and argon bottles on AIM-9 series missiles.



7.32.5. Minor repair, cleaning, painting or re-stenciling of AUR or containers. Solvents and paints used must not create a hazardous atmosphere (see chapter 5) within the storage space. Bio-environmental or fire department services will evaluate the potential for hazardous atmospheres.

7.32.6. Removing bomb or CBU fuze well plugs for inspection if they can be easily unscrewed as prescribed in the TO. Remove plugs from the storage location for cleaning. If the plug binds or there is evidence of exposed explosives, move bombs to an operating location before starting repairs. Clean threads and cavities with approved cleaning solvents.

7.32.7. Opening outer containers to remove inner packages. Complete any further processing of these items in an approved operating location.

7.32.8. Opening "lite" boxes for inventory purposes.

7.32.9. Opening containers of HD 1.4 explosives to allow inventory. Unpack, inspect, and repack in the storage location if building content is limited to HD 1.4 items.

7.32.10. Install only those fuzes authorized for prefuzing by TO 11A-1-63, *Munitions Assembly Procedures, Inspection and Assembly of Non-nuclear Munitions*, in the storage facility. Before moving prefuzed bombs, inspect for safe configuration.

7.32.11. Some repairs and minor modifications of large missile motors may be accomplished in missile storage facilities. A risk assessment, reviewed by weapons safety, must be accomplished showing the risk to move the motor is greater than the risk to perform the work in the storage location (see paragraph 4.3.).

7.32.12. Nuclear weapons maintenance in a WSV-configured HAS or PAS, consistent with applicable weapon system safety rules.

7.32.13. Other operations as approved by HQ AFSC/SEW based on a risk assessment and mission requirements (see Chapter 4).

Section 7H–Procedures in the Event of Electrical Storms

7.33. Local Lightning Warning System. Supervisory personnel and the weather office will set up written warning procedures so that timely precautionary measures can be taken when an electrical storm approaches explosives facilities. Whenever possible, ask the local weather unit to provide weather warnings when existing or scheduled operations might create an exceptional hazard.

7.34. Procedures in the Event of Electrical Storms. The following guidelines apply when a local electrical storm is identified by the Base Weather Service:

7.34.1. A *Lightning Watch* will be in effect 30 minutes prior to thunderstorms being within 5 nautical mile (nm) radius of any predetermined location or activity.



7.34.1.1. Supervisors shall begin preparations to cease all explosives operations at outdoor locations equipped with an LPS.

7.34.1.2. Supervisors shall begin preparations to cease all nuclear maintenance operations inside a HAS/PAS using an LPS-unmodified WMT.

7.34.2. A *Lightning Warning* will be in effect whenever any lightning is occurring within 5 nm radius of the predetermined locations and activities.

7.34.2.1. Cease operations and provide personnel protection equivalent to PTR distance from explosives facilities containing exposed explosives, explosive dust, or explosive vapor, regardless of whether the facility is equipped with an LPS; this includes providing protection equivalent to PTR for all locations within the PTR arc.

7.34.2.2. Explosives operations in buildings equipped with an LPS (including HAS/PAS) may continue (except where noted in paragraph 7.34.2.1.); however, assess the need and urgency for doing so. Operations involving exposed EEDs shall cease and the maintenance bay where these operations are located shall be vacated. Evacuation of the non-maintenance administrative areas is not required.

7.34.2.3. When conducting nuclear maintenance operations inside a HAS/PAS using an LPS-unmodified WMT (per paragraph 5.23.4), isolate the WMT from the HAS/PAS by disconnecting electrical and communication lines.

7.34.2.4. Cease operations and provide personnel protection equivalent to PTR distance (based on the sited hazard divisions and NEWQDs) from explosives locations (indoor and outdoor, to include parked explosives-laden conveyances and flightline PES locations) which do not have an LPS, except for any flightline operations described in paragraph 7.34.2.5; this includes providing protection equivalent to PTR for all locations within the PTR arc of a facility which does not have an LPS.

7.34.2.5. Flightline aircraft explosives loading, unloading, or pre-load operations will be stopped at the same time that fueling and defueling operations are suspended (AFOSH Standard 91-100, *Aircraft Flight Line - Ground Operations And Activities*). This manual does not require the full evacuation of all flightline personnel, under these conditions. See paragraph 7.34.2.4. for personnel protection criteria.

7.34.2.6. When intercontinental ballistic missile (ICBM) operations cannot be immediately evacuated, e.g. due to protection level resources or a transporter-erector being in its upright position and the missile being raised or lowered, technical orders should be utilized to ensure the safety and security of personnel and weapons.

7.34.2.7. Cease all explosives operations at outdoor locations equipped with an LPS and not specifically mentioned in the paragraphs above.

7.34.3. See paragraph 5.25.5.1. for additional lightning warning requirements.

Section 7I–Explosives Storage Requirements

7.35. Selection of Explosives Storage Method.

7.35.1. ECM storage is preferable for all types of explosives (see Section 6C). From an explosives safety and reliability standpoint, priority will be given to the use of ECMs for items requiring protection from the elements, long-term storage, or high security protection.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

7.35.2. Indoor storage is preferable for all types of explosives and is mandatory for bulk high explosives, solid propellants and pyrotechnics, except as allowed by paragraph 7.40.2.2.

7.35.3. Outdoor storage is considered a temporary expedient. Use only when approved by the MAJCOM, or as allowed per Section 6D barricaded modules.

7.35.4. Where outdoor storage is approved, consider the use of barricaded open storage modules for high-density storage in a limited land area (see Section 6D).

7.35.5. Any magazine or warehouse-type building that gives protection from the weather and meets QD and security requirements is allowed for storing explosives HD 1.3 and 1.4 material.

7.35.6. Units may use other types of standard magazines which are built according to approved drawings. MAJCOMs may approve use of existing magazines of other descriptions (including contractors' facilities) if they provide the proper degree of protection and safety.

7.36. Explosives Storage in Operating Locations. Explosives may be stored in an operating location when operations are not being conducted, provided all other storage criteria are met.

7.37. Explosives Storage Facility Maintenance.

7.37.1. Practice good housekeeping in all locations.

7.37.2. Keep structures in good condition and suitable for the storage of munitions types and hazard divisions involved.

7.37.3. Certain items which contain explosives have stringent temperature limitations (see applicable TO). Take precautions to ensure these limits are not exceeded.

7.38. Explosives Stocks Maintenance.

7.38.1. Keep outer containers in good condition and securely closed.

7.38.2. Stacks of containers must be stable and arranged in magazines or other approved locations according to storage drawings or directives.

7.38.3. Provide ventilation when required by civil engineering, logistics and health directives.



7.38.4. Block storage is allowed if stack ventilation is maintained when required by civil engineering, logistics or health directives.

7.38.5. Maintain aisles so each stack may be inspected.

7.38.6 Inert and live AE or munitions components may be stored together. However, training items must be physically separated from the live items they represent.

7.39. Marking of Explosives Stocks.

7.39.1. Keep boxes properly closed and clearly marked to show contents and quantity. Requirements of TO 11A-1-10, *General Instructions--Munitions Serviceability Procedures* and the item TO apply.

7.39.2. For dangerously unserviceable, unserviceable, or suspended lots, mark each package or stack to show its exact status. The markings must be clear to prevent inadvertent issue or loss of information.

7.39.3 Properly packed AE may not be stored with loose AE items, single inner packages (nonmetal), or explosives in unserviceable containers.

7.39.4 Properly packed AE may be stored with nonstandard boxes of AE in accordance with the CG.

7.40. Munitions in Austere Areas.

7.40.1. The austere area provisions of paragraph 7.40.2 for explosives storage areas are authorized for use in:

7.40.1.1. All zones where hostilities exist.

7.40.1.2. Areas approved by Pacific Air Forces (PACAF), United States Air Forces in Europe (USAFE) and United States Central Command Air Forces (AFCENT), where arrangement under paragraph 13.5 will allow their application.

7.40.1.3. All bare or limited bases.

7.40.1.4. Other areas as may be approved by HQ AFSC/SEW.

7.40.2. Austere Area Provisions.

7.40.2.1. Minimum separations should prevent simultaneous detonation of explosives on opposite sides of an approved barricade and minimize the possibility of later, non-simultaneous propagating explosions. Use greater separations where possible.

7.40.2.2. Open storage is authorized for all HD of munitions and explosives. Give priority for cover to items requiring protection from the elements, considering the type of packing material involved.

7.40.2.3. Avoid single stacks of large quantities of mass-detonating explosives. Smaller stacks may limit losses due to accident or enemy action and often result in decreased land area requirement. Smaller stacks reduce the distance required between the explosives



storage area and other exposures, such as flightline areas, inhabited buildings, or bulk petroleum, oils, and lubricants (POL) storage.

7.40.2.4. When normal aboveground magazine separation is not feasible, use barricaded open storage modules (see Section 6D). Large quantities of explosives may be stored in this manner with relative safety.

7.40.2.5. If land is scarce and covered storage is required, consider the use of approved steel arch ECMs. These sectionalized, corrugated-arch structures allow storage of maximum amounts of mass-detonating explosives with minimum space between ECMs. They are available in any practical length in widths up to 30 feet. The commonly-used earth cover gives acceptable protection against propagation of an explosion from one ECM to another.

7.40.2.6. Site tri-service or joint-use storage facilities using DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards*.

7.41. Privately-owned Ammunition. Privately-owned ammunition allowed on an Air Force installation (see paragraph 3.13.1.1) will be stored as follows:

7.41.1. Base housing residents (i.e., military families living in government-provided family housing) can store their privately-owned ammunition in their quarters.

7.41.2. Billeting and dormitory residents cannot store their privately-owned ammunition in their quarters.

7.41.3. Privately-owned ammunition stored on an Air Force installation must be stored in a licensed or sited explosives storage location (except as noted in paragraph 11.25).

7.41.4. Privately-owned ammunition will not be stored in a munitions storage area (MSA).

7.42. Government Arms and Ammunition. MAJCOMs may authorize the storage of DoD firearms in explosives storage areas to meet operational commitments. Refer to AFI 21-201 for general requirements.

Section 7J–Storage and Compatibility Principles

7.43. Storage and Compatibility Principles.

7.43.1. AE may not be stored with dissimilar substances or articles (e.g., flammable or combustible materials, acids, or corrosives) that may present additional hazards to the AE unless they have been assessed to be compatible.

7.43.2. AE may not be stored with unrelated non-AE items (e.g., powered lift trucks, dunnage, empty boxes, unused pallets, excess packing material).

7.43.3. AE may be stored with related noncombustible equipment as necessary to support approved contingency or war plans requiring ready use of such equipment.

7.43.4. Not-Regulated AE and AE assigned to Classes 2 through 9 may have a CG assigned. When so assigned, the AE may be stored with Class 1 AE in accordance with the CG.



7.43.5. AE in damaged packaging, in suspect condition, or with characteristics that increase risk in storage, are not compatible with other AE and will be stored separately as CG L.

7.43.6. Treat AE received without an assigned hazard classification as HD 1.1L and place in segregated storage. Contact HQ AFSC/SEW for assistance.

7.43.7. Segregate serviceable AE from unserviceable AE, including lots suspended from issue and use. Put them in a separate facility or segregate them physically within the same facility. If they remain in the same facility, clearly separate the unserviceable items using ropes, tape, painted lines or other highly visible means.

7.44. Found-on-Base AE. Treat *found-on-base* AE of an unknown hazard division as HD 1.1L. If local munitions or EOD experts can identify a *found-on-base* AE item sufficiently to determine that it is the same as a stock listed, hazard classified item, then it may be stored in accordance with that hazard classification. Ball cartridges, .50 cal and smaller, and all gauge of shotgun shells, may be treated as HD 1.4C; these same items may be treated as HD 1.4S if this hazard classification can be definitely established. Recognize that unidentified AE may contain viable chemical or biological warfare agents, including recovered munitions from historic burial or off-shore disposal sites. Contact the MAJCOM Treaty Compliance Officer if the item is identified as a chemical or biological munitions item.

7.45. Dangerously Unserviceable AE. Treat dangerously unserviceable AE as CG L and store in an isolated location separated from other AE storage facilities by intermagazine distance. Dangerously unserviceable items are those which have a substantially greater probability of inadvertent or unintentional activation than a normal item. Examples: rendered safe, intact munitions; FOB non-stock-listed items; or other dangerously unserviceable explosives or components that have undergone abnormal or unknown environments (e.g., aircraft crash, natural disaster, or other unknown conditions).

Section 7K–Mixed Compatibility Group Storage

7.46. Mixed Compatibility Group Storage. Separate storage of AE by HD and type provides the highest degree of safety. Because such storage is generally not feasible, mixed storage—subject to compliance with this manual—is normally implemented when such storage facilitates safe operation and promotes overall storage efficiency. The CG assigned to AE indicates what can be stored with the AE without increasing significantly either an accident's probability or, for a given quantity, the magnitude of an accident's effects. AE of different CG may only be mixed in storage as indicated in Table 7.1, or as follows:

7.46.1. Compliance with compatibility and mixing requirements is desirable, but not mandatory, during contingencies, combat operations, MOOTW, or associated training.

7.46.2. AE packaged and configured for rapid response (e.g., Rapid Deployment Force) may be mixed without complying with the compatibility and mixing requirements, as operationally required to achieve the optimum load needed by the intended receiving troops. The maximum credible event allowable at any of these storage sites shall be limited to 8,818 lbs NEWQD. When computing QD requirements for such sites, Chapter 12 applies. However, the following AE will be excluded for NEWQD determination at such storage sites:



7.46.2.1. Propelling charges in HD 1.2 fixed, semi-fixed, mortar, and rocket AE.

7.46.2.2. The NEWQD of HD 1.3 items, except at sites that contain only HD 1.3 items. At such sites, HD 1.3 QD applies. (Note: In the application of this paragraph, to separate loading AE, the explosive weight of propelling charges is generally excluded when matched pairs of projectiles and propelling charges are at the site. However, if the quantity of propelling charges at the site exceeds the maximum usable for the quantity of projectiles at the site, the explosive weights of all propelling charges and projectiles at the site must be summed for NEWQD determination.)

Table 7.1. Storage Compatibility Mixing Chart.

CG	Α	B	С	D	Ε	F	G	Η	J	K	L	Ν	S
Α	Х	Ζ											
В	Ζ	X	Ζ	Ζ	Ζ	Z	Z					X	Х
С		Z	Х	Х	Х	Z	Z					X	Х
D		Z	Х	Х	Х	Z	Z					X	Х
Ε		Z	Х	Х	Х	Z	Z					X	Х
F		Z	Ζ	Ζ	Ζ	X	Z					Z	Х
G		Z	Ζ	Ζ	Ζ	Z	X					Z	Х
Н								Х					X
J									Х				X
K										Z			
L													
Ν		X	Х	Х	Х	Z	Z					Х	X
S		X	Х	Х	Х	X	Х	X	Х			Х	Х

NOTES:

1. An "X" at an intersection indicates that the groups may be combined in storage. Otherwise, mixing is either prohibited or restricted per Note 2 below.

2. A "Z" at an intersection indicates that when warranted by operational considerations or magazine non-availability, and when safety is not sacrificed, mixed storage of limited quantities (less than 8,818 lbs total NEWQD) of some items from different groups is acceptable subject to approval from at least the munitions storage area commander. Approval must be in writing and must be kept on site. Mixed storage of items within groups where no X or Z exists at that pair's intersection, requires a deviation (see paragraph 1.4). Examples of acceptable storage combinations are:

a. HD 1.1A initiating explosives with HD 1.1B fuzes not containing two or more effective protective features.

b. HD 1.3C bulk propellants or bagged propelling charges with HD 1.3G pyrotechnic substances.



3. Equal numbers of separately packaged components of hazard classified complete rounds of any single type of AE (i.e., missiles, general purpose bombs, etc.) may be stored together. They may also be stored with assembled rounds made up from these components. When so stored, compatibility is that of the complete round. That is, group H for WP rounds; group D, E, or F, as appropriate, for HE rounds. (The "equal number" provision is intended to limit the material stored to enough packaged components to make up the desired number of complete rounds. It is not necessary to unpack extra components from normal packaging to make an "equal numbers" condition.)

4. CG K requires not only separate storage from other groups, but also may require separate storage within the group. HQ AFSC/SEW will determine which items under CG K may be mixed with other items and which must be kept separate, when such a requirement develops. Request HQ AFSC/SEW determination through MAJCOM/SEW.

5. AE classed outside Class 1 may be assigned the same CG as Class 1 AE containing similar hazard features, but where the explosive hazard predominates. Non-Class 1 AE and Class 1 AE assigned the same CG may be stored together.

6. Ammunition designated "Practice" or "Target Practice" by NSN and nomenclature may be combined with the fully-loaded ammunition that it simulates (e.g., 2.75-inch target practice (TP) rockets with WP rockets).

7. For purposes of mixing, all AE must be packaged in its standard storage and shipping container. AE containers will not be opened for issuing items from storage locations. Outer containers may be opened in storage locations for inventorying and for magazines storing only HD 1.4 items, unpacking, inspecting, and repackaging the HD 1.4 ammunition. (See paragraph 7.32)

8. When using the "Z" mixing authorized by Note 2 for articles of either CG B or CG F, each will be segregated in storage from articles of other CG by means that prevent propagation of CG B or CG F articles to articles of other CG.

9. If dissimilar HD 1.6N AE are mixed together and have not been tested to ensure nonpropagation, the mixed AE are individually considered to be HD 1.2.1 D or HD 1.2.2 D based on their NEWQD or overriding fragmentation characteristics for purposes of transportation and storage. When mixing CG N AE with CG B through CG G or with CG S, see Section 12C to determine the HD for the mixture.

10. Articles in group L must be segregated in a separate facility or meet the requirements of paragraph 6.29 - multicubes. Group L articles are not compatible with other articles in group L unless they are identical items.



Chapter 8

EXPLOSIVES TRANSPORTATION

Section 8A–Introduction

8.1. Introduction. This chapter gives safety requirements for transporting explosives and for operating vehicles and materials handling equipment in explosives locations. In-use ammunition items that must accompany security forces or other defense forces are not governed by transportation rules. QD criteria does not apply to munitions and explosives in the transportation mode. Take precautions to ensure minimum exposure of people and property during all phases of transportation. The time munitions and explosives are in the transportation mode must be limited to the absolute minimum necessary to complete the task.

Section 8B-Explosives Transportation Standards

8.2. Federal Regulation. Title 49 of the Code of Federal Regulation (CFR) regulates commercial shipment of hazardous material, including explosives, by rail, motor vehicle, cargo aircraft and ship within the United States (except maritime explosives). Rules in Title 49 CFR only apply on military installations when specifically prescribed. For transporting explosives and munitions on an Air Force installation use the criteria is this manual. For transporting military explosives and munitions not on an Air Force installation, but in an Air Force conveyance, operated by Air Force personnel, the rules in Title 49 CFR must be applied to the extent they are prescribed in United States Air Force and Department of Defense directives. See paragraph 8.3 for examples, but not an exhaustive list, of such publications.

8.3. DoD Directives. In addition to this manual, the following directives apply to military shipments of hazardous materials within the defense transportation system: AFJI 11-204, *Operational Procedures for Aircraft Carrying Hazardous Material;* AFMAN 24-204, *Preparing Hazardous Materials for Military Air Shipment;* T.O. 11N-45-51 series, *Transportation of Nuclear Weapons, Materiel, General Shipping, and Limited Life Components (LLC) Data; Defense Transportation Regulation (DTR) 4500.9R Part 2 and AFJI 24-210, Packaging of Hazardous Material; AFI 24-203, Preparation and Movement of Air Force Cargo; MILSTD 129, Military Marking for Shipment and Storage.*

8.4. Local Laws Regulating Transportation of Explosives and Dangerous Articles. Each state and nearly all local and foreign governments have laws or ordinances regulating transportation of explosives and other dangerous articles within their jurisdiction. Obey local laws where state and local governments have jurisdiction. Where there is exclusive federal jurisdiction, local laws may not apply. Where there is a conflict, contact your MAJCOM for clarification.

Section 8C-Hazard Classification for Explosives Transportation

8.5. Hazard Classification Requirements for Transportation. Explosives, to be acceptable for transportation by any mode, must have an assigned hazard classification (HD; storage compatibility group; DOT class, markings, shipping name and label; and United Nations serial number), except as noted in paragraph 8.6. Developmental items, test articles, components, and



certain commercial items that contain explosives, but without a final classification must be assigned an interim hazard classification. See Chapter 3 for hazard classification procedures.

8.6. Commercial Explosives Hazard Classification Requirements for Transportation. Commercial explosive items purchased for official use must have a hazard classification assigned in accordance with T.O. 11A-1-47 before transportation and use, except as provided in this paragraph. Store, transport, or offer for transportation, commercial explosives that have not been examined, hazard classified, and approved by DoD in accordance with Title 49 CFR 173.56(b)(2) provided one of the following paragraphs is complied with:

8.6.1. The explosive has been designated, in writing, by the Associate Administrator for Hazardous Materials Safety (AAHMS), Research and Special Programs Administration, DOT, as "Not Regulated."

8.6.2. The explosive has been approved for transportation, in writing, by the AAHMS in a Classification of Explosives, Competent Authority Approval, or in a Confirmation of Acceptability of a foreign Competent Authority Approval, and the hazard classification of the explosive is HD 1.4S.

8.7. Compatibility of Explosives During Transportation. Part 177, Subpart C, Title 49 CFR provides guidance for separating and segregating hazardous materials, including different explosives, in the various modes of commercial transportation. Explosives transported on a public highway by Air Force motor vehicles, operated by Air Force personnel, will be separated and segregated using the rules in Title 49 CFR, except as otherwise provided in this manual or other applicable military directives. When an item containing explosives is assigned to other than hazard class 1 because of the predominant hazard, a compatibility group is still assigned (see paragraph 3.5.1.2). For these items, compatibility for transportation, and temporary storage incident to transportation, must be based on rules for the assigned hazard class, not on the compatibility group. The compatibility group for these items applies only to long term storage. Cargo-configured items that may be shipped in the same Air Force aircraft are listed in AFMAN 24-204 and T.O. 11N-45-51 series. Procedures for submitting a compatibility waiver for air transportation of explosives is contained in AFMAN 24-204. The following exceptions to the above standards are permitted:

8.7.1. Development of new items for transportation by combining previously hazard classified components into an increased state of assembly to meet a valid military need. Use normal hazard classification procedures (T.O. 11A-1-47) to obtain the hazard classification approval for transportation applicable to the new configuration.

8.7.2. Movement of assembled or partially assembled explosive items between servicing explosives locations and aircraft loading points or other such locations on the same military installation, when the assembly has not been classed and approved as provided in T.O. 11A-1-47, but is necessary to meet valid operational requirements. If the operational requirement is expected to continue or can be anticipated, seek hazard classification approval.

8.7.3. Movement in a military vehicle of minimum quantities of explosive items necessary for demolition operations, to include proficiency training. Blasting caps, demolition explosives and unserviceable (but not dangerously unserviceable) munitions may be



transported by the same vehicle, provided MAJCOM approves the mixing of all applicable compatibility groups. See paragraph 8.22 for restrictions concerning the carrying of explosives inside passenger compartments.

8.7.4. Transport dangerously unserviceable munitions in a separate military vehicle. If transport in a separate military vehicle is not possible, segregate and sandbag from other explosives being transported. Transport dangerously unserviceable munitions only on base and when the munition has been determined safe for transportation by qualified personnel as specified by the MAJCOM.

8.7.5. Movement by a DoD-owned vehicle, operated by DoD personnel, of mixed loads consisting of components (not otherwise compatible for transportation), in the numbers and of the types necessary to assemble a number of complete rounds of a single type, when essential to meet operational requirements, and when separate (unmixed) movement is not feasible. See DoD 4500.9R, *Defense Transportation Regulation*, for procedures where such exceptions to compatibility rules are required.

8.7.6. Movement by a DoD-owned vehicle, operated by DoD personnel, or a mixed load of small quantities of items (not to exceed 1,000 pounds total NEWQD) from compatibility groups B through J, N, and S. The NEWQD of HD 1.4S items need not be included.

8.7.7. Movement by Security Forces of mixed loads of ammunition in performance of their duties.

8.8. Compatibility of Explosives During Temporary Storage. Table 7.1, Title 49 CFR, or AFMAN 24-204 criteria may be used for temporary mixing of explosives while undergoing packing and unpacking operations or while in temporary storage awaiting shipment. Do not store other dangerous articles with these explosives. Shipping, receiving and storage facilities must comply with QD criteria of this manual for the HD involved.

Section 8D–Packaging for Explosives Transportation

8.9. Packaging. Packaging of explosives offered for shipment must comply with T.O. 11A-1-10, Title 49 CFR, Part 173, or AFMAN 24-204 specifications, as appropriate. Follow these instructions:

8.9.1. Locally made packaging must meet the construction and marking requirements in Title 49 CFR, or must conform with a military Certification of Equivalency for the item being packed.

8.9.2. Mark each package to identify contents. The DOT marking consist of the Proper Shipping Name; United Nations Identification Number; and the EX-number, national stock number or other product code as specified in the hazard classification. See T.O. 11A-1-46, AFMAN 24-204, T.O. 11N-45-51, or the Joint Hazard Classification System (JHCS), as appropriate. For Transportation Protective Service Material, mark in accordance with Defense Transportation Regulations and MIL-STD-129.



8.9.3. If an item is not listed in above references, contact 505 CBSS/GBBA, Hill AFB UT 84056-5609 for the required data.

8.9.4. Do not open or repair a package in a railcar, motor vehicle, or aircraft unless it is essential for inflight safety or to safely unload a damaged package. Avoid re-nailing boxes because of the potential to strike the explosives with the nail.

8.9.5. If a package is damaged or defective, remove it from the transporting vehicle at the earliest opportunity for repair.

8.10. Shipment of Explosives Which Have Been Damaged or Failed To Function. If it is necessary to ship an explosive item that has been damaged, subjected to abnormal force or has failed to function, ask the responsible AFMC (prime ALC) element for shipping, packing, marking and safety instructions. For damaged or failed-to-function AE, EOD must, in most cases, determine that it is not hazardous prior to munitions requesting shipping instructions from ALC.

8.11. Transporting Dangerously Unserviceable Explosive Items for Disposal. Package and mark dangerously unserviceable items and explosive residue such as partially burned signals as specified in the item T.O. or EOD technical publications. Consult EOD before transporting dangerously unserviceable items and explosive residue other than as approved by DOT. DoD personnel who are properly trained in procedures to be followed and specific hazards of the material may routinely transport dangerously unserviceable items and explosive residue. Inspect vehicles using DD Form 626, Motor Vehicle Inspection (Transporting Hazardous Material).

Section 8E–Explosives Movement Routes on Base

8.12. Explosives Movement Routes on Base. Designate the safest possible primary and alternate explosives movement routes to cover all phases of movement. Identify routes and any limitations on explosives quantities by hazard class/division on base maps. Avoid built-up areas and key, mission-oriented facilities and equipment to the maximum extent possible. Movements of munitions within a munitions storage area, or to and from licensed storage locations and transportation of explosives in support of the training of working dogs are not restricted to designated routes.

Section 8F–Incoming and In-transit Explosives Shipments

8.13. Incoming Explosives Shipments. Review guidance in the Transportation Facilities Guide maintained by Surface Deployment and Distribution Command (SDDC). Contact the base transportation officer for this guide. The base transportation officer is responsible for maintaining the base information current in the SDDC database. Clearly state in notification procedures the NEWQD (and MCE if applicable), by HD, that can be received at unloading facilities (i.e., railheads, ports, hot cargo pads, etc).

8.14. In-transit Explosives Shipments/Secure Holding. When the SDDC or carrier requests temporary storage for in-transit shipments of explosives, the responsible commander may authorize explosives laden carriers to temporarily store their cargo at a Secure Explosives Holding Area, or Secure Non-explosives Holding Area for HD 1.4S materials (see paragraph



12.64). Furthermore, DoD installations and activities shall provide a secure holding or safe haven for A&E shipments during emergency conditions (vehicle breakdowns, criminal/terrorist threat, etc.). Coordinate with the base transportation officer to ensure the Transportation Facilities Guide correctly reflects the NEWQD (and MCE if applicable), by HD, that can be held at the Secure Explosives Holding Area. See Defense Transportation Regulation (DTR), Part II, Chapter 205.Q, AFI 31-101, *The Air Force Security Program*, installation security plans and AFI 10-2501, *Air Force Emergency Management (EM) Program Planning and Operations*, for information. For guidance on SAFE HAVEN and SAFE parking, refer to AFI 32-4004, *Emergency Response Operations*, for information.

8.15. Inspection of Incoming Explosives Shipments. All incoming motor vehicles carrying hazard class 1 explosives and other hazard class items that carry an explosives compatibility group, to include HD 1.4 shipments more than 1,001 lbs (in accordance with 49 CFR 172.504), will be inspected at a designated inspection station by a representative of the Logistics Readiness Squadron (LRS) commander before further routing on base.

8.15.1. Inspection stations do not require explosives siting if they are limited to the activities described in paragraph 12.58. If the inspection station is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. Do not perform vehicle inspections at the station if it is in use as an explosives storage area or suspect vehicle holding area. The inspection station may be used as an interchange yard. Vehicles shall be removed promptly.

8.15.2. Inspections will be done using DD Form 626.

8.15.3. Once a vehicle has passed the initial inspection, a visual inspection of the external condition of the cargo may be done at any suitable location, including the unloading point.

8.15.4. Any vehicle found or suspected to be in a hazardous condition will be moved to a suspect vehicle holding area which is isolated from other locations by the proper QD criteria per paragraph 12.63, unless it is more hazardous to move the vehicle.

8.16. Inspection of Outgoing Explosives Shipments. This paragraph does not apply to the departure of in-transit explosives shipments. All vehicles to be used for off-base shipments of explosives will be inspected by shipping activities before and after loading for compliance with safety regulations.

8.16.1. Complete DD Form 626 according to DTR 4500.9R, Part 2, Chapter 204.

8.16.2. Maintain a record of the vehicle number, the type of explosive cargo, and the number of each seal applied to the vehicle.

8.16.3. Drivers must be qualified to operate the vehicle and knowledgeable of the explosives being transported and associated hazards. In addition, Air Force civilian drivers must have a Commercial Drivers License, with a hazardous materials endorsement, to transport explosives off a military installation. See AFI 24-301, *Vehicle Operations*.



8.16.4. DD Form 836, Dangerous Goods Shipping Paper/Declaration And Emergency Response Information for Hazardous Materials Transported By Government Vehicles, will be used to instruct drivers on the nature of their cargo, firefighting methods, and other specific precautions for the particular shipment. Information on the preparation and use of DD Form 836 is in DTR 4500.9R, Part 2.

8.16.5. Overseas units shall use bilingual instructions on the DD Forms 626 and 836 where needed.

8.16.6. Where special purpose vehicles are authorized to transport explosive loads, applicable technical data will be used.

8.16.7. Written procedures will be developed with the base Logistics Readiness Squadron to ensure procedures and requirements for military vehicles or drivers transporting explosives (assembled or partially assembled in a delivery mode) across or on public highways from one part of a base to another are compliant with the Defense Transportation Regulation 4500.9R, Volume II, Chapters 204 and 205. Examples may include the transportation of munitions from a preparation area across the highway to the main base flightline, or on the highway to a nearby auxiliary field. If this is a daily operation, there shall be an agreement with local authorities on any local restrictions to be imposed. OCONUS locations must comply with Host Nation requirements.

8.16.8. Commercial carriers used to move explosives over public highways from one area to another area of an installation will be externally inspected before entering the second area. Inspection is not required if the carrier was escorted or under surveillance en route.

8.17. Interchange Yards. This location will be used for the exchange of tractor-trailers between the common carrier and the base activity involved. Interchange yards do not require explosives siting if they are limited to the activities described in paragraph 12.59. If the inspection station is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. Do not perform vehicle interchange operations at the yard if it is in use as an explosives storage area or suspect vehicle holding area. The interchange yard may be used as an inspection station. Vehicles should be removed promptly.

8.18. Holding Yards. If the explosives-loaded vehicles cannot be dispatched to unloading points promptly, they must be moved to a holding yard. See paragraph 12.60 for holding yard siting requirements. Holding yards may be used for interchange and inspection activities.

8.19. Classification Yards. Where the volume of vehicle traffic necessitates, establish a classification yard primarily for receiving, classifying, switching, and dispatching explosives-laden vehicles. Classification yards do not require explosives siting if they are limited to the activities described in paragraph 12.61. If the classification yard is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. The classification yard may be used as an interchange yard. Vehicles should be removed promptly.

8.20. AE Transportation Mode Change Locations. Transportation mode change locations require explosives siting as per paragraph 12.62.



Section 8G–Transportation and Movement of Explosives by Motor Vehicle and Material Handling Equipment

8.21. General. This section covers the transport and handling of explosives by motor vehicle and material handling equipment. The requirements of this section apply to DoD rental vehicles when used to transport DoD explosives on military installations. Do not transport DoD explosives in POVs under any circumstance.

8.21.1. Chock explosive loaded vehicles when parked and driver is not behind the wheel.

8.22. Transporting Explosives in Passenger Compartments. Do not transport explosives in a passenger compartment of a vehicle, except as authorized below.

8.22.1. Minimum essential personnel and limited quantities of HD 1.4, 1.3, and 1.2.2 explosives, as approved by the local OI, may be transported together in cargo portion of vehicles (including Metro type vans used on flightlines) or in vehicles used as runway supervisory units.

8.22.2. B-1B egress system assembled components (HD 1.1) may be transported in the cargo compartment of Metro-type vehicles.

8.22.3. For emergency responses in vehicles without separate cargo compartments (e.g., robot vans, Metro-type vehicles, HMMWV, EOD Base Support Emergency Response Van (BSERV)), EOD units are authorized to transport minimum essential quantities of all HDs inside the vehicle. Separate incompatible explosives to the maximum extent possible.

8.22.4. Basic load munitions issued to emergency response personnel in the performance of their duties are exempt from these requirements. Basic loads can include HD 1.1 40mm grenades, LAW rockets, etc. However, transportation of re-supply stocks must comply with all the requirements of this paragraph.

8.22.5. When units responsible for demolition operations are issued vehicles without separate cargo compartments, such vehicles may be used to transport minimum quantities of explosives necessary to support demolition. Trailers will be used to the maximum extent possible.

8.23. Transporting Electro-Explosive Devices. When transporting items containing EEDs, fully consider EMR hazards discussed in Chapter 9. Vehicles with plastic bed liners may be used to transport EEDs that are in their original sealed outer package, box, or container. Metal ammo-type containers may be used to transport EEDs in vehicles with plastic bed liners if the containers provide the protection required by paragraph 7.9.2 and are bonded to the metal body of the vehicle.

8.24. Transporting Aircraft Seats and Survival Kits. Aircraft seats and survival kits with explosive devices installed must contain required safety pins and devices and be secured to prevent movement during transit.



8.25. Packaging. Transport explosives in their approved storage and shipping packaging. If less than a single shipping package must be transported, pack the explosives separately from other items in enclosed, clearly marked metal or wooden containers.

8.26. Placarding.

8.26.1. Use DOT placards as outlined in Subpart F of Title 49 CFR, Part 173. When transporting munitions off the installation in a foreign country comply with host nation requirements.

8.26.2. Commanders may omit placards on base where necessary to avoid attention of hostile forces. Instruct all personnel in proper emergency actions.

8.26.3. Where tow vehicle and trailer combinations are used on base, placard the lead vehicle on the front and the last vehicle on the rear. Placard loaded vehicles in between on each side. Placards may be omitted for transporting HD 1.4 material on base.

8.26.4. Placard materials handling equipment only when used in the same manner as a transport vehicle or trailer.

8.26.5. Compatibility group letters may be omitted from the placard if the vehicle remains on the installation.

8.26.6. Placards are not required when transporting nuclear weapons or on any explosives loaded vehicle in a nuclear weapons storage area.

8.26.7. Vehicles transporting Military Working Dog Explosives Search Training kits must be properly placarded.

8.27. Motor Vehicle Inspection. Prior to use, inspect motor vehicles used to transport explosives to determine that:

8.27.1. Fire extinguishers are available, filled, and in good working order (see paragraph 10.23).

8.27.2. Electric wiring is in good condition and properly attached.

8.27.3. Chassis, motor, pan, and underside of body is reasonably free of oil, grease, and fuel.

8.27.4. Fuel tank and feed lines are secure and not leaking.

8.27.5. Brakes, steering, lights, horn and windshield wipers are functioning properly.

8.27.6. Tires are properly inflated and serviceable IAW T.O. 36-1-191.

8.28. Load Protection and Stability.



8.28.1. Cover exposed ferrous metal in the cargo compartment before transporting explosives that are not packaged in DOT specified containers or equivalent.

8.28.2. Use only static resistant and noncombustible or flameproof tops or coverings.

8.28.3. Fasten safety chains between towing vehicles and trailers carrying explosives when lunette and pintle fastenings are used. Safety chains are not required when using specifically designed breakaway control safety features prescribed by the pertinent T.O.

8.28.4. Ensure lifting devices on vehicles or handling equipment have a serviceable mechanism designed to prevent sudden dropping of the load in the event of power failure.

8.28.5. Loads on the tines of a forklift must not extend more than one-third of the height of the top tier of containers above the backrest.

8.28.6. Ensure forklifts use skids or pallets to move containers of explosives, except when containers are designed with fully enclosed stirrups (360 degrees) for forklift tines.

8.28.7. Munitions may be carried on forklift tines when the weapon body is long enough to be firmly supported on both tines and strong enough to prevent damage.

8.28.8. Ensure explosives loaded on all types of vehicles and handling equipment are stable and secure before movement. Load stability is required for all movements, to include rewarehousing or other activities conducted between one or more storage magazines, storage pads or other operating location. For on base movements, explosives containers must be restrained, blocked, braced, tied down or otherwise secured to the vehicle to prevent movement and must not damage explosives or containers. "Secure" means the load is protected by an effective restraining system. Restraining devices may include chains and binders, cargo nets and tie-down straps, sideboards and tailgates, etc.

8.28.9. Consider vehicle and handling equipment type, type of load, and the prevailing weather and road conditions when determining if safe transport is feasible. This guidance pertains to munitions storage area as well as applicable flightline operations.

8.29. Loading and Unloading.

8.29.1. Chock explosives loaded vehicles during loading or unloading.

8.29.2. To the maximum extent possible, position munitions cargo vehicles to permit loading and unloading from each side of the cargo bed. Munitions will be accessed from the side closest to the load unless access can only be obtained from one side.

8.29.3. Except as required in the event of an electrical storm (see Section 7H), do not leave explosives-laden vehicles unattended unless they are parked in a properly designated area, such as the weapons storage area, holding yard or flightline munitions holding area.

8.29.4. Do not load or unload explosives from a motor vehicle while the engine is running, except under the following conditions:



CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

8.29.4.1. Where the engine is required to provide power to vehicle mechanical handling equipment used in loading and unloading the vehicle.

8.29.4.2. Where necessary for emergency operations or timing for exercises simulating execution of emergency plans. In this case, small loads or packages of explosives delivered to aircraft, requiring only momentary unloading time, may be removed from a vehicle while the motor is running.

8.29.4.3. Engines of diesel-powered vehicles may continue to run during loading or unloading of explosives except when exposed explosives or hazardous locations are involved.

8.29.4.4. Adequate ventilation is provided to prevent unnecessary build-up of exhaust gases.

8.29.5. Do not leave vehicles at aircraft or storage locations longer than needed to complete explosives loading or unloading. If a delay occurs, move the vehicle from location.

8.29.6. Refuel trucks before loading explosives.

8.30. Vehicle Refueling.

8.30.1. Refuel non-explosives loaded vehicles and equipment at least 100 feet from structures or sites containing explosives.

8.30.2. When refueling explosives-loaded vehicles, maintain a bonded path between the tank being filled and the tank being emptied. Ground the entire system. Refer to Section 7D for further guidance on static grounding.

8.30.2.1 When refueling is completed, remove refueling vehicle from the storage area.

8.30.2.2. Use the smallest available size of refueling unit.

8.30.2.3. One person must be present during the entire operation.

8.30.2.4. During refueling, stop motors of vehicle being refueled and refueling truck (unless refueling truck motor drives the pump).

8.30.2.5. In event of a fuel spill, immediately notify the base fire department. Do not start motors of refueling truck or unit being refueled until area is rendered safe.

8.31. Battery-Powered Materials Handling Equipment. Battery-powered equipment is preferred for handling explosives and should be used when possible.



8.31.1. Electrical cables will be mounted to prevent catching on stationary objects or damage by cutting or abrasion. Cables will be protected to prevent short-circuiting as far as is practicable.

8.31.2. Batteries will be securely fastened. Battery boxes will give ample ventilation, with ventilation openings that prevent access to the cell terminals from the outside.

8.31.3. Equip with a dead-man switch and a main service switch that can be operated from the driving position.

8.32. Gasoline or Diesel-Powered Materials Handling Equipment.

8.32.1. Equip with a standard muffler and air cleaner.

8.32.2. Ensure gas caps are in place.

8.32.3. If necessary, install a deflector plate to prevent overflow from the fuel tank from reaching motor or exhaust pipe.

8.32.4. On gravity feed fuel systems or on pump systems that can be siphoned, install an emergency shutoff valve at fuel tank or in the feed line.

8.32.5. Protect fuel lines from rupture due to vibration.

8.32.6. Securely fasten electrical connections to prevent accidental disconnection that might result in sparks or fire.

8.32.7. Do not use equipment in areas classified as hazardous locations

8.33. Liquefied Petroleum and Compressed Natural Gas Fueled Vehicles. Motor vehicles or other equipment used to transport explosives which utilize Liquefied Petroleum (LP) or Compressed Natural Gas (CNG) for propulsion must have a fuel system which complies with the current edition of the National Fire Protection Agency, Standard 58, Section 8.2.6, Engine Fuel Systems.

8.34. Exposed Explosives Precautions. Do not use battery, gasoline or diesel-powered vehicles and materials handling equipment inside any structure or building containing exposed explosives. Vehicles or equipment may be used within the vicinity of structures containing exposed explosives providing:

8.34.1. Gasoline or diesel-powered units have exhaust system spark arrestors and, where applicable, carburetor flame arrestors (standard air cleaners).

8.34.2. Spark arrestors meet military specifications for the particular equipment and are installed so they will not become clogged in normal operation (AFOSH Standard 91-66, *Occupational Safety General Industrial Operations*, and T.O. 38-1-23, *Inspection and Installation of Exhaust Spark Arrestors and Exhaust Purifiers (Catalytic Mufflers) on Non-Aircraft Engines*).

8.34.3. Vehicle operators inspect spark arrestors before each daily use and clean them if there is an excess of carbon particles.

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

8.35. Storage of Powered Materials Handling Equipment. Battery, gasoline, LP, CNG, or diesel-powered equipment may be stored in a magazine, storehouse or other suitable location that contains only non-explosives materials. Keep equipment at least 10 feet from combustible material. Keep aisles clear at all times and space to minimize spread of fire from one unit to another. Equipment essential to day-to-day operations may be parked in fire-resistive buildings containing explosives. The following minimum requirements must be met:

8.35.1. Use properly rated fire walls and closed doors to completely separate equipment from bays, rooms or cubicles containing explosives.

8.35.2. Ensure designed fire-resistant ratings for the enclosures containing explosives are not degraded.

8.35.3. Battery charging must comply with AFOSH Standard 91-66.

8.35.4. Weapons safety and fire protection personnel must review the local situation for any additional measures necessary to enhance safety.

8.36. Operating Powered Materials Handling Equipment Inside Structures. Concentration of carbon monoxide in the operating area must not exceed the current occupational exposure limit as defined by AFOSH Standard 48-8, *Controlling Exposures to Hazardous Materials*. Consult the local bio-environmental engineer for a determination of exposure levels, applicable exposure standards, and recommended controls.

8.37. Maintenance of Vehicles Carrying Explosives.

8.37.1. Only operator inspection and maintenance normally related to the operation of a vehicle will be done on explosives-laden vehicles. Such maintenance includes servicing with fuel, oil, air, lubrication and water, changing tires, fuses, hoses and drive belts, etc.

8.37.2. No maintenance will be done on an explosives-loaded vehicle or trailer that would increase the probability of fire or would require the use of heat-producing equipment.

8.37.3. No restrictions are imposed on tractor maintenance when the tractor is separated by at least 100 feet from an explosives-loaded trailer.

8.37.4. When tires are being changed, the vehicle or trailer must not be elevated so as to shift the load or place an excessive strain on the tiedowns.

8.37.5. Vehicles carrying nuclear weapons are subject to the maintenance restrictions in T.O. 11N-45-51 series.

Section 8H–Transportation of Explosives by Rail



8.38. General.

8.38.1. 49 CFR, Part 174 and DOT safety regulations for safety devices, safeguards, design of equipment, etc., are mandatory for railway equipment transporting materials outside an installation. These regulations should also be followed within an installation.

8.38.2. Special attention should be given to rail clearances to buildings, loading docks, overhead lines, etc.

8.38.3. Locomotives. Portable fire extinguishers will be carried on all locomotives and other self-propelled rail vehicles as directed in paragraph 10.23.2.

8.38.4. Track Layout. Railroad lines serving explosives areas should be looped to give at least two ways of exit.

8.38.5. Control vegetation along the railroad right-of-way on the base as directed in paragraph 10.16.

8.39. Movement of Railcars Containing Explosives.

8.39.1. By Engine. Secure load and cut in air brakes before movement. Cars should not be uncoupled while in motion or pulled apart by locomotive power.

8.39.2. By Car Mover. Station an individual at the hand brake during any manual movement of a car.

8.40. Spotting Railcars.

8.40.1. Set hand brakes and properly chock wheels when spotting single cars. When more than one car is spotted and the engine detached, set hand brakes on the downgrade end of the cut of cars. Do not rely on the automatic air brakes to hold spotted cars.

8.40.1. Locomotives will not stop in front of buildings and loading docks containing hazardous materials longer than needed to spot cars for loading or unloading.

8.40.2. Cars at a magazine or building should be located so that personnel may evacuate the building or car rapidly if necessary.

8.41. Switching Railcars.

8.41.1. Special care will be taken to avoid rough handling of cars.

8.41.2. Cars must not be cut off while in motion. Cars will be coupled carefully to avoid unnecessary shocks. Other cars will not be cut off and allowed to strike a car containing explosives.

8.41.3. Place cars in yards or on sidings so they can be quickly removed from the danger of fire and handled as little as possible. They will not be placed under bridges or alongside



passenger sheds or stations. Engines on a parallel track should not be allowed to stand opposite or near them.

8.41.4. Dropping, humping, kicking, or use of the flying switch is prohibited.

8.42. Marking Railcars with Blue Flags or Signals. Place blue flags or signals at both ends of a car when personnel are working in, on, or under the cars, except as noted below. Do not move or couple cars marked in this manner. The supervisor or foreman in charge of the personnel loading or unloading the cars is responsible for placing and removing the blue flag or signal. Inform train crews in the use of blue flags or signals.

8.42.1. Flags are not required when flat cars are involved and the presence of a working party is clearly evident.

8.42.2. Flags or signals may be omitted from the end of a car located against or toward a dead end spur. This also applies to a loading ramp where no other rolling stock can approach from that direction.

8.43. Loading Railcars.

8.43.1. Inspect car thoroughly, inside and out, to determine its suitability to carry the type of explosives involved.

8.43.2. Broom clean the interior of the car before loading explosives.

8.43.3. Remove or cover protruding nails and bolt heads to prevent damage to packages.

8.43.4. Provide substantial gangways.

8.43.5. Remove any obstructions that may prevent free entry to the car.

8.43.6. Clear immediate area of leaves, dry grass, and other flammable materials.

8.43.7. Close the car and magazine doors during loading operations when engines or speeders are passing.

8.43.8. Do not leave cars partly loaded unless it is impossible to finish loading at one time. In this case, lock car doors.

8.43.9. If it becomes necessary to move a partially loaded car, brace the load.

8.43.10. During and after loading, properly brace and stay the shipment per paragraph 8.44.

8.43.11. After loading, seal the car per paragraph 8.49.

8.44. Loading and Bracing. When loading freight cars, consult Bureau of Explosives Pamphlets 6 and 6A and 49 CFR, Part 174 for guidance unless specific instructions or car loading drawings are available for the items involved. These pamphlets govern the method of



loading, staying, and bracing of carload and less-than-carload shipments of explosives. Refer to Bureau of Explosives Pamphlet 6C for guidance in securing truck bodies or trailers on flat cars. Also see this pamphlet for loading, blocking, and bracing of the cargo within, or on, such vehicles or containers. The carrier or cargo must not shift under an impact of 8 miles per hour from either end. Obtain Bureau of Explosives pamphlets by writing: Bureau of Explosives, 50F St. NW, Washington DC 20336.

8.45. Placarding of Railcars.

8.45.1. Placard railcars transporting explosives according to paragraph 8.26.1.

8.45.2. Display placards when the first container of explosives is loaded in the railcar. Remove placards when the last container of explosives is removed from the railcar.

8.45.3. Four placards are required for each railcar. It is the responsibility of the shipper to furnish the needed placards.

8.45.4. Where necessary, to avoid attention of hostile forces, commanders may omit placards when arrangements are made with the host nation or governmental agency involved. Instruct all involved (including essential train crews) in proper emergency actions.

8.46. Railcar Requirements.

8.46.1. Cars used for the shipment of material requiring placarding under Title 49 CFR, Part 172, must meet standards for the class of material being shipped as specified in Title 49 CFR, Part 172.

8.46.2. Inspect cars for HD 1.1 explosives before and after loading.

8.46.3. Accomplish, distribute, and affix car certificates according to Title 49 CFR, Part 174.104.f.

8.47. Leaking Packages in Railcars.

8.47.1. Continually be alert to detect leaking packages or leaking tank cars.

8.47.2. Remove and repair leaking packages from cars. In the case of tank cars, transfer the contents.

8.47.3. Switch leaking tank cars containing compressed gases to a location distant from habitation and highways. The on-scene commander should determine the appropriate distance. Take action to transfer contents.

8.47.4. Protect cars containing leaking packages or leaking tank cars to prevent ignition of liquid or vapors.

8.47.5. Hold to a minimum the movement of a leaking car until the unsafe condition is corrected.



8.47.6. If artificial light is necessary, use only approved explosion proof electric lights.

8.48. Tools for Loading and Unloading Railcars. Steel tools, used with reasonable care, may be used inside cars if explosives are not exposed. When explosives are exposed, special care will be taken to prevent sparks.

8.49. Sealing Railcars.

8.49.1 Seal cars containing explosives with railway-type car seals stamped with an identifying number. The shipper will keep a record of car numbers and seals (see DoD 4500.9R, *Defense Transportation Regulation*, for additional car seal regulations).

8.49.2. When a car seal is changed on a car of explosives, record the following information:

8.49.2.1. Railroad.

8.49.2.2. Place.

8.49.2.3. Date.

8.49.2.4. Number or description of seal broken.

8.49.2.5. Number or description of seal used to reseal car.

8.49.2.6. Reason for opening car.

8.49.2.7. Condition of load.

8.49.2.8. Name and occupation of persons opening car. Document this record on waybills or other forms or memorandum that accompanies car to destination.

8.50. Processing Incoming Loaded Railcars.

8.50.1. A competent representative will inspect railcars containing explosives at a designated inspection station. Inspection stations do not require explosives siting if they are limited to the activities described in paragraph 12.58. If the inspection station is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. The inspection station may be used as an interchange yard. Railcars should be removed promptly.

8.50.2. Inspect the outside and underside of each car to detect damage (such as defective brakes, couplings, wheel flanges, or hot boxes) or unauthorized and suspicious articles.

8.50.3. If pits are not available, conduct inspections from ground level. Provide pits if sabotage is possible.



8.50.4. If rail traffic is heavy enough or in an emergency, a pit will help in inspecting and moving cars rapidly.

8.50.5. Isolate cars of explosives for prompt corrective actions when foreign and suspicious articles have been attached outside or underneath the car. Also isolate when there is a defect that could affect installation safety or car contents.

8.50.5.1. Move car, unless the problem prohibits, over the safest route to a location separated from other areas by proper inhabited building distances.

8.50.5.2. Correct the unsatisfactory conditions before the car and cargo are released from the designated suspect car site, unless a determination is made that they are safe to move.

8.50.6. Check individual car numbers and seal numbers against bills of lading. If the seal numbers on a car do not correspond to the numbers shown on the bill of lading, or a seal is not in place, treat as a suspect car. Remove it to the suspect car siting for additional inspection.

8.50.7. Visual inspection of the external condition of the cargo in cars that pass the initial inspection may be done at any suitable place, including the unloading point. Such cars may be considered reasonably safe. However, exercise care in breaking seals and opening doors because of the potential for shifted loads or leaking containers.

8.50.8. If warranted by the inspection results, promptly remove cars from the inspection station.

8.50.9. Externally inspect commercial carriers used to move explosives through a public access route, from one area to another area of the installation, before entering the second area. This is not needed if it is escorted or under surveillance enroute.

8.51. Rail Interchange Yards. This location will be used for the exchange of railcars between the common carrier and the base activity involved. Interchange yards do not require explosives siting if they are limited to the activities described in paragraph 12.59. If the inspection station is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. The interchange yard may be used as an inspection station. Railcars should be removed promptly.

8.52. Rail Holding Yards. If explosives-loaded railcars cannot be dispatched to unloading points promptly, they must be moved to a holding yard. See paragraph 12.60 for holding yard siting requirements. Holding yards may be used for interchange and inspection activities.

8.53. Rail Classification Yards. Where the volume of rail traffic necessitates, establish a classification yard primarily for receiving, classifying, switching, and dispatching explosives-laden railcars. Classification yards do not require explosives siting if they are limited to the activities described in paragraph 12.61. If the classification yard is also used as an explosives storage or suspect vehicle holding area, it must meet QD criteria per Chapter 12. The classification yard may be used as an interchange yard. Railcars should be removed promptly.



8.54. Trailers on Flat Cars or Piggyback Explosives Loading and Unloading. The following instructions govern use of explosives Trailers on Flat Cars (TOFC) railheads:

8.54.1. Control loading or unloading operations to reduce exposures to a minimum.

8.54.2. Quickly remove trailers from the railroad car and send at once to their destination or schedule for prompt loading on arrival at the site. If there is an unforeseen delay in loading or unloading, an explosives-loaded trailer may be kept at the site for a period not exceeding one working day.

8.54.3. Don't open piggyback shipping trailers and containers at the site except for emergency or suspected emergency situations, except as for Shipping and Storage Containers, Ballistic Missile (SSCBM). SSCBM received by TOFC may be opened at the site for inspection and road transport preparation as required by pertinent T.O.s.

8.54.4. Ensure adequate tie-down of trailers to railcars and blocking and bracing of explosives in the trailer. Cargo stability in transit is essential.

8.54.5. Apply safety rules in this chapter on explosives-laden motor vehicles and their operation.

8.54.6. The provisions of Bureau of Explosives Pamphlet 6C apply to explosives piggyback operations (the pamphlet lists railcars and hitches approved for TOFC service).

8.54.7. Except for those just discussed, do not conduct operations on explosive items or explosives-laden containers, trailers, cars, etc., unless applicable QD criteria are met.

Section 8I–Transportation of Explosives by Air and Water

8.55. Transportation of Explosives by Air. Air transportation of explosives by commercial aircraft is regulated by the DOT regulations that are incorporated into Title 49 CFR. Instructions about explosives-laden military aircraft (and certain DoD contract airlift operations) are in AFJI 11-204, *Operational Procedures for Aircraft Carrying Hazardous Material*, AFMAN 24-204, *Preparing Hazardous Materials for Military Air Shipments*, applicable aircraft T.O.s, and other parts of this manual. Transportation of impulse cartridges (HD 1.4 only) in aircraft travel pods or bomber aircraft equipment bays is permitted if these cartridges are packed correctly in the original DOT shipping containers. This procedure will be governed by locally approved operating instructions IAW paragraph 7.2. More hazardous explosives (such as aircraft flares) are not authorized by this manual for this type of carriage. See guidance in paragraph 8.2 for using NEWQD during transportation.

8.56. Transportation of Explosives by Water. Transportation of explosives and other hazardous materials by water in vessels engaged in commercial service is regulated by the United States Coast Guard. Shipments overseas must be made according to the regulations of the carrier, the United States Coast Guard or the Department of the Army.



Chapter 9

PROTECTION OF ELECTRO-EXPLOSIVE DEVICES FROM HAZARDS OF ELECTROMAGNETIC RADIATION TO ORDNANCE (HERO)

Section 9A – Hazards of Electromagnetic Radiation to Electro-Explosive Devices

9.1. Chapter Overview. This chapter implements the requirement in DoD Directive 3222.3, *DoD Electromagnetic Environmental Effects (E3) Program*, paragraph 4.1.3, which states "Hazards of Electromagnetic Radiation to Ordnance HERO…shall be mitigated prior to the conduct of all military exercises, operations, and activities." It also addresses the requirement in DoD 6055.9-Std, Chapter 6, Section 6, *HAZARDS OF ELECTROMAGNETIC RADIATION TO ORDNANCE (HERO)*, that "Military Munitions…shall be…protected such that electromagnetic radiation (EMR) does not cause their inadvertent initiation, degradation or disablement." In addition to electro-explosive devices (EEDs) installed in ordnance and ordnance components, the protective methods described in this chapter will be applicable to individual EEDs, as well as all EEDs installed in aircraft. Throughout this chapter the term EED can be used interchangeably with munitions or ordnance.

9.2. Conducted Electromagnetic Energy. Conducted electromagnetic energy is imposed on circuits from other subsystems or sources by various methods. Examples are inductive or capacitive coupling from other cabling, sneak ground circuits, defective components or wiring, or errors in design. Protection of EEDs from conducted electromagnetic energy should be designed into a weapons system as part of the system safety design process.

Section 9B – Definitions and Conversion Formulas

9.3. Antenna Gain (G_t). Antenna gain is a measure of the power channeled by a directional antenna. It is usually provided in decibels (dB). Sometimes it is provided as a unitless number, G_t . Use the following formula to convert between G_{dB} and G_t :

$$G_t = \log^{-1} \left(\frac{G_{dB}}{10} \right) = 10^{[G_{dB}/10]}$$

9.4. EED Susceptibility Terms. Two types of EMR susceptibility can be defined for each EED.

9.4.1. Maximum No Fire Current (MNFC). The MNFC is a value statistically determined by experimental testing that quantifies the largest current amplitude that can be induced in the EED leads without initiating a reaction. The units for MNFC are usually milliamperes (mA).

9.4.2. Maximum No Fire Power (MNFP). The MNFP is a value statistically determined by experimental testing that quantifies the largest power that can be absorbed by the EED without initiating a reaction. The units for MNFP are usually milliwatts (mW).

9.4.3. Bridgewire Resistance. The two susceptibility values (above) are related by a third value with units of Ohms (Ω). This value is considered equivalent to the EED's bridgewire resistance value. The MNFP is equal to the resistance multiplied by the MNFC squared. If



only a single susceptibility is known, a bridgewire resistance of 1Ω can be assumed and used to calculate the other value.

9.5. Effective Isotropic Radiated Power (EIRP). The EIRP is equal to the actual transmitted power level (P_t) multiplied by the antenna's gain (G_t). The EIRP is defined as the amount of power an emitter would have to transmit equally in all directions (isotropically; if $G_t = 1$) to equal the power levels at the maximum point of the antenna pattern.

9.6. Electromagnetic Environment (EME). The EME is defined by the frequencies and power levels the EED will be exposed to at a given location due to all known sources of EMR.

9.7. Far Field/Far Field Distance (R_{ff}). The Far Field of an antenna is any location farther from the antenna than the Far Field Distance. The Far Field Distance is the point where the equations for the radiated electromagnetic field can be replaced with simpler equations and the difference has dropped below a threshold margin of error accepted by engineers. The simpler Far Field EMR equations describe a more consistent power density environment and the propagation and coupling of the EMR to a receiving antenna is easier to apply to the EED scenario.

9.7.1. The following formulas can be used to determine where the far field begins:

when
$$L > c/f$$
, $R_{ff} = 2L^2 (f/c)$

when
$$L < c'_{f}$$
, $R_{ff} = 0.1592(c'_{f}) = \frac{c}{2\pi f}$

 R_{ff} = distance, in meters (or feet), from transmitting antenna where the far field begins L = largest dimension of the antenna, meters (or feet) f = frequency (Hz) c = speed of light, $3x10^8$ m/s (or $984x10^6$ ft/s)

9.7.2. When the size or dimensions of the emitter aperture are not known, the following equation should be used to determine the worst-case aperture size:

$$L = (c/f) \sqrt{\frac{G_t}{2.8\pi}}$$

9.8. Frequency (f). Frequency is measured in hertz (Hz) or cycles per second. Use the following formulas to convert between kHz (1000 Hz), MHz (1,000,000 Hz), and GHz (1,000,000,000 Hz):

9.9. HERO Certification. DoD 6055.9, Section 6.6.3, defines HERO certification as "exposure, without adverse effects, of the munitions to the electromagnetic environment (EME)



relevant to all life cycle configurations, including packaging, handling, storage, transportation, checkout, loading and unloading, and launch." This definition is dependent on the EME and the configurations of the munitions during operations.

9.10. HERO Classifications. Three possible HERO Classifications are available. The choice of classification is based upon the EED's susceptibilities to EMR, the configuration of the EED, and the EME the EED will experience during the planned operational event. HERO Classification is a temporary label used only to determine the proper procedures to follow to achieve the level of protection the EED requires to safely complete the planned operations.

9.10.1. HERO SAFE. If the EED is incapable of being initiated by EMR, either by design or by shielding, the EED shall be classified as HERO SAFE and no further protection is necessary.

9.10.2. HERO SUSCEPTIBLE. If the EED could potentially be initiated by EMR, the EED shall be classified as HERO SUSCEPTIBLE and protective efforts are required.

9.10.3. HERO UNSAFE. If susceptibility data for the EED is known to be less than the values used to establish the "worst-case" protective requirements (54mW MNFP and/or less than 85mA MNFC), the EED shall be classified as HERO UNSAFE and additional protective efforts are required.

9.11. Modern Mobile Emitters (MME). The term MME is used to describe all RF emitters that have the capability of moving with regard to the location of the EED, as well as any other low power emitters that are part of modern communication and data systems that include mobile emitters. This potentially invalidates the "far-field" approximations used to simplify the radiation theory and coupling models used when EMR safety requirements were analyzed with regard to these emitters. This category includes cellular phones, Personal Digital Assistants (PDAs), barcode readers and RFID devices, wireless computers and network access points, and any other transmitter that can potentially be brought close to EEDs, even to distances less than the emitter antenna's far-field distance

9.12. Near Field. The Near Field of an antenna is any location closer to the antenna than the Far Field Distance. In the Near Field, the equations for the radiated electromagnetic field must be used without simplification and calculating the coupling of EMR to a receiving antenna becomes very complicated and difficult. For example, in the Near Field of an aperture antenna, there is a reduction of antenna gain that can possibly provide some safe separation distance (SSD) relief, however, in the Near Field of a dipole antenna, there is an increase in antenna gain that increases the SSD. For a more detailed explanation of near-field calculations, see TO 31Z-10-4, Air Force EMR Hazard Program (Chapter 6, Section II, Calculating Power Density and Hazard Distance).

9.13. Safe Separation Distance (SSD). The SSD is the calculated distance from an emitter beyond which the radiated power density from that emitter has decreased to a level which is too low to couple enough energy into an EED to initiate detonation. Measurement of the SSD may take into account the vertical difference in height between the emitter and the EED or weapon meant to be protected.



9.14. Traditional Fixed-Location Emitters (TFE). The term TFE is used to describe all RF emitters that have been traditionally tracked by the Installation Spectrum Manager. These emitters are in a fixed location, usually mounted on a tower, mast or rooftop, and usually radiate a fairly high EIRP, hundreds if not thousands of Watts. These features often allow the application of "far-field" approximations to simplify the radiation theory and the application of coupling models when EMR safety requirements are being analyzed with regard to these emitters.

9.15. Transmitted Power (P_t). Transmitted power, P_t , is expressed in Watts (W). The value used for P_t shall be determined based on the transmission characteristics of the emitter.

9.15.1. For continuous systems and for pulsed systems with pulse widths equal to or more than 1ms, the peak radiated power shall be used.

$$P_t = P_{pk}$$

9.15.2. For pulsed systems with pulse widths less than 1ms, use the larger of the following power values:

 $P_t = P_{AVG}$ – OR – $P_t = P_{pk} \times PW / 1ms$

 P_{pk} = Peak radiated power, in Watts PW = Pulse Width, the duration of the largest pulse, in seconds

The significance of the 1ms pulse width when determining the P_t value to be used relates to a conservative estimate for the thermal time constant for the EEDs being protected and their ability to recover between successive incident energy pulses.

Section 9C – HERO Protection Overview

9.16. Radiated Electromagnetic Energy. EEDs are typically designed to be initiated by low levels of electrical energy injected directly into the lead wires of the device. As such, they are susceptible to unintentional ignition by many forms of direct or induced electrical energy, such as from lightning discharges, static electricity, or the coupling of radio frequency (RF) energy into the lead wires. This RF energy can be transmitted by ground based or airborne emitters (antennas), both from fixed or mobile locations, and at a range of power levels and frequencies that can vary over several orders of magnitude. Once transmitted, EMR propagates at the speed of light and all electrically conducting objects in its path can potentially act as receiving antennas for this energy.

9.17. EMR Protection Information. The only way to guarantee protection of an EED from the hazards of EMR is to ensure that the EED is never located where the RF power density is sufficiently high to couple enough electrical energy into the device to initiate detonation. This seemingly simple prescription involves knowing several critical pieces of information: the RF power density present, the capability of the energy to couple into the EED, and the threshold energy required to put the EED at risk for initiation. This information is in turn dependent on the type of EED under consideration, the specific location of the EED, the configuration of the EED,



and the operational tasks being performed. The complexity and layered nature of this information quickly complicates the protection process.

9.18. EMR Information Categories. All the information required to guarantee the protection of EEDs from EMR hazards can be organized into five categories of knowledge, depicted in Figure 9.1.

9.18.1. Category A. The location, frequency, transmitting power levels and transmitting pattern (gain) of all antennas that could potentially affect the EED.

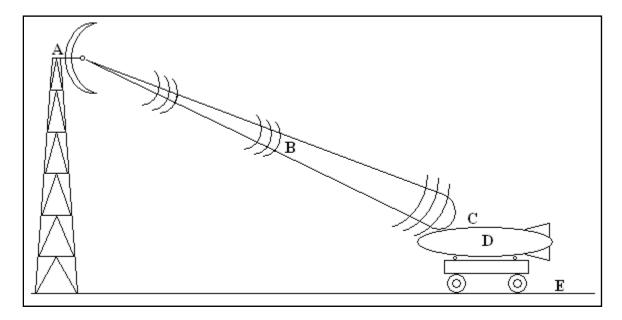
9.18.2. Category B. The fundamentals of radiation theory.

9.18.3. Category C. The coupling models used to describe the interaction of EMR with the EEDs.

9.18.4. Category D. The susceptibility of the EEDs and their physical configuration when protection efforts are being considered.

9.18.5. Category E. The location where the operations are planned

Figure 9.1. Categories of EMR Information involved in protecting EEDs.



9.19. Use of EMR Information. The information in Categories A, D and E are the only ones over which the operator will have any level of control, so they will be the primary focus of this document. The Category B and C information has been predetermined by the universe we live in. However, these theories and models can and have been analyzed and applied to HERO situations using conservative approximations that simplify them to the point of being useful and fairly easy to understand. While a few of these fundamental concepts are reviewed in this document, they are presented in much more detail in other publications, including TO 31Z-10-4, Air Force EMR Hazard Program (Chapter 3, Section III, EED Hazards and Chapter 6, Section I, RF Propagation, and Section II, Calculating Power Density and Hazard Distance).

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

Section 9D – Responsibilities for EMR Analyses

9.20. Base-level Safety Office. The Base Safety Office (BSO) personnel at each base are responsible for:

9.20.1. Maintaining a database of RF Emitter data (Category A information) for their base.

9.20.2. Preparing and maintaining an EMR survey for their base installation. An update of this survey will be provided to munitions operators whenever changes are made and whenever HERO concerns apply.

9.20.3. Annually reviewing Category A information against munitions procedures performed on their base (see chapter 9, AFI 91-202).

9.20.4. Ensuring HERO safety procedures are conducted for EEDs on their base.

9.21. Command-level Safety Office. Command Safety Office personnel are responsible for:

9.21.1. Understanding HERO safety procedures for all operations performed by their units.

9.21.2. Providing assistance to base safety and munitions operators when requested.

9.21.3. Distributing updated HERO information to their units when it becomes available.

9.22. Communications Squadron and Installation Spectrum Manager (ISM). The Communications Squadron personnel and the Installation Spectrum Manager at each base are responsible for:

9.22.1. Assisting in the collection of Category A Info.

9.22.2. Providing base Safety Offices with RF emitter data (Category A) necessary to perform EMR Surveys and HERO safety analyses.

9.22.3. Coordinating with the base safety office prior to locating new RF emitters on the installation.

9.22.4. Coordinating with the base Safety Office prior to relocating RF emitters, or changing frequency, gain, or power characteristics of existing RF emitters on the installation.

9.22.5. Preparing and maintaining Spectrum Assignment records for their base installation. A copy of frequency authorizations will be provided to the base Safety Office and munitions operators.

9.23. Headquarters Air Force Safety Center/Weapons Division (HQ AFSC/SEW). Weapons Safety personnel are responsible for:

9.23.1. Responding to all requests for assistance with the application of safety requirements in this chapter.



9.23.2. Updating SSD tables and charts when AF safety policies or regulations change.

9.23.3. Checking Federal Communications Commission (FCC) guidance at least quarterly for changes that might effect MME safety guidance.

9.23.4. Analyzing and distributing information on a case-by-case basis regarding decisions, approved use guidelines and SSD calculations for MME devices not specifically presented in this chapter.

9.24. Civil Engineering Office (CE). CE Office personnel at each base are responsible for:

9.24.1. Reporting any plans/efforts to install new emitters to the ISM and Safety Office for their base.

9.24.2. Reporting any plans/efforts to relocate any existing RF emitters, or change the frequency, gain, or power characteristics of any existing RF emitters on their base.

9.25. Munitions Squadron/Flight. The Munitions Support Squadron personnel at each base are responsible for:

9.25.1. Supplying their base Safety Office with current munitions procedures and Category E information. See paragraph 9.18 for EMR information categories.

9.25.2. Knowing Category D info for all munitions maintained.

9.25.3. Applying Category A Info (from BSO) and Category D information into procedural planning to ensure EMR safety.

Section 9E – Emitter Categories and Assumptions

9.26. Traditional Fixed-Location Emitter (TFE) Analysis. The application of radiation theory and coupling models have historically been based on a few underlying assumptions. Emitters that meet these key assumptions will be referred to as Traditional Fixed-Location Emitters (TFEs).

9.26.1. There are two basic assumptions for most RF emitters that need to be considered for EED safety.

9.26.1.1. The emitters are in a fixed location, usually mounted on a tower, mast or rooftop.

9.26.1.2. The emitters are radiating a fairly high power level; hundreds if not thousands of Watts.

9.26.2. These assumptions allow the application of "far-field" approximations to simplify the radiation theory and coupling models when EMR safety requirements are analyzed. The



resulting EMR safety requirements for EEDs were simplified to the calculation of a "Safe Separation Distance (SSD)," often hundreds of feet.

9.26.3. The choice of equations used to calculate the SSD for a TFE depends on the HERO classification of the EED (see paragraph 9.28.1), the frequency of the transmitted RF energy and the total EIRP of the emitter. Different equations are required for different operations because safety threshold levels vary depending on the configuration of the EED (see Table 9.1).

9.26.4. If this minimum distance (SSD) is maintained between the EED and the emitter, then the RF power density at the location of the EED, even under the most optimal transmission and the most efficient coupling conditions, will be too low to provide sufficient energy to initiate the EED.

9.26.5. HERO protection for EEDs will continue to follow this approach for TFEs.

9.27. Modern Mobile Emitter (MME) Analysis. The validity of the traditional approach for SSD determination (see paragraph 9.26) has come under increased scrutiny as the proliferation of low-power, mobile data and communications systems has undermined the assumptions at the foundation of that approach.

9.27.1. Cellular phones, Personal Digital Assistants (PDAs), barcode readers, RFID devices, wireless computers and network access points transmit at much lower power levels than more conventional emitters (TFEs), but they can also be brought much closer to EEDs, even into the near field of their antennas.

9.27.2. All low power, mobile emitters, and any low power fixed-location emitters that are part of the same system, will be referred to as Modern Mobile Emitters (MMEs).

9.27.3. While this is not an entirely new hazard for EEDs, it does require a new approach for analyzing and calculating SSDs and related safety requirements (see paragraph 9.30).

9.27.4. When unsure of the classification for an emitter, assistance should be requested (see paragraph 9.32).

Section 9F – Methods for Protecting EEDs from EMR Hazards

9.28. TFE Safety Procedures for Conventional Weapons and Individual EEDs. The following steps outline the procedures for insuring the EMR from a Traditional Fixed-location Emitter does not cause inadvertent EED initiation. This is done by maintaining a Safe Separation Distance (SSD) between the emitter and the EED.

9.28.1. Preparation and HERO Classification.

9.28.1.1. The following information shall be collected and reviewed prior to performing any operation involving conventional weapons or individual EEDs.



9.28.1.1.1. The configurations of the EED during the planned operation shall be determined.

9.28.1.1.2. When available, the susceptibilities of the EED in these configurations shall be obtained.

9.28.1.1.3. The EME at the location of the planned operations shall be determined. This information should be available from the ISM or the BSO.

9.28.1.2. Once this information has been collected, the HERO classification applicable to the EED for the planned operations can be determined as one of the three possibilities listed below. These HERO designations apply only to the planned operation that was analyzed. Any change in the operation, the EME or the EED's configuration will require reassessment of the HERO classification.

9.28.1.2.1. HERO SAFE. If the EED has been determined, by previously conducted engineering and scientific analysis, to be incapable of being initiated by EMR in the planned configuration and the expected EME, the EED shall be classified as HERO SAFE and no further protection from TFEs is necessary.

9.28.1.2.2. HERO SUSCEPTIBLE. If the EED is vulnerable to possible initiation by EMR in the planned configuration and the expected EME, the EED shall be classified as HERO SUSCEPTIBLE and protective efforts are required (see paragraph 9.28.2.2).

9.28.1.2.3. HERO UNSAFE. If susceptibility data for the EED in the planned configuration is available and the sensitivities of the EED are less than 54mW MNFP and/or less than 85mA MNFC, the EED shall be classified as HERO UNSAFE and additional protective efforts are required (see paragraph 9.28.2.3).

9.28.2. Determining Protection Requirements.

9.28.2.1. For EEDs classified as HERO SAFE no further protection from TFEs is necessary (for information about protection from MMEs, see paragraph 9.30).

9.28.2.2. For EEDs classified as HERO SUSCEPTIBLE, an SSD from each known TFE shall be determined using Table 9.1 and the expected configuration of the EED. The planned operations must be located at a distance greater than the SSD from each TFE.

9.28.2.3. For EEDs classified as HERO UNSAFE, assistance shall be requested to determine the protection requirements necessary (see paragraph 9.32).

9.28.2.4. If any of the calculated SSDs are too large for the planned operations, and if the specific susceptibility values for the EED are known, a new distance can be calculated using software available from the Joint Spectrum Center and HQ AFSC/SEW (see paragraph 9.33).



9.28.2.5. Approximate calculations for the safe separation distances for EEDs in conventional munitions can also be made using the nomographs in Figure 9.2 and Figure 9.4.

9.28.2.6. Additional safety criteria are required if MMEs are present for munitions regardless of HERO classification. See paragraph 9.30 for guidance.

9.28.2.7. Examples of safe separation distance calculations for TFEs:

9.28.2.7.1. Scenario:

Condition of EED: HERO SUSCEPTIBLE, Exposed Transmitter frequency = 300 MHz Average transmitter power = 1000 watts Antenna gain = 15dB

9.28.2.7.2. Using Table 9.1:

Step 1. Find the proper configuration and formula from Table 9.1.

Since the EED is exposed and the frequency is 300 MHz, the applicable formula is:

$$D = \left(\frac{448.625}{f}\right)\sqrt{P_tG_t} \quad ft$$

Step 2. Determine P_tG_t where

 $\begin{array}{l} P_t = 1000 \text{ watts (given)}, \\ G_{dB} = 15 \\ G_t = \log^{-1} (G_{dB}/10) = 31.6; \\ P_t G_t = (1000) \ (31.6) = 31,600 \text{ Watts} \end{array}$

Step 3. Substitute these values into the formula:

$$D = \left(\frac{448.625}{300}\right) \sqrt{31600} \cong 266 \, \text{ft}$$

9.28.2.7.3. Using Figure 9.2:

Step 1. Mark the point where 300 MHz lies on the frequency scale.

Step 2. Determine the effective radiated power (ERP) by multiplying P_tG_t where

 $P_t = 1000 \text{ watts (given)}$ $G_t = \log^{-1} (G_{dB}/10) = \log^{-1} (15/10) = \log^{-1} 1.5$ (or $G_t = 31.6$): $P_t G_t = (1000) (31.6) = 31,600 \text{ watts.}$

Mark this spot on the effective radiated power scale.

Step 3. Draw a straight line through the points established in steps 1 and 2 to the distance scale. (see Figure 9.3) The recommended SSD, about 260 feet, is read where the line intersects the distance scale.



9.29. TFE Safety Procedures for Nuclear Weapons. The following steps outline the procedures for insuring the EMR from a Traditional Fixed-location Emitter does not cause inadvertent EED initiation. This is done by maintaining a Safe Separation Distance (SSD) between the emitter and the EED.

9.29.1. Preparation/Planning.

9.29.1.1. The following information shall be collected and reviewed prior to performing any operations involving nuclear weapons.

9.29.1.1.1. The configurations of the nuclear weapon during the planned operation must be determined.

9.29.1.1.2. The EME at the location of the planned operations shall be determined. This information should be available from the ISM or the BSO.

9.29.2. Determining Protection Requirements.

9.29.2.1. The SSD from each known TFE shall be determined using Table 9.2 and the configuration of the weapon. The planned operations must be conducted at locations greater than the SSD for each TFE.

9.29.2.2. Additional safety criteria are required if MMEs are present. See paragraph 9.30 for guidance.

9.30. MME Safety Procedures and Considerations. If any commercial, common-use transmitters fitting the category of Modern Mobile Emitters (MMEs) are present in the location where EED operations are planned, the following additional guidelines shall be applied.

9.30.1. Base and Command Safety Offices may require separation distances for individual categories of MMEs greater than those listed in this paragraph. However, they may not allow the use of MMEs at distances less than the values listed below without HQ AFSC/SEW approval (see Section 9H).

9.30.2. General Assumptions. Most of the emitters considered MMEs are governed by the Federal Communications Commission (FCC) and the Code of Federal Regulations (CFR), Title 47. Common, commercially obtained sources of RF energy, such as cellular phones, remote key fobs, etc., are normally governed for emission levels by FCC Part 15 or Part 22 and are identified accordingly. If compliance cannot be ascertained via markings on the device or within the owner's/user's manual, or if the planned operations occur outside CONUS where FCC regulations are not applicable, assistance should be requested (see paragraph 9.32).

9.30.3. "Worst-Case" Assumptions. All guidance for MMEs is based on the same "worst case" assumptions for EED susceptibility; MNFC = 85mA, MNFP = 54mW and an additional "firing consequence factor" of -16.5dB. If the EED involved is known to have



susceptibilities below these values or if the MME performance exceeds any of the P_t or G_t values listed below, assistance should be requested (see paragraph 9.32).

9.30.4. Modern Mobile Emitters are not authorized within 10 feet of any exposed EED, or any weapon system containing an EED except for those items specifically listed below and those specific items that have been individually researched and addressed in a policy letter by HQ AFSC/SEW. When a lesser distance is allowed, MMEs should still be kept at least 10 feet away whenever possible. Using any emitter closer than 10 feet should only take place if required for the proper use of the transmitting device or if required to complete the planned and approved operations, and is not justified by issues of convenience or for the sole purpose of ease of operations.

9.30.4.1. Cellular telephones. The SSD for all cellular telephones is 10 ft from all EEDs, regardless of configuration. This guidance assumes all cellular phones are in compliance with Title 47 CFR 22.905 which defines the allowable frequency range for cellular phones as 824 MHz to 849 MHz and Title 47 CFR 22.913 which requires a maximum EIRP of 7 Watts.

9.30.4.2. RFID/AIT Devices. All HERO issues for RFID and AIT devices are being addressed by the Product Manager Joint-Automatic Identification Technology Office (PM J-AIT). The PM J-AIT is HERO certifying RFID and AIT equipment for near field operation using "worst case" guidance limitations. All SSDs calculated, approved and published by PM J-AIT for individual pieces of equipment applicable to munitions operations may be considered approved and shall be observed. A current list of approved AIT devices and their SSDs can also be found at

http://afsafety.af.mil/sew/Files/SEWC_AIT_Device_List.pdf.

9.30.4.3. Wireless Computer Network Equipment. The SSD for all wireless equipment is 2.5 ft from all EEDs, regardless of configuration. This guidance assumes all wireless computer network cards, wireless network access points, personal digital assistants, and any other similar devices present are in compliance with Title 47 CFR 15.247 which requires all wireless equipment has a maximum EIRP of 4 Watts, transmission is at or above 2.4GHz, and antennas have a maximum gain of 6dBi.

9.30.4.4. Remote Keyless Entry Devices. The SSD for all remote keyless entry devices (also known as "key fobs") is 0.5 ft from all EEDs, regardless of configuration. This guidance assumes all these devices are in compliance with Title 47 CFR 15.231.

9.30.5. If the operator is unsure if a device should be defined as an MME or if the operator has an MME device of a type not specifically addressed in this section, assistance should be requested (see paragraph 9.32). HQ AFSC/SEW will analyze and distribute information regarding decisions, approved use guidelines and SSD calculations for specific devices on a case-by-case basis.

9.31. Maximum Power Density Criteria. When the minimum safe separation distances cannot be achieved, because of lack of real estate or any other limitations, a power density and field intensity survey should be made at the location where the operations are planned to occur.



9.31.1. Compare the measured power density with the recommended maximum power density calculated from Table 9.1 for conventional munitions or Table 9.2 for nuclear weapons. The measured power density must be no greater than the maximum power density provided in the table.

9.31.2. Example of power density calculation:

9.31.2.1. Scenario:

Condition of EED: HERO SUSCEPTIBLE, in nonmetallic container Actual measured power density = 450 W/m^2 Frequency = 200 MHz

9.31.2.2. Using Table 9.1:

Step 1. Find the proper column and formula in Table 9.1. Since the frequency is 200 MHz, the proper formula to determine maximum safe power density is:

$$P_o = 10 \times \left(\frac{f}{485}\right)^2 \frac{W}{m^2}$$

Step 2. Solve the equation:

$$P_{o} = 10 \times \left(\frac{200}{485}\right)^{2} \frac{W}{m^{2}} \cong 1.7 \frac{W}{m^{2}}$$

Step 3. Compare the maximum safety power density to the actual measured power density.

The EED is being exposed to 450 W/m^2 . The maximum safe power density is 1.7 W/m^2 . This situation is unacceptable.

Section 9G – Assistance for EMR Analyses

9.32. Assistance Requests. When a hazardous situation is suspected or the minimum safe separation distances for a particular location are in question, request assistance from MAJCOM/SEW personnel. When classification of an emitter as a TFE or an MME is unclear or the use of an MME is desired but not specifically referenced in paragraph 9.30.4, request assistance from HQ AFSC/SEW personnel.

9.32.1. MAJCOM/SEW personnel may request assistance from HQ AFSC/SEW.

9.32.2. Assistance requests must include all information needed for a complete understanding of the situation. Minimum requirements are:

9.32.2.1. Category A Information.

9.32.2.1.1. Operating frequencies, pulse widths, pulse repetition frequencies, peak power and average power of each transmitter.



9.32.2.1.2. Gain characteristics (main and sidelobe), focal length, largest dimension, scan characteristics (rates, dwell times, angles, etc.), and height above the ground for each antenna.

9.32.2.2. Category D Information. Type of aircraft, ordnance, and applicable EED involved, along with available characteristics of EED (no-fire power or energy levels).

9.32.2.3. Category E Information. Base layout and contour map of the area. Show transportation routes of EED and ordnance subsystems, location of ordnance and EED maintenance, storage, and assembly and disassembly areas, and location of all transmitting antennas.

9.32.3. Decisions will be sent to the originating base or command, with information copies sent to all agencies involved in the decision process, and an additional copy to HQ AFSC/SEW, if applicable.

9.33. Software Tool. The Joint Spectrum Center has an automated EMR analyses process using a software tool titled *Maximum Allowable Environment (MAE) Analysis Program*. This software can generate charts for determining the maximum power density and Safe Separation Distance based on specific antenna characteristics and known EED susceptibility values. The reasoning and decision to use any SSD calculated with this software program shall be documented in local procedural instructions. Copies of this software are available from HQ AFSC/SEWN.

Section 9H – Deviations to EMR Requirements

9.34. Deviations to EMR Requirements. Use the criteria in this chapter unless a deviation has been authorized for a given hazard in accordance with paragraph 1.4. If a deviation to the guidance given in this chapter has been authorized, take the following action as appropriate:

9.34.1. When the findings apply to a given weapon system, piece of equipment, or explosive item, the applicable weapons system or other TO must be changed to include the criteria. The agency requesting assistance will notify the command and activity responsible for the TO of the required changes, with information copies to all concerned parties.

9.34.2. When circumstances make it appropriate, details of the situation and the authority and basis of the approved criteria will appear in permanent base or unit publications.

Munitions.		-
"Worst-Case"	Maximum Allowable Power Density	Safe Separation Distance (SSD)
f < 0.005 MHz	$P_o = 100 \frac{W}{m^2}$	$D = 0.0925 \sqrt{P_t G_t} ft$
0.005 MHz < f < 2 MHz	$P_{o} = \left(\frac{0.05}{f}\right)^{2} \frac{W}{m^{2}}$	$D = 18.5 f \sqrt{P_t G_t} ft$
$2 \mathrm{MHz} < \mathrm{f} < 80 \mathrm{MHz}$	$P_o = 6.25 \times 10^{-4} \frac{W}{m^2}$	$D = 37.0\sqrt{P_tG_t} ft$
$80{ m MHz}$ < f < $32000{ m MHz}$	$P_{o} = \left(\frac{f}{3200}\right)^{2} \frac{W}{m^{2}}$	$D = \left(\frac{2960}{f}\right) \sqrt{P_t G_t} ft$
32000 MHz < f	$P_{o} = 100 \frac{W}{m^2}$	$D = 0.0925 \sqrt{P_t G_t} ft$
"Exposed EED"	Maximum Allowable Power Density	Safe Separation Distance (SSD)
f < 0.02 MHz	$P_o = 100 \text{ W/m}^2$	$D = 0.0925 \sqrt{P_t G_t} \text{ft}$
$0.02 \mathrm{MHz} < \mathrm{f} < 2 \mathrm{MHz}$	$P_{o} = \left(\frac{0.2}{f}\right)^{2} \frac{W}{m^{2}}$	$D = 4.625 f \sqrt{P_t G_t} ft$
2 MHz < f < 48.5 MHz	$P_{\rm o} = 0.01 \mathrm{W/m^2}$	$D = 9.25\sqrt{P_tG_t}$ ft
48.5 MHz < f < 4850 MHz	$P_{o} = \left(\frac{f}{485}\right)^{2} \frac{W}{m^{2}}$	$D = \left(\frac{448.625}{f}\right) \sqrt{P_t G_t} ft$
4850 MHz < f	$P_{o} = 100 \mathrm{W/m^2}$	$D = 0.0925 \sqrt{P_t G_t} ft$
"In Storage or Ground Transport in a Non-Metallic Container"	Maximum Allowable Power Density	Safe Separation Distance
f < 0.06325 MHz	$P_{o} = 100 \mathrm{W/m^2}$	$D = 0.0925 \sqrt{P_t G_t} \text{ft}$
0.06325 MHz < f < 2 MHz	$P_{o} = 10 \times \left(\frac{0.2}{f}\right)^{2} \frac{W}{m^{2}}$	$D = 4.625 f \sqrt{\frac{P_t G_t}{10}} ft$
2 MHz < f < 48.5 MHz	$P_{o} = 0.1 \mathrm{W/m^2}$	$D = 2.925 \sqrt{P_t G_t} ft$
48.5 MHz < f < 1533.7 MHz	$P_{o} = 10 \times \left(\frac{f}{485}\right)^2 \frac{W}{m^2}$	$D = \left(\frac{448.625}{f}\right) \sqrt{\frac{P_t G_t}{10}} ft$
1533.7 MHz < f	$P_{o} = 100 W/m^2$	$D = 0.0925\sqrt{P_tG_t}$ ft
"In Storage or Ground Transport in a Metallic Container" Or "In or On an Aircraft"	Maximum Allowable Power Density	Safe Separation Distance
All Frequencies	$P_{o} = 100 \mathrm{W/m^2}$	$D = 0.0925 \sqrt{P_t G_t} \text{ft}$
Leadless EED	Maximum Allowable Power Density	Safe Separation Distance
All Frequencies	N/A	D = 10 ft

Table 9.1. Recommended Power Densities and SSDs for HERO SUSCEPTIBLE

THIS DOCUMENT PROVIDED BY THE ADDRUTTAERDSPACE.COM

ABBOTTAEROSPACE.COM

Notes for Table 9.1:

1. For the formulas in this table:

f = frequency (MHz)

- P_t = transmitter power (W); calculate P_t as defined in paragraph 9.15.
- G_t = antenna gain (see paragraph 9.3 to convert from G_{dB})



Power Density conversion: $10 \text{ W/m}^2 = 1 \text{ mW/cm}^2$.

- 2. When more than one transmitter is operating in an area, each at a different frequency, the maximum allowable power density is the greatest power density calculated for each of the transmitters.
- 3. Formulas in this table apply to the far field of the antenna only. Far field is determined as stipulated in paragraph 9.7. For near field requirements, see TO31Z-10-4, Air Force EMR Hazard Program (Chapter 6, Section II).
- 4. For frequencies outside the ranges specified in this table, assistance should be requested (see paragraph 9.32).
- 5. Recommended Maximum Allowable Power Densities for HERO SUSCEPTIBLE Munitions do NOT include personnel exposure limit considerations. While "Exposed EED" values are all below personnel exposure limits as specified in AFOSHSTD 48-9, "*Radio Frequency Radiation (RFR) Safety Program*," additional guidance should be reviewed for operations involving EEDs "In Storage or Ground Transport in a Non-Metallic Container," for EEDs "In Storage or Ground Transport in a Metallic Container," or for EEDs "In or On an Aircraft".
- 6. Configuration Descriptions:

Worst-Case. When EEDs are unshielded, or the leads or circuitry could inadvertently be formed into a resonant dipole or loop antenna, or the configuration of the EEDs is unknown.

Exposed EED. When EEDs are exposed due to maintenance, assembly, or disassembly or the item or munition which contains the EED is exposed due to maintenance, assembly, or disassembly.

EEDs in Storage or Ground Transport in a Non-Metallic Container. When EEDs are stored or in a ground transport configuration inside a non-conductive (non-metallic) container such as wood or plastic.

EEDs in Storage or Ground Transport in a Metallic Container. When EEDs are stored or in a ground transport configuration inside a conductive (metallic) container. This includes EEDs assembled in a weaponized configuration when the weapon case provides a conductive shield.

EEDs In or On an Aircraft. When EEDs or the item or munition containing them are in a transport configuration inside cargo aircraft or externally loaded on an aircraft.

Leadless EEDs. When EEDs don't have lead wires and are in original shipping configurations and/or containers.

7. When handling or installing EEDs, use "Exposed EED" configuration even though leadless EEDs are involved, since weapon systems wiring could form a resonant antenna during installation.



- 8. When unclear about the appropriate configuration to apply, use the most conservative, i.e., the greatest distance or largest power density.
- 9. Approximate calculations for the safe separation distances for EEDs in conventional munitions can also be made using the nomographs in Figure 9.2 and Figure 9.4

 Table 9.2. Recommended EED Power Densities and SSDs for Nuclear Weapons.

"Exposed"	Maximum Allowable Power Density	Safe Separation Distance (SSD)
f < 0.0132 MHz	$P_o = 100 \mathrm{W/m^2}$	$D = 0.0925 \sqrt{P_t G_t} ft$
0.0132 MHz < f < 8 MHz	$P_{o} = \left(\frac{0.132}{f}\right)^{2} \frac{W}{m^{2}}$	$D = 7.01 f \sqrt{P_t G_t} ft$
8 MHz < f < 4850 MHz	$P_{o} = \left(\frac{f}{485}\right)^{2} \frac{W}{m^{2}}$	$D = \left(\frac{448.625}{f}\right) \sqrt{P_t G_t} ft$
4850 MHz < f < 45000 MHz	$P_{o} = 100 \text{ W/m}^2$	$D = 0.0925 \sqrt{P_t G_t} ft$
"In Storage or Transport"	Maximum Allowable Power Density	Safe Separation Distance
f <1 MHz	$P_{o} = 100 W/m^2$	$D = 0.0925 \sqrt{P_t G_t} \text{ft}$
1 MHz < f < 18.42 MHz	$P_{o} = 26.53 W/m^2$	$D = 0.18\sqrt{P_tG_t}$ ft
18.42 MHz < f < 30 MHz	$P_o = \frac{9000}{f^2} \frac{W}{m^2}$	$D = \left(\frac{f}{102.5}\right) \sqrt{P_t G_t} ft$
30 MHz < f < 300 MHz	$P_{o} = 10 \mathrm{W/m^2}$	$D = 0.2925 \sqrt{P_t G_t} \text{ft}$
300 MHz < f < 3000 MHz	$P_o = \frac{f}{30} \frac{W}{m^2}$	$D = 5.066 \sqrt{\frac{P_t G_t}{f}} ft$
3000 MHz < f < 45000 MHz	$P_{o} = 100 \mathrm{W/m^2}$	$D = 0.0925 \sqrt{P_t G_t} ft$

Notes for Table 9.2:

Notes 1 through 4 for Table 9.2 are exactly the same as Notes 1 through 4 for Table 9.1.

- 5. Recommended Maximum Allowable Power Densities for Nuclear Weapons include considerations for personnel exposure limits as specified in AFOSHSTD 48-9, "*Radio Frequency Radiation (RFR) Safety Program.*"
- 6. Configuration Descriptions:

Exposed EEDs. EEDs exposed due to maintenance, assembly, or disassembly.

EEDs in Storage or Ground Transport. EEDs assembled in a weaponized configuration for storage or ground transportation.

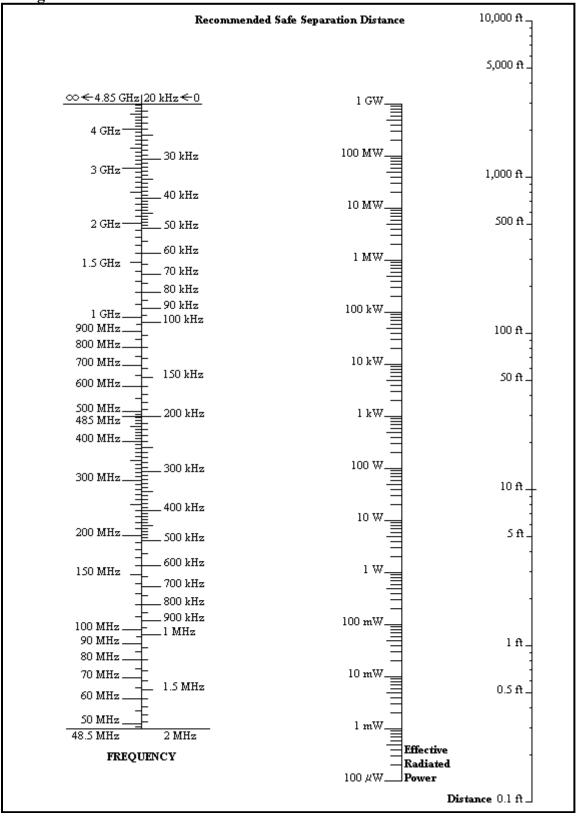


Figure 9.2. Recommended SSD for HERO SUSCEPTIBLE Munitions; "Exposed" Configuration.

ECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

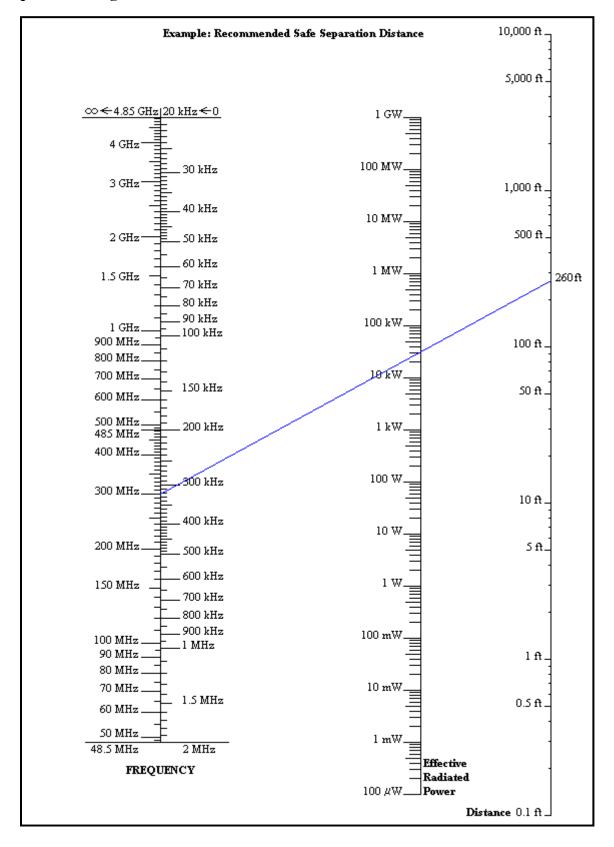


Figure 9.3. Example: Recommended SSD for HERO SUSCEPTIBLE Munitions; "Exposed" Configuration.

ECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

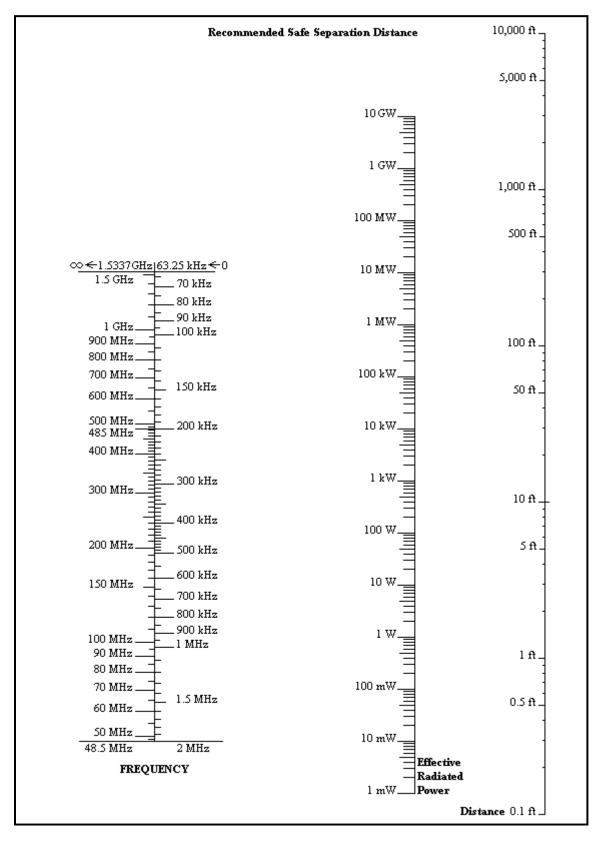


Figure 9.4. Recommended SSD for HERO SUSCEPTIBLE Munitions; "In Storage or Ground Transport in a Non-Metallic Container" Configuration.

ECHNICAL LIBRARY

ABBOTTAEROSPACE.COM



Chapter 10

FIREFIGHTING, EMERGENCY PLANNING AND FIRE PREVENTION

Section 10A-Hazard Identification for Firefighting and Emergency Planning

10.1. Scope and Applicability.

10.1.1. This section establishes standard firefighting hazard identification measures to ensure a minimum practicable risk in fighting fires involving AE. These identification measures are based on the classification of AE fires into four fire divisions according to their predominant hazard.

10.1.2. AE hazard symbols and supplemental symbols including chemical agent symbols (see paragraph 10.4) are for firefighting situations.

10.2. Fire Divisions. There are four fire divisions. Fire division 1 indicates the greatest hazard. The hazard decreases with ascending fire division numbers from 1 to 4, and are related to HD as shown in Table 10.1. The hazard is based on the burning or explosives characteristics of the material. Fire symbols do not apply to liquid propellants, except for symbol 1, which is used to indicate a detonation hazard of Group IV propellant. Fire protection for insensitive high explosives (both bulk and filled items) is based on their equivalent storage classification.

10.3. Fire Division Symbols.

10.3.1. The four fire divisions are represented by four distinctive symbols so that firefighting personnel can recognize the hazards. A fire division number is shown on each symbol. For the purpose of identifying these symbols from long range, the symbols differ in shape as shown in Figure 10.1.

10.3.2. The shape and dimensions of the symbols are shown in Figure 10.1. This shape and color scheme is consistent with the requirements of the North Atlantic Treaty Organization (NATO), United Nations Organization (UNO), and International Maritime Organization (IMO).

10.4. Chemical Agent and Chemical Munition Hazard Symbols.

10.4.1. The storage of chemical agents and chemical munitions requires the use of chemical hazard symbols. These symbols (see Figures 10.2 and 10.3) will be used in conjunction with fire symbols, where appropriate. Some of the common chemical agents used in AE, the CG of that AE, and the chemical hazard symbols required in storage are specified in Table 10.2.

10.4.2. The following sections describe these symbols, the hazards indicated by the symbols, and the recommended protective clothing and equipment to be used for fighting fires involving these chemical agents and chemical munitions. (Reference the item T.O., or contact Bioenvironmental Engineering for protective clothing requirements for situations other than firefighting. The self-contained breathing apparatus (SCBA) and other protective



clothing and equipment prescribed in this paragraph must be used if required for use by other applicable technical orders or other Department of Defense or Air Force publications. See AFI 10-2501, *Air Force Emergency Management (EM) Program Planning and Operations* for further guidance.)

10.4.2.1. Set 1 of Chemical Hazard Symbol 1 requires full protective clothing (see Figure 10.2 and Table 10.2) and indicates the presence of highly toxic chemical agents that may cause death or serious damage to body functions. The following full protective clothing will be used: Level A encapsulating suit IAW T.O. 14P3-1-7, *Toxicological Protective Apron*, *M*-2.

- 10.4.2.1.1. Protective gas mask.
- 10.4.2.1.2. Impermeable suit.
- 10.4.2.1.3. Impermeable hood.
- 10.4.2.1.4. Impermeable boots.
- 10.4.2.1.5. Impermeable undergarments.
- 10.4.2.1.6. Impermeable coveralls.
- 10.4.2.1.7. Impermeable protective footwear.
- 10.4.2.1.8. Impermeable gloves.

10.4.2.2. Set 2 of Chemical Hazard Symbol 1 requires full protective clothing (see Figure 10.2 and Table 10.2) and indicates the presence of harassing agents (riot control agents and smokes). The following protective clothing will be used:

10.4.2.2.1. Protective gas masks or SCBA.

10.4.2.2.2. Permeable coveralls.

10.4.2.2.3. Protective gloves.

10.4.2.2.4. Firefighting personnel equipped with normal heat-resistant clothing (e.g., bunker suit) and gas mask or SCBA do not require the set 2 protective clothing.

10.4.2.3. Set 3 of Chemical Hazard Symbol 1 requires full protective clothing (see Figure 10.2 and Table 10.2) and indicates the presence of white phosphorous (WP) or other spontaneously combustible material. The following protective clothing will be used:

10.4.2.3.1. Protective gas masks or SCBA.



10.4.2.3.2. Flame-resistant coveralls.

10.4.2.3.3. Flame-resistant gloves.

10.4.2.3.4. Firefighting personnel equipped with normal heat-resistant clothing (e.g., bunker suit) and gas mask or SCBA do not require the set 3 protective clothing.

10.4.2.4. Chemical Hazard Symbol 2 requires the wearing of breathing apparatus (see Figure 10.2 and Table 10.2) and indicates the presence of incendiary or readily flammable chemical agents that present an intense radiant heat hazard. Protective masks will be used to prevent inhalation of smoke from burning incendiary mixtures.

10.4.2.5. Chemical Hazard Symbol 3 warns against applying water (see Figure 10.2 and Table 10.2) and indicates a dangerous reaction will occur if water is used in an attempt to extinguish fire.

10.5. Obtaining Firefighting Symbol Decals. Decals for fire and chemical hazard symbols may be obtained through normal Air Force supply channels. National stock numbers (NSN) of standard and half-size decals are listed in Figures 10.1, 10.2 and 10.3. Make backing for fire symbol decals the shape of the decal and out of non-combustible material. If heat from the fire burns off the numbers, the fire department can act on the shape. AFVA 91-216, *USAF Explosives Fire and Chemical Hazard Symbols*, is available through publication channels.

Section 10B–Posting Firefighting Symbols

10.6. Purpose of Posting Firefighting Symbols. Firefighting symbols are used as a back-up precaution for alerting response personnel to explosives or chemicals present. Firefighting symbols posted on nuclear, chemical, or conventional weapon storage sites will comply with paragraph 10.7, unless otherwise directed by the Base Fire Chief (direction must be in writing). These written directions notify personnel that local conditions (e.g., security considerations) may make it undesirable to identify munitions with fire symbols at the actual storage locations.

10.7. Posting Requirements for Firefighting Symbols.

10.7.1. Post the fire symbol and chemical symbol that applies to the most hazardous material present at non-nuclear explosives locations.

10.7.2. When non-class 1 hazardous items or materials are stored or used in a facility, without other items of class 1, identify the predominant hazard to guide emergency response personnel. In this case, placards are required in accordance with NFPA and OSHA regulations. (Do not display NFPA and OSHA placards concurrently with class 1 fire symbols.)

10.7.3. Post firefighting symbols when AE or chemical agents are placed in a facility or location, and remove the symbols when the AE or chemical agents are removed. The person in charge of the operation is responsible for posting or changing the symbols.



10.7.4. Notify the Fire Alarm Communication Center (FACC) each time firefighting symbols are changed.

10.7.5. Half-sized symbols may be used on doors or lockers inside buildings.

10.7.6. Licensed Explosives Storage Locations.

10.7.6.1. Post symbols on exterior and interior entrances to small rooms licensed for storing AE.

10.7.6.2. Post symbols on lockers or containers licensed for storing AE.

10.7.6.3. Posting symbols on the exterior of buildings containing licensed storage locations are optional, provided the Base Fire Chief approves in writing.

10.7.7. Non-Flightline Sited Explosives Locations.

10.7.7.1. Ensure symbols are visible from all approach roads.

10.7.7.2. When one symbol applies to all AE within a storage area or on a service road, it may be posted at the entry control point or row entrance.

10.7.7.3. Post individual symbols on each door of a multicube storage magazine when the multicube is sited as a multicube versus a single magazine. Post the placard for the highest hazard and applicable sets to be visible from all approach roads.

10.7.8. Flightline Sited Explosives Locations.

10.7.8.1. Identify aircraft loaded with non-nuclear weapons with symbols posted at each aircraft or aircraft shelter.

10.7.8.2. One fire symbol may be posted at the entry point (point of entry for fire-fighting personnel) to an aircraft area.

10.7.8.3. Notify the FACC when each aircraft is loaded or unloaded. Give the aircraft tail number, parking location, and the type of explosives involved.

10.7.8.4. During mass loading of three or more aircraft, when a fire truck is present, notify the FACC as soon as the last loading is complete.

10.8. Exceptions to Posting Firefighting Symbols.

10.8.1. Locations with aircraft having only exempted devices according to paragraph 12.47. This exception does not apply to explosives cargo.

10.8.2. Missile sites with a single type of weapon system, such as ICBM sites.



10.8.3. Locations with 1,000 rounds or less of HD 1.4 small arms ammunition.

10.8.4. When, by agreement, host nation symbols are used.

10.8.5. When the responsible commander temporarily orders them removed for emergency security purposes.

10.8.6. Locations storing or maintaining nuclear weapons or both nuclear and non-nuclear weapons. Maintain a map or listing of munitions locations. Use line numbers or symbols from T.O. 11N-20-11, *General Firefighting Guidance*, for nuclear weapons. Provide this information to the Fire Department. Update as changes occur.

10.8.7. Aircraft loaded with nuclear weapons or with non-nuclear and nuclear weapons within the same designated area.

10.8.8. Aircraft in a designated explosives parking area if described in a local publication. Include the class/division, governing symbol, emergency procedures and the requirement to notify the Fire Department.

Section 10C-Firefighting Measures and Withdrawal Distances

10.9. Firefighting Measures.

10.9.1. Firefighters shall have a thorough knowledge of the hazards associated with AE fires and expected AE reactions. The firefighting forces and other essential personnel will be briefed before approaching the scene of the fire. They will be informed of the known hazards and conditions existing at the fire scene prior to proceeding to the fire location.

10.9.2. Fires involving AE will be fought according to the HD, fire division, the progression of the fire, and the procedures specified by T.O. 11A-1-46, *Fire Fighting Guidance, Transportation, And Storage*.

10.9.3. All fires in the vicinity of AE will be immediately reported and:

10.9.3.1. Will be fought if not involving AE.

10.9.3.2. Will not be fought if the fire involves AE, is supplying heat to the AE, or as directed in table 10.1. Personnel will be evacuated per paragraph 10.10.

10.10. Fire Withdrawal Distances. Commanders are responsible for developing evacuation plans that include the applicable withdrawal distances as part of the installation's emergency planning (see paragraph 10.13).

10.10.1. Non-essential personnel. These emergency withdrawal distances apply in emergency situations only and are not to be used for facility explosives siting.



10.10.1.1. The initial withdrawal distance for non-essential personnel will be at least IBD for the PES involved. If the fire involves AE, AE involvement is imminent, or the fire is or may become uncontrollable, then use the fire withdrawal distances listed in Table 10.3. The fire withdrawal distances depend on fire involvement and on whether or not the HD, fire division and quantity of explosives are known.

10.10.1.2. Structures or protected locations offering equivalent protection for the distances in Table 10.3 may be used in lieu of relocating personnel from the structure or location to the specified fire withdrawal distance.

10.10.2. Essential personnel. Emergency authorities on-site will determine who qualify as, and the withdrawal distance for, essential personnel at accidents.

10.10.3. Chemical Agents. AE containing both explosives and chemical agents (see Table 10.2) requires special attention and precautions in firefighting. Fires involving such AE will be fought in accordance with their fire division characteristics. Responding personnel must consider the additional hazards and precautions for the chemical agents involved.

10.10.4. Underground Explosives Facilities. Entry to underground explosives facilities following a fire or explosion requires special precautions. Emergency personnel will monitor for the presence of toxic fumes or oxygen depleted atmospheres, and will evaluate structural damage during initial entry following an accident. Commanders will develop written procedures that define actions in such emergency situations (see paragraph 10.13).

10.10.5. Nuclear Weapons. Nuclear weapons fire withdrawal distances are listed in T.O. 11N-20-11, *General Fire Fighting Guidance*.

10.11. Improvised Explosive Device Withdrawal Distances. Withdraw all non-essential personnel in accordance with AFMAN 10-100, *Airman's Manual*. Personnel shall be behind or under cover. Withdraw to the following MINIMUM distances: 500 feet if the IED is a small item or box (up to 2 cu ft), 1,000 feet if the IED is a barrel or car (up to 15 cu ft), 1,500 feet if the IED is a van or truck, or 2,000 feet and beyond if the IED is a vehicle larger than already described. Responding command authorities and EOD teams will evaluate and adjust these distances if needed. Distances are for initial evacuation until command authorities and EOD teams evaluate the incident.

10.12. Withdrawal Distances for AE Not Involved in Fire. When AE is not involved in fire, such as dropped AE or partially-armed AE, clear the area initially to a distance of 300 feet (125 feet for simulators and smoke producing devices). After evaluation of the situation, the on-scene commander may adjust the withdrawal distance for non-essential personnel.

Section 10D–Emergency Planning

10.13. Emergency Planning. Commanders will develop an emergency management plan designed to provide safety, security, and environmental protection for accidents involving AE.



Plans will be coordinated with the applicable federal, state, and local emergency response authorities (e.g., law enforcement, fire departments, hospitals, etc.) and any established Local Emergency Planning Committees (LEPC). In addition to requirements prescribed in AFI 10-2501, *Air Force Emergency Management (EM) Program Planning and Operations*, the plan will include the following:

10.13.1. Specific sections and guidance that address withdrawal distances, emergency preparedness, contingency planning, and security. The developed EM plan will limit access to accident sites to trained and authorized personnel.

10.13.2. Procedures that minimize the possibility of an unpermitted or uncontrolled detonation, release, discharge, or migration of AE out of any storage unit when such release, discharge, or migration may endanger human health or the environment.

10.13.3. Provisions for prompt notification (to include withdrawal distances) to emergency response and environmental agencies and the potentially affected public for an actual or potential detonation or uncontrolled release, discharge, or migration of AE that may endanger human health or the environment.

10.13.4. Provisions for complying with the Emergency Planning Community Right-To-Know Act (EPCRA) and Air Force implementing policies.

10.13.5. Each unit and installation fire protection agency with AE storage and operations must develop pre-fire plans as prescribed by AFI 32-2001, *The Fire Protection Operations and Fire Prevention Program*. Include all AE locations and operations, to include licensed explosives storage locations.

10.13.6. Each FACC will have an area map or computer-generated display showing all AE locations and operations and their firefighting symbols, to include licensed explosives storage locations. This map must also show adjacent facilities at risk from explosives. Whenever possible, ensure all sites have a CE real property identification number.

10.14. Fire Drills. Drills are conducted to train firefighting forces and unit personnel, and to ensure all other personnel involved understand their duties. They are also conducted to evaluate fire alarm systems, firefighting equipment, and evacuation procedures.

10.14.1. Fire drills will be held within the explosives storage area at intervals not to exceed 6 months.

10.14.2. Coordinate fire drills with the Base Fire Chief if a Fire Department response is involved. This does not preclude unannounced drills of a Fire Department's response capabilities, provided coordination with the Base Fire Chief is accomplished at least 30 minutes before starting the drill.

10.14.3. Personnel responsible for conducting drills will ensure all involved are aware that the drill is an exercise, and not an actual fire.

Section 10E-Fire Prevention



10.15. Heat-Producing Devices. In any explosives area, use devices that produce temperatures higher than 228° F (109° C) temporarily and only when essential. Develop written safety procedures for these devices and include details on the location, purpose, and duration of use. Coordinate the procedures through the installation safety office and the Fire Department for approval. Properly installed, approved furnaces and electrical space heaters are exempt. Heat-producing devices are not allowed where exposed explosives are present. Ensure personnel are qualified on the equipment prior to use.

10.16. Vegetation Control. The primary purpose of vegetation control is to limit the probability of combustible vegetation catching fire and to slow the spread of vegetation fires.

10.16.1. Except for firebreaks, maintain grounds in or near explosives storage areas or operating locations as unimproved grounds. Limit maintenance on these grounds to that which is necessary to prevent erosion or other waste of natural resources.

10.16.2. Balance the level of vegetation control with operational factors, such as cost to control, security, erosion prevention, and passive defense (camouflage).

10.16.3. Use varieties of vegetation that are resistant to burning where feasible.

10.16.4. Do not use herbicides or soil sterilants if complete removal of vegetation will tend to cause soil erosion.

10.16.5. Do not allow dead or cut vegetation to accumulate.

10.16.6. When animals are used for vegetation control on barricade surfaces and igloo earth cover, avoid overgrazing to prevent erosion.

10.17. Firebreaks. Where environmental and security factors allow, maintain 50-foot firebreaks around each PES except for ECMs. Maintain 5 feet around ECM ventilators.

10.18. Controlled Burning. The Base Fire Chief approves and provides oversight for controlled burning of vegetation.

10.18.1. Do not conduct controlled burning within 200 feet of any explosives location.

10.18.2. Close windows, doors and ventilators of facilities containing explosives within 600 feet of burning operations.

10.18.3. Control firebrands, sparks, and hot ashes.

10.18.4. Do not conduct burning operations when wind velocity exceeds or is forecast to exceed 5 miles per hour.

10.18.5. The Base Fire Chief determines firefighting personnel and equipment to be present during burning operations.



10.19. Flammable Liquids for Cleaning. Do not use flammable liquids for cleaning purposes within an explosives area or near explosives, except as authorized by T.O. Confine use to specific designated work areas. In-use stocks may not exceed a one-day supply. Store in approved safety containers or dispensers.

10.20. Paint and Other Flammable Materials. The following guidance applies when using paint and other flammable materials in AE locations.

10.20.1. Comply with AFOSH Standard 91-501, *Air Force Consolidated Occupational Safety Standard*. Store flammable materials in approved flammable storage cabinets, as required.

10.20.2. Small quantities of flammable materials, such as paints, lubricants and solvents, required to support explosives maintenance operations may be stored in explosives operating locations as required. This storage must not be the primary purpose of the area. Incidental storage of flammable materials not supporting explosives maintenance operations may be authorized within 50 feet of explosives operating locations. Fire department officials shall be consulted prior to establishing flammable storage areas in or near explosives operating locations.

10.20.3. Do not store materials that add fuel sources (such as wood, paper, and rags) with flammable materials.

10.20.4. Open containers of flammable materials only when in use.

10.20.5. For outdoor storage, place flammable materials in weatherproof containers.

10.20.6. Locate flammable storage locations at least 50 feet from explosives locations or isolate flammable storage by standard fire walls approved for the type and quantity of flammables being stored.

10.20.7. Make available at least one fire extinguisher with a rating suitable for the type of material involved within the distance prescribed by AFOSH 91-501.

10.21. Operating Support Equipment. The following guidance applies when operating support equipment (not including vehicles powered by internal combustion engines in AE locations.)

10.21.1. Separation Distances.

10.21.1.1. Locate equipment at least 25 feet from AE. Equipment may be closer provided adequate ventilation and a fire-resistant dividing wall are provided.

10.21.1.2. Place aircraft ground support equipment as far away from AE as the length of the power cord, the length of the hose, or other equipment limitation will allow or as directed by applicable T.O.



10.21.2. Equipment designed into and installed as part of an operating or storage facility is exempt from paragraph 10.21.1.

10.21.3. Operations in hardened aircraft shelters are exempt from paragraph 10.21.1

10.21.4. Do not refuel equipment within 100 feet of AE.

10.22. Stacking Combustible Material. The following guidance applies when stacking combustible material in AE locations.

10.22.1. Stack containers, dunnage, lumber and so forth in an orderly manner.

10.22.2. Keep stacks stable and separated as far as practical from operations.

10.22.3. Limit stacks to 9,000 cubic feet.

10.22.4. Do not place bulk stacks of combustible materials closer than 100 feet from AE locations.

10.22.5. If necessary, stack working quantities in the vicinity of AE. Remove all of the material upon completion of the operation or at intervals that prevent hazardous accumulation.

10.22.6. Provide suitable fire protection equipment.

10.22.7. When needed to prepare for combat operations, temporarily stack in or near the AE storage site those empty containers, dunnage, and lumber that cannot be removed while the work is in progress.

10.23. Fire Extinguishers. Unless otherwise directed by the Base Fire Chief, provide a minimum of two serviceable fire extinguishers, suitable for the hazards involved, for immediate use at any location where AE is being handled, except as noted

10.23.1. See paragraph 11.7.8 for licensed explosives storage locations.

10.23.2. Provide each explosives-laden vehicle used for transport with at least two portable 2A:10BC rated extinguishers. If explosives-laden vehicles are parked at an explosives location, additional fire extinguishers beyond those required in paragraph 10.23 are not required. If the vehicle leaves the explosives location, additional extinguishers are required. Refer to AFJMAN 24-306, *Manual for the Wheeled Vehicle Driver*, for further guidance.

10.23.3. Ensure at least one fire extinguisher is available for each item of powered materiel-handling equipment used to handle AE.

10.23.3.1. Individual fire extinguishers are not required for each piece of handling equipment during explosive operations if the requirements of paragraph 10.23 are met.

10.23.3.2. If handling equipment is used to transport AE to a location where a second fire extinguisher is not immediately available, two portable 2A:10BC rated extinguishers are required for the handling equipment.



10.23.4. Provide flightline fire extinguishers for aircraft according to munitions loading manuals, AFOSH Standard 91-501, and T.O. 00-25-172, *Ground Servicing of Aircraft and Static Grounding/Bonding*.

10.24. Storing Water for Firefighting. Adequate water to fight fires must be available. The capacity of the water supplies will be determined by the authority having jurisdiction (see paragraph 12.82).

FIRE DIVISION	MATERIALS	HAZARD	ACTION/REMARKS
1	HD 1.1, HD 1.5, and Class IV liquid propellants	Mass explosion	 Do not fight fire unless rescue attempt is planned. If there is suitable separation to symbol 1 materials and fire chief approves, fire-fighting forces may attempt to extinguish the fire. If personal safety is in doubt, take cover.
2	HD 1.2 and HD 1.6	Non-mass explosion, fragment producing	 Give alarm; attempt to extinguish fire if in early stage. Firefighting forces should fight fire. If not possible, prevent spread of fire. Detonation of items could occur. Provide protection from fragments.
3	HD 1.3	Mass fire, no blast or fragment	 May be fought if explosives not directly involved. If WP munitions are involved, smoke is liberated. a. WP munitions may explode. b. Immerse Phosphorus in water or spray with water continuously. For fires involving hexachlorethane (HC) and incendiaries use dry sand or dry powder in early stage. For fires involving pyrotechnics and magnesium incendiaries. a. Protect adjacent facilities and equipment. b. Do not use carbon dioxide, Halon extinguishers or water on or near munitions. c. Allow magnesium to cool unless upon flammable material. In this case, use a 2-inch layer of dry sand or powder on the floor and rake the burning material onto this layer and re-smother.
4	HD 1.4	Moderate fire, no blast or fragment	 Fight these fires. Expect minor explosions and hot fragments.

Table 10.1. Fire Division Hazards and Actions.

Table 10.2 Compatibility Group and Chemical Hazard Symbols Required for Storage of Chemical Ammunition and Substances.

THIS DOCUMENT PROVIDED BY THE ADDRESS TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Chemical Agents and Munitions	CG ²	Full Protective Clothing			Breathing Apparatus	Apply No Water	
2004 D	0.000	Set 1	Set 2	Set 3			
Toxic Agents ¹	К	Х					
Tear Gas, O-Chlorobenzol	G		Х				
Smoke, Titanium Tetrachloride	G		Х				
Smoke, Sulphur trioxide-chlorosulphonic acid solution	G		Х				
Smoke, Aluminum-zinc oxide-hexachloroethane	G				х	Х	
White Phosphorous	Н			Х			
White Phosphorous plasticized	Н			Х			
Thermite or Thermate	G				Х	Х	
Pyrotechnic Material	G				X	Х	
Calcium Phosphide	L				х	Х	
Signaling Smokes	G				х		
Isobutyl methacrylate with oil	J				х		
Napalm (NP)	J			Х	Х	Х	
Triethylaluminim	L			Х		Х	

NOTES:

1. Toxic Agents without explosives components that normally would be assigned to HD 6.1 may be stored as compatibility group K.

2. See Chapter 3 for information pertaining to CG.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

HD	UNKNOWN QUANTITY	KNOWN QUANTITY		
	(ft)	(ft)		
	[m]	[m]		
Jnknown, located in facility,	4,000	4,000		
ruck and or tractor trailer	[1,219]	[1,219]		
Inknown, located in railcar	5,000	5,000		
	[1,524]	[1,524]		
1.1 ¹ and 1.5	Same as unknown facility, truck,trailer, or railcar as appropriate	For Transportation: NEWQD \leq 500 lb D = 2,500 ft NEWQD \leq 226.8 kg D = 762 m NEWQD $>$ 500 lb D = 5,000 ft for railcars D = 4,000 ft for other modes NEWQD $>$ 226.8 kg D = 1,524 m for railcars D = 1,219 m for other modes For bombs and projectiles with caliber 5-in [127 mm] or greater D = 4,000 ft D = 1,219 m For Facilities: NEWQD \leq 15,000 lb D = 2,500 ft NEWQD \leq 6,804 kg D = 762 m 15,000 lbs $<$ NEWQD \leq 55,285 lbs D = 4,000 ft 6,804 kg $<$ NEWQD \leq 25,077 kg D = 1,219 m NEWQD $>$ 55,285 lbs D = 105W ^{1/3} NEWQD $>$ 25,077 kg D = 41.65Q ^{1/3}		
1.2^{1} and 1.6	2,500	2,500		
	[762]	[762]		
1.3	600	Twice IBD with a 600 ft (183 m) minimum		
	[183]	(T12.12)		
1.4	300	300		
	[91.5]	[91.5]		

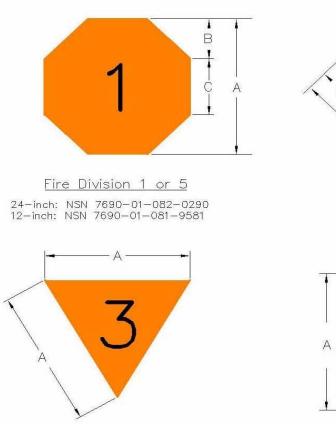
Table 10.3 Fire Withdrawal Distances for Non-essential Personnel.¹

NOTES:

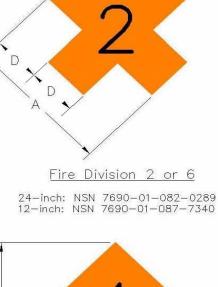
1. Emergency withdrawal distances do not consider the potential flight range of propulsion units.

2. For HD 1.1 and HD 1.2 AE, if known, the maximum range fragments and debris will be thrown (including the interaction effects of stacks of items, but excluding lugs, strongbacks, and or nose and tail plates) may be used to replace the distances given.





<u>Fire Division 3</u> 24-inch: NSN 7690-01-081-9583 12-inch: NSN 7690-01-081-9582





Fire Division 4

24-inch: NSN 7690-01-082-6709 12-inch: NSN 7690-01-081-9584

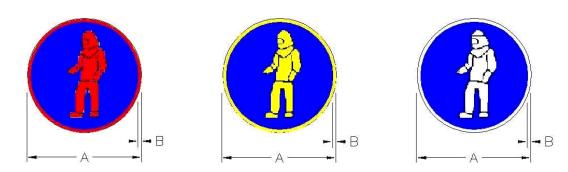
Dimensions	Large Symbol		Small Symbol		
	inches	metric (mm)	inches	metric (mm)	
A	24	610	12	305	
В	7	178	3.5	89	
С	10	254	5	127	
D	8	203	4	102	
Letters (height)	10	254	5	127	
Letters (thickness)	2	51	1	25	

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Colors(per Federal Standard 595A or GSA Catalog)Background:Orange #12246Letters:Black # 17038





TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

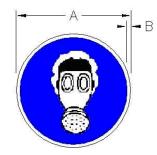
<u>Symbol 1</u>. Wear full protective clothing. Background is blue, and figure and rim are as follows:

Red for Set 1 Protective Clothing:	Yellow for Set 2 Protective Clothing:
24-inch: NSN 7690-01-081-9586	24-inch: NSN 7690-01-081-9587
12-inch: NSN 7690-01-081-9585	12-inch: Not available

 White for Set 3 Protective Clothing:

 24-inch:
 NSN 7690-01-083-6272

 12-inch:
 NSN 7690-01-081-9588



Symbol 2. Wear breathing apparatus.

Background is blue. Figure and rim are white. 24-inch: NSN 7690-01-081-9589 12-inch: NSN 7690-01-082-0291



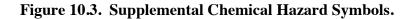
Symbol 3. Apply no water.

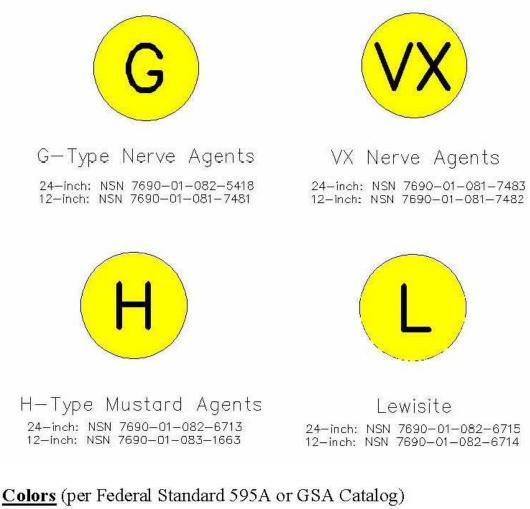
Background is white. Circle and Diagonal are red. Figures are in black. 24—inch: NSN 7690—01—082—2254 12—inch: NSN 7690—01—082—0292

Dimensions	Large Symbol		Small Symbol		
	inches	metric (mm)	inches	metric (mm)	
A	24	610	12	305	
В	.5	13	.25	6	
С	2	51	1	25	

Colors (per Federal Standard 595A or GSA Catalog)

Red #11105 Blue #15102 Yellow #13538 White # 17875 Black #17038





TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Background: Yellow #13538 Letters: Black # 17038, as follows:

(a) 12 inches [305 mm] high and 2 inches [51 mm] thick on a 24-inch [610 mm] diameter circle.

(b) 6 inches [152 mm] high and 1-inch [25 mm] thick on a 12-inch [305 mm] diameter circle.



Chapter 11

LICENSED EXPLOSIVES STORAGE LOCATIONS

Section 11A–Purpose and Limitations for Licensed Explosives Storage Locations

11.1. Purpose of Licensed Explosives Storage Locations. Storage of small amounts of AE is sometimes required in facilities or locations that are not explosives sited in accordance with Chapter 14. Such storage may be permitted in a licensed explosives storage location in accordance with the requirements of this chapter. Operations involving AE stored in explosives licensed locations and storage of AE not requiring licensing or explosives siting are also covered in this chapter.

11.1.1. Licenses do not apply to explosives operations other than those listed in this chapter.

11.1.2. Licenses are not to be used for convenience.

11.1.3. Licenses are issued by the host weapons safety office.

11.1.4. Except as specified in this chapter, QD requirements do not apply to licensed explosives storage locations.

11.1.5. Local written instructions are required for each explosives license.

11.2. General Limitations on AE in Licensed Explosives Storage Locations.

11.2.1. Quantities of AE must be limited to minimum quantities necessary to support specific, mission essential, and explosives operations or missions.

11.2.2. CG A, K, and L will not be licensed.

11.2.3. HD 1.2.1 and HD 1.2.3 will not be stored in a licensed explosives location.

11.2.4. HD 1.1 will not be stored in a licensed explosives location, except as allowed per paragraphs 11.15 and 11.23.

11.3. NEWQD Limitations on AE in Licensed Explosives Storage Locations. The following quantities of AE, expressed as NEWQD, will not be exceeded on any one license.

11.3.1. Mission essential quantities of HD 1.4.

11.3.2. 100 lbs of HD 1.3.

11.3.3. 50 lbs of HD 1.2.2.



11.3.4. Where HD 1.3 and HD 1.2.2 are stored in the same licensed explosives location, the cumulative NEWQD is limited to 100 lbs, not to exceed 50 pounds HD 1.2.2.

11.3.5. Turn in unserviceable explosive components or items to the base munitions storage area as quickly as possible to preclude build-up of unserviceable NEWQD. Unserviceable NEWQD must be counted against the total NEWQD of the licensed facility.

Section 11B–Requirements for Licensed Explosives Storage Locations

11.4. General Requirements for Licensed Explosives Storage Locations.

11.4.1. The structure or room used for storage must be capable of being locked to prevent pilferage and unauthorized handling. Contact Security Forces for resource protection requirements.

11.4.2. Post firefighting symbols in accordance with paragraph 10.7.

11.4.3 Provide dunnage for ventilation when required by civil engineering, logistics or bioenvironmental directives.

11.5. QD Requirements for Licensed Explosives Storage Locations.

11.5.1. No separation requirements apply to HD 1.4 AE stored in licensed explosives storage locations.

11.5.2. A minimum separation of 25 ft is required from licensed explosives storage locations containing HD 1.3 AE to unrelated explosives operations, unrelated personnel, or other licensed explosives storage locations. Where 25 ft cannot be obtained, a 2-hour fire rated wall or 2-hour fire rated cabinet is required.

11.5.3. A minimum separation of 100 ft is required from licensed explosives storage locations containing HD 1.2.2 AE to unrelated explosives operations, unrelated personnel, or other licensed explosives storage locations. Where 100 ft cannot be maintained, a fragment barrier that provides protection equal to ¼-inch mild steel plate or one layer of sand bags is required. A substantial dividing wall (SDW) (see paragraph 6.27) is an acceptable fragment barrier.

11.5.4. A fragment barrier consisting of either a ¹/₄-inch mild steel plate or one layer of sand bags is required when HD 1.2.2 is stored inside or IBD is not provided to other non-related facilities.

11.5.5. In accordance with the general explosives safety requirement to separate explosives storage and operations, the maximum separation possible shall be provided between a licensed explosives storage location and the operation and personnel it supports. The requirements of paragraphs 11.5.2 and 11.5.3 shall be complied with to the maximum extent possible.



11.5.6 POV, GOV and AGE parking areas will be located a minimum of 100 ft from a licensed location. Temporary parking of GOVs or AGE, other than those being loaded or unloaded, will not be closer than 25 ft to any licensed location. Temporary means the length of time for which the presence of the vehicle is essential to completion of a single task (e.g., a single work order number). Local fire and safety officials may reduce these parking requirements for each licensed location.

Section 11C–Documentation for Licensed Explosives Storage Locations

11.6. AF Form 2047. Use AF Form 2047, *Explosive Facility License*, to document approval for licensed explosives storage locations. This form is shown in Figure 11.1. The AF Form 2047 must be displayed at the licensed explosives storage location.

11.7. Instructions for Completing AF Form 2047.

11.7.1. Item 1. Enter name of base.

11.7.2. Item 2. Enter name of requesting organization.

11.7.3. Item 3. Enter license number. The installation weapons safety manager will assign a number that will consist of the last two digits of the calendar year and a serial number, assigned in numerical sequence. (For example, the first license issued in 2003 would be numbered 03-1, the second would be 03-2.)

11.7.4. Section I:

11.7.4.1. Item 4. Enter building number as shown on TAB C-1 of the base comprehensive plan. For an unnumbered facility, insert narrative description such as outdoor storage (in-transit).

11.7.4.2. Item 5. Enter description of the primary use of the facility (e.g., alert hangar, small arms range, egress shop, security and administrative building, rod and gun club, life support shop).

11.7.4.3. Item 6. Enter identifying number of applicable written operating instructions.

11.7.4.4. Item 7. If applicable, enter room number of the facility where explosives will be stored.

11.7.4.5. Item 8. If applicable, describe the room's purpose.

11.7.4.6. Item 9. Enter brief description of facility construction (e.g., concrete-masonry, wood frame).

11.7.5. Section II. Enter the following information for each AE item (Section II is continued on the back side of the form if more room is required):



11.7.5.1. Column A. HD.

11.7.5.2. Column B. CG.

11.7.5.3. Column C. Enter stocklist nomenclature and national stock number (NSN), or federal supply class and Department of Defense Identification Code (DODIC).

11.7.5.4. Column D. Enter number of items authorized (both serviceable and unserviceable).

11.7.5.5. Column E. Enter total NEWQD based on number of items authorized. This column does not apply to HD 1.4 items.

11.7.5.6. Column F. Enter firefighting symbol.

11.7.6. Section III. The commander of organization or the functional manager requesting the license will be the certifying official.

11.7.7. Section IV. The individual who is assigned installation weapons safety responsibilities signs as the responsible official after:

11.7.7.1. Validating the quantity of AE to be kept.

11.7.7.2. Ensuring only the smallest quantity of AE needed to support mission requirements is authorized.

11.7.7.3. Physically inspecting the facility to ensure firefighting symbols are available for posting in accordance with paragraph 10.7.

11.7.7.4. Ensuring copies of applicable T.O. or other procedures are available at the facility.

11.7.7.5. Obtaining the coordination required in Section V.

11.7.7.6. Ensuring the Base Fire Chief has completed the Remarks section per paragraph 11.7.8.1.

11.7.8. Remarks.

11.7.8.1. The Base Fire Chief will enter the specific type, quantity, and physical placement of fire extinguishers for the location, as well as any additional fire prevention practices.

11.7.8.2. If applicable, enter conditions of approval, expiration date (if other than indefinite), reasons pertaining to disapproval, comments of requesting organization, and T.O. or other procedural references.

11.7.9. Section V. Enter office symbols, dates, and names of coordinators.



11.7.9.1. Coordinate through responsible Munitions Accountable System Officer, the local Security Forces Resource Protection office and the Base Fire Protection agency prior to being approved by the installation Weapons Safety Office.

11.7.9.2. Prior to coordination, the Security Forces Resource Protection office must physically inspect the facility to ensure the requirements of paragraph 11.4.1 have been met.

11.7.9.3. For licenses involving privately-owned ammunition outside the United States and Guam, obtain the installation's judge advocate coordination to ensure no host nation laws are being violated.

11.8. Maintaining the AF Form 2047.

11.8.1. Update the AF Form 2047 each time the HD, NEWQD, CG, or quantity of AE items changes.

11.8.2. When Munitions Operations (AFK) issues suitable substitutions for stock listed items, updating the AF Form 2047 is not required as long as the HD, NEWQD, CG, and quantity of AE items does not change. Place an asterisk (*) next to the stock number listed in column "C" of the AF Form 2047 that is posted at the location and enter in the "Remarks" block, "*Suitable substitute issued."

11.8.3. Review the AF Form 2047 annually for continued requirement and applicability.

11.8.4. Cancel the AF Form 2047 when the requirement no longer exists.

Section 11D–Operations Involving AE Stored in Licensed Explosives Storage Locations

11.9. Operations Involving AE Stored Licensed Explosives Storage Locations.

11.9.1. The unit or squadron commander (or equivalent) approves locally-written instructions (see Section 7B) as the authorization for operations involving AE stored in a licensed explosives storage location. These instructions must be available for the operation.

11.9.2. An ESP is not required for these operations as a PES.

11.9.3. These operations must be sited as an ES if located within the IBD of a PES.

11.9.4. Separation distances for these operations must meet the minimum distances specified in paragraph 11.5.

Section 11E–Requirements for Specific Licensed Explosives Storage Locations

11.10. Mobility Storage. AE designated for mobility shall be stored within the base munitions storage area until ready for shipment, unless the deploying unit has an extremely short timeline requirement that makes it impossible to store within the MSA. License the storage of prepositioned mobility AE only if a properly sited area is not available. The license is valid only for



the duration of the mobility tasking. At host units without a designated munitions storage area, explosive items designated for mobility may be stored in a consolidated licensed location providing adherence to all Chapter 11 provisions.

11.11. Training and Exercises. Licensing AE locations used solely for exercises, such as the ground burst simulators, smoke grenade storage, etc., is permitted. This license is valid only for the duration of the exercise.

11.12. Control Tower. If required, license the storage of necessary quantities of HD 1.3 pyrotechnics needed to conduct emergency operations at fixed and mobile control towers. Do not load pyrotechnic projectors and pistols unless the operational situation demands a state of immediate readiness. The same safety and security requirements that apply to firearms apply to projectors and pistols. Place in a proper rack, locker, box or compartment to prevent damage, unauthorized handling, theft or accidental discharge.

11.13. Survival and Rescue Equipment.

11.13.1. A license is not required for assembled parachutes, survival and rescue kits, life rafts and life preservers containing authorized explosives when kept in personnel equipment rooms, life rafts, survival equipment and life support shops.

11.13.2. A license is required for those areas in which survival equipment explosive components are stored.

11.13.3. An operating instruction, approved by the commander (see Section 7B), is required for all survival and rescue shop operations involving explosive components.

11.14. Riot Control Items. If required, store riot control and smoke grenades (except WP grenades) with small arms ammunition in arms rooms and other such locations. However, if the arms room is collocated with a facility where personnel are under physical restraint or confinement, the National Fire Codes, Standard 101, *Life Safety Code*, applies. Don't store 40-millimeter grenades, pyrotechnics, tear gas or chemical irritants in the room regardless of the QD division or compatibility, unless the arms room has protective features which completely protect detainees from the effects of accidental explosives activation. Protective features include fragment barriers, blast doors, and exhaust fans. Qualified engineers must evaluate capabilities of protective features. Limit the quantity to the smallest amount needed to support approved contingency plans.

11.15. Egress Systems Maintenance Shops. When necessary, units may license a limited quantity of in-use egress explosive components of any hazard division (including HD 1.1) in the egress shop after removal from aircraft undergoing maintenance. Don't exceed the total number of complete sets for the number of aircraft in maintenance. The following special provisions apply:

11.15.1. Ejection seats, canopies, and explosives components not undergoing actual maintenance, will be stored in a separate location outside the maintenance area. Ejection seats may only be stored in the maintenance area while maintenance is being conducted on



other seats if all explosive components have been removed from the seats to be stored and placed in a separate storage location.

11.15.2. Within the egress maintenance work area, the NEWQD limitations in paragraph 11.3 apply to the number of seats and spare components undergoing maintenance at any one time.

11.16. Gun Systems and Maintenance Shops. When possible, remove ammunition from guns and gun systems before they are brought into a weapons maintenance facility for repair. Gun systems using drums don't require removal of ammunition if the feed system is mechanically safed to prevent ammunition from feeding into the gun. QD requirements do not apply to gun system maintenance operations when explosives are limited to HD 1.4 and 50 pounds of HD 1.2.2 provided the using organizations ensure:

11.16.1. MAJCOMs will establish procedures for clearing jammed guns. Consider both active and contingency bases.

11.16.2. Guns or gun systems loaded with ammunition will not be brought into the maintenance facility until needed to meet the work schedule and are removed immediately after repair.

11.16.3. Precautions are established to prevent inadvertent firing.

11.16.4. Gun systems with live ammunition are grounded.

11.16.5. Gun system is pointed in the least hazardous direction.

11.16.6. Downloaded ammunition is removed from the building and returned to the base munitions storage area as soon as possible.

11.16.7. Compliance with general explosives safety standards.

11.17. Incendiary Equipment and Document Destroyers. If necessary, store these items near the planned point of use to comply with emergency destruction plans. Establish quantities for each location by coordinating with base explosives safety representatives and your security representatives. The 100-pound HD 1.3 limit does not apply in this case. Limit quantity to the amount needed for emergency destruction plans. Training quantities are not authorized. Construct or protect storage rooms with noncombustible or fire-resistive material. If possible store in nearby small low-cost structures (sheds, conex, etc.). Ensure adequate ventilation is provided. Maintain 50-foot firebreaks or vegetation control zones and locate at least 75 feet from any other building. Store replacement stocks in the base explosives storage area. Only trained personnel are allowed to prepare and activate these devices.

11.18. Rod and Gun Clubs. License the explosives storage locations for clubs that hand-load ammunition on Air Force property. For skeet and trap ranges adhere to criteria established by the National Skeet Shooting Association. See also paragraphs 11.19 and 11.20. Designate a qualified member to identify and enforce criteria.



11.19. Retail Stores. Where only retail sales are made, paragraph 11.25 applies. Don't complete a license unless the store sells primers and smokeless powder. More than 100 lbs of propellant and 25,000 primers, packed in their shipping containers, may be licensed if they are segregated in such a way that the MCE does not exceed 100 lbs of propellant and 25,000 primers, i.e., if IM separation is met. Don't place HD 1.3 propellant in other containers if it would result in extreme confinement in the event of ignition. Use fire symbol 3 to designate the presence of both the propellant and primers. Keep the symbol posted during temporary periods when the propellant has been sold out, but primers are still in stock.

11.20. Hand Loading. Conduct hand-loading operations in a room or building used solely for this purpose. Don't store or reload ammunition in dormitories or bachelor officer quarters. Use retail store safety requirements as well as the following:

11.20.1. Develop and post an approved, locally-written procedure. Refer to AFI 31-101, *The Air Force Installation Security Program*, for security.

11.20.2. Grant loading privileges to only authorized personnel trained in the use of handloading equipment, safety provisions, and hazards involved. Wear safety goggles or face shields during all loading operations.

11.20.3. Strictly supervise members in training. Keep a log showing names of certifying instructors and each person who has satisfactorily completed the training.

11.20.4. Do not permit smoking, matches or flame-producing devices in any loading or storage location.

11.20.5. Place a ground bar with a resistance of 25 Ohms or less at each entrance to the hand-loading room.

11.20.6. Post a sign requiring each person to touch the ground bar before entering the room.

11.20.7. Maintain and inspect the ground bar as outlined in Chapter 5.

11.20.8. Post explosives and personnel limits. Allow no more than 10 lbs of propellants, 10,000 primers, and 5,000 assembled rounds in the hand loading room at one time. These quantities are considered as part of the overall limits for the building.

11.20.9. Provide storage lockers for propellant and transfer to the loading point only quantities required to sustain a continuous operation.

11.20.10. Remove only one packing tray at a time from primer storage.

11.20.11. Repack unused components in their original containers and return them to the storage locker at the end of each loading operation.

11.20.12. Lock unused lockers.



11.20.13. Cover tables used for hand loading with a seamless, nonporous, non-sparking conductive material.

11.20.14. Permanently attach and bond hand-loading equipment to a 25 Ohm or less grounded tabletop.

11.20.15. Test the grounding system twice a year and when broken connectors are repaired.

11.20.16. Document grounding system test results.

11.20.17. Visually inspect ground conductors before each day's operation.

11.20.18. Keep floors and walls free of cracks that could accumulate explosive dust and foreign materials. Observe good housekeeping practices at all times.

11.20.19. In case of a spill, stop all operations until the propellant is cleaned up.

11.20.20. Put all salvaged propellant in a metal container that contains water and is marked "Scrap Explosives."

11.20.21. Put all damaged components or complete rounds in separate, properly-marked containers.

11.20.22. Separate unserviceable items from serviceable stocks.

11.20.23. Qualified personnel must dispose of unserviceable propellants, damaged rounds or components, and empty explosives containers as directed in T.O. 11A-1-42, *General Instructions for Disposal of Conventional Munitions*, and T.O. 11A-1-60, *Inspection of Reusable Munitions Containers and Scrap Material*.

11.20.24. Use only commercial-type loading tools, dies, scales, powder measures, and so forth for hand-loading operations.

11.20.25. Place personnel protection shields between each piece of permanently-attached hand-loading equipment. Shields must be large enough to protect adjacent personnel. Shields can be made of plywood, Plexiglas or similar materials.

11.20.26. Do bullet molding outside the hand-loading room.

11.21. Morale, Welfare, and Recreation Activities. Morale, Welfare, and Recreation (MWR) activities such as aero clubs and boating activities are sometimes required to maintain and store commercial pyrotechnic signals. Control and store these items using the same criteria as the military item which they resemble. Ensure personnel are properly trained. License the storage locations. Technical data or manufacturer's data are sources for locally-written procedures.

11.22. Minuteman Handling Team Facility. The transporter erector (TE) tractor or autocar with missile in tow may require temporary storage in the Minuteman Handling Team (MHT) facility. When using this procedure, comply with the following conditions:



11.22.1. Storage is essential to meet operating requirements.

11.22.2. Vehicle is chocked and grounded.

11.22.3. Vehicle safety inspection is performed and no safety deficiencies exist.

IMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

11.23. Research and Development Laboratories for Specific Experiments. When necessary, units may license a limited quantity, not to exceed 200 grams in each licensed location, of HD 1.1 material for research use in laboratories. Licensing explosives used solely for a research project is allowed only for the length of the project. Commander-approved, locally-written procedures are required for the explosives operation.

11.24. Base Defense Support Munitions for Dispersed Locations. When required for defense against hostile forces, pre-position base defense explosives stocks in licensed temporary magazines. Store and protect licensed facilities and stocks as stated below:

11.24.1. If necessary, omit fire and hazard symbols to avoid attention of hostile forces. Post "No Smoking" signs and keep the fire department informed of each facility's location and type of explosives.

11.24.2. Follow the instructions in paragraphs 11.4 and 11.5 if the facility is stocked with HD 1.2, 1.3, 1.4, and riot control items.

11.24.3. Explosives site plans must be submitted for HD 1.1 items.

Section 11F–Items or Situations not Requiring a License

11.25. Items or Situations not Requiring a License. Licenses are not required for the storage of small arms ammunition (.50 caliber or less), commercial maritime distress signals and like items held by base exchanges and individuals in family housing. However, if the Base Exchange stores primers and smokeless powder, complete a license and apply the limitations of paragraph 11.19. This exception also applies to locations storing less than 1,000 rounds of HD 1.4 small arms ammunition or cartridges for cartridge-actuated tools (up to 5,000 feet of shock tube) and to locations storing thermal batteries. However, this exception for quantities less than 1,000 rounds of HD 1.4 does not apply to the on-base storage of bird scare ammunition, privately-owned ammunition belonging to dormitory and billeting residents, or approved commercial off-the-shelf explosives, except as noted in this manual. This ammunition will always be stored in approved, licensed explosives storage locations, regardless of quantity. Additionally, F/A-22 assembled pylons in storage do not require a license. See also paragraph 11.13.

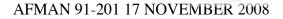


Figure 11.1. AF Form 2047, Explosives Facility License.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

and the start	State States	EXPLOSIVES FA	CILITY LICENSE	Service States Room	
1. BASE		2. ORGANIZATION (Include initials of Parent	Command in parenthesis, if in Te	ənant)	3. LICENSE NO.
		I. FACILI	TY DATA		1999 (A. 1997)
4. FACILITY IDEN	ITIFICATION				de la
5. PRIMARY USE				6. WRIT	EN OI'S APPLICABLE
7. ROOM NO.	8. ROOM USE		9. CONSTRUCTION	• • •	
		II. EXPLOSIVES LIN (If more space is need	MITS REQUESTED ded, use second page)		
CLASS/ DIVISION A	COMPATIBILITY GROUP(S) B	NOMEN	CLATURE	QNTY D	EXPLOSIVE FIRE WEIGHT SYMBOL E F
		III. CERTI	FICATION		
DATE	TYP	ED NAME, GRADE AND TITLE OF CERTIFY	NG OFFICIAL SIGNATURE		
		IV. ACTION OF RESI	PONSIBLE OFFICIAL		
DATE	TYP	ED NAME, GRADE AND TITLE OF APPROVI	NG OFFICIAL SIGNATURE		
REMARKS					
		V. COORI	DINATION		
	1			9	



QUANTITY-DISTANCE CRITERIA

Section 12A–Introduction

12.1. Introduction. The term "Quantity-Distance" (QD) refers to protection requirements from potential explosion sites (PES) to different kinds of exposed sites (ES). The QD standards were developed over many years and are based on explosives mishaps, tests and analyses. QD separations are based on an acceptable level of damage between a PES and an ES.

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

12.1.1. The damage or injury potential of explosions is normally determined by the separation distance between the PES and ES; the ability of the PES to suppress blast overpressure, primary and secondary fragments; and the ability of the ES to resist explosion effects. This chapter:

12.1.1.1. Defines permissible exposures for both accidental and intentional detonations.

12.1.1.2. Sets minimum standards for separation distances between PES and ES by taking into account anticipated explosion effects, suppression, and resistance.

12.1.1.3. Establishes explosives safety siting criteria (QD relationships) for PES and ES, based on blast, fragment, firebrand, thermal, and groundshock effects. QD is determined by the effect requiring the greatest distance.

12.1.2. When an appropriate degree of protection can be provided either by hardening an ES or construction of a PES to suppress explosion effects, these factors may be taken into account and the distance required by the standard QD tables may be reduced. Submit construction designs with rationale or test results with the explosives site plan (ESP). See Chapter 6.

12.1.3. QD separation does not apply to AE in the transportation mode (reference Chapter 8).

Section 12B–Quantity-Distance Principles

12.2. General. The bases for determining required separation distances (QD) are:

12.2.1. The construction and type of PES.

12.2.2. The HD types and NEWQD of AE present in the PES.

- 12.2.3. The construction and type of ES.
- 12.2.4. The distance separating the PES from the ES.
- 12.2.5. In some instances, the orientation of the PES and the ES.

12.3. Types of Separations.

12.3.1. Inhabited Building Distance (IBD). This is the minimum distance required to protect facilities and personnel not directly related to explosives storage and operations. At this distance, some damage and personnel injury may still be expected (see Chapter 2 for reaction effects).

JMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

12.3.2. Public Traffic Route Distance (PTRD). This is the minimum distance required to protect public traffic routes (see paragraph 12.16.3 for on-base roads) and other designated exposures. At this distance, damage and personnel injury is expected (see Chapter 2 for reaction effects). For HD 1.1 and 1.2, PTRD is normally 60% of IBD. For HD 1.3 and 1.4, PTRD is the same as IBD. Public traffic routes are classified as high, medium, and low traffic density. The traffic density will be averaged over a normal (non-holiday) week in terms of number of passengers during a 24-hour period. (Note: In applying criteria other than the default values given below (which are based on car (and rail) speed of 50 mph, and a ship speed of 10 mph), considerations such as the following will be taken into account to establish exposure levels: speed of vehicles, number of passengers per vehicle, protection afforded by the vehicle, variation in daily traffic levels in relation to AE activities, and seasonal traffic trends. The default value of two passengers per car may be used to estimate traffic density.)

12.3.2.1. High Traffic Density. Routes which have 10,000 or more car or rail passengers per day, or 2,000 or more ship passengers per day. IBD separation is required for high traffic density routes per paragraph 12.15.1.19.

12.3.2.2. Medium Traffic Density. Routes which have at least 400 but less than 10,000 car or rail passengers per day, or at least 80 but less than 2,000 ship passengers per day. As a minimum, medium traffic density route criteria apply to any recreational activity that is extensive and occurs on a regular basis. PTRD separation is required for medium traffic density routes per paragraph 12.16.1.

12.3.2.3. Low Traffic Density. Routes which have fewer than 400 car or rail passengers per day, or fewer than 80 ship passengers per day. PTRD separation (based on blast criteria only) is required for low traffic density routes per paragraph 12.16.2.

12.3.3. Intraline Distance (ILD). This is the minimum distance required to protect activities associated with explosives storage and operations. Applying ILD recognizes the operational need for some people to be in the proximity of explosives while at the same time preserving some mission capability in the event of an explosives accident. Unhardened facilities at this distance will be extensively damaged and occupants may be severely injured (see Chapter 2 for reaction effects). In addition to the minimal protection to related activities, ILD should prevent propagation between two explosives locations. At ILD, no propagation from the blast overpressure is expected, and the probability of propagation from low angle, high velocity fragments is significantly reduced. For HD 1.1 and 1.2, ILD is normally 36% of IBD.



12.3.4. Intermagazine Distance (IMD). This is the minimum distance between PESs to prevent one PES from simultaneously detonating an adjacent PES. Maintaining IMD is no guarantee that propagation from one PES to another will not occur, only that they will not simultaneously detonate. At this distance, severe structural damage approaching total destruction is expected for conventional structures, and severe personnel injury or death is expected (see Chapter 2 for reaction effects). Earth Covered Magazines (ECM) provide significant protection at IMD; maintaining IMD between ECMs will provide virtually complete protection of AE against the propagation effects of an explosion. However, AE in adjacent ECMs may be damaged (see paragraph 2.1.5.3). When less than required IMD exists between any two or more PESs, the quantities of explosives in these locations must be added to form a single PES encompassing the area and NEWQDs of the PESs which do not meet IMD. For this reason, any separation between explosives locations less than IMD may not be waived.

Section 12C–Determining Net Explosive Weight for Quantity-Distance

12.4. Determining NEWQD of AE Items. See paragraph 3.6 for guidance on determining the NEWQD of AE items. The explosive weight of Not-Regulated AE and AE assigned to Classes 2 through 9 is not considered for QD purposes (see paragraph 3.5).

12.5. Determining NEWQD of a PES. Generally, the combined NEWQD of all AE in a PES is used as the NEWQD of the PES for explosives siting. Determine NEWQD of a PES as follows:

12.5.1. If only one HD is present, combine the NEWQD of each AE item involved.

12.5.2. If multiple HDs are authorized, but only one HD is present at a time, determine the NEWQD separately for each HD (as described in paragraph 12.5.1).

12.5.3. If more than one HD is present at the same time, determine the NEWQD per paragraph 12.7.

12.5.4. See Section 12N for determining NEWQD for energetic liquids.

12.5.5. Where explosives are located in a common facility or location and are further subdivided into cells or stacks by IMD or equivalent protection (such as for buffered storage or multicubicals), the cell or stack with the greatest NEWQD may be used for explosives siting if specifically allowed by this manual or approved by HQ AFSC/SEW. Where IMD or equivalent protection is not provided, use the total NEWQD of all explosives.

12.5.6. For HD 1.2.1, the MCE as outlined in paragraph 3.16.4. will also be used as the basis for determining applicable QD.

12.5.7. For HD 1.2.3, the LSRN as outlined in paragraph 14.23.6. will also be used as the basis for determining applicable QD.

12.5.8. The NEWQD of a host nation PES that may be hazarding Air Force facilities and personnel will be based on the maximum NEWQD the host nation indicates will ever be



present at that PES location. If the NEWQD cannot be obtained from the host nation, the responsible safety staff must estimate the type and quantity of explosives. Base estimates on knowledge of the host nation's military mission and type of facility involved (such as ECM, aircraft shelter, or maintenance facility). As a general rule, use the maximum NEWQD that would be allowed in a similar Air Force facility per paragraph 12.6.

12.5.9. When an AE conveyance (e.g., railroad car or motor vehicle), containing AE is not separated from a PES in such a manner as to prevent mass detonation, then the conveyance and PES will be considered as a unit and their NEWQD will be summed. This does not apply to temporary staging for the purpose of loading/unloading.

12.5.10. The NEWQD of the HD requiring the greatest separation establishes the QD for the facility when it is used for multiple operations.

12.6. Maximum NEWQD. Regardless of actual separations, maximum NEWQD limitations for HD 1.1 and 1.2 are as follows:

12.6.1. ECMs (except as noted in paragraph 12.6.2) and AGMs: 500,000 lbs.

12.6.2. 7-Bar Navy Box Type: 350,000 lbs except as noted in DDESB TP 15.

12.6.3. Non-standard ECMs: 250,000 lbs. Note: Sitings of non-standard ECMs sited prior to February 1999 for explosives weights not exceeding 250,000 lbs remain valid. Future sitings, including those where these ECMs are exposed sites, must comply with this manual.

12.6.4. Barricaded modules at K1.1: 250,000 lbs.

12.6.5. Hardened Aircraft Shelters (HASs): See para 12.51.5.

12.6.6. Some facilities may have additional limits in order to use reduced QD criteria.

12.7. Determining NEWQD for Mixed HD.

12.7.1. General.

12.7.1.1. The presence of HD 1.4 does not affect the NEWQD of mixed HD. However, for QD determinations, HD 1.4 criteria will be considered.

12.7.1.2. When HD 1.1 is mixed with any other HD, treat the mixture as HD 1.1 except as noted in paragraph 12.7.2.

12.7.1.3. HD 1.5 is always treated as HD 1.1.

12.7.1.4. When dissimilar HD 1.6 are mixed and have not been tested to ensure non-propagation, the mixed HD 1.6 AE will be individually considered to be HD 1.2.1 or HD 1.2.2, based on their individual NEWQD or over-riding fragmentation characteristics.

12.7.2. HD 1.1 with HD 1.2. Use whichever of the following generates the largest QD:



12.7.2.1. Sum the NEWQD for HD 1.1 and NEWQD for HD 1.2 and treat the mixture as HD 1.1.

12.7.2.2. The NEWQD of the mixture is the NEWQD of the HD 1.2 sub-division requiring the largest QD.

12.7.3. HD 1.1 with HD 1.3. Sum the NEWQD for HD 1.1 and the NEWQD for HD 1.3 and treat the mixture as HD 1.1. HQ AFSC/SEW may grant exceptions to this policy when analyses or test results demonstrate that the HD 1.1 (for liquid propellants) will not cause detonation of the HD 1.3.

12.7.4. HD 1.1 with HD 1.6. Sum the NEWQD for HD 1.1 and the NEWQD for HD 1.6 and treat the mixture as HD 1.1.

12.7.5. HD 1.2.1 with HD 1.2.2. The NEWQD for the mixture is the NEWQD of the subdivision requiring the largest QD.

12.7.6. HD 1.2.1 with HD 1.2.3. The NEWQD for the mixture is the NEWQD of the subdivision requiring the largest QD.

12.7.7. HD 1.2.2 with HD 1.2.3. The NEWQD for the mixture is the NEWQD of the subdivision requiring the largest QD.

12.7.8. HD 1.2.1 with HD 1.2.2 with HD 1.2.3. The NEWQD for the mixture is the NEWQD of the sub-division requiring the largest QD.

12.7.9. HD 1.2 with HD 1.3. The NEWQD for the mixture is the NEWQD of the HD requiring the largest QD.

12.7.10. HD 1.2 with HD 1.6. Treat the HD 1.6 as HD 1.2.3 and determine NEWQD in accordance with paragraphs 12.7.6 to 12.7.8, mixing rules for 1.2.3, as applicable.

12.7.11. HD 1.3 with HD 1.6. Sum the NEWQD for the HD 1.6 and the NEWQD for the HD 1.3 and treat the mixture as HD 1.3.

Section 12D–Determining Distances Between PESs and ESs

12.8. General. Separation distances are measured along straight lines. For large intervening topographical features such as hills, measure over or around the feature, whichever is the shorter.

12.9. Measuring from a PES. Measure *from* a PES, to an ES, as follows:

12.9.1. The outside of the nearest exterior wall of the PES.

12.9.2. The outside of the nearest wall of the structure or room, within the PES, containing explosives.



12.9.3. The outside of the nearest wall of the compartment containing the greatest quantity distance hazard, when the PES is subdivided so that mass detonation between compartments will not occur.

12.9.4. The stack face of an open storage PES, such as modules and revetments.

12.9.5. The explosives carried externally on an aircraft which is parked either in the open or inside an approved lightweight shelter.

12.9.6. The explosives on an AE conveyance (e.g. railroad car or motor vehicle) located in the open, and separated from other PESs in such a manner as to prevent mass detonation.

12.9.7. The nearest edge of an AE conveyance (e.g. railroad car or motor vehicle) located in the open, and not separated from other PESs in such a manner as to prevent mass detonation.

12.9.8. The nearest external wall of the shelter or stall containing explosives or explosives-loaded aircraft, in a hardened aircraft shelters (HAS).

12.9.9. The center of large missile silos, launchers or launch pads.

12.9.10. The edge of a facility pad if it will be used to hold munitions.

12.9.11. The nearest edge of the aircraft cargo hold for internally-loaded explosives.

12.10. Measuring to an ES. Measure *to* an ES, from a PES, as follows:

12.10.1. The nearest edge of a non-explosives location, building, or taxiway.

12.10.2. The outside of the nearest wall of the structure or room containing people, for an occupied ES.

12.10.3. The stack face of an open storage PES, acting as an ES.

12.10.4. The outside of the nearest wall of the structure or room containing explosives, for an ES requiring IMD.

12.10.5. The nearest edge of the tee or green or the centerline of the fairway, for a golf course.

12.10.6. The centerline of a runway.

12.10.7. The nearest edge of an open recreational area.

12.10.8. The nearest edge of the aircraft cargo hold for internally-loaded explosives.

12.10.9. The edge of the roadway or pavement, for an ES requiring PTRD.

12.10.10. The nearest point of an aircraft, if aircraft survivability is required.



12.10.11. The nearest AE (internal or external) on an aircraft, if only IMD or ILD protection is required.

Section 12E–Quantity-Distance Application

12.11. Quantity-Distance K-Factors. NEWQD is used to calculate QD separations for blast protection by means of the formula:

 $D = K \times NEWQD^{1/3}$

Where: D = required distance (in feet) K = protection factor depending on the degree of risk assumed or permitted NEWQD^{1/3} = cube root of the NEWQD (in pounds)

Distance requirements are sometimes expressed by the value of K, using the terminology K9, K11, K18, to mean K equals 9, K equals 11, K equals 18, etc. Tables 12.31 and 12.32 provide a listing of distances for various K-factors at various NEWQDs.

12.12. Paired Relationships.

12.12.1. The quantity of explosives allowed in a PES is the most restrictive amount based on analyzing the nearest IM, IL, PTR, IB or other exposed site, subject to the NEWQD limitations in paragraph 12.6. Where there are two or more adjacent ESs, the quantity allowed at the PES is the smallest of the amounts permitted by considering each ES in turn.

12.12.2. The QD criteria for a PES-ES pair when both contain AE, are determined by considering each location, in turn, as a PES and an ES. The separation distance required for the pair is the greater of the two separation distances. An exception is permitted for service magazines supporting an AE operation; barricaded or unbarricaded (as appropriate) service magazine separation distances will be based on the NEWQD and the HD of the AE in the magazine and not that in the explosives operating location it supports.

12.13. QD Determination.

12.13.1. When all AE in the PES is HD 1.1, determine the QD using Table 12.1 and Section 12H.

12.13.2. When all AE in the PES is HD 1.2, determine the QD using Table 12.2 and Section 12I.

12.13.3. When all AE in the PES is HD 1.3, determine the QD using Table 12.3 and Section 12J.

12.13.4. When all AE in the PES is HD 1.4, determine the QD using Table 12.3 and Section 12K.



12.13.5. When all AE in the PES is HD 1.5, treat as HD 1.1 for siting purposes and comply with paragraph 12.13.1.

12.13.6. When all AE in the PES is HD 1.6, determine the QD using Table 12.3 and Section 12L.

12.13.7. When all AE in the PES is HD 6.1, determine the QD using Section 12M.

12.13.8. When all AE in the PES energetic liquids, determine the QD using Section 12N.

12.13.9. When siting more than one type of AE, determine separately the QD criteria as required for each type of AE per paragraphs 12.13.1 through 12.13.9. Required QD separations will be based on the most restrictive QD determined.

12.13.10. TO 11N-20-7, *Nuclear Safety Criteria*, provides active materials storage standards for nuclear weapons and when more restrictive, those requirements override QD criteria in this manual.

12.13.11. If unable to verify QD criteria for a specific weapon system or a given situation, contact the appropriate MAJCOM for instructions. Such cases may include unusual circumstances, configurations, protection or hazards. Storage and handling of some ammunition items are MAJCOM unique and do not fit into any criteria contained in this manual. In such cases, request guidance in writing through command channels to HQ AFSC/SEW, describing the specific situation, explaining the ammunition item and how it will be stored and handled. The HQ AFSC/SEW letter of approval may be incorporated into the MAJCOM supplement to this manual.

Section 12F–Allowable Exposures

12.14. General. This section identifies allowable exposures to explosives. Further specific guidance may be found in the appropriate sections of this manual. Contact your MAJCOM/SEW for assistance in determining required separation if guidance is not provided in this manual.

12.15. Allowable IBD Exposures.

12.15.1. Buildings inhabited by people not related to munitions or explosives work. The following facilities are not considered "related" to any PES:

12.15.1.1. Morale, welfare, and recreation (MWR) facilities that contain structures.

12.15.1.2. Base civil engineering headquarters.

12.15.1.3. Industrial facilities, including central base supply.

12.15.1.4. Family housing, passenger terminals, and chapels.



12.15.1.5. Military billets, including permanent party dormitories, transient quarters, and other temporary billeting facilities, such as tent cities.

12.15.1.6. Commissaries, schools, and nurseries.

12.15.1.7. Wing and base headquarters, staff agencies (i.e., plans, manpower, safety, comptroller functions, etc).

12.15.1.8. Hospitals and dispensaries.

12.15.1.9. Theaters.

12.15.1.10. Main exchanges, except for flight line annexes.

12.15.1.11. Base fire departments, except for flight line fire stations.

12.15.1.12. Law enforcement and Base Defense Operations Center.

12.15.1.13. Hydrazine servicing facilities which support multiple bases.

12.15.1.14. Recreation facilities (e.g., ball diamonds, golf courses and volleyball courts) that contain structures, such as concession stands or bleachers. Note: PTR may be applied to the field, course or court but IBD is required to the subject structures.

12.15.1.15. Flightline passenger service functions (e.g., terminal buildings).

12.15.1.16. Main powerhouses that provide vital utilities to a major portion of an installation.

12.15.1.17. Essential warehouses, shops and other facilities that by reason of their vital strategic nature, or high intrinsic value of their contents, should not be placed at risk.

12.15.1.18. Functions that, if momentarily put out of action, would cause an immediate secondary hazard by reason of their failure to function.

12.15.1.19. Public traffic routes with high traffic density as described in paragraph 12.3.2.1.

12.15.1.20. Auxiliary building when not directly related to the explosives mission and when accessed by personnel not directly related to the explosives mission. (See paragraph 12.16.9 if no structure is involved.) See paragraph 12.68.3.

12.15.1.21. Joint DoD or non-DoD use runway.

12.15.1.22. EOD facilities (offices, classrooms, shops) if they support multiple locations or organizations.

12.15.1.23. Main base support fire stations.



12.15.1.24. Ground control approach (GCA), radar approach control (RAPCON), and air traffic control towers that support a joint use airfield, from all PESs.

12.15.1.25. GCA, RAPCON, and air traffic control towers that support a military use only airfield, from non-flight line PESs. The IBD will be based on blast overpressure only; fragment distances will not be used.

12.15.1.26. Hazardous waste collection points which do not exclusively support an explosives area.

12.15.1.27. Unoccupied weather equipment facilities/antennas. The IBD will be based on overpressure only; fragment distances will not be used.

12.15.2. Installation boundary. If a proposed PES would create an IBD clear zone extending beyond the base boundary, the hazard becomes a legal issue and MAJCOM/JA coordination will be required prior to establishing or constructing the PES. **Note:** Restrictive easements, Memorandums of Agreement (MOAs), and Memorandums of Understanding (MOUs) do not address existing exposures encumbered by the explosives clear zone of the PES. Existing exposures must be identified in the site plan request package and approved by the DDESB or HQ AFSC for the QD exception. An IBD arc may fall outside of the installation boundary, without causing an exception to QD requirements, provided one of the following methods of protecting the public and public property is complied with:

12.15.2.1. Off-base land owned by a Federal, State, or Municipal agency in the continental United States or its possessions or territories.

12.15.2.1.1. An existing restrictive easement, MOA, or MOU encompasses the offbase land encumbered by the explosives clear zone of the PES. Prior to establishing the PES, SE, CE, and JA representatives must review and ensure compliance with applicable in-place restrictive easement, MOA, or MOU rights. The commander will designate personnel to perform a quarterly review of the area to ensure compliance with the restrictive easement, MOA, or MOU.

12.15.2.1.2. A new restrictive easement, MOA, or MOU is obtained from the land owner for the off-base land encumbered by the explosives clear zone prior to establishing or constructing the PES. Before funding construction, the installation commander, Facility Board, and facility user must be briefed and accept the need to reduce or eliminate NEWQD in the user's facility to prevent an exception should the desired restrictive easement not be obtained. Request for preliminary explosives site plan approval may be sought prior to obtaining the restrictive easement. Documentation substantiating that the restrictive easement has been coordinated with the Air Force Real Property Agency (AFRPA) and recorded with the Army Corps of Engineers (ACOE) will be submitted with the request for final explosives site plan approval. The commander will designate personnel to perform a quarterly review of the area to ensure compliance with the restrictive easement.



12.15.2.1.3. Off-base land owned by another DoD agency. In cases where an Air Force PES generates an explosives IBD clear zone encroaching onto property owned by another DoD service, the local Air Force organization responsible for submitting the site plan will obtain written acknowledgement from the exposed service component SE and CE equivalent offices for inclusion with the site plan submission package. It will be up to the acknowledging agency to update their maps to reflect the Air Force explosives clear zone for their future planning purposes and to notify the Air Force unit of any planned exposures. The MAJCOM and HQ AFSC will coordinate with the applicable service component equivalent prior to requesting DDESB site plan approval. Recommend establishing a Memorandum of Understanding or Agreement with the other DoD agency.

12.15.2.1.4. Off-base land owned by other Federal Agencies. In cases where an Air Force PES generates an explosives IBD clear zone encroaching onto property owned by another federal agency, the local Air Force organization responsible for submitting the site plan will obtain written acknowledgement from the exposed agency SE and CE equivalent offices for inclusion with the site plan submission package. It will be up to the acknowledging agency to update their maps to reflect the Air Force explosives clear zone for their future planning purposes and to notify the Air Force unit of any planned exposures. HQ AFSC will coordinate with the applicable agency equivalent prior to requesting DDESB site plan approval. Recommend establishing a Memorandum of Understanding or Agreement with the other Federal agency.

12.15.2.2. Off-base land owned by a private land owner requires a restrictive easement. All other requirements stated above in paragraphs 12.15.2.1.1 and 12.15.2.1.2 apply.

12.15.2.3. The off-base land encumbered by the explosives clear zone is open and manifestly unsuitable for habitation or public gatherings, is government land that is not open to the public, or access is restricted and controlled by other means. Only appropriate local government agencies for public safety, environment and health can declare land outside the base boundary unsuitable for habitation or public gatherings. Documentation determining this land unsuitable for habitation or public gatherings must be maintained with real property records. The commander, Facility Board, and facility user must be briefed and accept the need to reduce or eliminate NEWQD in the PES creating the clear zone to prevent an exception should a new encumbrance occur. The commander will designate personnel to perform a quarterly review of the area to ensure it remains open, uninhabited and unused and he or she should periodically reconsider obtaining a restrictive easement, MOA, MOU or purchasing the land.

12.15.2.4. Establishing a clear zone beyond the installation boundary that does not involve a private land owner and where no new construction is involved: If the IBD clear zone extends past the installation boundary, an exception must accompany the explosive site plan unless the following compensatory measures can be accomplished:

12.15.2.4.1. A signed letter of agreement between the installation commander and airport manager stating that non-related personnel and activities will not be exposed when the mission generating the clear zone is implemented.



12.15.2.4.2. Letter of Agreement must address termination terms of the LOA in writing with the appropriate parties. The LOA must be coordinated with CE and JA to validate all the terms of the agreement.

12.15.2.5. Letters of Agreement are not intended to insinuate the land owner accepts the risk, but rather to confirm exposures will be eliminated when mission accomplishment dictates need.

12.16. Allowable PTRD Exposures.

12.16.1. Public traffic routes with medium traffic density as described in paragraph 12.3.2. Medium traffic density criteria apply, as a minimum, to recreational activity that is extensive and occurs on a regular basis.

12.16.2. Public traffic routes with low traffic density as described in paragraph 12.3.2. The PTRD will be based on blast overpressure only; fragment distances will not be used. Normal PTRD required for HD 1.2.X.

12.16.3. On-Base Roads. On-base roads traveled by personnel not involved in munitionsrelated operations are now considered public traffic routes. QD criteria is based on the traffic density (see paragraphs 12.3.2., 12.16.1 and 12.16.2.). In order to prevent the generation of a significant number of QD exemptions for existing roads, the procedures below have been established for assessing, documenting, and accepting the risks associated with application of QD criteria to on-base roads for PES/on-base road relationships which existed prior to 1 Oct 00. After 1 Oct 00, any changes to a PES which increase its QD arc, construction of a new PES, construction of a new on-base road, or change in traffic density, will require application of QD criteria to on-base roads which are traveled by personnel not involved in PES-related operations (see also A5.3.) If QD criteria cannot be met, obtain an exemption per Section 1B.

12.16.3.1. For those sited (DDESB- or HQ AFSC-approved or MAJCOM baselineapproved) PES/on-base road relationships which existed prior to 1 Oct 00, the following risk assessment and documentation must be accomplished:

12.16.3.1.1. On a copy of the installation map, identify the following:

12.16.3.1.1.1. All PESs having QD arcs (PTRD or IBD based on traffic density) encompassing on-base roads traveled by personnel not involved in munitions-related operations.

12.16.3.1.1.2. The NEWQD of the above PESs.

12.16.3.1.1.3. The applicable QD arcs (PTR or IBD) of the above PESs based on the traffic density.

12.16.3.1.1.4. The segments of the applicable on-base roads which pass through the above arcs.



12.16.3.1.2. Perform a risk assessment of the relationships shown above in accordance with Chapter 4. Some factors that might be considered include:

12.16.3.1.2.1. Operational necessity.

12.16.3.1.2.2. The operation being performed (e.g., static storage, maintenance, and production).

12.16.3.1.2.3. Operational activity cycles.

12.16.3.1.2.4. Alternate routes.

12.16.3.1.2.5. Traffic density.

12.16.3.1.2.6. Accident records.

12.16.3.1.2.7. Time interval of exposure.

12.16.3.1.2.8. Type and quantity of munitions in proximity to the area transited.

12.16.3.1.2.9. The closest distance from the area transited to the PES.

12.16.3.1.2.10. The need for installation-related personnel to transit the QD arc.

12.16.3.1.2.11. Consideration of methods to inform transients of potential risks (e.g., written acknowledgement of the risk by vendors or others with a recurring need to transit the QD arc, warning signs, flashing lights, physical barriers, etc.).

12.16.3.1.3. Document the commander's risk acceptance through a formal memorandum. This memorandum must include the map showing the relationships for which he or she is accepting risk, a summary of the risk assessment, and a statement that the subject relationships existed as of 1 Oct 00. Upon change of approving authority, ensure the new commander is informed of the previous risk acceptance.

12.16.3.2. The commander's risk acceptance and attached map must be included in amendments to site plans (for PESs which existed prior to 1 Oct 00) or referenced if previously submitted with another site plan amendment.

12.16.4. Open-air recreation facilities (e.g., ball diamonds, golf courses and volleyball courts), which do not contain structures, used for MWR and community relations' purposes at military installations and activities. As an exception, neither blast nor fragment criteria apply, when such facilities are located near AE support operations and are used only by off-duty military or on-duty military or DoD civilians or contractors (e.g., munitions workers, security guards, firefighters) who directly support these AE operations. This total relaxation of QD requirements applies only when the PES and the ES are related closely as with a



security alert force and explosives facilities for which they are responsible; it does not authorize the building of elaborate structures that substitute for properly sited recreational facilities or the collocation of unrelated military functions. Separate at ILD from other related PESs.

12.16.5 Open, military only or other combatant-type training areas. Examples include areas used for Rapid Runway Repair, Security Force exercises, and areas used by CE Red Horse personnel. Areas may include fixed facilities including small classrooms designed for occasional use coincident with the use of the training area. As an exception, to allow for realism in training, this separation does not apply to AE needed for any particular exercise or on-the-job training. However, this separation or equivalent protection is required from permanent PESs.

12.16.6. Aircraft battle damage repair training areas from CAPAs.

12.16.7. Open-air aircraft passenger loading and unloading areas.

12.16.8. Parking lots for administrative areas. See paragraph 12.67.2.

12.16.9. Auxiliary storage located in the open (no structures involved) when not directly related to the explosives mission and when accessed by personnel not directly related to the explosives mission. (See paragraph 12.15.1.20. if located within a structure.) See paragraph 12.68.2.

12.16.10. Unmanned antenna/antenna farms when not directly related to the explosives mission. These are facilities that generate electromagnetic radiation which may or may not pose a threat to EEDs. A greater distance may be required to protect EEDs at the PES. See Chapter 9 to determine safe separation distances. PTRD will be based on blast overpressure only; fragment distances will not be used.

12.16.11. Joint DoD-non-DoD use taxiway. A taxiway serving both DoD and commercial aircraft. A taxiway serving solely DoD, DoD chartered, or non-DoD aircraft on DoD authorized business is not joint use.

12.16.12. Operating personnel exposed to explosives research, development and test operations that are conducted by remote control procedures will be provided protection as outlined in paragraph 4.17., 4.18.1. and 4.18.2. Non-operating personnel will be provided IBD protection.

12.16.13. Land used for agricultural purposes.

12.16.13.1. Apply PTRD without a minimum fragment distance for new PES locations or when a new site plan is required for an existing PES when the following conditions exist:

12.16.13.1.1. When the exposure is frequent or higher (as described in Table 1.2 Exposure). For example when manual methods and numerous laborers are needed for certain types of crops or locations.



12.16.13.1.2. QD is not required when the exposure is determined to be occasional or lower. See Table 1.2.

12.16.13.2. PES-ES relationships existing <u>prior</u> to the publication date of this AFMAN revision is not required to meet the above criteria.

12.17. Allowable Unbarricaded ILD Exposures. For the following situations, the use of unbarricaded ILD may be used:

12.17.1. Explosives operating locations (e.g., surveillance, maintenance, inspection) directly related to the PES; the PES may be an explosives storage or operating location. When necessary to conduct concurrent operations, the operations must be arranged to provide a minimum of ILD protection either by distance or equivalent protection, or must be operations which do not require QD separation. MAJCOM supplements to this manual will provide guidance on determining whether operations within a single facility require QD separation; factors to consider are:

12.17.1.1. Whether the same personnel are involved in both operations (e.g., AE workers are assigned to the same flight and will move between operations as required).

12.17.1.2. Whether the same AE are involved in both operations (e.g., air-to-air missiles, chaff or flare).

12.17.1.3. Whether the operations are the same type (e.g., inspection, buildup).

12.17.1.4. Whether the AE involved in both operations presents similar hazards (e.g., same HD or CG).

12.17.2. Parallel operating lines, provided the AE involved in each operating line present similar hazards. (Note: The criticality or survivability of one or more of the operating lines may require that each line be given IBD-level protection.) Successive steps within a single explosives process or operation will be provided as much protection as practical, but do not require QD separation. If the successive steps are housed in separate facilities provide ILD separation between facilities.

12.17.3. Non-explosives facilities, excluding magazine-area loading docks, that are used exclusively in support of a PES or explosives area. Such facilities include:

12.17.3.1. Gatehouses.

12.17.3.2. Field offices for branch or flight level supervision, Munitions Operations (AFK), munitions control, training, mobility, etc. (See paragraph 12.20.3.5 for offices of personnel who perform hands-on work and their first level supervisors.)

12.17.3.3. Dunnage preparation.

12.17.3.4. Small packing and shipping buildings.



12.17.3.5. Dog kennels.

12.17.3.6. Area security control (apply IBD to Base Defense Operations Center per paragraph 12.15.1.12).

12.17.3.7. Motor pool dispatch points (for vehicles supporting storage area only).

12.17.3.8. Staffed power plants and staffed non-explosive hazardous material collection points.

12.17.3.9. Response force tactical facilities (RFTF).

12.17.3.10. Lunch rooms.

12.17.3.11. Break rooms and change houses supporting multiple PESs.

12.17.3.12. Inert operations involving components of an explosive weapon system; the operation must involve support of an explosive operation such as repairing bomb fins, or the operation simulates an explosive operation.

12.17.3.13. Auxiliary fire stations (apply IBD to main base support fire stations per paragraph 12.15.1.11.).

12.17.3.14. Training facilities.

12.17.3.15. Manned facilities of a defensive or tactical missile battery.

12.17.3.16. GCA, RAPCON, and air traffic control towers that support a military use only airfield from flight line PESs.

12.17.3.17. Unmanned antenna/antenna farms. These are facilities that generate electromagnetic radiation which may or may not pose a threat to EEDs. A greater distance may be required to protect EEDs at the PES. See Chapter 9 to determine safe separation distances.

12.17.3.18. Maintenance of military vehicles or equipment that are located outside the U.S., when the PES is a basic load or a ready storage area (see paragraph 13.11.). In such cases:

12.17.3.18.1. The NEWQD at each PES is limited to 8,818 lbs or less.

12.17.3.18.2. The maintenance work must be performed exclusively for the unit for which the AE is stored.

12.17.4. Auxiliary power and utilities functions including auxiliary power plants; compressor stations; electric power transformers; tool and consumable supplies storage and issue; and handling equipment service, battery charging, and minor repair. When such



facilities serve an entire base complex, or when loss of the facility will cause an immediate loss of vital function, the minimum exposure level will be IBD.

12.17.5. Minimum distance between separate groups of AE-loaded, combat-configured aircraft. For QD purposes, all combat forces at a single location are considered related. This may include Air Force, Army, Navy, Marines, and host nation aircraft. One set of QD criteria applies to all combat forces at a single location (e.g., facilities or functions related to Air Force fighter aircraft are also related to Navy fighter aircraft). When the services disagree on the required QD, forward the problem through MAJCOM channels to HQ AFSC/SEW for action. The use of intervening barricades is required to eliminate propagation by primary fragment impact; thereby eliminating the need to total NEWQD. (Note: Loading AE aboard aircraft can be accomplished with each group of aircraft without additional protection.)

12.17.6. Combat Aircraft Related Activities. See paragraph 12.40.

12.17.7. Cargo Aircraft Related Activities. See paragraph 12.41.

12.17.8. Munitions or Weapons Storage Area Related Activities. See paragraph 12.42.

12.17.9. Parking areas for privately owned vehicles (POVs) supporting multiple PESs. See paragraph 12.67.3.

12.17.10. Exposures that are provided blast suppression and structure hardening so that equivalent ILD protection for personnel and equipment is provided. Separate the following hardened facilities at reduced intraline (related facility) distance based upon their degree of hardening. Minimum separation distances for occupied facilities from HASs (see paragraph 12.51.13.) still apply. Note: Provide definitive designs which justify reduced K-factor.

12.17.10.1. Hardened Liquid Oxygen (LOX) Generation or Bulk Storage Facilities.

12.17.10.2. Hardened POL Truck Shelters. (Use IBD for parking areas for fuel service trucks unrelated to the PES.)

12.17.10.3. Hardened Chemical Biological Radiological (CBR) Collective Protection Facility - K7.

12.17.10.4. Hardened Squadron Operations Facility - K7.

12.17.10.5. Hardened Response Force Tactical Facility (RFTF) - K9.

12.17.10.6. Survivable Collective Protection System (SCPS) with a minimum of 5 feet earth cover - K3; with a minimum of 3 ft but less than 5 feet of earth cover - K5. Note: SCPS built before 1 September 1988 at less than minimum separation distances for occupied facilities from HASs (see paragraph 12.51.13.) do not require a waiver or exemption.



12.17.11. Construction activities exposed by explosives facilities or operations. This separation requirement applies to all construction activities whether being accomplished by civilian, military, or host nation personnel. Document a risk assessment (see Chapter 4), including the control measures taken. Locally maintain the risk assessment documentation until operations have been completed and personnel have permanently vacated the work site. If this separation cannot be maintained, obtain a waiver per Section 1B.

12.18. Allowable Barricaded ILD Exposures.

12.18.1. Continue to use K9 to properly barricade facilities sited at K9 before 1 June 1980 until a revised siting of that facility is necessary, except as noted in paragraph 12.18.2. Comply with this manual when resiting of such facilities is required.

12.18.2. Use Barricaded ILD for the following facilities with barricades meeting the construction and location criteria of Section 6E, or from the side or rear of ECMs per paragraph 12.23.1:

12.18.2.1. Occupied facilities of a defensive or tactical missile battery where greater distances from the PES cannot be provided for technical or tactical reasons.

12.18.2.2. Field operations in magazine areas when performing minor maintenance, packaging or surveillance inspections (from adjacent magazines).

12.18.2.3. Successive steps of a single production, renovation, or maintenance operation housed in separate facilities.

12.18.2.4. A security alert force (apply IBD to central security control per paragraph 12.15.1.12).

12.18.2.5. Break rooms and change houses that are part of an operating line, used exclusively by personnel operating the line, and are not integral to the PES.

12.18.2.6. Dunnage preparation or similar non-AE operations, if used only by personnel employed at the PES.

12.18.2.7. Temporary holding areas for AE conveyances servicing production or maintenance facilities.

12.18.2.8. Service magazines supporting an explosives operating location.

12.18.3. Unoccupied auxiliary utility functions (e.g., transformer stations, water treatment and pollution abatement facilities) that serve an explosives area, but are not an integral function in the explosives area, and that would not create an immediate secondary hazard if lost. Such unmanned facilities need not be barricaded.

12.19. Allowable IMD Exposures.



12.19.1. Container stuffing and unstuffing operations in magazine areas that provide routine support to multiple PESs.

12.20. Other Allowable Exposures.

12.20.1. Facilities that exclusively support an explosives area may be separated from the PESs in the explosives area as follows:

12.20.1.1. Unmanned hazardous material collection points may be located at fire protection distance (50 ft for non-combustible structures, 100 ft for combustible structures).

12.20.1.2. When essential for security purposes, site one-person guard towers at a distance equal to the height of the tower plus 50 feet (fire break distance) from explosives locations.

12.20.1.3. Unmanned auxiliary power generation or conversion facilities (e.g., power plants, transformers, etc.) that exclusively supply power to an explosives area or security fence lighting may be located at fire protection distance (50 ft for non-combustible structures, 100 ft for combustible structures.

12.20.1.4. Small latrines may be located at fire protection distance (50 ft for noncombustible structures, 100 ft for combustible structures). This facility type is limited to toilets and sinks and do not contain showers, clothing lockers, or other conveniences.

12.20.2. The following facilities that exclusively support a single PES may be located at fire protection distance (50 ft for non-combustible structures, 100 ft for combustible structures) from the PES they support; provide separation to all other PESs:

12.20.2.1. Transformers.

12.20.2.2. Low pressure boilers. Some specially designed operating buildings have attached rooms for low-pressure boilers and other facilities. These buildings have safety features such as protective concrete separating walls (without openings) between boiler and working areas, light roof and frangible exterior walls for boiler enclosures. Such buildings, built according to Air Force definitive drawings, require no separation. This exception applies only where equipment installed or contained in attached rooms meets or exceeds original specifications and does not create additional hazards.

12.20.2.3. Paint storage buildings.

12.20.2.4. Auxiliary facilities such as heating plants, line offices, break areas, briefing rooms for daily work schedules or site safety matters, joiner shops, security posts, and similar functions.

12.20.3. The following facilities require no QD or fire protection distance separation:



12.20.3.1. One-person security structures for weapons-loaded aircraft; provide fire protection distance separation when possible.

12.20.3.2. Guard (sentry) shelters.

12.20.3.3. Defensive fighting positions.

12.20.3.4. Break rooms, supply rooms, and change houses integral to a PES.

12.20.3.5. Offices, integral to a PES, of personnel who perform hands-on work in the PES (e.g., assemble, maintain, inspect, and test), and the NCOIC and first level supervisors (crew chiefs) of those who do hands-on work.

12.20.4. The following facilities require no QD but fire protection distance separation applies:

12.20.4.1. Abandoned facilities. These facilities may or may not be scheduled for demolition and whose loss has been deemed acceptable by competent authority.

Section 12G-Hazard Zones for ECMs and HASs

12.21. Hazard Zones for ECMs and HASs. QD criteria for ECMs and HASs are dependent upon the orientation of these PESs. The QD criteria in this manual refer to "front," "side," and "rear" relationships for ECMs and HASs.

12.21.1. Use Figure 12.1 to determine whether an ES is exposed to the front, side or rear of an ECM.

12.21.1.1. The forward sector, or "front," for an ECM is that area 60 degrees either side of the ECM's centerline (120 degrees combined angle), with the vertex of the angle placed so that the sides of the angle pass through the intersection of the headwall and sidewalls.

12.21.1.2. The rear sector, or "rear," of an ECM is that area 45 degrees either side of the magazine centerline (90 degrees combined angle) with the vertex of the angle placed so that the sides of the angle pass through the intersection of the rear and side walls

12.21.1.3. All other orientations are considered "side" sectors.

12.21.2. Use Figure 12.2 to determine ECM to ECM orientation effects on IMD.

12.21.3. Use Figure 12.3 to determine whether an ES is exposed to the front, side or rear of a HAS.

Section 12H–HD 1.1 QD Criteria

12.22. HD 1.1 Hazardous Fragment Distances. The minimum distance for protection from hazardous fragments will be based on primary and secondary fragments from the PES and the



population or traffic density of the ES. The hazardous fragment distance (HFD) is defined as the distance at which the density of hazardous fragments becomes 1 per 600 ft². (Note: This distance is not the maximum fragment range.)

12.22.1. The HFD may be determined by:

12.22.1.1. Default values, such as those shown in Table 12.4 for primary fragments or Tables 12.4 and 12.10 secondary fragments.

12.22.1.2. Some items have been evaluated for minimum HFD with results shown in Table 12.5.

12.22.1.3. Some items, through testing, have been hazard classified with a specific HFD presented in the format HD (xx)1.1. The HFD for these items is specified in hundreds of feet (in parenthesis). These items may or may not be listed in Table 12.5.

12.22.1.4. DDESB-approved analyses and approved tests may be used to determine minimum distances for both primary and secondary fragments. DDESB TP 13, *Prediction of Building Debris for Quantity-Distance Siting* is an example of a method to determine minimal distances for building debris, while DDESB TP 16 Revision 1, *Methodologies for Calculating Primary Fragment Characteristics* and DDESB TP 10, Change 3, *Methodology For Chemical Hazard Predictions* provide similar information for primary fragments.

12.22.2. Examples when minimum hazardous fragment and firebrand distances need not apply are:

12.22.2.1. Recreation or training facilities when such facilities are located near AE support operations and are used by off-duty military or on-duty military or DoD civilians or contractors (e.g., munitions workers, security guards, firefighters) who directly support these AE operations.

12.22.2.2. Related and support DoD-controlled functions for which IMD and ILD would normally apply.

12.22.2.3. Maintenance, supply, training facilities, and operations offices for logistical or operational support of combat aircraft, battalion-size or smaller delivery or AE supply units, separate air defense firing batteries, or a single pier or wharf for which the AE in a PES is intended.

12.22.2.4. Between a PES and inert storage, whether in a facility or in the open.

12.22.2.5. Between facilities in an operating line; between operating lines; and between operating lines and storage locations.

12.22.3. Minimum hazardous fragment distances apply to:

12.22.3.1. An installation's boundary.



12.22.3.2. Administration and housing areas.

12.22.3.3. Recreation facilities (e.g., ball diamonds, golf courses and volleyball courts). (Note: See paragraph 12.22.2.1 for situations where minimum fragment distances do not apply to recreational facilities.)

12.22.3.4. Flightline passenger service functions (e.g., terminal buildings).

12.22.3.5. Main powerhouses that provide vital utilities to a major portion of an installation.

12.22.3.6. Auxiliary storage and shops that by reason of their vital strategic nature, or high intrinsic value of their contents, should not be placed at risk.

12.22.3.7. Functions that, if momentarily put out of action, would cause an immediate secondary hazard by reason of their failure to function.

12.22.3.8. Privately owned vehicles parked in administrative areas.

12.23. HD 1.1 IBD and PTRD. Table 12.1 provides a summary matrix of all the paired relationships for HD 1.1.

12.23.1. For locations provided IBD or PTRD protection per paragraphs 12.15 and 12.16, the HD 1.1 IBD and PTRD will be as follows:

12.23.1.1. HD 1.1 NEWQD \leq 450 lbs.

12.23.1.1.1. For HD 1.1 in a 7-Bar or a 3-Bar ECM, use ECM Front/Side/Rear IBD and PTRD as shown in Table 12.6.

12.23.1.1.2. For HD 1.1 in an Undefined ECM where the loading density (NEWQD (lbs)/internal volume (ft³)) is \leq 0.028 lbs/ft³, use ECM Front/Side/Rear IBD and PTRD as shown in Table 12.6.

12.23.1.1.3. For HD 1.1 in an Undefined ECM where the loading density is > 0.028 lbs/ft³, use ECM Side/Rear IBD and PTRD as shown in Table 12.6 for side/rear exposures. For front exposures, IBD is the greater of the ECM Front IBD as shown in Table 12.6, the HFD for Structures as shown in Table 12.4, the specific item HFD as shown in Table 12.5, or the parenthetical fragment distance, whichever is greater; PTRD is 60% of the resulting IBD.

12.23.1.1.4. Where ECM, regardless of structural designation, have been designed, analyzed, or tested to have a reduced IBD and PTRD and have been approved by the DDESB, use the approved IBD and PTRD.

12.23.1.1.5. For HD 1.1 in a structure (excluding ECM) capable of stopping primary fragments, but which can contribute to the debris hazard, use hazardous debris



distance as shown in Table 12.10 as the IBD, and use the PTRD as shown in Table 12.10. Structures that are capable of stopping primary fragments include all heavy wall (H) and heavy wall/roof (H/R) AGS, as defined in the Legend for Table 12.2. Doors and other openings through which primary fragments could exit must be capable of stopping primary fragments from exiting the facility or will be barricaded in accordance with Section 6E to trap primary fragments that could exit the facility. All other structures (other than ECM) are considered incapable of stopping primary fragments.

12.23.1.1.6. For HD 1.1 in the open or in a structure incapable of stopping primary fragments (see paragraph 12.23.1.1.5), IBD is the greater of the HFD for Open locations as shown in Table 12.4, the specific item HFD as shown in Table 12.5, or the parenthetical fragment distance , whichever is greater; PTRD is 60% of the resulting IBD

12.23.1.1.7. For bare (non-fragment producing) explosives in the open, IBD is K40; PTRD is 60% of the resulting IBD.

12.23.1.1.8. For exposures not requiring fragment protection per paragraph 12.22.2, IBD is K40; PTRD is 60% of the resulting IBD.

12.23.1.2. HD 1.1 NEWQDs in the range 451 to 30,000 lbs.

12.23.1.2.1. The minimum HFD will be 1250 ft. Facilities sited at 1,235 ft or 1,245 ft per past standards will be considered to be in compliance with the 1,250 ft minimum requirement.

12.23.1.2.2. For HD 1.1 in a 7-Bar or a 3-Bar ECM, use ECM Front/Side/Rear IBD and PTRD as shown in Table 12.6.

12.23.1.2.3. For HD 1.1 in an Undefined ECM where the loading density is ≤ 0.028 lbs/ft³, use ECM Front/Side/Rear IBD and PTRD as shown in Table 12.6.

12.23.1.2.4. For HD 1.1 in an Undefined ECM with minimum internal dimensions of 26 ft wide and 60 ft long, use ECM Side/Rear IBD and PTRD as shown in Table 12.6, for side/rear exposures. For front exposures, IBD is the greater of the Other PES IBD as shown in Table 12.6, or the parenthetical fragment distance if it is greater than 1250 ft; PTRD is 60% of the resulting IBD.

12.23.1.2.5. For HD 1.1 in an Undefined ECM where the loading density is > 0.028 lbs/ft³ and internal dimensions are less than 26 ft wide and 60 ft long, use Other PES IBD and PTRD as shown in Table 12.6 for side and rear exposures. For front exposures, IBD is the greater of the Other PES IBD as shown in Table 12.6, or the parenthetical fragment distance if it is greater than 1250 ft; PTRD is 60% of the resulting IBD.

12.23.1.2.6. For HD 1.1 in a structure (excluding ECM), use the Other PES IBD and PTRD distances as shown in Table 12.6. However, if the item has a parenthetical



fragment distance that is greater than 1250 ft, use the parenthetical fragment distance as the IBD; PTRD is 60% of the resulting IBD.

12.23.1.2.7. For HD 1.1 in the open, use the Other PES IBD and PTRD distances as shown in Table 12.6. However, if the item has a parenthetical fragment distance or a specific item HFD distance as shown in Table 12.5, this value may be used in place of the 1250 ft minimum HFD. IBD is the greater of K40, or the parenthetical fragment distance or specific item HFD as shown in Table 12.5; PTRD is 60% of the resulting IBD.

12.23.1.2.8. For bare (non-fragment producing) explosives in the open, IBD is K40; PTRD is 60% of the resulting IBD.

12.23.1.2.9. For exposures not requiring fragment protection per paragraph 12.22.2, IBD is K40; PTRD is 60% of the resulting IBD.

12.23.1.3. HD 1.1 NEWQDs > 30,000 lbs.

12.23.1.3.1. For HD 1.1 in a 7-Bar or a 3-Bar ECM where internal dimensions are a minimum of 26 ft wide and 60 ft long, use ECM IBD and PTRD as shown in Table 12.6.

12.23.1.3.2. For HD 1.1 in a 7-Bar or a 3-Bar ECM where internal dimensions are less than 26 ft wide and 60 ft long, use Other PES IBD and PTRD as shown in Table 12.6 for front, side and rear exposures.

12.23.1.3.3. For HD 1.1 in an Undefined ECM where internal dimensions are a minimum of 26 ft wide and 60 ft long, use ECM Side/Rear IBD and PTRD as shown in Table 12.6 for side/rear exposures. For front exposures, IBD is the greater of the Other PES IBD as shown in Table 12.6, or the parenthetical fragment distance if it is greater than 1250 ft; PTRD is 60% of the resulting IBD.

12.23.1.3.4. For HD 1.1 in an Undefined ECM where internal dimensions are less than 26 ft wide and 60 ft long, use Other PES IBD and PTRD as shown in Table 12.6 for side/rear exposures. For front exposures, IBD is the greater of the Other PES IBD as shown in Table 12.6, or the parenthetical fragment distance if it is greater than 1250 ft; PTRD is 60% of the resulting IBD.

12.23.1.3.5. For HD 1.1 in a structure (excluding ECM) or in the open, use the Other PES IBD and PTRD distances as shown in Table 12.6. However, if the item has a parenthetical fragment distance that is greater than 1250 ft, use the parenthetical fragment distance as the IBD; PTRD is 60% of the resulting IBD.

12.23.1.3.6. For exposures not requiring fragment protection per paragraph 12.22.2, IBD is K40/50 as described in Table 12.6, note 3. PTRD is 60% of the resulting IBD.

12.24. HD 1.1 ILD. Table 12.1 provides a summary matrix of all the paired relationships for HD 1.1.



JMENT PROVIDED BY THE ABBC

AFMAN 91-201 17 NOVEMBER 2008

12.24.1. Unbarricaded ILD from an ECM. Testing has shown that some attenuation of airblast overpressure relative to an unconfined surface burst occurs out the sides and rear of an ECM and a slight increase occurs out the front of an ECM. The equivalent K18 unbarricaded ILD from an ECM, when accounting for this attenuation, is as shown in Table 12.7 for exposures permitted at unbarricaded ILD per paragraph 12.17. (Note: Airblast forms the bases for the equations given in the notes to Table 12.7.) Note: Per paragraph 12.17.10, some hardened structures may be sited at a reduced unbarricaded ILD.

12.24.2. Barricaded ILD from an ECM. The equivalent K9 barricaded ILD from an ECM is as shown in Table 12.7 for exposures permitted at barricaded ILD per paragraph 12.18. Use of barricaded ILD from the front of an ECM requires that a properly constructed, intervening barricade be located between the ES and the PES. This barricade must meet the construction and location criteria of Section 6E. If an ECM's earth cover meets all construction criteria of Section 6E, it will qualify as a barricade and use of barricaded ILD from the sides or rear of the ECM is permissible. Failure of the ECM's earth cover to meet the criteria of Section 6E will require use of unbarricaded ILD siting purposes.

12.24.3. Unbarricaded ILD from Other than an ECM. The unbarricaded ILD from all PESs other than ECMs is as shown in Table 12.8 for exposures permitted at unbarricaded ILD per paragraph 12.17. Note: Per paragraph 12.17.10, some hardened structures may be sited at a reduced unbarricaded ILD.

12.24.4. Barricaded ILD from Other than an ECM. The barricaded ILD from all PESs other than ECMs is as shown in Table 12.8 for exposures permitted at barricaded ILD per paragraph 12.18. Use of barricaded ILD requires that a properly constructed, intervening barricade be located between the ES and the PES. This barricade must meet the construction and location criteria of Section 6E.

12.25. HD 1.1 IMD. IMD from magazines is as shown in Table 12.1. The minimum side-to-side ECM separation distance is 7 feet.

12.25.1. Barricaded IMD from an ECM. Use of barricaded IMD from the front of an ECM requires that a properly constructed, intervening barricade be located between the ES and the PES. This barricade must meet the construction and location criteria of Section 6E. If an ECM's earth cover meets all construction criteria of Section 6E, it will qualify as a barricade and use of barricaded IMD from the sides or rear of the ECM is permissible. Failure of the ECM's earth cover to meet the criteria of Section 6E will require use of unbarricaded IMD siting purposes.

12.25.2. Barricaded IMD from an AGM. Use of barricaded IMD from an AGM requires that a properly constructed, intervening barricade be located between the ES and the PES. This barricade must meet the construction and location criteria of Section 6E.

Section 12I–HD 1.2 QD Criteria

12.26. HD 1.2.1 and 1.2.2 QD Criteria.



12.26.1. Small quantities of HD 1.2.1 (\leq 450 pounds NEWQD), in certain packaging configurations, will react in a manner more typical of an HD 1.1 event. When located in structures that stop primary fragments, but which generate a secondary debris hazard (e.g. certain ECM and hardened structures), the structural damage and debris hazards produced from these events are more characteristic of an HD 1.1 explosion, rather than the progressive nature of an HD 1.2.1 event. When the NEWQD and the MCE of the packaged HD 1.2.1 items fall within the ranges specified in the equation NEWQD \leq MCE \leq 450 lbs (which means that there will only be a single HD 1.2.1 event and it will involve less than or equal to 450 lbs), the HD 1.2.1 will be treated as HD 1.1 and the criteria of paragraph 12.23.1.1 will be used.

12.26.2. The QD criteria for HD 1.2.1 items are based on the hazards from primary fragments and secondary debris. Structures that may contribute secondary debris include: frontal exposures from ECMs; cargo aircraft (with internally loaded AE); all above ground structures, including heavy wall (H), heavy wall/roof (H/R), and light wall (L) as defined in Table 12.2; trucks, trailers, and railcars (with internally loaded AE). All structures are presumed to produce secondary debris unless data or analyses are provided, and approved by HQ AFSC/SEW, to show that the structural debris contribution is less than that shown in Table 12.10. Secondary debris evaluation is not required for externally-loaded AE on aircraft, and stacks of AE on open trucks, trailers, or railcars.

12.26.3. The QD criteria for HD 1.2.2 items are based on the hazards from primary fragments.

12.26.4. Table 12.2 provides a summary matrix of all the paired relationships for HD 1.2.1 and 1.2.2.

12.26.4.1. HD 1.2.1 IBD in the open is given in Table 12.9. When HD 1.2.1 items are stored in structures that may contribute to the debris hazard, the IBD is determined by using the larger of the following two distances: either that given in Table 12.9 for the appropriate Explosive Weight (number of items x NEWQD) or that given in Table 12.10 for the appropriate MCE. (Note: Hazardous debris distance (HDD) specified in Table 12.10 equates to IBD.)

12.26.4.2. HD 1.2.2 IBD is given in Table 12.11.

12.26.4.3. PTRD given in Tables 12.9 through 12.11 give consideration to the transient nature of the exposure in the same manner as for HD 1.1. PTRD is computed as 60% of the IBD for items in this HD, with minimum distances specified in Table 12.2.

12.26.4.4. ILD given in Tables 12.9 through 12.11 take into account the progressive nature of explosions involving these items (normally resulting from fire spread), up to the magnitude of the MCE, and the ability to evacuate personnel from endangered areas before the progression involves large numbers of items. Exposed structures may be extensively damaged by projections and delayed propagation of explosions may occur due to the ignition of combustibles by projections. ILD is computed as 36% of the IBD for items of this HD, with a minimum distance equal to the IMD given in Table 12.2 for the applicable PES-ES combination.



12.26.4.5. IMD given in Table 12.2 are dependent upon the types of structures acting as both the PES and the ES.

12.27. HD 1.2.3 QD Criteria.

12.27.1. When siting HD 1.2.3, cap the NEWQD of the largest single round at ≤ 450 pounds, and cap the parenthetical fragment distance (xx) at 1300 feet. These caps are for simplicity in siting and may be exceeded with HQ AFSC/SEW approval.

12.27.2. Table 12.2 provides a summary matrix of all the paired relationships for HD 1.2.3.

12.27.2.1. The IBD for HD 1.2.3 is determined using Table 12.12 (HD 1.3 QD) for the NEWQD of the HD 1.2.3 item multiplied by the number of rounds present, but with a minimum IBD determined as follows:

12.27.2.1.1. If the items are in a heavy structure that can interrupt primary fragments and can contribute secondary debris (including side/rear exposures from ECMs), the minimum IBD is the hazardous debris distance given in Table 12.10 for an MCE equal to the NEWQD of the largest single round. A heavy structure is defined as a structure with wall thickness \geq 12 inches of reinforced concrete and a roof thickness >5.9 inches of reinforced concrete.

12.27.2.1.2. If the items are in a structure that will not interrupt primary fragments and can contribute to the debris hazard including frontal exposures from unbarricaded ECMs, the minimum IBD applied is the greater of either the debris distance given in Table 12.10. for an MCE equal to the NEWQD of the largest single round or parenthetical (xx) fragment distance assigned to the HD 1.2.3 item to be stored. All structures are assumed to create secondary debris unless data or analyses are provided, and approved by HQ AFSC/SEW, to show that the structural debris contribution is less than that shown in Table 12.10.

12.27.2.1.3. If the items are in the open the minimum IBD is the greatest parenthetical (xx) fragment distance assigned to the HD 1.2.3 item to be stored.

12.27.2.1.4. As an alternative to the criteria in paragraphs 12.27.2.1.1 through 12.27.2.1.3, when an increase in the allowable quantity or a reduction in the required distance will result, HD 1.2.3 AE may be treated as follows:

12.27.2.1.4.1. If the largest single round NEWQD is > 1.6 lbs, consider the items as HD 1.2.1. Use the total NEWQD present, with an MCE equal to the NEWQD of the largest single round to determine the maximum QD.

12.27.2.1.4.2. If the largest single round NEWQD is \leq than 1.6 lbs, consider the items as HD 1.2.2, based on the total NEWQD present.



12.27.2.2. PTR and IL for HD 1.2.3 are computed as 60% and 36%, respectively, of the determined IBD, with a minimum distance equal to IMD given in Table 12.2.

Section 12J-HD 1.3 QD Criteria

12.28. HD 1.3 QD Criteria. Table 12.3 provides a summary matrix of all the paired relationships for HD 1.3. Table 12.12 provides QD criteria for HD 1.3. HD 1.3 includes items that burn vigorously with little or no possibility of extinguishment in storage situations. Explosions normally will be confined to pressure ruptures of containers and will not produce propagating shock waves or damaging blast overpressure beyond the magazine distance specified in Table 12.12. A severe fire hazard may result from tossing about of burning container materials, propellant, or other flaming debris.

Section 12K-HD 1.4 QD Criteria

12.29. HD 1.4 QD Criteria.

12.29.1. Table 12.3 provides a summary matrix of all the paired relationships for HD 1.4. Table 12.13 provides QD criteria for HD 1.4. HD 1.4 AE present a fire hazard with minimal blast, fragmentation, or toxic hazards.

12.29.2. In mixed storage, the NEWQD of HD 1.4 is not additive (see paragraph 12.7.1.1). However, QD criteria for each HD present, including HD 1.4, must be determined and the largest value will be used.

12.29.3. HD 1.4S AE (see paragraph 2.23) may be stored (including associated handling) without regard to the QD criteria in Table 12.13.

Section 12L-HD 1.6 QD Criteria

12.30. HD 1.6 QD Criteria. Table 12.3 provides a summary matrix of all the paired relationships for HD 1.6. Table 12.14 provides QD criteria for HD 1.6. QD separations for HD 1.6 AE will be based on the storage location and configuration. A maximum of 500,000 lbs NEWQD will be permitted at any one location. Any special storage configuration and siting approved for HD 1.1 AE may be used for storage of like explosive weights of HD 1.6 AE.

Section 12M–HD 6.1 Criteria

12.31. HD 6.1 Criteria.

12.31.1. HD 6.1 includes items that contain only toxic chemical or riot control agents. AE containing both explosives and toxic chemical or riot control agents may be hazard classified as HD 1.1 through HD 1.4, based on testing in accordance with Title 49 Code of Federal Regulations, Parts 171 to 177, *Shippers-General Requirements for Shipments and Packaging*.

12.31.2. Hazard zones for toxic chemical agents are determined by the relative toxicity of the agents, the amount released to the atmosphere and the rate at which they are released (that is, evaporation, pressure, or explosive dispersal), terrain features, and meteorological



conditions. Hazard zone calculations are based on MCE, using DDESB Technical Paper No. 10, *Methodology for Chemical Hazard Prediction*.

12.31.3. When siting AE containing toxic chemical agents, both the explosives and toxic chemical agent hazards will be evaluated with the greatest QD governing siting.

Section 12N–Energetic Liquids QD Criteria

12.32. Scope and Application.

12.32.1. This section applies to the storage of energetic liquids, listed in Table 12.15, in all types of containers, including rocket and missile tankage. Laboratory quantities will be stored and handled as prescribed in Chapter 5 of AFOSH Standard 91-38, *Hydrocarbon Fuels--General*. (Note: The required QD are only based on the energetic liquids' energetic reaction–that is, blast overpressure and container fragmentation. These QD requirements do not consider the toxicity or potential down-wind hazard. Therefore, QD may not be the only factor that needs to be considered when selecting a location for storage and operations of energetic liquids.)

12.32.2. Exclusion. This section does not govern the storage or handling of energetic liquids for uses other than in space launch vehicles, rockets, missiles, associated static test apparatus, and AE.

12.33. Concept.

12.33.1. These QD standards were developed on the premise that construction materials are compatible with energetic liquids, facilities are of appropriate design, fire protection and drainage control techniques are employed, and other specialized controls (e.g., nitrogen padding, blanketing, and tank cooling) are used, when required.

12.33.2. When additional hazards associated with AE are involved, the safety distances prescribed in other sections of this standard will be applied, as required.

12.33.3. These standards are based upon the estimated credible damage resulting from an incident, without considering probabilities or frequency of occurrence.

12.34. Determination of Energetic Liquids Quantity.

12.34.1. The total quantity of energetic liquids in a tank, drum, cylinder, or other container will be the net weight of the energetic liquids contained therein. Quantity of energetic liquids in the associated piping must be included to the points that positive means are provided for interrupting the flow through the pipe, or interrupting a reaction in the pipe in the event of an incident.

12.34.2. When the quantities of energetic liquids are given in gallons, the conversion factors given in Table 12.16 may be used to determine the quantity in pounds.

12.35. Measurement of Separation Distances.



12.35.1. Measure from the closest controlling hazard source (e.g., containers, buildings, segment, or positive cutoff point in piping).

12.35.2. Measure from the nearest container or controlling sub-division, when buildings containing a small number of cylinders or drums are present or when quantities of energetic liquids are subdivided effectively.

12.36. Hazard Classification of Energetic Liquids.

12.36.1. The main UN hazard classification designators for energetic liquids are indicated below. (Note: The original liquid propellant Hazard Groups I - IV and CG A - F are no longer used.)

12.36.1.1. Class 1: Explosives.

12.36.1.2. Class 2: Compressed or liquefied gases.

12.36.1.3. Class 3: Flammable liquids.

12.36.1.4. Class 4: Flammable solids and self-reactive materials.

12.36.1.5. Class 5: Oxidizers.

12.36.1.6. Class 6: Toxic or infectious substances.

12.36.1.7. Class 8: Corrosive.

12.36.1.8. Class 9: Miscellaneous.

12.36.2. Because two energetic liquids might each be compatible with certain explosive AE stores, but incompatible with each other, a two-part compatibility group designation is assigned to an energetic liquid. (Note: The design and logistics of modern weapons sometimes require that consideration be given to permitting storage or operations involving energetic liquids in a storage structure containing solid explosives. For example, it may be necessary to store hydrocarbon-fueled cruise missiles having high explosive warheads with fueled configurations not containing explosive warheads. Another example is the storage of liquid gun propellant with explosive AE components.)

12.36.2.1. The first element is the standard storage and transportation CG designation. The alpha designations are the same as the CG designations for UN Class 1 as given in Chapter 3. However, for storage and handling on DoD facilities, a CG may also be assigned to an energetic liquid in a Class other than Class 1. The absence of a CG indicates incompatibility with solid explosives.

12.36.2.2. The second element is a new Energetic Liquid Compatibility Group (ELCG) designation. The ELCG applies to mixed storage of energetic liquids or AE containing



energetic liquids. The ELCG is specified in parentheses as the last element of the hazard classification. The ELCG designations and definitions are:

12.36.2.2.1. LA: Energetic liquids that are strong oxidizers, mainly of acidic character. These materials may cause or contribute to the combustion of other material, possibly resulting in serious flare fires or explosions. Includes, but is not limited to, nitrogen tetroxide and mixed oxides of nitrogen (MON), inhibited red fuming nitric acid (IRFNA), liquid oxygen (LO₂), hydrogen peroxide (H₂O₂), and gels, slurries, or emulsions of the above.

12.36.2.2.2. LB: Energetic liquids that are readily combustible when exposed to, or ignited in the presence of an oxidizing agent, but that are not strong reducing agents. Some may be hypergolic with group LA materials. Includes, but is not limited to, hydrocarbons such as kerosene's and strained ring ramjet fuels; liquid hydrogen (LH₂); and gels, slurries, or emulsions of the above.

12.36.2.2.3. LC: Energetic liquids that are readily combustible when exposed to, or ignited in the presence of an oxidizing agent, and are also strong reducing agents. These will likely be hypergolic with group LA substances. Includes, but is not limited to, hydrazine's and other amines; and gels, slurries, or emulsions of the above.

12.36.2.2.4. LD: Energetic liquids that act mainly as combustible fuels, similar to groups LB and LC, when exposed to, or ignited in the presence of oxidizing agents but that may act as oxidizers in some combinations. They may be a monopropellant with the right catalyst, or may be pyrophoric and ignite upon release to the atmosphere. Examples are ethylene and propylene oxides, and boranes.

12.36.2.2.5. LE: Energetic liquids having characteristics that do not permit storage with any other energetic liquid. They may react adversely with either fuels (reducing agents) or oxidizers. Examples are nitromethane, nitrate ester based formulations such as Otto Fuel II, liquid monopropellants containing hydroxyl ammonium nitrate (HAN), halogen fluorides (ClF_3 and ClF_5) and fluorine, and gels, slurries, or emulsions of the above.

12.36.2.3. Mixing of energetic liquids.

12.36.2.3.1. Different energetic liquids in the same ELCG may be stored together.

12.36.2.3.2. ELCG-LE may not be mixed with other ELCG or dissimilar ELCG-LE.

12.36.2.3.3. Mixed storage is prohibited between energetic liquids of different ELCG designations with one exception.

12.36.2.3.3.1. ELCG-LB and -LC should not be stored together, particularly when the majority of the material stored is ELCG-LB; however, mixed storage of ELCG-LB and -LC is permitted when operationally necessary.



12.36.2.4. As an example, for the 1.3C(LE) hazard classification for HAN-based liquid gun propellant XM-46:

12.36.2.4.1. "C": indicates the propellant can be stored in the same magazine with CG-C solid propellants. Because CG-C and CG-D can be mixed, CG-D high explosive projectiles could also be stored with the energetic liquid gun propellant.

12.36.2.4.2. "LE": indicates that hydrocarbon fuels (e.g., JP-10), which is an ELCG-LB, would not be permitted in this storage scenario, because its ELCG-LB indicates incompatibility with ELCG-LE.

12.36.3. Complete DoD hazard classification assignments for current energetic liquids are shown in Table 12.15. (Note: Conversions for gallons of energetic liquids to pounds is provided in Table 12.16.)

12.36.4. Each new energetic liquid, or new non-bulk packaging configuration of an energetic liquid, developed or adopted for DoD use, must be examined and assigned a hazard classification per Technical Bulletin 700-2, Naval Sea Systems Command Instruction 8020.8B, T.O. 11A-1-47, Defense Logistics Agency Regulations 8220.1, and Department of Defense Ammunitions and Explosives Hazard Classification Procedures. The MAJCOM developing a liquid propellant (or first adopting for use any liquid propellant not listed here) must recommend the hazard classification and compatibility group designation. The responsible MAJCOM will forward substantiated proposals for such assignments as soon as systems application planning allows or warrants to HQ AFSC/SEW.

12.36.5. A different minimum distance may be assigned during the hazard classification process when the hazards of a particular new packaging configuration are not adequately addressed. This distance will be indicated parenthetically, in hundreds of feet, as the first element of the hazard classification. For example, if a new liquid oxidizer pressure vessel configuration is hazard classified as (04)2.2(LA), then a minimum distance of 400 ft would apply for IBD and PTRD, otherwise the prescribed liquid oxidizer QD criteria would apply.

12.36.6. Specific hazardous locations. The predominant hazard of the individual energetic liquids can vary depending upon the location of the energetic liquid storage and the operations involved. These locations are listed below in the order of decreasing hazards.

12.36.6.1. <u>Launch pads</u>. Operations at these facilities are very hazardous because of the proximity of fuel and oxidizer to each other, the frequency of launchings, lack of restraint of the vehicle after liftoff, and the possibility of fallback with resultant dynamic mixing on impact. To compute the explosive equivalent for the launch pad, use Table 12.17 with the combined energetic liquids weight in the launch vehicle tanks and any energetic liquids in piping that are subject to mixing, except as indicated in paragraph 12.36.8.

12.36.6.2. <u>Static test stands</u>. Operations at these facilities are less hazardous because test items are restrained and subject to better control than launch vehicles. As with launch pads, the proximity of fuel and oxidizer presents a significant hazard. To reduce this hazard, tankage should be separated and remotely located from the static test stand.



Explosive equivalents of Table 12.17 will be used, with the combined energetic liquids weight subject to mixing as determined by hazard analysis. The amount of energetic liquids held in run tanks can be excluded from consideration if the test stand meets all the following criteria, if applicable:

12.36.6.2.1. All tanks are American Society of Mechanical Engineers (ASME) certified in accordance with Wilton, C., "Investigation of the Explosive Potential of the Hybrid Propellant Combinations N₂O₄/PBAN and CTF/PBAN," AFRPL-TR-67-124, 1967 and maintained per ASME Code, section VIII, division 1 or division 2.

12.36.6.2.2. For cryogenic propellants, all tanks are constructed with double wall jacketing.

12.36.6.2.3. Run tankage is protected from fragments produced by an engine malfunction.

12.36.6.2.4. Both the fuel and oxidizer lines contain two (redundant), remotely operated valves to shut off flow in the event of a malfunction.

12.36.7. <u>Ready storage</u>. This storage is relatively close to the launch and static test stands; normally it is not involved directly in feeding the engine as in the case with run tankage, which is an integral part of all launch and test stand operations. The explosive equivalents of Table 12.17 will be used with the combined energetic liquids weight subject to mixing if the facility design does not guarantee against fuel and oxidizer mixing and against detonation propagation to, or initiation at, the ready storage facility when a mishap occurs at the test stand, on the ground at the launch pad, or at the ready storage areas. Otherwise, fire and fragment hazards will govern (Tables 12.15, 12.18, 12.19, 12.20, and 12.21).

12.36.8. <u>Cold-flow test operations</u>. Fire and fragment hazards govern (Tables 12.15, 12.18, 12.19, 12.20, and 12.21) if the design is such that the system is closed except for approved venting, is completely airtight, fuel and oxidizer never are employed concurrently, and each has a completely separate isolated system and fitting types to preclude intermixing, and the energetic liquids are of required purity. Otherwise, explosive equivalents (Table 12.17) will be used with the combined energetic liquids weight.

12.36.9. <u>Bulk storage</u>. This is the most remote storage with respect to launch and test operations. It consists of the area, tanks, and other containers therein, used to hold energetic liquids for supplying ready storage and, indirectly, run tankage where no ready storage is available. Fire and fragment hazards govern (Tables 12.15, 12.18, 12.19, 12.20, and 12.21) except in special cases as indicated in Tables 12.15 and 12.17.

12.36.10. <u>Rest storage</u>. This is temporary-type storage and most closely resembles bulk storage. It is a temporary parking location for barges, trailers, tank cars, and portable hold tanks used for topping operations when these units actually are not engaged in the operation; and for such vehicles when they are unable to empty their cargo promptly into the intended storage container. Fire and fragment hazards govern (Tables 12.15, 12.18, 12.19, 12.20, and 12.21) except in special cases as indicated in Tables 12.15 and 12.17. The transporter becomes a part of that storage to which it is connected during energetic liquids transfer.



12.36.11. <u>Run tankage (operating tankage)</u>. This consists of the tank and other containers and associated piping used to hold the energetic liquids for direct feeding into the engine or device during operation. The contents of properly separated "run tanks" (operating tankage) and piping are normally considered on the basis of the pertinent hazards for the materials involved, except for quantities of incompatible materials that are or can be in a position to become mixed. Explosive equivalents will be used (Table 12.17) for quantities of such materials subject to mixing unless provisions of paragraphs 12.36.6.2.1 through 12.36.6.2.4 are satisfied.

12.36.12. <u>Pipelines</u>. A 25-ft clear zone to inhabited buildings will be maintained, as a minimum, on each side of pipelines used for energetic liquids (excluding flammable or combustible liquids that exhibit normal fire hazards such as RP-1, JP-10, and Otto Fuel II). Tables 12.15, 12.19, 12.20, and 12.21 apply, as appropriate.

12.37. QD Standards. Since many energetic liquids are not classified as UN Class 1 explosives, conventional QD storage criteria do not generally apply to these materials. At the same time, the (non-Class 1) UN transportation hazard classifications for many energetic liquids appear to be inappropriate or inadequate for application to storage safety (based on available accident and test data). For example, hydrazine has a UN hazard classification of 8 (corrosive), while it also is subject to dangerous fire and explosive behavior. Thus, the implementation of QD criteria for energetic liquids is based on an independent determination of the predominant hazard presented by the material in the storage environment. The following standards are applicable to energetic liquids used for propulsion or operation of missiles, rockets, and other related devices.

12.37.1. Tables 12.15, 12.18, 12.19, 12.20, and 12.21 provide minimum distance requirements for storage of bulk quantities, and in some cases, pressure vessels and other commercial packaging of energetic liquids. In general, the minimum distance required by the material requiring the greatest distance will separate storage of different energetic liquids. In addition, positive measures will be taken to control the flow of energetic liquids in the event of a leak or spill, in order to prevent possible fire propagation or accumulation of flammable liquids near other storage, and to prevent mixing of incompatible energetic liquids (except for specific hazardous locations as identified in paragraph 12.36.6 above). Explosives equivalence applies for some materials as indicated in Tables 12.15 and 12.17. Fragment hazards govern for some materials in certain packaging configurations. For the more conventional fuels and oxidizers, and also where minimum blast and fragment criteria are not required due to low confinement packaging, QD standards are adopted from Occupational Safety and Health Administration (OSHA) and NFPA guidelines to account for normal fire protection principles.

12.37.2. For specific hazardous locations as defined in paragraph 12.36.6 above, explosives equivalency may apply. If so, consult Tables 12.15 and 12.17 with the combined energetic liquids weight subject to mixing and use distances found in Table 12.6 or 12.8. Enter weight of explosives equivalent in Table 12.6 or 12.8. QD standards for other conditions and explosive equivalents for any combination not contained in Table 12.15 or 12.17 will be determined by HQ AFSC.

12.38. Contaminated Energetic Liquids.

12.38.1. Caution will be exercised in the storage and handling of contaminated energetic liquids. Such contamination may increase the degree of hazard associated with the energetic liquids.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE ABBC

12.38.2. Energetic liquids known to be contaminated or in a suspect condition will be isolated and provided separate storage from all other energetic liquids pending laboratory analysis for verification of contamination and disposition requirements, if any.

Section 120–QD Criteria Specific Facilities and Systems

12.39. General Airfield Criteria.

12.39.1. Airfield Criteria. Reference Unified Facilities Criteria 3-260-01, *Airfield and Heliport Planning and Design* and AFH 32-1084, *Facility Requirements* for minimum airfield criteria for parked explosives-loaded aircraft. If airfield criteria deviations are required, address the status of the deviations in the ESP transmittal letter.

12.39.2. Forward Firing Munitions. Weapon systems such as guns, rockets, missiles, and flare dispensers pose an additional hazard (beyond their explosives hazard) because of their directional response and potential long range if inadvertently activated on the ground. QD requirements do not address this additional hazard. Comply with the following to minimize this additional hazard:

12.39.2.1. Position aircraft to present the minimum hazard to personnel and resources in the event of a mishap.

12.39.2.2. Do not unnecessarily stand or park vehicles in front of, or behind, these munitions when power is applied to the aircraft.

12.39.2.3. Comply with AFI 91-101 for PNAF missions.

12.39.3. AE Prohibited Areas. Areas immediately beyond the ends of runways and along primary flight paths are subject to more aircraft accidents than other areas. For this reason, AE is prohibited from Accident Potential Zones (APZ) I and II and clear zones (CZ) of all aircraft landing facilities as depicted and described in UFC 3-260-01, *Airfield and Heliport Planning and Design* and defined by the MAJCOM's.

12.39.3.1. Deviations to AE prohibited areas will be accomplished through risk acceptance documentation as directed by MAJCOM's.

12.39.4. Munitions Loading Operations. Uploading and downloading of munitions will be conducted at sited explosives-loaded aircraft parking areas (see paragraph 12.47).

12.40. Combat Aircraft Related Activities.



12.40.1. All facilities and functions directly involved in maintaining, servicing, controlling, and flying combat aircraft are considered related to AE on the flight line supporting those combat aircraft and may be sited at ILD from such AE (subject to minimum separation distances from HASs as specified in paragraph 12.51.13. and to guidance given in para 12.40.5). The primary test to be applied in determining combat aircraft related facilities is that the function must provide essential daily and direct support for the PES presenting the hazard. Examples of facilities and functions generally considered related to combat aircraft generation include:

12.40.1.1. Facilities that handle AE on the flight line, prepare and service armed aircraft, and those that house personnel who fly combat aircraft (e.g., alert crew shelters).

12.40.1.2. Direct flight line combat aircraft associated facilities, which may contain field offices, break rooms, unit training rooms, and equipment and supply rooms.

12.40.1.3. Maintenance Group and Operations Group functions.

12.40.1.4. POL or LOX servicing facilities, including hot pit refueling areas.

12.40.1.5. Civil engineering functions solely dedicated to maintaining the runway and taxiways.

12.40.1.6. Forward supply points.

12.40.1.7. Intelligence, debriefing, and flightline security functions.

12.40.2. Because combat aircraft generation cannot progress without their combined efforts, combat aircraft support functions and facilities involving explosives may be considered related to each other, if they are considered related to the combat aircraft. Therefore, all explosives support functions and facilities deemed related to combat aircraft generation activities on the flight line may be located at ILD from one another (subject to minimum separation distances from HASs as specified in paragraph 12.51.13).

12.40.3. Combat aircraft related facilities must be separated from any PES they are not related to by IBD, with no minimum fragment distance. If combat aircraft related facilities are located in a HAS, this separation from unrelated PESs may be reduced to K30 to the frontal cone and K9 or K18 to the sides or rear. Some hardened facilities may be sited at lesser distances if equivalent protection is demonstrated by test or analysis and approved by HQ AFSC/SEW.

12.40.4. Other flight line facilities or activities which do not directly support combat aircraft generation will be separated by IBD, with no minimum fragment distance, from combat aircraft and their related explosives operations.

12.40.5. Typical munitions storage area explosives operations located on the flight line (e.g. bomb build-up) may be considered related to combat aircraft, but are not necessarily related to other combat aircraft related facilities or flight line support functions (e.g. wheel and tire shop).



12.40.6. Flightline Dining Facilities. IBD with a minimum fragment distance from all PES locations is required whenever access to the dining facility is available to personnel who do not directly support flightline activities. IBD with no minimum fragment distance from MSA PES locations provided the dining facility is utilized exclusively by flight line personnel. ILD from flight line PES locations provided the dining facility is used by personnel who directly support flight line activities.

12.41. Explosives Cargo Aircraft Related Activities.

12.41.1. Flight line personnel who solely support explosives cargo aircraft and all munitions maintenance activities are considered related to explosives cargo and explosives cargo aircraft and may be separated at ILD from such AE.

12.41.2. Explosives cargo aircraft support functions and facilities involving explosives may be considered related to each other, if they are consider related to explosives cargo aircraft. Therefore, all explosives support functions and facilities deemed related to explosives cargo aircraft activities on the flight line may be located at ILD from one another.

12.41.3. Explosives cargo aircraft related facilities must be separated from any PES they are not related to by IBD, with no minimum fragment distance.

12.41.4. Other flight line facilities or activities which do not directly support explosives cargo aircraft operations and maintenance will be separated by IBD, with no minimum fragment distance, from explosives cargo aircraft.

12.41.5. Typical munitions storage area explosives operations located on the flight line may be considered related to explosives cargo aircraft, but are not necessarily related to other explosives cargo aircraft related facilities or flight line support functions.

12.42. Munitions or Weapons Storage Area Related Activities.

12.42.1. Activities directly associated with munitions storage or munitions operations are considered related to munitions storage area AE and may be separated at ILD from such AE.

12.42.2. Munitions support functions and facilities involving explosives may be considered related to each other (regardless of owning service, organization or country), if they are related to munitions storage area AE.

12.42.3. Munitions storage area related facilities must be separated from any PES they are not related to by IBD, with no minimum fragment distance (e.g., the munitions storage area office from a combat aircraft parking area). However, explosives operating locations may be protected by ILD from combat aircraft.

12.43. Concurrent Servicing Operations. CSO using live munitions will be conducted in sited CAPA locations. Identify inert CSO locations as ESs when they are located within a clearzone.



12.44. Hot-Pit Refueling Operations. All aircraft undergoing hot-pit refueling are considered to be in transportation mode and are exempt from QD criteria as a PES. They must still be evaluated as an ES; apply the greater separation as required to protect the aircraft or the POL. (See paragraph 12.81. for QD requirements for the POL facilities associated with the hot-pit refueling area.)

12.45. End-of-Runway and Arm/De-arm Pads and Crew Shelters. All aircraft undergoing end-of-runway or arm/de-arm operations are considered to be in transportation mode and are exempt from QD criteria as a PES. End-of-runway and arm/de-arm crew shelters will be sited as military use only runways per Tables 12.1, 12.2, and 12.3. If these shelters are used as office areas for arm/de-arm crews, they must be sited at IBD, with no minimum fragment distance, from munition storage area PESs, and ILD from flight line PESs.

12.46. Aircraft NEWQD. Exclude the following AE when determining the NEWQD of explosives loaded aircraft: AE installed on aircraft (e.g., egress system components, squibs, and detonators for jettisoning external stores, engine-starter cartridges, fire extinguisher cartridges, and destructors in electronic equipment), contained in survival and rescue kits (e.g., flares, signals, explosives components of emergency equipment), and other such items or materials necessary for safe flight operations.

12.47. Explosives Aircraft Exempt from Siting as a PES. Aircraft configured with the items listed below are exempt from QD site planning requirements when evaluated as a PES; they must still be sited as ESs. This does not include AE carried as cargo. Park in a designated aircraft parking area meeting airfield criteria and treat the aircraft as explosives-loaded in all other respects. The following munitions can be uploaded and downloaded at the designated aircraft parking area provided that the quantity of munitions being loaded or unloaded is limited to a single aircraft load. Munitions delivery trailers (i.e., UALS, BDU, flare & chaff mods, captive-carry missiles) are considered in the transportation mode (QD-exempt) provided the trailers do not remain at the designated aircraft parking area longer than the loading or unloading operation being conducted.

12.47.1. HD 1.2.2 internal gun ammunition, 30 mm or less.

12.47.2. HD 1.3 installed aircraft defensive flares. Externally loaded munitions such as LUU-1/2 flares and 2.75" training rockets require QD.

12.47.3. HD 1.4 munitions (i.e., chaff squibs, captive-carry training missiles, BDU-33s).

12.47.4. Installed explosives necessary for safe flight operations per paragraph 12.46. See glossary and T.O. 11A-1-33 for further information.

12.48. B-52 Aircraft with Nuclear Weapons Loads. For B-52 aircraft with certain approved nuclear weapons loads (internal load only) of 400 lbs HD 1.1, use 760 ft for IBD and 460 ft for PTRD; for guidance, contact MAJCOM/SEW.

12.49. Other Aircraft Configurations.



12.49.1. For F-15 and F-16 aircraft in the open with AIM/AGM series missile configurations as shown in Figures 12.4 and 12.5, use Table 12.1 to determine the type of QD separation required for exposed sites and use Figures 12.4 and 12.5 to determine the actual QD separation distances. (Note: These distances are not reduced QD separations; they are only provided to simplify determination of required QD separations for standard aircraft configurations.) For aircraft in a structure, building debris criteria must be considered in accordance with paragraph 12.23.1.1.5 or 12.23.1.1.6. Exception: Aircraft in fabric or tubular shelters or light metal structures (e.g. butler building), apply the criteria above for aircraft in the open. Other aircraft configurations with mixed missile loads may be requested through MAJCOM/SEW.

12.49.2. Internally loaded aircraft, e.g. F-117 and F/A-22, produce secondary debris; therefore, building debris criteria must be considered.

12.50. Reduced MCEs for F-15 and F-16 Aircraft with AIM Series Missiles. Testing and analysis have demonstrated an allowable reduction in MCE and QD for some F-15 and F-16 configurations. Use of these reductions is only allowed if no single trailer servicing the aircraft would present an MCE greater than the MCE used to generate the aircraft QD arcs. In most cases, this means that the trailer cannot be loaded with more than the MCE of missiles. Where test results permit, such as in the case of a single layer of AIM-120 missiles loaded in alternating directions on a single trailer, reduced trailer MCEs may be applied. In that specific case, the trailer MCE is a single AIM-120 missile. For F-15 and F-16 aircraft in the open with AIM series missile configurations as shown in Figures 12.6 and 12.7, use Table 12.2 to determine the type of QD separation required for exposed sites and use the following to determine actual QD separation distances:

12.50.1. For F-15 aircraft in the open, see Figure 12.6.

12.50.2. For F-16 aircraft in the open, see Figure 12.7.

12.50.3. For F-15 and F-16 aircraft in fabric or tubular shelters or light metal structures (e.g. butler building), apply the criteria above for aircraft in the open.

12.50.4. For any other type of structure, building debris criteria must be considered in accordance with paragraph 12.23.1.1.5 or 12.23.1.1.6.

12.51. Hardened Aircraft Shelters (HAS) and Associated AE Facilities.

12.51.1. All HAS, except Korean TAB VEE HAS fronts and Korean Flow-Through HAS fronts and rears, are structures capable of stopping primary fragments when doors are properly secured. HD 1.1 and HD 1.2.3 parenthetical (xx) fragment distances do not apply except out the front of a Korean TAB VEE and out the front or rear of a Korean Flow-Through HAS.

12.51.2. HAS will be separated according to Table 12.23 which provides IMD (or equivalent) protection. For First, Second, and Third Generation HAS, and Korean TAB VEE Modified (with hardened front closure) HAS, these distances will also provide a high degree of protection against delayed propagation of explosion when HAS doors are properly



secured. However, the exposed shelter may be damaged heavily and aircraft and AE within may be rendered unserviceable. For Korean TAB VEE HAS front, and Korean Flow-Through HAS front or rear (due to openings) at these distances there may be serious damage to aircraft and possible delayed propagation of detonation due to fragments, debris, or fire.

12.51.3. HAS separated according to Table 12.24 (and with HAS doors properly secured) will be provided a higher degree of asset preservation (K30 or equivalent overpressure) than those provided in Table 12.23. An explosion in one shelter or ready storage facility may destroy it and its contents, but aircraft within adjacent shelters will be undamaged provided the doors are closed. These aircraft may not be immediately accessible due to debris.

12.51.4. Table 12.23 and Table 12.24 criteria are based on First, Second, and Third Generation HAS doors remaining closed, except for:

12.51.4.1. Aircraft towing, fueling, servicing, run up, or taxi.

12.51.4.2. During CSO or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, apply the following criteria:

12.51.4.2.1. For prevention of simultaneous detonation, apply default IMD to or from an open front. A HAS arch or rear wall may be considered as a barricade for application of K6. No reduction from K11 is allowed between "open door" HAS front-to-front exposures.

12.51.4.2.2. For aircraft survivability, apply Table 12.22 to or from an open front.

12.51.5. First Generation and Korean TAB VEE HAS are limited to a maximum NEWQD of 5,863 lbs [2,659.4 kg]. Second Generation, Third Generation, and Korean Flow-Through HAS are limited to a maximum NEWQD of 11,000 lbs [4,989.5 kg]. Note: W/WS3 HASs are limited to 10,000 lbs IAW AFI 91-112, *Safety Rules for US/NATO Strike Fighters*. Flow-Through HAS Pairs are limited to a maximum NEWQD of 4,800 lbs [2,177.2 kg] in each HAS. HAS Pairs with rear walls or with front and rear walls are limited to a maximum NEWQD of 2,390 lbs [1,084.1 kg] in each HAS. HAS Ready Service ECMs/AGMs are limited to a maximum NEWQD of 22,000 lbs [9,979 kg].

12.51.6. Use separation distances of Table 12.25A for separation of unhardened ES from Third Generation HAS, provided the NEWQD limitation of paragraph 12.51.5. Lesser distances may be permitted to hardened ES that provide equivalent protection, when approved by DDESB.

12.51.7. Apply Table 12.25A for separation of unhardened ES from Second Generation and Korean Flow-Through HAS as follows, provided the NEWQD limitations of paragraph 12.51.5. are met:

12.51.7.1. To the front, sides, and rear of Second Generation HAS.

12.51.7.2. To the sides of a Korean Flow-Through HAS. For the front and rear, apply default QD criteria.



12.51.8. Apply Table 12.25B for separation of unhardened ES from First Generation and Korean TAB VEE HAS as follows, provided the NEWQD limitations of paragraph 12.51.5. are met:

12.51.8.1. To the front, sides, and rear of First Generation HAS.

12.51.8.2. To the sides and rear of a Korean TAB VEE HAS. For the front, apply default QD criteria.

12.51.9. Apply Tables 12.25A or 12.25B for separation of unhardened ES from HAS Pairs, as appropriate, for the HAS Pair design involved.

12.51.10. First Generation, Second Generation, Third Generation and Korean TAB VEE HAS sited for HD 1.2, HD 1.3, or HD 1.4 explosives, as shown below, do not generate a QD clear zone out the sides or rear. Korean Flow-Through HAS sited for HD 1.2, HD 1.3, or HD 1.4 explosives, as shown below, do not generate a QD clear zone out the sides. For HAS pairs, apply the requirements for the HAS Pair design involved. Default QD criteria apply out the front of all HAS, and out the front and rear of Korean Flow-Through HAS.

12.51.10.1. HD 1.2.1, with an MCE less than 110 lbs [50 kg], and an NEWQD subject to the limitations in paragraph 12.51.5.

12.51.10.2. Mission essential quantities of HD 1.2.2.

12.51.10.3. HD 1.2.3, with a largest single round NEWQD less than 110 lbs [50 kg] and an NEWQD subject to the limitations in paragraph 12.51.5.

12.51.10.4. Mission essential quantities of HD 1.3.

12.51.10.5. Mission essential quantities of HD 1.4.

12.51.11. A HAS used solely as a maintenance facility would normally be classified as a related facility and would require ILD separation from a supported PES (except as permitted for a licensed facility or parking of explosives-loaded aircraft exempt from siting as a PES). As an ES, a First, Second, or Third Generation Maintenance HAS will provide K30 equivalent protection at the reduced distances shown in Table 12.24 with doors properly secured. If Table 12.24 is not applied for aircraft survivability, then at a minimum, ILD equivalent protection (3.5 psi) will be provided to personnel within the maintenance HAS.

12.51.12. The front, side, or rear sectors of a HAS, as either a PES or an ES, are illustrated in Figure 12.3.

12.51.13. Locate occupied, unhardened facilities no closer to a HAS than those distances given in tables 12.25A or 12.25B.

12.52. Weapons Storage Vaults in Hardened Aircraft Shelters. The special weapon contents of a weapons storage vault (WSV) will not contribute to an explosion in a HAS if certain



separations are maintained. The explosives in the WSV need not be considered when computing the NEWQD of the HAS if the presence and location of conventional munitions in the HAS correctly conform to what is allowed by the applicable weapons system safety rules (WSSRs), AFI 91-112. Table 12.23 provides minimum separation distances for HASs containing WSVs from all other HASs, with or without WSVs.

12.53. Revetments.

12.53.1. A connected series of such revetments meeting the requirements of Section 6F may be sited for the explosives weight of one revetment.

12.53.2. Site flight line revetment sets for combat aircraft parking and loading as a combat aircraft parking area according to Tables 12.1, 12.2 and 12.3. These revetment sets may be used for both aircraft parking and munitions holding. Aircraft in revetments will only be afforded equivalent IMD separation. Per Table 12.1, Note 14, two aircraft may be placed in a revetted cell at less than IMD without obtaining commander approval; the NEWQD of the two aircraft must be totaled for determining QD separations to other exposures.

12.53.3. Site flight line revetment sets used for munitions as flight line munitions holding areas according to Tables 12.1, 12.2 and 12.3.

12.53.4. Site revetment sets used solely for the storage of munitions as AGMs according to Tables 12.1, 12.2 and 12.3.

12.54. Aircraft Battle Damage Repair Sites. The maximum NEWQD charge permitted is 2 ounces of HD 1.1. When using sandbags to cover charges and prevent fragment escape, a 300 ft clear zone is required. For un-sandbagged charges, a 500 ft clear zone is necessary.

12.55. Helicopter Landing Areas for AE Operations. Helicopter landing areas for loading and unloading AE within storage sites and quick reaction alert sites will be considered AGM and may be sited at IMD based only upon the NEWQD carried by the helicopter. Such helicopter landing areas will meet the following requirements:

12.55.1. Flight clearance criteria are met.

12.55.2. Landing and takeoff approaches will not be over any AE facilities.

12.55.3. Helicopter operations are to be limited to AE support of the facilities concerned.

12.55.4. Carrying of passengers is not permitted.

12.55.5. During helicopter takeoff, landing, or loading or unloading, AE operations will not be conducted at any PES located within IBD of the helicopter landing area. During landing or takeoff, PES doors will be closed.

12.55.6. Safety precautions normal to other modes of transportation are to be observed.



12.56. Defensive or Tactical Missile Batteries. The following criteria apply to deployed defensive or tactical missile batteries (e.g., Patriot missiles) and associated support functions.

12.56.1. No separation is required between missile batteries and the security force structures exclusively supporting them.

12.56.2. Those manned functions solely providing support to defensive missile units, such as motor pools, may be sited at ILD from the missile battery and other PESs in the explosives clear zone in which they are deployed. Barricaded ILD may be applied per paragraph 12.18.2.1.

12.56.3. Site missile batteries as AGMs to other PESs in the explosives clear zone in which they are deployed. They may be treated as Flight line Munitions Holding Areas to aircraft in the explosives clear zone in which they are deployed. No separation is required to military use only runways and taxiways.

12.57. Tactical Missile Separations.

12.57.1. AIM-7 Missiles (Other than WAU-17 Warhead).

12.57.1.1. When these conditions are met MCE is limited to a single AIM-7 warhead with an HD of (02)1.1.

12.57.1.1.1. Separate warheads of adjacent AIM-7 missiles by 5 inches or more.

12.57.1.1.2. Separate AIM-7 warheads from all AIM-9 warheads by at least 22 inches, or ensure warheads are not radially aligned.

12.57.1.2. See Table 12.5 for HFD for missiles at less than 5 inches from each other, if they are in the open or in a light structure which cannot stop primary fragments (see legend to Table 12.2).

12.57.1.3. Containers. All missiles in an all up round container (AURC) will sympathetically detonate, therefore the MCE is all four warheads in the AURC. AIM-7 missiles that explode in an AURC will not propagate to warheads in adjacent containers, either vertically or horizontally. MCE is limited to four warheads.

12.57.1.4. In an ECM, the following configurations allow a reduced MCE:

12.57.1.4.1. Packed in AURC, the MCE is four warheads.

12.57.1.4.2. For trailers, with or without other AIM-7 (not WAU-17) or AIM-9 missiles, the MCE is the total quantity of all warheads radially aligned and at less than 100 inches from each other.

12.57.2. AIM-7 Missiles (WAU-17 Warhead).



12.57.2.1. These warheads can sympathetically detonate other HD 1.1 explosives in radial alignment of the warhead. Use radial aligned separation distance of 100 inches or more to prevent propagation of one warhead to another.

12.57.2.2. See Table 12.5 for HFD for missiles in radial alignment and at less than 100 inches from each other, if they are in the open or in a light structure which cannot stop primary fragments (see legend to Table 12.2).

12.57.2.3. Containers. All missiles in an AURC will sympathetically detonate, therefore the MCE is all four warheads in the AURC (36 lbs x 4 or 144 lbs). Detonation of warheads in an AURC will not transfer to adjacent containers side-by-side, but containers within a single vertical stack must be alternated, nose-to-tail, to prevent propagation vertically. MCE would then be four warheads.

12.57.2.4. In an ECM, the following configurations allow a reduced MCE:

12.57.2.4.1. For alternately stack containers (per paragraph 12.57.2.3) and trailers not in radial alignment, the MCE is four warheads.

12.57.2.4.2. For alternately stack containers (per paragraph 12.57.2.3) and no more than three trailers in radial alignment, the MCE is twelve warheads.

12.57.2.5. For ECM storage other than that described in paragraph 12.57.2.4, and storage in all other heavy structures capable of stopping primary fragments (see legend to Table 12.2), MCE is the total number of warheads in the structure unless a lesser MCE is approved by HQ AFSC/SEW.

12.57.3. AIM-9 Missiles.

12.57.3.1. A warhead detonation will not cause sympathetic detonation of adjacent AIM-9 missiles provided warheads are separated by 22 inches or more, or warheads are not radially aligned. If these conditions are met, MCE is limited to a single AIM-9 warhead.

12.57.3.2. See Table 12.5 for HFD in the open.

12.57.3.3. AIM-9 missiles that detonate in AURC containers will not propagate to any adjacent container either vertically or horizontally. MCE is limited to four warheads.

12.57.4. AIM-120 Advanced Medium Range Air-to-Air Missile (AMRAAM).

12.57.4.1. Out of container, these missiles are HD 1.1. In an AURC, they are HD 1.2.1.

12.57.4.2. MCE is limited to a single AIM-120 missile when the warheads of adjacent AIM-120 missiles are separated by 100 inches or more. See Table 12.5 for single missile HFD.

12.57.4.3. See Table 12.5 for HFD for missiles in radial alignment and at less than 100 inches from each other.



NT PROVIDED BY THE

AFMAN 91-201 17 NOVEMBER 2008

12.57.4.4. Containers. All missiles in an AURC will sympathetically detonate, therefore the MCE is all four warheads in the AURC. For AIM-120s with the WDU-33/B warhead, the AURC MCE is 68 lbs. For AIM-120s with the WDU-41B warhead, the AURC MCE is 76 lbs.

12.57.5. Single container MCEs may be used for mixed storage configurations of AIM-7, AIM-9 and AIM-120 missile containers provided the following conditions are met:

12.57.5.1. Each stack of containers will contain the same type of missile and warhead.

12.57.5.2. Each stack will be no more than three containers high.

12.57.5.3. For containers of AIM-7 missiles with the WAU-10 warhead: (1) the missiles must be oriented in the same direction within the container, (2) there is no restriction on the orientation of the containers relative to one another within a stack, (3) there is no restriction on the orientation of containers between stacks, and (4) there is no required separation between stacks. MCE of the stack(s) is 105 pounds (lbs) of HD 1.1 (based on the four warheads a single container).

12.57.5.4. For containers of AIM-7 missiles with the WAU-17 warhead: (1) the missiles must be oriented in the same direction within the container, (2) the containers within a single stack must be alternated (nose-to-tail), (3) there is no restriction on the orientation of containers between stacks, and (4) there is no required separation between stacks. MCE of the stack(s) is 144lbs of HD 1.1 (based on the four warheads in a single container).

12.57.5.5. For containers of AIM-9 missiles with the WDU-17 warhead: (1) there is no restriction on the orientation of the missiles relative to one another within a container, (2) there is no restriction on the orientation of the containers relative to one another within a stack, (3) there is no restriction on the orientation of containers between stacks, and (4) there is no required separation between stacks. MCE of the stack(s) is 32 lbs of HD 1.1 (based on the four warheads in a single container).

12.57.5.6. For containers of AIM-120 missiles with the WDU-33/B warhead: (1) the missiles must be oriented in the same direction within the container, (2) there is no restriction on the orientation of the containers relative to one another within a stack, (3) there is no restriction on the orientation of containers between stacks, and (4) there is no required separation distance between stacks. The stack(s) is HD 1.2.1 with an MCE of 68 lbs (based on the four missiles in a single container)

12.57.5.7. For containers of AIM-120 missiles with the WDU-41/B warhead: (1) the missiles must be oriented in the same direction within the container, (2) there is no restriction on the orientation of the containers relative to one another within a stack, (3) there is no restriction on the orientation of containers between stacks, and (4) there is no required separation distance between stacks. The stack(s) is HD 1.2.1 with an MCE of 76 lbs (based on the four missiles in a single container).



12.57.5.8. Stacks of differing missile and warhead configurations will be separated from each other by a horizontal distance of 100 inches. (For example, stacks of AIM-7/WAU-10 containers will be separated by a horizontal distance of 100 inches from stacks of AIM-7/WAU-17 containers.)

12.57.5.9. When the above conditions are met, the storage of mixed AIM-7, AIM-9 and AIM-120 missile containers (with the specified warheads) may be sited using the most restrictive of the following:

12.57.5.9.1. Site the greatest MCE present as HD 1.1 (regardless of whether the greatest MCE is for HD 1.1 or HD 1.2.1).

12.57.5.9.2. Site the total HD 1.2.1 Net Explosive Weight for Quantity-Distance (NEWQD) present.

12.57.6. AGM-65 Missiles. Explosives weights of individual AGM-65 missiles or loaded launchers need not be added together if adjacent missiles or launchers are separated by at least 130 inches and the nose of any AGM-65 missile does not point at any other missile.

12.57.7. AGM-88 Hi-Speed Anti-radiation Missile (HARM). For storage and transportation in an AURC, missiles are assigned HD 1.2.1, with an MCE <100 lbs. Out of container, missiles are assigned HD (04)1.1. A warhead detonation will not cause sympathetic detonation of adjacent warheads if they are separated by at least 6 inches, or if the warheads are not radially aligned.

12.57.8. Mixed Trailer Loads. Use criteria above and configurations as shown in TO 11-1-38, *Positioning and Tie-Down Procedures – Nonnuclear Munitions*, to determine MCE.

12.58. Inspection Stations for AE Conveyances.

12.58.1. Inspection stations for trucks, trailers and railcars containing AE that are used exclusively for the activities below are not subject to QD criteria. However, these stations should be located as far as practical from other hazards (e.g., explosives, POL), populated areas, and flight lines, and the AE conveyance should be removed promptly. Allowable activities are:

12.58.1.1. External visual inspection of the railcars or trucks containing AE.

12.58.1.2. Visual inspection of the external condition of the cargo packaging in vehicles that have passed the external inspection indicated in paragraph 12.58.1.1.

12.58.1.3. Interchange of trucks, trailers, or railcars containing AE between the common carrier and the DoD activity.

12.58.2. Inspection stations used for any other purpose (e.g., explosives storage, suspect vehicle holding area) will comply with applicable QD criteria.

12.59. Interchange Yards for AE Conveyances.



12.59.1. Interchange yards for trucks, trailers, and railcars containing AE that are used exclusively for the activities below are not subject to QD criteria. However, these interchange yards should be located as far as practical from other hazards (e.g., explosives, POL), populated areas, and flight lines, and the AE conveyance shall be removed promptly. Allowable activities are:

12.59.1.1. External inspection of the trucks, trailers, or railcars containing AE.

12.59.1.2. Visual inspection of the external condition of the cargo packaging in vehicles that passed the external inspection indicated in paragraph 12.59.1.1.

12.59.1.3. Interchange of trucks, trailers or railcars containing AE between the common carrier and the DoD activity.

12.59.2. Truck, trailer, or railcar interchange used for any other purpose (e.g., explosives storage, suspect vehicle holding area) will comply with applicable QD criteria.

12.60. Holding Yards for AE Conveyances.

12.60.1. Site vehicle and rail holding yards as AGM per Tables 12.1, 12.2 and 12.3.

12.60.1.1. Where possible, explosives-loaded vehicles and railcars shall be separated from each other by the applicable IMD. Distances to other exposures will then be based on the vehicle and railcar with the largest NEWQD.

12.60.1.2. If IMD between vehicles and railcars cannot be met, they shall be parked in groups, with IMD between each group. Distances to other exposures will then be based on the total amount of explosives within the group of vehicles or railcars with the largest NEWQD.

12.60.1.3. Where neither paragraph 12.60.1.1 nor 12.60.1.2 above is possible, the total NEWQD of all vehicles or railcars will be used to determine separation distances.

12.60.2. In addition to the temporary parking of railcars, trucks, or trailers containing AE, holding yards may also be used to interchange truck, trailers or railcars between the commercial carrier and the DoD activity, and to conduct visual inspections, but can not be used simultaneously for these activities.

12.60.3. In developing large rail holding yards, consider the following layout guidance:

12.60.3.1. Design rail holding yards on a unit car or explosives weight group basis (e.g., 50,000, 100,000, or 250,000 net pounds of HD 1.1 explosives, regardless of the number of cars involved). Separate each explosives quantity car group from all other groups by IMD.

12.60.3.2. Yards may be formed by two parallel ladder tracks connected by diagonal spurs or by a "Christmas tree" arrangement (a ladder track with diagonal dead-end spurs



projecting from each side at alternate intervals). Other arrangements tailored to the operation are allowed. However, separate parallel tracks and spurs of all types by IMD for the quantities of AE involved.

12.61. Classification Yards.

12.61.1. Where the volume of vehicle or rail traffic necessitates, establish a classification yard primarily for receiving, classifying, switching, and dispatching explosives-laden vehicles and railcars.

12.61.2. As an ES, site classification yards at IMD from all PESs.

12.61.3. Classification yards do not require siting as a PES provided they are used exclusively for:

12.61.3.1. Receiving, dispatching, classifying, and switching of cars.

12.61.3.2. Interchanging of trucks, trailers, or railcars between the common carrier and the DoD activity.

12.61.3.3. Conducting external inspection of vehicles or railcars, or opening of free rolling doors of railcars for the purpose of removing documents and making a visual inspection of the cargo. Freeing or repairing a stuck or damaged door or doing any work inside a car is prohibited unless QD requirements can be met.

12.61.4. Specific QD separation applies if the classification yard is used for any other purpose (e.g., placing or removing dunnage or explosive items into or from vehicles or railcars).

12.62. AE Transportation Mode Change Locations.

12.62.1. Site transportation mode change locations as operating locations per Tables 12.1, 12.2 and 12.3.

12.63. Suspect Vehicle Holding Areas. Explosives-loaded vehicles or railcars found or suspected to be in a hazardous condition will be moved to a suspect vehicle holding area, unless it is more hazardous to move the vehicle or railcar. Suspect vehicle holding areas will be separated (isolated) from other PES or ES by the applicable QD.

12.64. Secure Holding Areas.

12.64.1. Secure holding areas are designated for the temporary parking of commercial carriers' motor vehicles transporting DoD-owned Arms, Ammunition, and Explosives (AAE), classified (SECRET or CONFIDENTIAL) materials, and Controlled Cryptographic Items (CCI). There are two types of secure holding areas and the criteria for each are provided below. (Note: The intent of such areas is to provide a secure storage location for commercial carriers while in-transit, during emergencies or other circumstances that are beyond a carrier's control. Installations must site secure holding areas to meet known



taskings. The term Secure Holding Area is applicable to areas (CONUS, Hawaii, Alaska, and Puerto Rico) governed by Military Standard (MIL-STD)-882D, "Standard Practice for System Safety", February 10 2000 Whitacre, C. G., et al, "Personal Computer Program For Chemical Hazard Prediction (D2PC)," CRDEC-TR-87021, January 1987.)

12.64.1.1. Secure Explosives Holding Area. Site as a holding yard per paragraph 12.60.

12.64.1.2. Secure Non-explosives Holding Area. No siting required if located outside all QD arcs. If located within a QD arc, site at PTRD from all PESs. The holding of HD 1.4S materials, without regard to QD, is permitted at this location.

12.64.2. See paragraph 1.5 when there is no Secure Holding Area sited for the NEWQD or HD of the vehicle for unforeseen taskings.

12.65. Detached Loading Docks.

12.65.1. Detached loading docks that service multiple facilities shall be sited on the basis of use with regard to the facilities serviced, as shown below. They shall be sited as AGM with regard to all other facilities.

12.65.2. When servicing magazines, such docks must be separated from the magazines by IMD, based only on the explosives limit of the loading dock.

12.65.3. When servicing operating buildings, such docks must be separated from the operating building by ILD, based only on the explosives limit of the loading dock.

12.65.4. Loading docks that support a single PES do not require QD separation from the supported PES.

12.66. Service Magazines for Operating Locations.

12.66.1. Apply ILD from a service magazine to the operating location it supports. No QD separation is required from the supported operating location back to the service magazine. (See paragraph 12.12.2.)

12.66.2. Site the service magazine as an AGM per Tables 12.1, 12.2 and 12.3 to all PESs that it does not support.

12.66.3. Railcars and vehicles should not be used as service magazines for explosives operating locations, unless such use is essential.

12.67. Non-Explosives Loaded Vehicle Parking Areas.

12.67.1. Reference DoD 5100.76-M, *Physical Security of Sensitive Conventional Arms*, *Ammunition, and Explosives*, for parking POVs in a munitions storage area.



12.67.2. Site parking areas not supporting the explosives mission (such as parking lots for administrative areas) as PTR exposures per Tables 12.1, 12.2 and 12.3. A minimum 100 foot separation distance is required unless a greater minimum distance is specified in Tables 12.1, 12.2, or 12.3. (Note: Motor pools normally require IBD because of office, workshops, and other inhabited buildings.)

12.67.3. Site POV parking areas supporting multiple PESs as related facilities per Tables 12.1, 12.2 and 12.3 from the PESs they support. A minimum 100 foot separation distance is required. GOV and AGE parking areas supporting multiple PESs will be sited at 100 ft from supported PESs.

12.67.4. When a POV, GOV or AGE parking area supports a single PES, it may be located at 100 ft minimum from the PES it supports to protect the PES from vehicle fires. Access for emergency vehicles must be provided.

12.67.5. Temporary parking of GOVs or AGE, other than those being loaded or unloaded, will not be closer than 25 ft to any PES. Temporary means the length of time for which the presence of the vehicle is essential to completion of a single task (e.g., a single work order number).

12.67.6. Parking areas used exclusively for non-munitions WRM vehicles will be sited at ILD from all PESs. A minimum 100 foot separation distance is required. PTRD or IBD should be used, when possible, to prevent unacceptable damage to critical war support vehicles and equipment.

12.68. Inert Storage.

12.68.1. Unoccupied inert storage facilities that are directly related to the explosives mission, and unoccupied inert storage facilities not directly related but where control of and access to such inert storage is restricted only to personnel directly related to the explosives mission, may be located at fire protection distance from all related PESs (100 ft if the PES structure is combustible; 50 ft if the PES structure is non-combustible). Locations for such inert storage facilities will be determined only after consideration of personnel exposure, the importance of the materiel in relation to the explosives mission, the operational conditions, and the availability of space.

12.68.2. Unoccupied inert storage not directly related to the explosives mission and when accessed by personnel not directly related to the explosives mission, will be sited as a PTR exposure per Tables 12.1, 12.2 and 12.3, when located in the open (no structure involved). The PTRD will be based on blast overpressure only; fragment distances will not be used. Locate such inert storage within an explosives clear zone only after consideration of personnel exposure, the importance of the materiel in relation to the mission, the operational conditions, and the availability of space. Minimum fire protection distances given in paragraph 12.68.1. apply.

12.68.3. Unoccupied inert storage not directly related to the explosives mission and when accessed by personnel not directly related to the explosives mission, will be sited as an inhabited building per Tables 12.1, 12.2 and 12.3, when located in a structure. The IBD will



be based on blast overpressure only; fragment distances will not be used. Minimum fire protection distances given in paragraph 12.68.1. apply.

12.68.4. Site occupied inert storage facilities (e.g., warehouses) supporting the explosives mission as related facilities per Tables 12.1, 12.2 and 12.3 from the PESs they support.

12.68.5. Site occupied inert storage facilities (e.g. warehouses) not supporting the explosives mission as inhabited buildings per Tables 12.1, 12.2 and 12.3.

12.68.6. Site related non-munitions WRM storage at ILD from all PESs. PTRD or IBD should be used, when possible, to prevent unacceptable damage to critical war support assets. See paragraph 12.68.2 and 12.68.3. for non-related unoccupied non-munitions WRM storage.

12.69. Protective Shielding and Remotely Controlled Operations. For operations requiring protective shielding or remote control per paragraph 4.17., see paragraph 7.30. for operating requirements and apply the following QD separations:

12.69.1. As an ES, treat as an operating location per Tables 12.1, 12.2 and 12.3.

12.69.2. As a PES:

12.69.2.1. Provide equivalent PTRD protection for blast and thermal hazards, and equivalent IBD protection for fragment hazards, to all personnel directly involved in the remote operation. Provide IBD protection to all others.

12.69.2.2. Provide IBD to all other occupied ESs.

12.69.2.3. Treat as an operating location per Tables 12.1, 12.2 and 12.3, for protection of unoccupied ESs; use of Table 12.1, Note 21 is not allowed.

12.70. Rocket Storage, Checkout, and Assembly (RSCA) Building.

12.70.1. RSCAs must be built according to Air Force Definitive Drawing 33-39-03 (to include 3/8" steel doors).

12.70.2. As an ES, if the RSCA is used as an operating location, use ILD from the PES it is supporting. For example, chaff and flare and argon recharging operations in the RSCA may be separated by ILD from the combat aircraft they are supporting.

12.70.3. As a PES, each bay may singularly store physical capacity of HD 1.4, 100 lbs of HD 1.3 and 50 lbs of HD 1.2.2 with zero IM bay to bay and zero IL, PTR, and IB. 2.75-in rockets must face a 12-inch wall. If these quantities are exceeded, normal QD apply. Refer to paragraph 6.27.

12.71. Buffered Storage.

12.71.1. Buffered Storage Concept. Under certain conditions, propagation can be prevented between stacks of tritonal-filled MK-82 and MK-84 bombs. NEWQD for QD purposes is the



explosives weight of the largest stack plus explosives weight of intervening buffer material (excluding HD 1.4). Buffered storage can be used in earth covered magazines, aboveground magazines, or open stacks. The following limitations apply:

12.71.1.1. Stacks are limited to 64 MK84 or 312 MK82 bombs. Combined stacks are limited to 60,500 lbs NEWQD.

12.71.1.2. Acceptable buffer materials are: palletized 20mm ammunition, palletized 30mm ammunition, or CBU-58s packaged two per metal container, stacked one pallet wide (one container CBU-58) and as high as the stack being protected.

12.71.1.3. Buffer materials must be positioned between the two stacks of bombs to prevent line-of-sight exposure between stacks.

12.71.1.4. Steel nose and tail plugs must be used in all bombs. Bombs are arranged so the noses of the bombs in each stack are facing the buffer.

12.71.1.5. A minimum of 38 ft is maintained between the nearest bombs of the separate stacks. For bomb stacks of 24,000 lbs NEWQD or less, 20 ft is acceptable. The stacks will be arranged within a structure so access is possible to verify the configuration.

12.71.1.6. Only serviceable munitions may be used in the bomb stacks or the buffer stacks.

12.71.1.7. Buffer material may be removed for periodic inspections without effecting sited capacities if it is returned within 24 hours.

12.71.1.8. Buffered storage is approved for storage in locations where US explosives safety standards are the only criteria applied. In locations where the host nation has established safety criteria, these principles must be accepted by the host nation before they may be applied.

12.71.2. Units wanting to use different configurations or buffer materials must submit definitive drawings through the MAJCOM to HQ AFSC/SEW for approval. These new buffers will consist of HD 1.2, 1.4, or inert materials that have an aerial density of 500 pounds per square foot. For bomb stacks less than 24,000 lbs NEWQD, an aerial density of 250 pounds per square foot is acceptable.

12.72. Angled Storage.

12.72.1. Angled Storage Concept. Tests have shown that fragments from an exploding MK-82/84 bomb that are capable of initiating a nearby bomb are limited to a zone extending perpendicular to the bomb. Therefore positioning of bombs outside the fragment zone of other bombs may significantly reduce the MCE.

12.72.2. Angled Storage in HASs.



12.72.2.1. Place single bombs and loaded triple ejector racks (TER), or bomb rack units (BRU) at a 15 degree angle along one shelter wall. Angle bomb and rack away from the aircraft and point tails toward the wall.

12.72.2.2. Maintain 4-ft separation distance from MK-84s to other weapons and 30-inch separation from MK-82s to other weapons.

12.72.2.3. Do not align unfuzed cavities of bombs.

12.72.2.4. Install fuzes, boosters, steel nose and tail plugs or guidance packages.

12.72.2.5. Do not place bombs in an area on either side of another bomb bounded by two lines, 20 degrees forward and aft of lines perpendicular to the bomb centerline and starting at the nose and the tail of the bomb, respectively (see Figure 12.8).

12.72.2.6. If above criteria is complied with, the MCE is the cumulative NEWQD of one TER or BRU, or for single angled bombs, it is the NEWQD of one bomb. When an explosives loaded aircraft is in the HAS, the weight of the explosives on the aircraft and the stored weapons must be combined if either the weapons on the aircraft or the stored weapons are in the fragment zone, described above, of the other weapons.

12.72.3. Angled Storage on Aircraft Parked on Open Ramps. The same fragment principle applies whether or not the bombs are on an aircraft or support stands. Open ramp, bomb loaded aircraft, separated at less than IMD, may be angled to prevent simultaneous detonation. Combat aircraft parked at 45 degrees with standard wingtip separation (see AFH 32-1084) meet the IMD separation requirement for MK 82/84 bombs. The MCE would be one aircraft. However, this principle applies only to general purpose bombs. Therefore do not site aircraft with an air-to-ground mission requiring other ordnance using reduced MCE for angled parking. Nevertheless, parking loaded aircraft at an angle may significantly limit collateral damage to adjacent aircraft and is preferred.

12.73. Areas for Burning AE.

12.73.1. Check environmental compliance and Resource Conservation and Recovery Act (RCRA) requirements and permits for this operation. For overseas locations, check Status of Forces Agreement and applicable technical agreements for any applicable environmental protection requirements.

12.73.2. Burning HD 1.3 materials can generate significant internal pressures. Some HD 1.3 materials can undergo a transition from a deflagration to a detonation, in which case the effects are virtually identical to the detonation of conventional high explosives (HD 1.1). For information on an item, contact the item manager.

12.73.3. Site burning areas as follows:

12.73.3.1. From burning areas to all locations involving personnel that are not essential to the planned burn, or to non-explosives facilities not related to the burn, apply IBD.



12.73.3.2. From burning areas to explosives operating locations not related to the burn or to locations with exposed aircraft, apply IBD with no minimum fragment distance.

12.73.3.3. From burning areas to all locations involving personnel that are essential to the planned burn, explosives storage facilities, related non-explosives facilities, or above ground utilities, apply PTRD with no minimum fragment distance.

12.73.3.4. Locate burning areas at ILD from all PESs.

12.73.3.5. Locate control sites for burning areas at PTRD from all other PESs.

12.73.4. Locate burning kettles at least 300 ft from inhabited buildings, public transport routes, and the base boundary. Separate from other explosives facilities by 300 ft or ILD, whichever is greater.

12.73.5. Lesser distances may be used if equivalent protection can be provided. Forward design and analysis information for equivalent protection to HQ AFSC/SEW for approval.

12.74. Areas Used for Intentional Detonations. This paragraph does not apply to EOD training sites (see paragraph 12.76) or emergency operations (see paragraph 4.20).

12.74.1. Check environmental compliance and Resource Conservation and Recovery Act (RCRA) requirements and permits for this operation. For overseas locations, check Status of Forces Agreement and applicable technical agreements for any applicable environmental protection requirements.

12.74.2. Shaped charge jets or slugs from directed energy munitions can travel significantly greater distances than case fragments; therefore, these munitions require specific analysis. For information on an item, contact the item manager.

12.74.3. Use the following criteria from the detonation area to all locations involving personnel that are not essential to the planned detonation, non-explosives facilities not related to the detonation, locations with exposed aircraft and open explosives storage locations. If the minimum separation distance requirements for previously approved DDESB sitings or those prescribed in this section can not be met, personnel shall be provided the protection specified in paragraph 4.18.

12.74.3.1. For non-fragmenting AE, use K328 with a minimum distance of 200 ft.

12.74.3.2. For fragmenting AE, use the larger of these two distances:

12.74.3.2.1. K328 with a minimum distance of 200 feet.

12.74.3.2.2. The distances given in Table 12.26A or Table 12.26B. A calculated or measured maximum fragment throw distance (including the interaction effects for stacks of items or single items, whichever applies) may also be used to replace these distances. Calculated case fragment maximum throw distances for selected munitions are listed in Table 12.27 as well as the Fragment Data Base located on the DDESB



secure web page. A snapshot of this database is included in TP-16. (NOTE: Tables 12.26A, 12.26B, and 12.27 as well as the Fragment Data Base and its snapshot in TP-16 are for individual items. These distances do not directly apply to stacks of munitions. Further, these throw distances do not consider fragments that are produced by sections of nose plugs, base plates, boattails, or lugs. These fragments are sometimes referred to as "rogue" fragments.

12.74.3.2.2.1. "Rogue" fragments produced by sections of nose plugs, base plates, or lugs, can travel significantly greater distances (more than 10,000 ft) than those shown in Tables 12.26A, 12.26B, and 12.27. Care must be taken either to properly orient the munition (e.g., lugs or strongbacks and nose or tail plate sections oriented away from personnel locations), or to minimize or eliminate the hazard of rogue fragments (e.g., sand bagging the munition prior to detonation). For such bombs and projectiles with a caliber exceeding 5 inches, the munition will be buried or covered with a minimum of 4 feet of earth cover (in every direction) or double the required distance to ensure against fragment damage.

12.74.3.2.2.2. For detonation of multiple munitions, comply with the following:

12.74.3.2.2.2.1. Place the munitions in a single layer with their sides touching such that their axis is horizontal.

12.74.3.2.2.2.2. Place the munitions so that the nose of each munition is pointing in the same direction.

12.74.3.2.2.3. Orient the munitions so that lugs or strongbacks and nose or tail plate sections are facing away from areas to be protected.

12.74.3.2.2.2.4. Initiate the stack detonation so that all munitions detonate simultaneously.

12.74.3.2.2.5. Use the following when the procedures outlined in paragraphs 12.74.3.2.2.2.1 through 12.74.3.2.2.2.4 cannot be met:

12.74.3.2.2.5.1. If the orientation of the potential rogue fragments can be controlled, then the separation distance required by Table 12.27 or the Fragment Data Base and its snapshot in TP-16 shall be increased by 33 percent to account for the interaction effects and/or non-design mode initiation.

12.74.3.2.2.5.2. If the orientation of potential rogue fragments cannot be controlled, fragment ranges must be evaluated on a case-by-case basis.

12.74.3.2.2.5.3. If detonations involve stacks of mixed munitions, evaluate the distance for each munition separately using



the procedures in paragraph 12.74.3.2.2 and select the largest distance.

12.74.4. Use the following criteria from the detonation area to all locations involving personnel that are essential to the planned detonation, explosives storage facilities, and above ground utilities:

12.74.4.1. For non-fragmenting AE, use K105 with a minimum distance of 200 ft.

12.74.4.2. For fragmenting AE, use K105 with a minimum distance of 200 ft. Provide a personnel shelter that offers fragment-proof overhead and frontal protection, or double the required distance to ensure against fragment damage or personnel injury.

12.74.4.3. If the minimum personnel protection distance in paragraph 12.74.4.1 or 12.74.4.2 is not available, construct a personnel shelter that will provide equivalent protection from the expected blast overpressure and fragment hazards for the types of munitions used. Locate it at least 200 ft from the detonation area. Obtain shelter design approval per paragraph 12.74.8.

12.74.5. On-site authorities designate essential personnel and determine minimum distance for equipment and unoccupied non-explosives facilities related to the detonation.

12.74.6. From the detonation area to underground utilities, use K18 with a minimum distance of 100 ft.

12.74.7. Control sites for intentional detonations for AE disposals, live-fire demonstrations and Explosive Ordnance Disposal (EOD) non-emergency operations must be at ILD from other PES, based on the NEW of the PES's NEWQD.

12.74.8. Lesser distances may be used if equivalent protection can be provided. Forward design and analysis information for equivalent protection to HQ AFSC/SEW for approval.

12.75. EOD Operational Responses. EOD operational responses require the application of public withdrawal distances to all non-essential personnel per paragraph 10.11 and 10.12.

12.76. EOD Proficiency Training Ranges.

12.76.1. Because the quantity of explosives required to maintain EOD proficiency is small, criteria for an EOD training range are not as stringent as required for a detonation area (see paragraph 12.74). Limit EOD training ranges to a maximum of 5 lbs of demolition explosives. Use only non-fragmenting charges (e.g., Boot Banger, bare C-4, Conical Liquid Follow Through), shaped charges (e.g., Mk 7 series, Mk 2, flex linear), ordnance penetrators (e.g., Mk 23, Mk 24), and explosive powered tools (e.g., Mk-2 dearmer, Percussion Actuated Non-electric Disruptor). A minimum of three sand bags must be placed in front of explosive penetrators to capture explosively formed penetrator and limit directional force.

12.76.2. EOD proficiency range destruction points will be constructed to control ejection of debris by:



12.76.2.1. Constructing a barricade with two entrances, which surrounds the destruction point, that is the equivalent of at least two side-to-side sandbags, is at least 6 ft high, and is constructed within 10 ft of the destruction point.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

12.76.2.2. Locating the barricade entrances at 180 degrees separation. These entrances will be barricaded, as above, to effectively block all debris.

12.76.3. Use the following criteria from the destruction point to all above ground facilities (including public traffic routes, base boundaries, runways, taxiways, parking aprons and any PES except for associated holding pads as discussed in para 12.76.8 below):

12.76.3.1. If the destruction point is at least 500 ft from these facilities, a 5 lbs NEWQD limit applies.

12.76.3.2. If the destruction point is less than 500 ft but 300 ft or more from these facilities, a 2.5 lb NEWQD limit applies.

12.76.3.3. If the destruction point is less than 300 ft but 200 ft or more from these facilities, a 1.25 lb NEWQD limit applies.

12.76.4. EOD proficiency training ranges on which explosively-operated tool kits and explosively-driven IED Defeat charges are used on inert targets. Targets may be "monitored" by non-fragmenting explosive charges that are within parameters of the established range. The tools, charges, and targets all require 100 ft separation distance from the destruction point to all above ground facilities. The destruction point will be barricaded per paragraph 12.76.2.

12.76.4.1. EOD tools (explosives devices) and inert training devices or targets are nonfragmentation producing devices. They may produce some debris, but that should not be mistaken for fragmentation. Fragmentation is specifically designed into a weapon or device; debris is not.

12.76.4.2. Vehicle-targets (for remote-opening techniques or otherwise checking for IEDs) on EOD proficiency ranges is standard practice. EOD teams are allowed to do this type of training on their proficiency ranges.

12.76.5. On-site authorities determine the minimum separation distance for essential personnel.

12.76.6. EOD proficiency training ranges used with other than bare charges or non-fragment producing items will meet the requirements of paragraph 12.74. If using the training range for operations that will produce fragments above the level expected for normal EOD proficiency training (normally open shots), meet the requirements of paragraph 12.74.

12.76.7. If the proficiency training range is located on an existing disposal range and meets the 500-foot separation distance from the detonation point to the perimeter of the disposal range in accordance with the requirements listed in TO 11A-1-42, Section 1, then barricades identified in paragraph 12.76.2 are not required.



12.76.8. Holding pads. Holding pads for additional training shots will be sited using aboveground magazine criteria. ILD must be maintained to the destruction point and to the personnel control site. IMD must be maintained between each holding pad.

12.76.9. Locate control sites and detonation points at PTRD from all other PESs.

12.77. EOD Training at Off-Range Locations.

12.77.1. EOD personnel may use procedures with explosively propelled liquids, shots, gases, slugs, or heat at off-range locations on military installations in support of unit training, inspections, and evaluations.

12.77.2. EOD teams may use the following tools:

12.77.2.1. MK 1 Remote Wrench.

12.77.2.2. MK 2 .50 Dearmer.

12.77.2.3. MK 31 Jet Remote Opening Device (JROD).

12.77.2.4. Improvised Dearmer.

12.77.2.5. Robotic Vehicle (with shotgun).

12.77.2.6. Stand-off disrupter.

12.77.2.7. Stand-off dearmer.

12.77.2.8. Percussion Actuated Neutralizer (PAN).

12.77.2.9. Explosively propelled water charges (commercially produced or improvised).

12.77.3. Use only the explosives items listed below for off-range unit training, inspection and evaluation operations. Quantities shown are the maximums authorized for each inspection or evaluation scenario.

12.77.3.1. Two .50 caliber impulse cartridges.

12.77.3.2. Two .50 caliber ball, M2 cartridges (projectile extracted).

12.77.3.3. Two electric or non-electric blasting caps.

12.77.3.4. Twenty feet of standard detonating cord (DODIC M456).

12.77.3.5. Thirteen feet of safety fuse.



12.77.3.6. Three M60 fuse lighters.

12.77.3.7. Three AN-M14 thermite grenades.

12.77.3.8. Five 12 gauge shotgun shells. (Note: Do not use 00 buckshot at off-range locations. When using # 7 1/2 shot, ensure a safe distance for shot travel.)

12.77.3.9. Five stand-off disrupter blank cartridges.

12.77.3.10. Shock Tube as required.

12.77.3.11. Igniters (Shock Tube Initiators, DODIC YY35) as required.

12.77.3.12. 5 each PAN Cartridges.

12.77.4. Under the following conditions, EOD personnel may conduct off-range operations using the tools and explosives described in paragraphs 12.77.2 and 12.77.3:

12.77.4.1. Coordinate specific location with the installation weapons safety office, prior to the operation.

12.77.4.2. Make proper notifications concerning anticipated noise.

12.77.4.3. Do not locate the operation in an explosives prohibited zone.

12.77.4.4. Evacuate personnel to the applicable withdrawal distances required for an actual situation.

12.77.4.5. Place a minimum of three filled sand bags in front and behind tools that project slugs, fluids or shot to limit directional force.

12.77.4.6. Use only slugs made of plaster, which will disintegrate on impact.

12.77.4.7. Select an area free of all fire hazards and use only inert training ordnance or IED concealment devices (see paragraph 12.76.4) as a target.

12.77.4.8. When operating tool sets inside a building, take positive measures to prevent secondary or collateral damage.

12.78. Static Test Firing Propellant Loaded Items.

12.78.1. Using the total NEWQD of the propellant, site static test locations using K40 with a minimum distance of 300 ft to all PESs and locations where there are non-essential personnel and operations. Maintain a minimum of 50 ft from the non-flame exposure area and 300 ft from the flame exposure area to related non-explosive exposed sites, unless an engineering analysis shows a lesser distance is adequate. The flame exposure area is 45 degrees on either site of the flame exit nozzle or port.



12.78.2. Test authorities designate essential personnel. Provide these personnel with protection as required in paragraph 4.19.

12.79. Military Working Dog (MWD) Explosives Search Training. Training of MWD involves searches to detect explosives that have been hidden in various public places. These training operations typically include handling explosives, cutting or dividing explosive training aids, removing explosives from shipping and storage containers, and repackaging explosives into other containers. For these reasons, training operations will:

12.79.1. Be conducted by qualified personnel.

12.79.2. Be conducted in facilities that meet the requirements of this manual.

12.79.3. Store explosives in facilities that meet the requirements of this manual.

12.79.4. Provide non-essential personnel:

12.79.4.1. K40 separation distance from the training site if more than 15 lbs NEWQD are being used for the exercise.

12.79.4.2. 100 ft separation distance from the training site for NEWQD \leq 15 lbs.

12.79.5. Minimize the number of samples and the quantity of explosives for each sample. On-site authorities will determine the total quantity of explosives permitted during an exercise considering:

12.79.5.1. The value and importance of the exposed facilities.

12.79.5.2. The exercise operating conditions.

12.79.5.3. The available separation distance for non-essential personnel.

12.79.6. Separate samples a sufficient distance apart to prevent an explosion from propagating from one sample to another.

12.79.7. Not use any initiating devices or initiating explosives.

12.79.8. Not place explosives near any heat or spark producing items (e.g., bare electrical wiring, radiators, electric heaters, heating vents, etc.).

12.79.9. Not place explosives in metal containers or other means of confinement that could produce fragments in the event of an accidental explosion.

12.80. Demilitarization Operations for Expended .50-Caliber and Smaller Cartridge Casings.



12.80.1. A demilitarization operation for processing expended .50-caliber and smaller cartridge cases can be treated as a non-explosive operation provided:

12.80.1.1. Cartridge casings to be processed are screened prior to processing. (Note: Screening is intended to ensure that only .50-caliber and smaller are processed, and to remove unused .50-caliber and smaller cartridges.)

12.80.1.2. Demilitarization processing equipment is tested to be capable of containing overpressure, fragment, and thermal hazards associated with a worst-case reaction involving a single live round of the most energetic cartridge that could be processed in the equipment.

12.80.1.3. Demilitarization processing equipment is operated within the manufacturer's specifications and restricted only to the processing of expended .50-caliber and smaller cartridge casings.

12.80.1.4. Demilitarization processing equipment is inspected and maintained to ensure safe operation.

12.80.2. MAJCOMs will:

12.80.2.1. Approve the use of specific demilitarization processing equipment.

12.80.2.2. Establish and implement procedures for:

12.80.2.2.1. Screening and segregating the material to be processed.

12.80.2.2.2. Operating, inspecting, and maintaining the demilitarization processing equipment to ensure safe operation.

12.80.2.2.3. Dispositioning of processed material.

12.80.3. Demilitarization processing operation locations meeting the requirements of paragraphs 12.80.1 and 12.80.2 do not require siting as a PES. As an ES, they must be located at ILD from all PESs, except from the PES from which it is integral.

12.81. POL and Other Hazardous Materials.

12.81.1. Unprotected, aboveground bulk storage tanks (\geq 5,000 gallons) for hazardous materials (e.g., POL, liquid petroleum) will be separated from all PESs by IBD. A dike system satisfying NFPA 430, *Code for the Storage of Liquid and Solid Oxidizers* is required. Aboveground storage tanks that are provided protection against rupture or collapse from blast and fragment hazards may be sited at lesser distances when supported by testing or analysis.

12.81.2. Smaller unprotected, aboveground bulk storage tanks (< 5,000 gallons) will be separated from all PESs IAW paragraph 12.81.1. When this criteria cannot be met, weigh the cost of distance or protective construction against the strategic value of the stored material, the ease of replacement in the event of an accident, and the potential environmental



impact. Reduced distances may be approved if the responsible commander accepts the possible loss of the tanks and any collateral damage that a fire might cause as a result of the tanks being punctured by fragments.

12.81.3. Railroad tank car and transfer points or operations, tank trucks, POL transmission pipelines, and hydrants will be separated from all PESs by IBD. Fuel truck transfer points or operations may be separated by PTRD, with no minimum fragment distance, if the trucks are limited to less than 48 hours at the location.

12.81.4. Unprotected, aboveground service tanks (\geq 5,000 gallons), to include fuel bladders, solely supporting AE storage or operating complexes that are supplied by a pipe system designed to resist blast and fragments may be sited at incremental IBD with a minimum distance of 400 ft from supported PESs provided:

12.81.4.1. Aboveground lines, if used, must be equipped with automatic shut-off valves at the source.

12.81.4.2. A dike system meeting the requirements of NFPA 430 is provided.

12.81.4.3. Responsible commander accepts the possible loss of the tanks and any collateral damage that a fire might cause as a result of the tanks being punctured by fragments.

12.81.5. A service tank (above or below ground) supporting a single PES or ES within an explosive clear zone does not require Q-D but will comply with NFPA 30.

12.81.6. Small quantities of POL or other hazardous materials used for operational purposes require no specific separation distance for explosives safety; however, they will be separated as required by NFPA 30 or 50', which ever is greatest. An example of this facility type would be small lockers used to store operational quantities of POL and other flammable materials in support of a single PES/ES. Operating procedures will be implemented to limit adverse environmental impacts in the event of an accidental explosion. This criteria does not apply to small daily use storage lockers located in operating environments.

12.81.7. Separate parking areas for fuel service trucks by ILD from related PESs, and IBD from unrelated PESs.

12.81.8. Fixed refueling points will be sited at ILD with a 100' minimum from all related PESs. An example of this type of facility is a remote, unmanned self-service station commonly located in munitions storage areas and flightline AGE shops.

12.81.9. There must be at least 100 ft between explosives and any mobile petroleum dispensing unit operating in an explosives area, except where a shorter distance is needed during transfer operations to an underground tank located at less than 100 ft or where needed to refuel a mobile explosives transporter (such as the environmental control unit for the LGM-30) with the explosives load aboard.



12.81.10. Buried tanks and buried pipelines should be separated from all PESs containing HD 1.2, HD 1.3, HD 1.4, or HD 1.6 AE by at least 80 ft. The required separation distance for HD 1.1 or HD 1.5 AE is K3 with a minimum distance of 80 ft. Keep pumps and pump houses serving underground POL at least 50 ft from all PESs.

12.81.11. Consider cut and cover POL tanks as underground if they have at least 3ft of earth cover (5ft recommended if the PES exposing the tank could generate large secondary debris fragments) are sited at K3. Unmanned cut and cover support facilities require ILD from all PES's.

12.81.12. The following are exempted from QD requirements:

12.81.12.1. Explosives loaded aircraft to POL hydrants set on the flight line flush with the pavement.

12.81.12.2. Ammunition and explosives to in use material-handling equipment.

12.81.12.3. Licensed locations to POL facilities.

12.82. Storage Tanks for Water.

12.82.1. Unprotected aboveground water storage tanks and tower, whose loss is unacceptable, will be separated from all PESs by IBD. (See paragraph 10.24) Aboveground storage tanks that are provided protection against rupture or collapse from blast and fragment hazards may be sited at lesser distances when supported by testing or analysis.

12.82.2. QD criteria do not apply to water storage tanks and associated components if loss is acceptable to the responsible commander.

12.82.3. Buried tanks and associated components of like value will meet the siting requirements of paragraph 12.81.10.

12.83. Underground Tanks or Pipelines for Non-Hazardous Materials. Underground tanks or pipelines for non-hazardous materials will meet the siting requirements of paragraph 12.81.10.

12.84. Utilities and Services.

12.84.1. Utilities include: steam, water, natural gas, POL lines, sewage, air lines, electrical lines, communication lines, and environmental facilities or equipment. The term "utility" does not apply to services provided to an individual facility, or group of facilities, when that service is not also secondarily provided to other parts of the installation or community. The following requirements apply to utilities:

12.84.1.1. Aboveground electric distribution lines carrying less than 69 kilovolt (kv), the tower or poles supporting those lines, and unmanned electrical substations will be no closer to PESs than PTRD, with no minimum fragment distance.



12.84.1.2. Aboveground electric transmission lines carrying 69 kv or more and the tower or poles supporting them will be located no closer to PESs than:

12.84.1.2.1. IBD, with no minimum fragment distance, if the line in question is part of a grid system serving a large off-base area.

12.84.1.2.2. PTRD, with no minimum fragment distance, if loss of the line will not create serious social or economic hardships.

12.84.1.3. Aboveground electric transmission lines which can be interrupted without loss of power (i.e., power is rerouted through existing lines or networks) will be separated from explosives sites in accordance with paragraph 12.84.2.

12.84.1.4. Main powerhouses that provide vital utilities to a major portion of an installation will be no closer to PESs than IBD.

12.84.1.5. Power and utilities functions including power plants, compressor stations, and electric power transformers that serve an entire base complex, or when loss of the facility will cause an immediate loss of vital function, will be no closer to PESs than IBD.

12.84.1.6. Underground electrical and communications lines may be sited at K3 with no minimum distance required. Other underground utilities will meet the siting requirements of paragraph 12.81.10.

12.84.2. Overhead electric service lines (running past an explosives facility but not serving it) will be no closer to a combustible explosives facility or to an open explosives facility than the length of the electric lines between the nearest service poles and the length of the nearest service pole. An exception is when an effective means (e.g., line spacers, weights, etc.) is provided to ensure that energized lines on breaking cannot come into contact with the facility or its appurtenances. No separation is required for non-combustible facilities.

12.84.3. Manned auxiliary services including auxiliary power plants, compressor stations, and electric power transformers, may be located at ILD from PESs they support.

12.84.4. Unmanned auxiliary services (e.g., transformer stations, water treatment and pollution abatement facilities) that serve an explosives area, but are not an integral function in the explosives area, and that would not create an immediate secondary hazard if lost, may be located at barricaded ILD from the PESs they support, even though such services need not be barricaded.

12.84.5. Unmanned auxiliary service power generation or conversion facilities (e.g., power plants, transformers, etc.) that exclusively supply power to an explosives area or security fence lighting may be located at fire protection distance (50 ft for non-combustible ES structures, 100 ft for combustible ES structures) from all PESs in the supported explosives area.

12.84.6. Unmanned above ground utility services (e.g., water treatment, pollution abatement facilities, water pump stations, sewage lift stations, etc.) that do not serve an explosives area



or an entire base complex, and when loss will not cause an immediate loss of a vital function may be located at PTRD with no minimum fragment distance.

12.84.7. See paragraph 5.9. for design requirements for electrical lines serving a PES.

12.85. LGM-30 (Minuteman). Use Table 12.28 to determine high explosives equivalency for the LGM-30 missile when calculating QD separations.

12.85.1. Calculate NEWQD for motor sets (Stages I, II, and III), assembled or unassembled, with HD 1.1 material, on HD 1.1 equivalency basis unless the HD 1.3 hazard is greater.

12.85.2. When only HD 1.3 motors are present, use total NEWQD of the motors, and apply HD 1.3 QD criteria. For LGM-30G motors use HD 1.3 QD criteria for shipping and storage purposes. When a warhead is added to the assembled set, the 7,400-lb high explosives equivalency applies. Safety distances are based on 7,400 lbs HD 1.1 high explosive equivalency for all LGM-30 missile motor sets (models A through G) with or without a warhead installed. IBD is 1,570 ft from buildings of public assembly and 1,200 ft from all other inhabited buildings.

12.85.3. Separations for aircraft loading and unloading sites for solid propellant motors in shipping and storage containers, Ballistic Missile Containers (SSCBM) and Payload Transporter Container: IBD is 1,200 ft (includes missile holding pads, facilities, aircraft or other equipment essential to the mission of the base; PTRD is 720 ft.

12.85.4. Aircraft Loading and Unloading Sites. When an aircraft loaded with these motors must be refueled, a fully staffed fire fighting truck will be on standby at the aircraft during fueling operations.

12.85.5. Railroad Loading and Unloading Sites. Criteria in paragraph 8.54 apply to railroad loading and unloading sites for Minuteman missile motors in the SSCBM and missile transporters shipped by the "piggyback" method.

12.85.6. Missile Alert Facility (MAF). Explosives-loaded vehicles (payload transporter, reentry vehicle guidance and control van, transporter erector) may be temporarily parked at the MAF, subject to the following controls:

12.85.6.1. Each instance must be approved by the wing or installation commander or his designated representative.

12.85.6.2. Allow parking if needed for severe weather, equipment breakdown and repair, crew rest, darkness (where state law prohibits vehicle travel on highways after dark) or other emergency conditions.

12.85.6.3. No smoking outside missile alert facility support buildings.

12.85.6.4. Park only one explosives-loaded vehicle.



12.85.6.5. Publish a detailed operating instruction of safety precautions and controls.

12.85.6.6. Ensure required security is maintained.

12.86. LGM-118 (Peacekeeper). Use Table 12.29 to determine high explosives equivalency for the LGM-118 missile when calculating QD separations.

12.86.1. Peacekeeper Separation. General explosives safety standards and QD criteria apply to the Peacekeeper except as follows: when stages 1, 2, and 3 are assembled at other than a silo launch facility (with or without stage 4 warheads being attached), the net explosives equivalency for the missile is 203,412 lbs HD 1.1.

12.86.2. When the missile is in a silo launch facility or during missile installation or removal from the silo, the net explosives equivalency is 20,000 lbs HD 1.1. This equivalency is to be used only for calculating IMD and ILD separations, and for use in risk assessments based on blast overpressure. Applicable distance for PTRD is 1,050 ft and for IBD is 1,750 ft.

12.87. Inter-DoD Component Support and Tactical Facilities.

12.87.1. General.

12.87.1.1. The separation distances in paragraph 12.87.2 will apply between facilities of one DoD Component to those of another DoD Component regardless of the location of the boundaries.

12.87.1.2. Other safety criteria (e.g., toxicity, noise, radiation, flight trajectory, etc.) may require greater distances. In these situations, the predominant hazard criteria apply.

12.87.2. The following minimum QD relationships apply:

12.87.2.1. AE storage facilities will be separated by IMD.

12.87.2.2. AE storage or operating locations of one DoD Component will be separated from AE operating locations of another DoD Component by IBD. (See paragraph 12.87.2.3 for an exception to this criteria.)

12.87.2.3. Explosive operations that present a similar degree of hazard or involve joint or support operations will be separated by ILD.

12.87.2.4. AE storage or operating locations of one DoD Component will be separated from AE tactical facilities of another DoD Component by IBD. For joint or support operations, determine the separation distance as though both facilities belonged to a single DoD Component.

12.88. Criteria for non-DoD Explosives Activities on DoD Installations.



12.88.1. Non-DoD explosives activities will only be conducted on DoD property per Table 12.30. These non-DoD explosives activities must also comply with Bureau of Alcohol, Tobacco, and Firearms (BATF), Federal Aviation Administration (FAA), and other Federal, State, and local regulations. Definitions for the terminology used in Table 12.30 can be found in Attachment 1.

12.88.2. For these types of non-DoD explosives activities, DoD will only be responsible for ensuring that IMD requirements, as outlined in explosives site plan submissions, are met. DoD oversight of these non-DoD explosives activities is not intended.

12.88.3. Non-DoD, explosives activities will be evaluated based on IMD between multiple PES to ensure non-propagation. Where IMD is not met, then non-DoD, explosives activity's sites will be added to determine the applicable IMD or IBD to DoD sites.

12.88.4. In Table 12.30, "Check for IM" means if IMD is not maintained between each PES, explosives quantities will be totaled.

12.88.5. IBD will be determined based on this manual.

12.88.6. The DoD site approval for non-DoD, explosives activities is limited to the area encumbered by the IBD arcs.

12.88.7. Review of building design, lightning protection, etc., is not necessary unless design features are used as justification to reduce the IBD arc.

Section 12P--Space and Intercontinental Ballistic Missile Requirements

12.89. General Information. This section establishes explosives safety standards for storing, staging, maintaining, processing, assembling, handling, and testing large solid rocket motors (LSRM) and liquid propellants used in conjunction with space launch systems and Intercontinental Ballistic Missile (ICBM) test launches, and provides methods and criteria for mitigating the pre-launch risks associated with these operations.

12.89.1. These standards apply to Air Force locations that process, launch, and test launch vehicles or ballistic missiles containing more than 1,000 pounds of liquid propellants or more than 10,000 pounds of solid propellants. Quantity Distance criteria for space and ICBM systems is found in paragraph 12.97.

12.89.2. Space launch vehicles and ICBM class missile systems use large quantities of energetic materials as fuel and oxidizer for their propulsion systems. Typically, these propulsion systems contain liquid or solid propellants in thousand to million pound quantities. These launch vehicles and missile systems can, under launch conditions, react much more violently than during conditions such as transportation, storage, and handling. Launch conditions include vehicles in a fully pressurized configuration such as during countdowns and rehearsals, and testing on test stands. Pressurized vehicles can present a hazard to a wide area, in some cases miles of exposure. The combination of the potential for large explosions coupled with possible wide dispersion of the threat requires different methods of mitigating explosive hazards than normally utilized for non-dynamic hazards



analysis, hazard classification, threat mitigation, and quantity-distance siting. These hazards and mitigating techniques will be contained in range or test requirement documents.

12.90. Support Facilities. These include those facilities used to store, stage, or process large rocket motors and motor segments. The same facility may be used for both staging and processing these motors. Take thermal and toxic properties as well as potential explosive effects in accordance with applicable directives such as TM5-1300, *Structures to Resist the Effects of Accidental Explosions*, into consideration prior to selecting or constructing operational maintenance and staging facilities for large rocket motors and motor segments.

12.90.1. Facility design and operational processing flow must keep the physical movement of these large rocket motors and motor segments to an absolute minimum. Limit the operations performed in these facilities to those associated with the primary function of the facility. Establish safety control areas as defined in paragraph 12.911., for all hazardous operations in these facilities.

12.90.2. There are two basic types of support facilities for large solid rocket motors (LSRM) and motor segments; a Motor Operations and Staging Facility, and a Motor Storage Facility.

12.90.2.1. Motor Operations and Staging Facility. This facility is primarily used to process and assemble LSRMs and motor segments for launch operations. It also has the capability for staging and maintaining motors and motor segments. Conduct operations involved with preparing LSRMs and motor segments using approved receipt-to-launch procedures or other approved technical data. Unlike many explosives operating buildings which currently exist on military installations, the large motor facilities may have many direct support personnel simultaneously performing different tasks in support of the launch preparation. These personnel must be limited to the minimum number necessary to accomplish the operation. Personnel limits will be established in the operating procedures. Scheduled and unscheduled maintenance may be performed in this facility on motors and segments in the staging area. Limit maintenance of large rocket motors and motor segments in the staging area to periodic maintenance and inspections unless a hazard risk analysis indicates other operations may be safely performed. When unscheduled or unforeseen operations must be accomplished on motor segments in the staging area, the appropriate technical team will perform an operational risk assessment in accordance with AFPAM 90-902, Operational Risk Management (ORM) Guidelines and Tools. Air Force explosives safety personnel will then evaluate and obtain approval of the safety risk assessment at the appropriate command level.

12.90.2.2. Motor Storage Facility. This facility is primarily used for long term storage of motors and motor segments. Keep the movement of LSRMs and motor segments into and out of storage to an absolute minimum. Hazardous operations normally performed in these facilities involve lifting and positioning LSRMs and motor segments. Selected maintenance operations may be performed in these facilities provided they are limited to periodic maintenance inspections using approved procedures. Unscheduled operations, such as repairs or the correction of discrepancies found during periodic inspections, may be performed in these facilities it is less hazardous to perform the maintenance in the facility than to move the segment to another isolated facility. If Government resources are at risk, the wing commander or equivalent



commander must approve the task before it begins. If only commercial resources are at risk, risk assessment is the responsibility of the commercial operator. Use only commander approved and safety reviewed/approved procedures when maintaining or repairing LSRMs and motor segments.

12.90.3. MAJCOMs will determine whether two operations involving LSRM's are dissimilar with respect to the hazards presented hence require ILD separation. Factors to consider when making this determination are:

12.90.3.1. The explosive characteristics and quantities of explosives involved in each operation.

12.90.3.2. The end use of the LSRM's undergoing preparation.

12.90.3.3. The make up of the teams performing the operations (e.g. Will the same team be performing both operations).

12.90.4. When contractor owned LSRM's undergoing preparation might be used for both DoD or commercial payloads of dissimilar programs and are within ILD, risk analysis and acceptance must be accomplished and approved by the responsible contract program offices and installation commander.

12.90.5. LSRM's earmarked for DoD weapons or specific missions directed by presidential mandate in support of national defense (currently Minuteman III and MDA) must be separated from non-DoD assets by IBD.

12.91. Safety Control Area. A safety control area is an area where personnel and equipment exposure is controlled in order to limit the risk from hazardous explosives operations. For LSRM segments, the safety control area is generally a circular area centered where the ordnance task is taking place; it has a radius of IBD based on the quantity of explosives which may become involved in a mishap. Certain engineering controls may allow a reduction or modification in the size of the safety control area. Only one hazardous explosives operation may take place in a safety control area at a time. Personnel required to be in the safety control area during an explosives operation will be considered essential personnel; conversely, people who do not meet this definition will be considered non-essential.

12.92. Simultaneous Operations. The large size of motor segments allows multiple operations to be easily conducted simultaneously on a single element, but the potential hazards that one task may present to another task must be carefully assessed before allowing more than one operations to proceed. Personnel performing processing or maintenance tasks on LSRM segments must be aware of other tasks that may be in progress on the same segment. Only a single operation may be performed within the same safety control area at a time.

12.93. Barricades. Use barricades with fixed storage tanks to prevent high velocity fragments from a ground liquid fuel propellant vapor phase confined explosion striking a test vehicle on the test stand. Design these barricades according to the criteria in paragraph 6.15.



12.94. Space Launch Complex. A space launch complex consists of a group of related facilities used for launching space vehicles. Facilities generally included are the launch pad(s), liquid propellant storage tanks, site instrumentation facilities, engineering personnel support buildings and a blockhouse. Additional facilities could also include LSRM facilities and spacecraft processing facilities. A launch complex normally involves a variety of explosive hazards, the result of the presence of various quantities of liquid and solid propellants which can produce both mass fire and detonation explosive hazards. System safety engineering hazard analyses of the complex must be performed to identify the various explosive hazards, their relationships, the safety threat zones and launch area location. Quantity Distance criteria is found in paragraph 12.97.

12.95. Space Test Facilities. Space test facilities normally consist of a wide array of test resources to support customers including flight hardware (ballistic, space, sounding rocket launch vehicles and satellites) and ground systems (field test, assembly and storage, launch, and on-orbit test facilities). A space test facility typically includes liquid propellant storage tanks or test site instrumentation, facility engineering personnel support buildings and a control center. The facilities normally involve a variety of liquid and solid propellants which can produce both mass fire and detonation explosive hazards. System safety engineering hazard analyses of the facilities must be performed to identify the various hazards, their relationships, the safety threat zones, etc.

12.96. Risk Management. Use the principles of Operational Risk Management (ORM) found in AFPAM 90-902, *Operational Risk Management (ORM) Guidelines and Tools*, and the standard practices in Mil-Std 882, *Systems Safety Program Requirements*, to identify and assess potential hazards, then to determine and implement controls to minimize the risks associated with operations involving LSRMs and motor segments.

12.96.1. The major hazards associated with space launch vehicles and missile prelaunch and propulsion test operations involve large quantities of propellants used in propulsion systems, destruct charges, and high pressure gas systems.

12.96.2. Perform hazard assessments to measure the potential for and consequences of mishaps resulting from the undesired release of energy or inhibiting the desired release of energy. Use these assessments to define the maximum credible event (MCE).

12.96.3. Assess all launch vehicle operations to evaluate the hazards and determine the mitigating activities necessary to achieve an acceptable level of risk, both for personnel and the launch or test site.

12.96.4. Determine the expected risk before beginning any potentially hazardous operation and get approval from the appropriate supervisory level before proceeding. Risk analyses must show that the potential benefits outweigh the cost in terms of overall risk before the operation may be approved.

12.96.5. Credible Failure Modes. In order to determine the potential threat that a given launch vehicle and support system configuration poses during prelaunch or propulsive test operations, credible failure modes must be defined. The specific failure mode that occurs will have a large influence on the explosive yield and the resultant blast overpressure,



fragmentation, and thermal effects and thus on the severity of the accident environments, risk to personnel, and damage to facilities. General scenario categories include the following phases and operations:

12.96.5.1. Prelaunch and Test Operations:

12.96.5.1.1. Storage

12.96.5.1.2. Handling

12.96.5.1.3. Assembly

12.96.5.1.4. Checkout (at the assembly building and at the launch or test complex)

12.96.5.1.5. Final Assembly

12.96.5.1.6. Ordnance Installation

12.96.5.1.7. Propellant Loading

12.96.5.1.8. All-up Vehicle Checkout (prior to launch and static firing)

12.96.6. General Failure Modes. Handle the failure modes for liquid propellants and solid propellants separately because their geometric and chemical configurations are different. In the case of solid propellants, the fuel and oxidizer are already mixed homogeneously, therefore the failure scenarios do not have to account for mixing. Liquid propellants, on the other hand, are configured in separate storage or launch vehicle tanks, therefore the failure scenarios must account for the type, amount, and probability of mixing propellants.

12.96.7. Typical Prelaunch Failure Mode Scenarios:

12.96.7.1. Storage

12.96.7.1.1. Liquid propellant scenarios primarily involve leaking or ruptured propellant tanks caused by loss of pressure control, insulation deficiencies, mechanical damage, and corrosion. Fuel and oxidizers are normally stored separately, so a maximum credible event would be limited to a fire and tank pressure rupture.

12.96.7.1.2. Solid propellant accident scenarios can be defined by the hazard classification grouping - 1.1 mass detonation, or 1.3 - mass fire. The most likely candidates to cause accidental ordnance initiation are introduction of stray electrical energy, fire, and dropping the segment with sufficient impact force to initiate the propellant or destruct charge if present.

12.96.7.2. Handling.



12.96.7.2.1. Handle liquid oxidizer and fuel separately using independent closed loop systems. Normally, differential pressure is used to transfer product from one holding tank to another or to load a launch vehicle. Typical accident events are limited to system leaks, vent and scrubber failures, or at worst, a tank rupture caused by over- or under-pressurization. Launch vehicle propellant loading scenarios are discussed in another section. Load liquid propellants serially to further reduce prelaunch mixing hazards.

JMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

12.96.7.2.2. Solid propellant rocket motors are handled by lifting with cranes or erectors at static test stands, the launch mount, in a processing facility, or by various transportation modes. Typically the MCE scenario involves vehicle rollover, or drop impacts during lifting or transportation. Drop impacts on hard surfaces can cause propellant ignition.

12.96.7.3. Booster Assembly.

12.96.7.3.1. Launch vehicle assembly processes normally do not involve liquid propellants.

12.96.7.3.2. Assembly operations for solid propellant rocket motors typically involve the same credible accident scenarios as those listed for handling.

12.96.7.4. Booster Checkout. Booster checkout normally does not impose additional hazards above and beyond those already listed except that the potential for inadvertent ignition of electro-explosive devices (EEDs) or inadvertent function of propellant system isolation valves is increased during certain electrical system checkouts. At-pad or test stand checkout normally is accomplished after solid propellant and hypergolic propellant stages are assembled and loaded, therefore, multi-faceted threats exist with interaction between hypergolic and solid propellants that can result in fires, pressure ruptures, and propulsive flight.

12.96.7.5. Final Assembly. The launch booster, upper stages, and payload final assembly process normally is accomplished on the launch pad. Both solid propellants and hypergolic liquid propellants are present during the final assembly steps. A major threat involves the assembly and encapsulation of spacecraft and upper stages in facilities off the launch complex. These operations normally involve hypergolic propellants loaded in separate propellant tanks. Credible accident scenarios include puncture of one or more of the propellant tanks during assembly or checkout, impact caused by lifting, failure resulting in a dropped system, or over- or under pressurization. Since these propellants are hypergolic; the potential exists for a fire if the fuel comes into contact with an oxidizer. Another major threat involves the toxicity of these propellants. Credible accident scenarios primarily involve handling, lifting, and mating stages with tank rupture accident scenarios the result of impacts caused by improper handling or dropping one or more stages. The results are the same as those listed above.

12.96.7.6. Ordnance Installation. Ordnance installation may take place in an off-the-pad assembly building or on the launch pad. During and after installation, credible accident scenarios primarily involve inadvertent ignition of EEDs. These devices must not be



capable of detonating either the solid or liquid propellant. Inadvertent ignition of these devices can result in significant damage to the vehicle and severe injury or death to personnel. Unless unavoidable, do not load cryogenic liquid propellants on a launch vehicle until after ordnance is installed.

12.96.7.7. Propellant Loading. Maximum credible event accident scenarios during propellant loading involve over- or under-pressurization of the propellant tanks and major spills of fuel and oxidizer. These scenarios can result in a significant explosive yield.

12.96.7.8. All-Up Vehicle Checkout. This occurs prior to launch or static firing. During this phase of prelaunch operations the final liquid propellant topping off is completed and in some cases the liquid propellant and high pressure gas systems are brought to flight pressure. All systems are switched to internal power and final systems checks are performed. The MCE involves the fully loaded launch vehicle and payload. Explosive yield is based on static conditions for shock impact on solid propellants and non-dynamic mixing of liquid propellant either by the Confined by Missile (CBM) mode or the Confined by Ground Surface (CBGS) mode.

12.97. Space and Intercontinental Ballistic Missile Criteria.

12.97.1. Some launch pad facilities such as mobile service towers, umbilical mast towers, launch ducts, blockhouse, and launch mounts are identified by a building number on the base master plan. But, for the purpose of explosive site planning, they are considered an "integral part of the facility" and do not require exposed site separation distances due to the nature of their function. Likewise, facilities that provide direct support to these launch pads such as maintenance and build-up shops, pressurization systems, instrumentation terminal rooms, etc., are an integral part of the facility and do not require QD separation distances from the pads they support.

12.97.2. Technical support areas may be associated with these facilities. Locate all direct support personnel at no less than IL distance or equivalent protection from the PES and dispatch them to the PES as required.

12.97.3. Locate any parking lots (GOV or POV) which exclusively serves the motor or motor storage, staging, or operations facility according to Chapter 12.

12.97.4. Locate launch complexes at Air Force launch ranges using two sets of criteria. The first set is based on QD criteria. They address pre-launch operations (including pressurized launch rehearsal) and static explosive threats. These will be defined for each facility in the explosives safety site plan. The TNT equivalencies to be utilized are included in Table 12.17. The second set of criteria used to locate a launch complex on the range address launch and space vehicle dynamic flight. Range safety guidance will define the criteria and flight safety analysis techniques required to determine the down range explosive threat resulting from a launch.

12.97.4.1. Separate new launch pads by at least an IL distance from each other. The larger NEW of the two launch vehicles will dictate the minimum separation between the two launch pads. For HC/D 1.1 launch vehicles, the minimum separation required is K-



18. For HC/D 1.3 launch vehicles, Table 12.3, IL column. Hazardous operations in one facility may impact operations in another related facility. In order to protect personnel, IB quantity distance criteria shall be considered for new construction, as opposed to IL distances.

12.97.4.2. Determine launch complex locations in the range launch area based on flight safety analyses including risk analysis such as the Launch Area Risk Analysis (LARA) program and other flight safety techniques described in range safety guidance. The Range Safety Office responsible for a launch area will consider explosive siting and missile flight hazards when determining the location of a launch complex in relationship with other launch complexes and support facilities.

12.97.4.3. For QD purposes, measure from the explosives at the launch mount, for a launch complex and at the test stand, for a test complex.

12.97.5. Space Test Facilities. During explosives site planning for new motor or motor segment test operation facilities, provide a personnel direct support facility at least ILD from the PES. Note: This separate location will permanently house direct support personnel for the PES. It will be a dispatch point, break room, and change room for these personnel. These direct support personnel facilities may be located at closer than IL distances if protective measures are used to provide minimum required overpressure and fragment protection. Use the prevailing wind direction as a primary consideration when locating test stands in relationship to other facilities that will be inhabited during testing. Non-DoD LSRM test facilities on Air Force installations must not hazard Government assets. Use Table 12.30. to determine siting criteria for non-DoD activities.

12.97.6. Static Test Facilities. Site and construct static test facilities for maximum flexibility to meet frequently changing technological requirements. A typical static test facility will have several test stands that share common support facilities such as ready storage tanks, pressurization systems, test control rooms, maintenance support and build-up shops, and steam-generating vacuum systems. To the extent possible, separate test stands by intraline distance. In some cases test support requirements, such as vacuum testing, do not support QD separation if test objectives are to be achieved. To minimize the risk to adjacent test stands, only one test stand will be used at a time when QD requirements cannot be met. Remove or protect all equipment not being used to support current test operations, or obtain a waiver approved at the appropriate level. See Chapter 1 for waiver or exemption procedures.

12.97.7. Building and Use of Non-DoD Space Explosives Facilities on Air Force Installations and Non-DoD Use of Existing Government Facilities. Air Force policy permits a non-DoD space user to lease land on an Air Force installation and construct explosives facilities to support non-DoD and Government space operations. Additionally, a non-DoD space user may be granted a license to use an existing Government explosives facility. These facilities include but are not limited to explosives storage facilities, explosives operations facilities, missile launch pads, test facilities, and combinations thereof. Use Table 12.30. for QD criteria for siting non-DoD activities.

12.97.8. DOD Explosives Hazard Classification. Apply DOD explosives hazard classifications to explosives stored or used on military installations and reflect them in all



applicable facility explosives site plans. For commercial explosive items that have not been acquired and adopted for use by the Air Force, but will be stored and transported on an Air Force installation in conjunction with commercial launch programs, the following exceptions may be applied:

12.97.8.1. The items may be offered for transportation off the installation via commercial carriers using hazard classification approvals issued to the item manufacturers by the Department of Transportation (DOT).

12.97.8.2. An item may be stored, handled, and transported on the installation using the hazard classification approval issued by DOT if the local commander reviews and concurs with that hazard classification, except for articles assigned to hazard class/division 1.2. These must be stored and handled as DOD hazard class/division 1.1. Obtain approval to store non-DOD commercial items as hazard class/division 1.2 from a DOD hazard classification authority listed in TO 11A-1-47.

12.97.9. Expanding QD and Risk Assessment. Problems are encountered around launch pads and test stands where lack of real estate coupled with a high concentration of people, facilities, and equipment make compliance with QD standards impossible. Explosive content of a launch pad or test stand varies according to a well defined operational concept and the maximum NEW is typically present only during a short period of time just before launch or test. This allows management to take actions to protect or remove resources and personnel as the NEW is increased.

12.97.10. Expanding QD. Expanding QD is a process available to commanders similar to tiered siting which allows them to analyze and minimize risk to personnel, facilities, and operational capabilities. Expanding QD is a risk-based management tool that provides an organized way to evaluate risks and assess action that will mitigate the impact of an explosive mishap during periods of increased activity. In an expanding QD system, a launch pad or test stand may have different NEWs during different stages of prelaunch or test missile buildup. To maximize protection under the expanding QD approach, the responsible commander will develop and publish procedures to ensure non-essential equipment, supplies, and personnel are removed prior to increasing NEW limits.

12.97.11. Procedures for Expanding QD Risk Management. Determine launch pad or test stand NEW for various stages of launch vehicle buildup. For each stage, evaluate all ESs that are within the QD arc generated by the NEW. If QD criteria is not violated in the largest arc, submit a site plan for the maximum NEW. If violations exist, the following actions are required:

12.97.11.1. Evacuate non-direct support personnel from an ES falling within the QD arc generated by the NEW. A waiver or exemption is required if the ES cannot be evacuated

12.97.11.2. Publish procedures to minimize risk for stage with QD violations. Guidelines must specify:

12.97.11.2.1. The organization responsible for implementing risk reduction actions.



12.97.11.2.2. Conditions under which risk reduction actions will be directed and when they will take place.

12.97.11.2.3. On-scene inspection procedures to ensure risk management actions are being accomplished

12.97.11.2.4. Facilities to be evacuated

12.97.11.2.5. Critical equipment and supplies to be protected or evacuated

12.97.11.2.6. Procedures to ensure the program is evaluated on a recurring basis.

12.97.11.3. On the site plan, clearly label the different QD arcs associated with the different NEW levels.

12.97.12. Blockhouse Requirements.

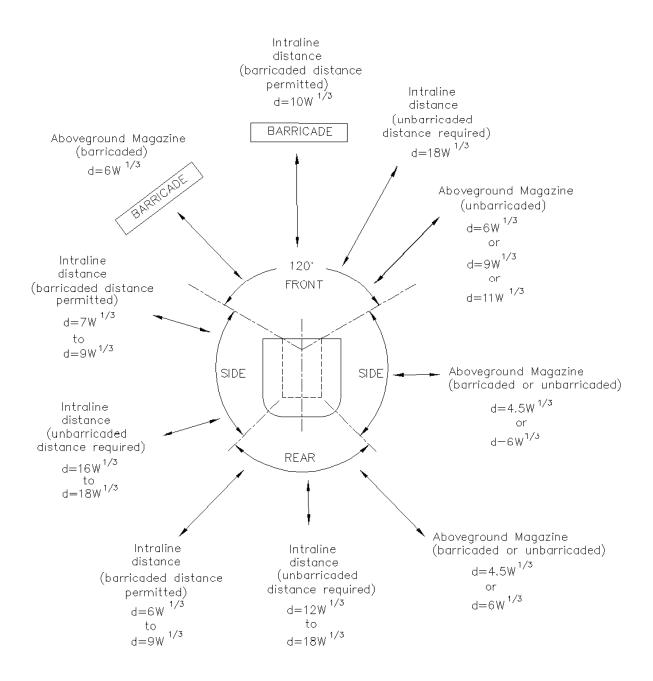
12.97.12.1. Launch Complex Blockhouse. In general, the Air Force is moving away from the use of hardened blockhouses located at launch complexes in favor of soft, remote launch control centers. Until all operations requiring on-site manning in the blockhouse during launch are moved to remote locations, ensure blockhouse personnel are protected to a reasonable degree of safety. In the event of detonation of a launch vehicle on the launch pad or shortly after lift-off, the blockhouse must be able to withstand a direct impact of the largest expected amount of explosive debris and also the over-pressure resulting from the initial explosion and from subsequent explosions of firebrands landing nearby.

12.97.12.2. Test Control Blockhouse. Blockhouses for static test stands can either be unprotected facilities at K-24 for the maximum propellant load, or be hardened facilities capable of providing K-24 overpressure protection and fragment protection from the maximum propellant load.



Figure 12.1. Hazard Zones for ECMs.





NOTES:

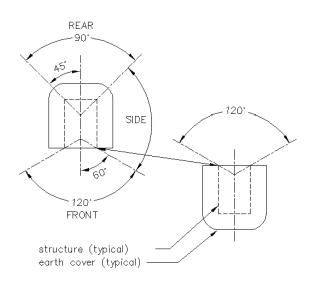
- 1. See paragraph 12.24 for application of intraline distances from an ECM.
- 2. See paragraph 12.24 and 12.25 for application of barricaded IMD and ILD from an ECM.
- 3. See table 12.1 for application of intermagazine distances between ECM and Aboveground Magazines.

ECM Orientation Effects on Barricaded and Unbarricaded IMD and ILD.

Figure 12.2. ECM Orientation Effects on IMD.

292





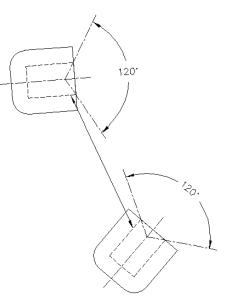


Fig122A ECM Orientation Effects on IMD: Side-to-Side Orientation (see pararaph 1225)



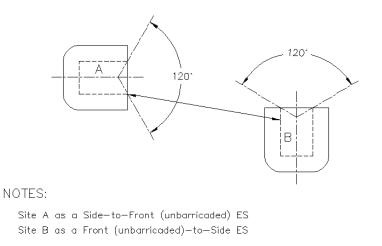


Fig122C ECM Orientation Effects on IMD (see pararaph 1225)

Figure 12.2. ECM Orientation Effects on IMD (Continued)



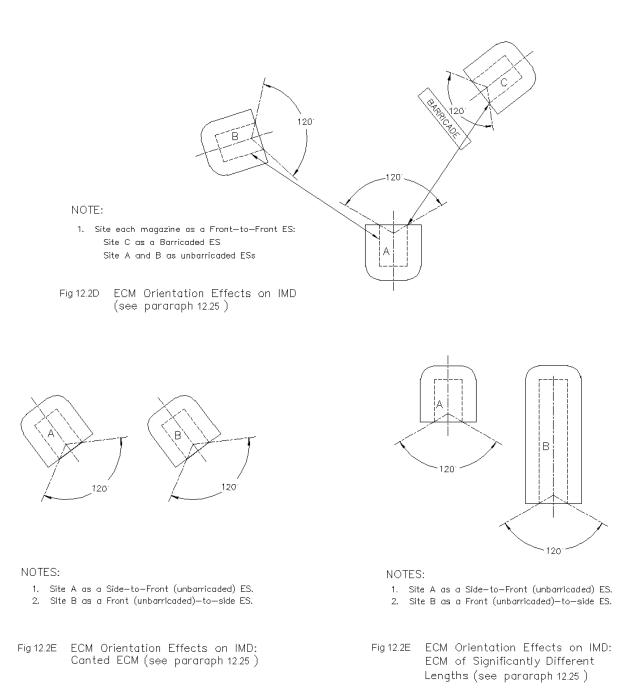
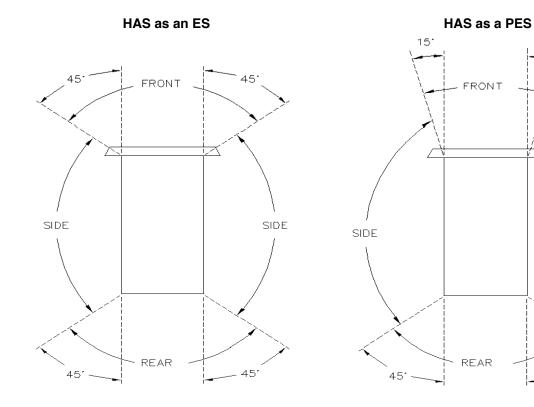


Figure 12.3. Hazard Zones for HASs.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008



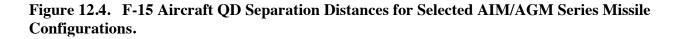


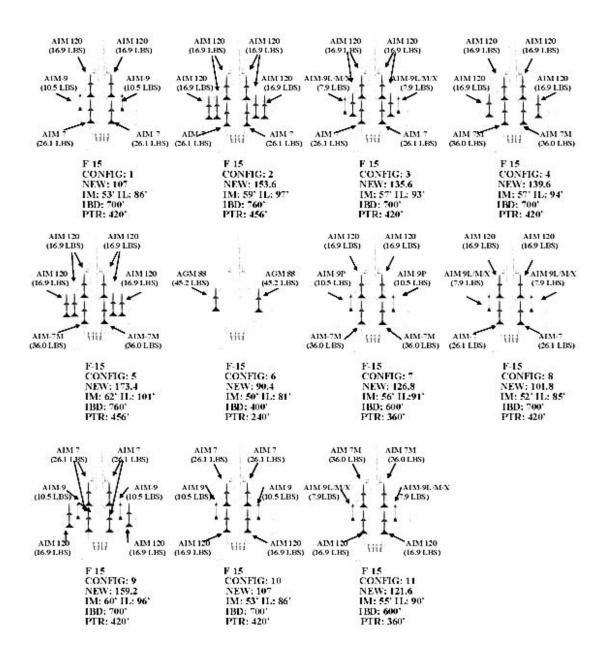
SIDE

- 45°

151

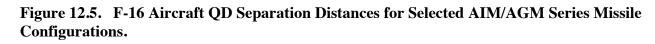


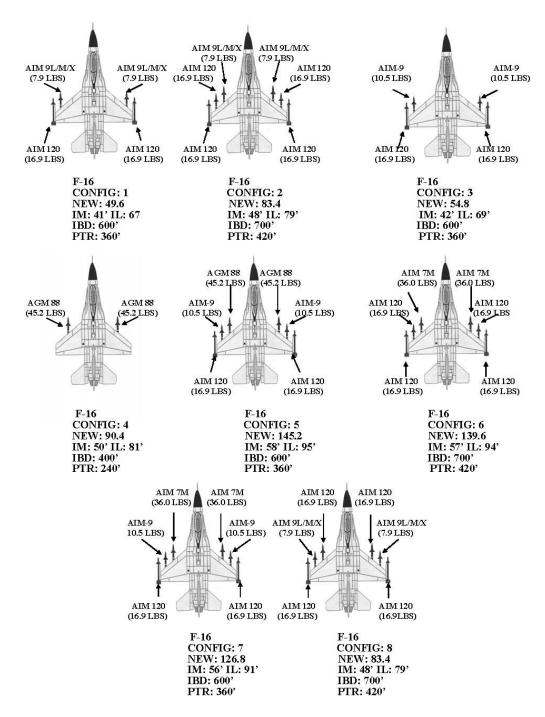




Note: IM or IL criteria for the internal HC/D 1.2 gun ammunition and internal HC/D 1.3 flares do not need to be considered with these loads. The AIM-120s shown are for the 16.9 pound warhead only. AIM-120 models C4/C5 have 19 pound warheads and will require new missile configuration requests in accordance with paragraph 12.49. AIM-7s shown are 7Ms or 7Fs with WAU-10 warheads. AIM-7Ms depicted have WAU-17 warheads.

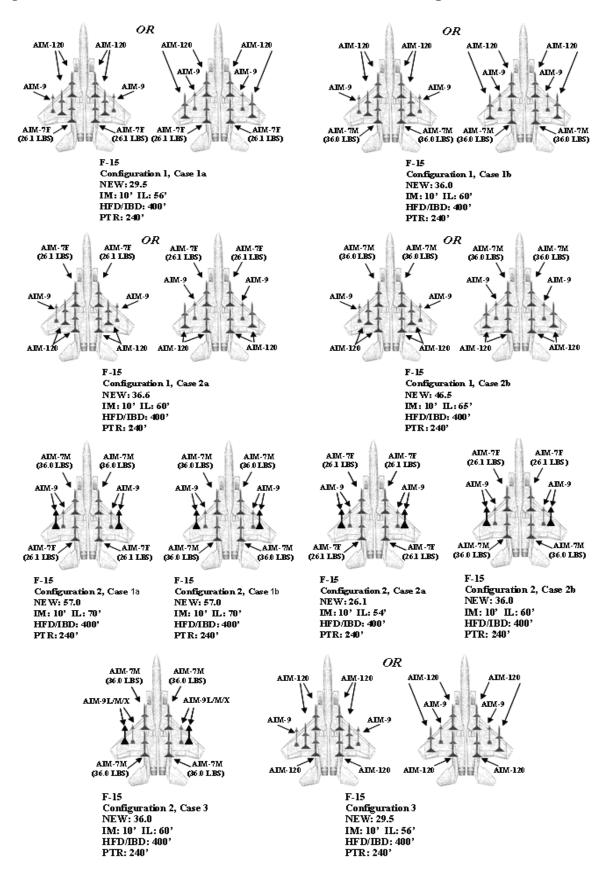






Note: IM or IL criteria for the internal HC/D 1.2 gun ammunition and internal HC/D 1.3 flares do not need to be considered with these loads. The AIM-120s shown are for the 16.9 pound warhead only. AIM-120 models C4/C5 have 19 pound warheads and will require new missile configuration requests in accordance with paragraph 12.49. AIM-7Ms depicted have WAU-17 warheads.

Figure 12.6. Reduced MCEs and QDs for F-15 Aircraft in the Open ^{1,2,3,4,5}





Note 1: Use of this figure is only allowed if no single trailer servicing the aircraft would present an MCE greater than the MCE used to generate the aircraft QD arcs. In most cases, this means that the trailer cannot be loaded with more than the MCE of missiles. Where test results permit, such as in the case of a single layer of AIM-120 missiles loaded in alternating directions on a single trailer, reduced trailer MCEs may be applied. In that specific case, the trailer MCE is a single AIM-120 missile.

Note 2: Configuration numbers do not correspond to configuration numbers in Figure 12.7.

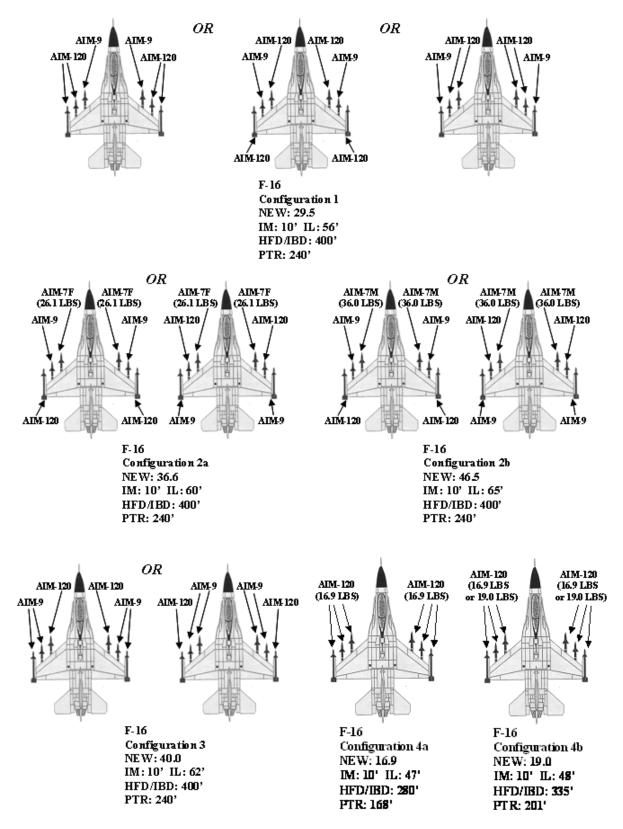
Note 3: Unless otherwise specified,

- AIM-120s must be AIM-120, WDU-33/Bs and/or AIM-120, WDU-41/Bs
- AIM-9s must be AIM-9L/M/X WDU-17s 7.9lb Warheads and/or AIM-9P, 10.5lb Warheads
- AIM-7s must be AIM-7M, WAU-17s and/or AIM-7F, WAU-10s (treat AIM-7M with WAU-10 as AIM-7F in the table)

Note 4: Subsets of any configuration are acceptable as long as remaining missiles match type and location shown in the configuration.

Note 5: IM for all configurations is based on the minimum aircraft separation requirement of 10 ft. If circumstances require locating aircraft at less than this distance, then lesser IM distances may be approved by AFSC/SEW. Request approval through MAJCOM/SEW.







Note 1: Use of this figure is only allowed if no single trailer servicing the aircraft would present an MCE greater than the MCE used to generate the aircraft QD arcs. In most cases, this means that the trailer cannot be loaded with more than the MCE of missiles. Where test results permit, such as in the case of a single layer of AIM-120 missiles loaded in alternating directions on a single trailer, reduced trailer MCEs may be applied. In that specific case, the trailer MCE is a single AIM-120 missile.

Note 2: Configuration numbers do not correspond to configuration numbers in Figure 12.6.

Note 3: Unless otherwise specified,

- AIM-120s must be AIM-120, WDU-33/Bs and/or AIM-120, WDU-41/Bs
- AIM-9s must be AIM-9L/M/X WDU-17s 7.9lb Warheads, and/or AIM-9P, 10.5lb Warheads
- AIM-7s must be AIM-7M, WAU-17s and/or AIM-7F, WAU-10s (treat AIM-7M with WAU-10 as AIM-7F in the table)

Note 4: Subsets of any configuration are acceptable as long as remaining missiles match type and location shown in the configuration.

Note 5: IM for all configurations is based on the minimum aircraft separation requirement of 10 ft. If circumstances require locating aircraft at less than this distance, then lesser IM distances may be approved by AFSC/SEW. Request approval through MAJCOM/SEW.



Figure 12.8. Fragment Zones for General Purpose Bombs.

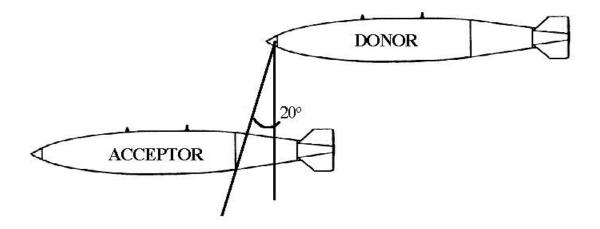


Table 12.1. HD 1.1 QD Criteria Notes (12) (24)

	COLUMN		1	2	3	4	5	6	7	8
L I N		FROM: POTENTIAL PLOSION SITE (PES)	EART	TH COVERE	D MAGAZI	NE (4)	ABOVE	GROUND ZINE (6)		CADED ULES
Ε	SITE (ES)	(1125)	S	R	FB (3)	FU	B (3)	U	B (5)	U
1	EARTH COVERED	S	K1.25	K1.25	K2.75	K2.75	K4.5	K4.5	K4.5	K4.5
23	MAGAZINE (7-BAR)	R FU	K1.25 K2.75	K1.25 K2	K2 K6	K2 K6	K4.5 K6	K4.5 K6	K4.5 K6	K4.5 K6
4	(4)	FB (3)	K2.75	K2 K2	K0 K4.5	K6 K6	K4.5	K6 K6	K4.5	K6 K6
5		S	K1.25	K1.25	K2.75	K2.75	K6	K6	K6	K6
6	EARTH COVERED MAGAZINE (3-BAR)	R	K1.25	K1.25	K2	K2	K6	K6	K6	K6
7	(4)	FU FD (2)	K4.5	K4.5	K6	K9	K6	K9	K6	K9
8		FB (3)	K4.5 K1.25 (1)	K4.5 K1.25 (1)	K6 K4.5 (1)	K6 K4.5 (1)	K6	K6	K6	K6
9	EARTH COVERED	S	K1.23(1) K2(2)	K1.23(1) K2(2)	K4.5 (1) K6 (2)	K4.5(1) K6(2)	K6	K6	K6	K6
10	MAGAZINE (UNDEFINED)	R	K1.25	K1.25	K2	K2	K6	K6	K6	K6
11	(UNDEFINED) (4)	FU	K6	K6	K6	K11	K6	K11	K6	K11
12		FB (3)	K6	K6	K6	K6	K6	K6	K6	K6
13 14	ABOVE GROUND MAGAZINE (6)	U B (3)	K6 K6	K6 K6	K6 K6	K11 K6	K6 K6	K11 K6	K6 K6	K11 K6
14	BARRICADED	B (3) U	K6 K6	K6	K6 K6	K0 K11	K6 K6	K0 K11	K0 K1.1 (7)	K0 K11
16	MODULES	B (5)	K1.25	K1.25	K6	K6	K6	K6	K1.1 (7)	K1.1 (7)
17	OPERATING	U	ILD (8)	ILD (8)	ILD (8)	ILD (8)	ILD (10)	ILD (10)	ILD (10)	ILD (10)
18	LOCATION	B (3)	ILD (9)	ILD (9)	ILD (9)	ILD (9)	ILD (11)	ILD (11)	ILD (11)	ILD (11)
19 20	COMBAT AIRCRAFT PARKING AREA	SINGLE A/C A/C GROUP	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
21	EXPLOSIVES CARGO PARKING ARE	A (31)	K6 (13)	K6 (13)	K6 (13)	K11 (13)	K6 (13)	K11 (13)	K6 (13)	K11 (13)
22	FLIGHTLINE MUN HOLDING AR		K6	K6	K6	K11	K6	K11	K6	K11
23	FIRST GENERATION HARDENED AIRCRAFT	S/R	K5	K5	K8	K8	K8	K8	K8	K8
22	SHELTER (30) (29) SECOND OR THIRD G	F	K18	K18	K18	K18	K18	K18	K18	K18
25			K5	K5	K8	K8	K8	K8	K8	K8
26	KOREAN TAB VEE	S	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
27	(30) (29)	R	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
28 29	KOREAN FLOW-	F	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
30	THROUGH (30)	F/R	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
31	FIRST GENERATION	S/R	K5	K5	K8	K8	K8	K8	K8	K8
32	MAINTENANCE HAS (30) (29)	F	K18	K18	K18	K18	K18	K18	K18	K18
33	SECOND OR THIRD GI MAINTENANCE HA		K5	K5	K8	K8	K8	K8	K8	K8
34	NON-EXPLOSIVES AIRCRAFT PARKING	NON-DOD	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)
35	AREA (17)	DOD (18)	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
36		RUNWAY	PTRD	PTRD	PTRD	PTRD	PTRD	PTRD	PTRD	PTRD
	MILITARY USE ONLY		(19) (21)	(19) (21)	(19) (21) PTPD	(19) (21) PTPD	(19) (21) PTPD	(19) (21) PTPD	(19) (21) PTPD	(19) (21) PTPD
37		TAXIWAY	K18 (21)	K18 (21)	PTRD (19) (21)	PTRD (19) (21)	PTRD (19) (21)	PTRD (19) (21)	PTRD (19) (21)	PTRD (19) (21)
38	JOINT MILITARY/	RUNWAY	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)
39	NON-MILITARY USE	TAXIWAY	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)
40	A/C PASSENGER	OPEN (22)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)
41	LOAD/UNLOAD AREA	STRUCTURE (23)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)
42	COMBAT AIRC RELATED FACII EXPLOSIVES CARGO	LITIES	IBD (38)	IBD (38)	IBD (38)	IBD (38)	IBD (38)	IBD (38)	IBD (38)	IBD (38)
43	EXPLOSIVES CARGO RELATED FACIL MUNITIONS STORA	LITIES	ILD (39)	ILD (39)	ILD (39)	ILD (39)	ILD (39)	ILD (39)	ILD (39)	ILD (39)
44	RELATED FACI	LITIES	ILD (40)	ILD (40)	ILD (40)	ILD (40)	ILD (40)	ILD (40)	ILD (40)	ILD (40)
45	RELATED FAC		ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD	ILD (37) PTRD
46	PUBLIC TRAFFIC	ROUTE	(36)	(36)	(36)	(36)	(36)	(36)	(36)	(36)
47	INHABITED BUI	LDING	IBD (36)	IBD (36)	IBD (36)	IBD (36)	IBD (36)	IBD (36)	IBD (36)	IBD (36)
	47 INHABITED BUIEDING							• • • •		

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

Table 12.1. HD 1.1 QD Criteria Notes (12) (24) (continued)

	COLUMN		9	10	11	12	13	14	
L		FROM:	OPER	ATING		1BAT	EXPLOSIVES		
L I	EXF	POTENTIAL PLOSION SITE	LOCA			RAFT	CARGO	FLIGHTLINE	
Ν	TO:	(PES)		-		IG AREA	AIRCRAFT	MUNITIONS HOLDING AREA	
Е	EXPOSED SITE (ES)		B (5)	U	Single A/C	A/C Group	PARKING AREA	HOLDING AREA	
1		S	K4.5	K4.5	11/0	Group			
2	EARTH COVERED MAGAZINE (7-BAR)	R	K4.5	K4.5					
3	(4)	FU	K6	K6					
4		FB (3)	K4.5	K6					
5	EARTH COVERED	S R	K6 K6	K6 K6	-				
7	MAGAZINE (3-BAR)	FU	K6 K6	K0 K9					
8	(4)	FB (3)	K6	K6	USE A	BOVE	USE ABOVE	USE ABOVE	
9	EARTH COVERED	S	K6	K6	GRO	UND	GROUND	GROUND	
10	MAGAZINE (UNDEFINED)	R	K6	K6		AZINE	MAGAZINE	MAGAZINE	
11	(4)	FU	K6	K11	COLU	JMNS	COLUMNS	COLUMNS	
12		FB (3)	K6	K6					
13 14	ABOVE GROUND MAGAZINE (6)	U B (5)	K6 K6	K11 K6					
14		U	K6	K11					
16	BARRICADED MODULES	B (5)	K6	K6					
17	OPERATING LOCATION	U	ILD (10)	ILD (10)					
18	OF ERATING LOCATION	B (3)	ILD (11)	ILD (11)					
19	COMBAT AIRCRAFT PARKING AREA	SINGLE A/C	(13)	(13)	K11 (13) (14)(31)	ILD (10) (13) (15)(31)	(13) (16)	(13) (16)	
20		A/C GROUP			ILD (10) (13) (15)(31)			LISE ADOVE	
21	EXPLOSIVES CARGO AI PARKING AREA (-	K6 (13)	K11 (13)	USE ABOVE GROUND		USE ABOVE GROUND	USE ABOVE GROUND	
22	FLIGHTLINE MUNIT		K6	K11		AZINE	MAGAZINE	MAGAZINE	
22	HOLDING AREA	۱	KU	KII	COLUMNS		COLUMNS	COLUMNS	
23	FIRST GENERATION	S/R	K8	K8	K8 (26) K18 (25)		K8 (27)	K8 (27)	
22	HARDENED AIRCRAFT SHELTER (30) (29)	F	K18	K18			K18 (28)	K18 (28)	
	SECOND OR THIRD GEN	-			K10 (23)				
25	HARDENED AIRCRAFT SHE		K8	K8	K8	(26)	K8 (27)	K8 (27)	
26	KODEAN TAD VEE	S	(13)	(13)	(13)	(31)	(13) (16)	(13) (16)	
27	KOREAN TAB VEE (30) (29)	R	(13)	(13)		(31)	(13) (16)	(13) (16)	
28		F	(13)	(13)		(31)	(13) (16)	(13) (16)	
29 30	KOREAN FLOW-THROUGH (30)	S F/R	(13)	(13)		(31)	(13) (16) (13) (16)	(13) (16) (13) (16)	
31	(50) FIRST GENERATION	F/R S/R	(13) K8	(13) K8		(31)	(13) (16) K8	(13) (16) K8	
	MAINTENANCE HAS (30) (29)	F	K18	K18		18	K0 K18	K18	
33	SECOND OR THIRD GEN MAINTENANCE HAS (K8	K8		(8	K8	K8	
34	NON-EXPLOSIVES	NON-DOD	IBD (19)	IBD (19)	IBD	(19)	IBD (19)	IBD (19)	
35	AIRCRAFT PARKING AREA (17)	DOD (18)	(13)	(13)	(13)	(20)	(13) (20)	(13) (20)	
	(**)	RUNWAY	PTRD	PTRD		、 <i>,</i>			
36	MILITARY USE ONLY	KUINWAY	(19) (21)	(19) (21)	SEPAR	QD ATION	NO QD SEPARATION	NO QD SEPARATION	
37		TAXIWAY	PTRD (19) (21)	PTRD (19) (21)		ЛRED	REQUIRED	REQUIRED	
38	JOINT MILITARY/ NON-	RUNWAY	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	IBD (19)	
39	MILITARY USE	TAXIWAY	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	
40	A/C PASSENGER	OPEN (22)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	PTRD (19)	
41	A/C PASSENGER LOAD/UNLOAD AREA	STRUCTURE	(19) IBD (19)	(19) IBD (19)	(19) IBD (19)	(19) IBD (19)	IBD (19)	IBD (19)	
42	COMBAT AIRCRA		(38)	(38)	ILD (38)	ILD (38)	IBD (38)	ILD (38)	
	RELATED FACILITIES EXPLOSIVES CARGO AIRCRAFT			(20)	IBD (20)	IDD (20)	П. D. (20)	IBD (20)	
43	RELATED FACILITIES MUNITIONS STORAGE AREA		(39)	(39)	IBD (39)	IBD (39)	ILD (39)	IBD (39)	
44	RELATED FACILIT		(40)	(40)	(40)	(40)	ILD (40)	ILD (40)	
45	RELATED FACILI	ТҮ	ILD (37)	ILD (37)	ILD (37)	ILD (37)	ILD (37)	ILD (37)	
46	PUBLIC TRAFFIC RO	DUTE	PTRD (36)	PTRD (36)	PTRD (36)	PTRD (36)	PTRD (36)	PTRD (36)	
47	INHABITED BUILD	ING	(36) IBD (36)	(36) IBD (36)	(36) IBD (36)	(36) IBD (36)	IBD (36)	IBD (36)	
	I (IIIIDITED BUILD								

Table 12.1. HD 1.1 QD Criteria Notes (12) (24) (continued)

	COLUMN		15	16		
L I N E		FROM: POTENTIAL PLOSION SITE (PES)	HARDENED AIRCRAFT SHELTER (1 st Generation & Korean TAB VEE) (29) (30)	HARDENED AIRCRAFT SHELTER (2 nd / 3 rd GENERATION & Korean Flow-Through) (29) (30)		
1 2 3 4	EARTH COVERED MAGAZINE (7-BAR) (4)	S R FU FB (3)				
5 6 7 8	EARTH COVERED MAGAZINE (3-BAR) (4)	S R FU FB (3)	USE ABOVE GROUND	USE ABOVE GROUND		
9 10 11 12 13	EARTH COVERED MAGAZINE (UNDEFINED) (4)	S R FU FB (3) U	MAGAZINE COLUMNS	MAGAZINE COLUMNS		
13 14 15 16	ABOVE GROUND MAGAZINE (6) BARRICADED MODULES	U B (5) U B (5)				
17	OPERATING LOCATION	U	ILD (10) (32)	ILD (10) (33)		
18 19		B (3)	ILD (11) (32)	ILD (11) (33)		
19 20	COMBAT AIRCRAFT SINGLE A/C PARKING AREA A/C GROUP		(13) (16)	(13) (16)		
21	EXPLOSIVES CARGO AIRCRAFT PARKING AREA (31)		USE ABOVE GROUND	USE ABOVE GROUND		
22	FLIGHTLINE MUNITIONS HOLDING AREA		MAGAZINE COLUMNS	MAGAZINE COLUMNS		
23 22	FIRST GENERATION S/R HARDENED AIRCRAFT SHELTER (30) (29)					
25	SECOND OR THIRD GEN HARDENED AIRCRAFT SHE	ERATION LTER (30) (29)				
26 27 28	KOREAN TAB VEE (30) (29)	S R F	(34)	(34)		
29 30	KOREAN FLOW- THROUGH (30)	S F/R				
31	FIRST GENERATION	S/R				
32	MAINTENANCE HAS (30) (29) SECOND OR THIRD GEN	F ERATION				
33	MAINTENANCE HAS					
34	NON-EXPLOSIVES AIRCRAFT PARKING	NON-DOD	IBD (32)	IBD (33)		
35	AREA (17)	DOD (18)	(13) (20)	(13) (20)		
36 37	MILITARY USE ONLY	RUNWAY TAXIWAY	NO QD SEPARATION REQUIRED	NO QD SEPARATION REQUIRED		
38	JOINT MILITARY/ NON-	RUNWAY	IBD (32)	IBD (33)		
39	MILITARY USE	TAXIWAY	PTRD (32)	PTRD (33)		
40	A/C PASSENGER	OPEN (22)	PTRD (32)	PTRD (33)		
41	LOAD/UNLOAD AREA	STRUCTURE (23)	IBD (32)	IBD (33)		
42	2 COMBAT AIRCRAFT RELATED FACILITIES		ILD (10) (32) (38)	ILD (10) (33) (38)		
43	RELATED FACILITIES		IBD (32) (35) (39)	IBD (33) (39)		
44	MUNITIONS STORAGE RELATED FACILIT		IBD (32) (35) (40)	IBD (33) (40)		
45	RELATED FACILI	ТҮ	ILD (10) (32)	ILD (10) (33)		
46	PUBLIC TRAFFIC R	OUTE	PTRD (32)	PTRD (33)		
47	INHABITED BUILD	ING	IBD (32)	IBD (33)		

Notes for Table 12.1

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

UMENT PROVIDED BY THE ABBO

1. Use this K-factor for NEWQD in PES up to 250,000 lbs.

2. Use this K-factor for NEWQD in PES greater than 250,000 lbs.

3. These barricades serve to mitigate fragment hazards. See Section 6E for their requirements.

4. ECMs must meet the design requirements in Section 6C. Sectors (front/side/rear) of ECMs are defined in paragraph 12.21. The front sector of an ECM is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards.

5. These barricades serve to mitigate fragment hazards. See Section 6D for their requirements.

6. AGMs are all types of above grade (non earth-covered) magazines or storage pads. This includes open air munitions stocks, light structures (e.g., Butler buildings), and trucks/trailers/railcars loaded with explosives.

7. Although Barricaded Modules are considered AGMs, reduced QD (K1.1) may be applied between modules provided the requirements of Section 6D are met (to include limitations on the type of AE which may be stored in them, and prohibition on the use of heavy structures). If the requirements of Section 6D are not met, use AGM criteria.

8. See paragraph 12.24.1.

9. See paragraph 12.24.2.

10. See paragraph 12.24.3.

11. See paragraph 12.24.4.

12. See Section 12F - Allowable Exposures for additional exposures and Section 12O - QD criteria for specific facilities and systems.

13. Use Table 12.22 (K30 with an 111 foot minimum) to provide aircraft survivability from blast overpressure. Additionally, barricades are required if protection from low-angle, high-speed fragments is desired; side/rear of an ECM, or arch of a HAS, suffice as barricades for this purpose.

14. Minimum required distance is K11, or K6 if a barricade meeting the requirements of Section 6E is between the PES and ES. Combat aircraft may be separated at less than IMD provided:

a. Their NEWQDs are combined to determine required QD to other exposures, and

b. Approval is obtained from at least the Numbered Air Force (NAF) Vice Commander owning the exposed aircraft (except for ARMCO revetted cells containing two aircraft). If separation at less than IMD is required for support of a Unified Commander, the Major Air Component Vice Commander having operational control of the aircraft will be the lowest approval.

15. For QD purposes, an aircraft group is defined as two or more aircraft loaded with combat configured explosives that are parked at less than IMD. Although they do not reduce the required separation, intervening barricades are recommended. With NAF approval, K11 between groups may be used for contingency operations, per Chapter 13.

16. This distance may be reduced to K11, or K6 if a barricade meeting the requirements of Section 6E is between the PES and ES, if commanders responsible for the aircraft are advised of and accept the additional risk if aircraft are parked at less than K30.

17. Consider parked aeroclub aircraft as non-DoD aircraft for QD purposes; the presence of aeroclub aircraft does not make an airfield joint-use.

18. MAJCOMs may require greater separation for unique mission or high value aircraft.

19. See paragraph 12.23 for IBD and PTRD separation criteria.

20. These distances may be reduced with MAJCOM approval.

21. When required at overseas locations only, use K4.5 (or D=1.8Q1/3, where D is the distance in meters and Q equals the NEWQD in kilograms). The use of this reduced separation depends on operational necessity, providing the commander accepts the transient risk to military aircraft



Notes for Table 12.1 (continued)

movements. If siting facilities, the MAJCOM/CC or CV must provide AFSC/SEW a letter listing all installations at which this separation distance will apply and state acceptance of transient risk to military aircraft movements.

22. Use this row for locations in the open where passengers enplane and deplane.

23. Use this row if a structure is included where passengers assemble, such as a passenger terminal building.

24. Use this table for siting HD 1.5 (see paragraph 12.13.5).

25. This distance provides aircraft survivability from blast overpressure. For IMD protection, this distance may be reduced to K9, or K6 if a barricade meeting the requirements of Section 6E is between the PES and ES.

26. This distance provides aircraft survivability from blast overpressure. For IMD protection, this distance may be reduced to K2.75, if commanders responsible for the aircraft are advised of and accept the additional risk if aircraft are parked at less than K8.

27. This distance provides aircraft survivability from blast overpressure. For IMD protection, this distance may be reduced to K2.75, if commanders responsible for the aircraft are advised of and accept the additional risk if aircraft are parked at less than K8.

28. This distance provides aircraft survivability from blast overpressure. For IMD protection, this distance may be reduced to K9, or K6 if a barricade meeting the requirements of Section 6E is between the PES and ES, and if commanders responsible for the aircraft are advised of and accept the additional risk if aircraft are parked at less than K18.

29. Separations are based on shelter doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, normal combat aircraft parking area apply to and from the front; as a PES, parenthetical (xx) fragment distances do not apply except out the front of a Korean TAB VEE HAS and out the front/rear of a Korean Flow-Through HAS.

30. HASs must meet the category requirements in paragraph 12.51.1. Sectors (front/side/rear) of HASs are defined in paragraph 12.21. The front sector of an HAS is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards. (See paragraph 12.51.)

31. This distance provides aircraft survivability. For IMD protection, this distance may be reduced to K11, or K6 if a barricade meeting the requirements of Section 6E is between the PES and ES. Commanders responsible for the aircraft are advised of and accept the additional risk in writing if aircraft are parked at less than survivability distance.

32. Use Table 12.25B

33. Use Table 12.25A.

34. Use Table 12.24 (aircraft survivability) for separation between HASs, and between HASs and HAS Ready Service ECMs/AGMs. The MAJCOM/CC/CV may approve the use of Table 12.23 (IMD equivalent separation).

35. IBD out the side is K62; IBD out the rear is K40; IBD out the front is K50.

- 36. See paragraph 12.23.
- 37. See paragraph 12.24.
- 38. See paragraph 12.40.
- 39. See paragraph 12.41.
- 40. See paragraph 12.42.

Table 12.2. HD 1.2.1, 1.2.2, and 1.2.3 QD Criteria NOTES (1) (2) (3)

110	$\frac{1ES(1)(2)(3)}{COLUMN}$		1	2	3	4	5	6	7	8	9
L I N E	TO: EXPOSED	FROM: POTENTIAL EXPLOSION SITE (PES)	EARTH COVERED ABOVE GROUND MAGAZINE MAGAZINE (6) (4) (30)		BARRICADED MODULES	OPERATING LOCATION					
	SITE (ES)		S or R	F	(H)	(H/R)	(L)	(L)	(H)	(H/R)	(L)
1		S	0	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
2	EARTH COVERED MAGAZINE	R	0	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
3	(7-BAR/3-BAR) (4)	FU	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
4	.,	FB (5)	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
5		S	0	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
6	EARTH COVERED MAGAZINE	R	0	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
7	(UNDEFINED) (4)	FU	50 ft	(7)	(7)	(7)	(7)	(7)	(7)	(7)	(7)
8		FB (5)	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
9	ABOVE GROUND	(H/R)	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft	50 ft
10	MAGAZINE	(H or L)	50 ft	(7)	(7)	(7)	(7)	(7)	(7)	(7)	(7)
11	BARRICADED MODULES	(L)	50 ft	(7)	(7)	50 ft	(7)	(8)	(7)	50 ft	(7)
12	OPERATING	(H/R)	(9)	(10)	(10)	(10)	(10)	(10)	(10)	(10)	(10)
13	LOCATION	(H or L)	(9)	(10)	(10)	(10)	(10)	(10)	(10)	(10)	(10)
14	COMBAT AIRCRAFT PARKING AREA		(12)	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
15	EXPLOSIVES CARGO PARKING AR		(14)	(15)	(15)	(15)	(15)	(15)	(15)	(15)	(15)
16	FLIGHTLINE MUN HOLDING AR		(16)	(16)	(16)	(16)	(16)	(16)	(16)	(16)	(16)
17	HARDENED AIRCRAFT		(12)	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
18	MAINTENANCE HAS	S (32) (39)	(12)	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
19	NON-EXPLOSIVES	NON-DOD	(17)	(18)	(18)	(18)	(18)	(18)	(18)	(18)	(18)
20	AIRCRAFT PARKING AREA (19)	DOD (20)	(12)	(13)	(13)	(13)	(13)	(13)	(13)	(13)	(13)
21		RUNWAY	(21) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)
22	MILITARY USE ONLY	TAXIWAY	(21) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)	(22) (23)
23	JOINT MILITARY/	RUNWAY	(17)	(18)	(18)	(18)	(18)	(18)	(18)	(18)	(18)
24	NON-MILITARY USE	TAXIWAY	(21)	(22)	(22)	(22)	(22)	(22)	(22)	(22)	(22)
25	A/C PASSENGER	OPEN (24)	(21)	(22)	(22)	(22)	(22)	(22)	(22)	(22)	(22)
26	LOAD/UNLOAD AREA	STRUCTURE (25)	(17)	(18)	(18)	(18)	(18)	(18)	(18)	(18)	(18)
27	COMBAT AIRCH RELATED FACIL	RAFT	(40)	(40)	(40)	(40)	(40)	(40)	(40)	(40)	(40)
28	EXPLOSIVES CARGO	AIRCRAFT	(41)	(41)	(41)	(41)	(41)	(41)	(41)	(41)	(41)
29	RELATED FACILITIES MUNITIONS STORAGE AREA		(42)	(42)	(42)	(42)	(42)	(42)	(42)	(42)	(42)
30	RELATED FACIL RELATED FACI		(26)	(26)	(26)	(26)	(26)	(26)	(26)	(26)	(26)
31	PUBLIC TRAFFIC		(21)	(22)	(22)	(22)	(22)	(22)	(22)	(22)	(22)
32	INHABITED BUII	DING	(17)	(18)	(18)	(18)	(18)	(18)	(18)	(18)	(18)
		. /	· · /		. /			, í	. /	. /	

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

Table 12.2. HD 1.2.1, 1.2.2, and 1.2.3 QD Criteria NOTES (1) (2) (3) (continued)

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

	COLUMN		10	11	12	13
L I N E	TO: EXPOSED SITE (ES)	FROM: POTENTIAL EXPLOSION SITE (PES)	COMBAT AIRCRAFT PARKING AREA	EXPLOSIVES CARGO AIRCRAFT PARKING AREA	FLIGHTLINE MUNITIONS HOLDING AREA	HARDENED AIRCRAFT SHELTER (31) (32) (33)
1		S				
2	EARTH COVERED MAGAZINE	R				
3	(7-BAR/3-BAR) (4)	FU				
4		FB (5)		USE ABOVE GROUND MAGAZINE (L) COLUMN		
5		S				
6	EARTH COVERED MAGAZINE	R	USE ABOVE		USE ABOVE	(34) (35)
7	(UNDEFINED) (4)	FU	GROUND MAGAZINE (L)		GROUND MAGAZINE (L)	(51)(55)
8		FB (5)	COLUMN		COLUMN	
9	ABOVE GROUND	(H/R)				
10	MAGAZINE	(H or L)				
11	BARRICADED MODULES	(L)				
12	OPERATING	(H/R)				
13	LOCATION	(H or L)				(34) (35)
14	COMBAT AIRCRAFT PA		(27)	(27)	(27)	(27)
15	EXPLOSIVES CARGO PARKING AR	EA	(27)	(27)	(27)	(27)
16	FLIGHTLINE MUN HOLDING AR		(27)	(27)	(27)	(27)
17	HARDENED AIRCRAFT	SHELTER (32)	(27)	(27) (27)		(27)
18	MAINTENANCE HA	S (32) (39)	(36) (37)	(36) (37)	(36) (37)	(35) (37) (38)
19	NON-EXPLOSIVES AIRCRAFT PARKING	NON-DOD	(18)	(18)	(18)	(18) (35)
20	ARCKAFT FARKING AREA (19)	DOD (20)	(29)	(29)	(29)	(29)
21	MILITARY USE ONLY	RUNWAY	NO QD SEPARATION	NO QD SEPARATION	NO QD SEPARATION	NO QD SEPARATION
22		TAXIWAY	REQUIRED	REQUIRED	REQUIRED	REQUIRED
23	JOINT MILITARY/	RUNWAY	(18)	(18)	(18)	(18) (35)
24	NON-MILITARY USE	TAXIWAY	(22)	(22)	(22)	(22) (35)
25	A/C PASSENGER	OPEN (24)	(22)	(22)	(22)	(22) (35)
26	LOAD/UNLOAD AREA	STRUCTURE (25)	(18)	(18)	(18)	(18) (35)
27	COMBAT AIRCI RELATED FACII	ITIES	(40)	(40)	(40)	(34) (35)
28	EXPLOSIVES CARGO RELATED FACII		(41)	(41)	(41)	(18) (35)
29	MUNITIONS STORAGE AREA RELATED FACILITIES		(42)	(42)	(42)	(18) (35)
30	RELATED FACI		(26)	(26)	(26)	(34) (35)
31	PUBLIC TRAFFIC	ROUTE	(22)	(22)	(22)	(22) (35)
32	INHABITED BUII	LDING	(18)	(18)	(18)	(18) (35)

Notes for Table 12.2

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE ABBO

LEGEND:

(H)—Heavy Wall: Buildings with wall thickness ≥ 12 inches of reinforced concrete; as an ES, door must be barricaded (to mitigate fragment hazards per Section 6B) if it faces a PES. (H/R)—Heavy Wall and Roof: Buildings with wall thickness ≥ 12 inches of reinforced concrete and a roof thickness > 5.9 inches of reinforced concrete; as an ES, door must be barricaded (to mitigate fragment hazards per Section 6B) if it faces a PES; side/rear exposures may or may not be barricaded.

(L)—Light Wall: Light structure, open stack, truck, trailer, railcar, cargo aircraft **NOTES:**

1. See Section 12F - Allowable Exposures for additional exposures and Section 12O - QD criteria for specific facilities and systems.

2. When the NEWQD and the MCE of the packaged HD 1.2.1 items fall within the ranges specified in equation (NEWQD \leq MCE \leq 450 lbs), the HD 1.2.1 will be treated as HD 1.1 and the criteria of paragraph 12.23.1.1, as applicable, will be used (see paragraph 12.26.1).

3. When siting HD 1.2.3, cap the NEWQD of the largest single round at \leq 450 pounds, and cap the (xx) at 1300 feet. These caps are for simplicity in siting and may be exceeded with AFSC/SEW approval.

4. ECMs must meet the design requirements in Section 6C. Sectors (front/side/rear) of ECMs are defined in paragraph 12.21. The front sector of an ECM is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards.

5. These barricades serve to mitigate fragment hazards. See Section 6E for their requirements.

6. AGMs are all types of above grade (non earth-covered) magazines or storage pads. This includes open air munitions stocks, light structures (e.g., Butler buildings), and trucks/trailers/railcars loaded with explosives.

7. Required IMD separation is as follows:

HD 1.2.1 MCE < 100 lbs: 200 ft

HD 1.2.1 MCE \ge 100 lbs: 300 ft

HD 1.2.2: 100 ft

HD 1.2.3 to an ES containing only HD 1.2.3: 50 ft

HD 1.2.3 to an ES containing other than HD 1.2.3: K11 based on the NEWQD of the single round of the largest (greatest NEWQD) HD 1.2.3 item in the PES, with a 50 ft minimum 8. Although Barricaded Modules are considered AGMs, reduced QD may be applied between modules, provided the requirements of Section 6D are met (to include limitations on the type of AE which may be stored in them, and prohibition on the use of heavy structures). If the requirements of Section 6D are not met, use AGM criteria. IM distance for HD 1.2.x. for module to module separation is based on total NEWQD. MCE and LSRN are not used to calculate IM distance between modules.

9. Required ILD separation is as follows:

HD 1.2.1 and 1.2.2: 50 ft

HD 1.2.3: 36% of the IBD, with a minimum distance equal to the IMD treating the ES as an AGM

10. Required ILD separation is as follows:

HD 1.2.1, 1.2.2 and 1.2.3: 36% of the IBD, with a minimum distance equal to the IMD treating the ES as an AGM

11. Required ILD separation is as follows: HD 1.2.1 and 1.2.2: IMD treating the ES as an AGM



Notes for Table 12.2 (continued)

HD 1.2.3: 36% of the IBD, with a minimum distance equal to the IMD treating the ES as an AGM $\,$

12. Apply PTRD separation per Note 21; however, the responsible commander must be advised of and accept the risk in writing for the fragmentation hazard to exposed aircraft. If aircraft survivability is mandated by the MAJCOM, PTRD to the front of HAS with doors normally closed is acceptable for aircraft survivability or IBD separation per Note 17 for aircraft survivability for all other relationships.

13. Apply PTRD separation per Note 22; however, the responsible commander must be advised of and accept the risk in writing for the fragmentation hazard to exposed aircraft. If aircraft survivability is mandated by the MAJCOM, PTRD to the front of HAS with doors normally closed is acceptable for aircraft survivability or IBD separation per Note 18 for aircraft survivability for all other relationships.

14. Apply IMD separation treating the ES as an AGM; however, the responsible commander must be advised of and accept the risk in writing for the fragmentation hazard to exposed aircraft. If aircraft survivability is mandated by the MAJCOM, IBD separation per Note 17 is required for aircraft survivability.

15. Apply IMD separation treating the ES as an AGM; however, the responsible commander must be advised of and accept the risk in writing for the fragmentation hazard to exposed aircraft. If aircraft survivability is mandated by the MAJCOM, IBD separation per Note 18 is required for aircraft survivability.

16. Apply IMD separation treating the ES as an AGM.

17. Required IBD separation is as follows:

HD 1.2.1 MCE < 100 lbs: 200 ft

HD 1.2.1 MCE \geq 100 lbs: 300 ft

HD 1.2.2: 100 ft

HD 1.2.3: IBD per paragraph 12.27.2.1

18. Required IBD separation is as follows:

HD 1.2.1 in a structure/truck/trailer/railcar/cargo aircraft: IBD is the larger of the IBD from Table 12.9 or the HDD from Table 12.10

HD 1.2.1 in the open/external a/c AE/stacks on open truck/trailer/railcar: IBD is the IBD from Table 12.9

HD 1.2.2: IBD is the IBD from Table 12.11

HD 1.2.3: IBD per paragraph 12.27.2.1

19. Consider parked aeroclub aircraft as non-DoD aircraft for QD purposes; the presence of aeroclub aircraft does not make an airfield joint-use.

20. MAJCOMs may require greater separation for unique mission or high value aircraft.

21. Required PTRD separation is as follows:

HD 1.2.1 MCE < 100 lbs: 200 ft

HD 1.2.1 MCE \geq 100 lbs: 300 ft

HD 1.2.2: 100 ft

HD 1.2.3: 60% of the IBD, with a minimum distance equal to the IMD treating the ES as an AGM (H or L)

22. Required PTRD separation is as follows:

HD 1.2.1, 1.2.2 and 1.2.3: 60% of the IBD, with a minimum distance equal to the IMD treating the ES as an AGM (H or L).



Notes for Table 12.2 (continued)

23. When required at overseas locations only, use 125 ft. The use of this reduced separation depends on operational necessity, providing the commander accepts the transient risk to military aircraft movements. If siting facilities, the MAJCOM/CC or CV must provide AFSC/SEW a letter listing all installations at which this separation distance will apply and state acceptance of transient risk to military aircraft movements.

24. Use this row for locations in the open where passengers enplane and deplane.

25. Use this row if a structure is included where passengers assemble, such as a passenger terminal building.

26. Treat as an Operating Location to determine required ILD separation.

27. No QD separation is required, unless the MAJCOM requires aircraft survivability (PTRD to the front of HAS with doors normally closed is acceptable for aircraft survivability; use IBD separation per Note 18 for aircraft survivability for all other relationships). If the MAJCOM does not require aircraft survivability, the responsible commander must be advised of and accept the risk in writing for the fragmentation hazard to exposed aircraft from the applicable HD 1.2 PES.

28. No QD separation is required.

29. MAJCOMs will determine required QD separation.

30. ECMs may be used to their physical capacity for HD 1.2 provided they meet separation requirements for a minimum of 100 lbs of HD 1.1, and provided separations to other exposures comply with applicable QD criteria.

31. Separations are based on shelter doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, normal combat aircraft parking area apply from the front.

32. HASs must meet the category requirements in paragraph 12.51.1. Sectors (front/side/rear) of HASs are defined in paragraph 12.21. The front sector of an HAS is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards. (See paragraph 12.51.)

33. First, Second and Third Generation HASs, and Korean TAB VEE HASs, sited for HD 1.2.1 MCE < 110 lbs, HD 1.2.2, or HD 1.2.3 LSRN<110 lbs do not generate a QD clear zone except out the front. Korean Flow-Through HASs sited for HD 1.2.1 MCE < 110 lbs, HD 1.2.2, or HD 1.2.3 LSRN<110 lbs do not generate a QD clear zone except out the front and rear. Fire protection distances still apply.

34. For a front exposure from a First, Second or Third Generation HAS, use the AGM (H/R) criteria. For a front exposure from a Korean TAB VEE or Korean Flow-Through HAS, use the AGM (L) criteria.

35. Treat First, Second, and Third Generation HAS as AGM (H/R), Korean TAB VEE side/rear as an AGM (H/R) and front as an AGM (H or L), Korean Flow-Through side as an AGM (H/R) and front/rear as an AGM (H or L)

36. Required ILD separation is as follows:

HD 1.2.1, 1.2.2 and 1.2.3: 36% of the IBD, with a minimum distance equal to the IMD treating First, Second, and Third Generation as an AGM (H/R), Korean TAB VEE side/rear as an AGM (H/R) and front as an AGM (H or L), Korean Flow-Through side as an AGM (H/R) and front/rear as an AGM (H or L)

37. MAJCOM may require aircraft survivability (PTRD to the front of HAS with doors normally closed is acceptable for aircraft survivability; use IBD separation per Note 18 for aircraft survivability for all other relationships).



Notes for Table 12.2 (continued)

38. Treat the PES as an AGM: for a front exposure from a First, Second or Third Generation HAS, use (H/R) criteria; for a front exposure from a Korean TAB VEE or Korean Flow-Through HAS, use (L) criteria. Treat the ES as an Operating Location: to a First, Second, and Third Generation use (H/R) criteria; to the side/rear of a Korean TAB VEE use (H/R) criteria and to the front use (H or L) criteria; to the side of a Korean Flow-Through use (H/R) criteria and to the front/rear use (H or L) criteria.

39. Separations are based on shelter doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, treat the front exposure as an Operating Location (H or L).

- 40. See paragraph 12.40.
- 41. See paragraph 12.41.
- 42. See paragraph 12.42.

Table 12.3. HD 1.3, 1.4 and 1.6 QD Criteria. NOTES (1) (10) (11)

	COLUMN		1	2	3	4
L I N E	TO: EXPOSED SITE (ES)	FROM: POTENTIAL EXPLOSION SITE (PES)	EARTH COVERED MAGAZINE (2) (9)	ABOVE GROUND MAGAZINE (3)	BARRICADED MODULES (4)	OPERATING LOCATION
1	EARTH COVERED MA	GAZINE (2)	IMD (12)	IMD (13)	IMD (13)	IMD (13)
2	ABOVE GROUND MA	GAZINE (3)	IMD (12)	IMD (13)	IMD (13)	IMD (13)
3	BARRICADED MO	DULES	IMD (12)	IMD (13)	IMD (13) (4)	IMD (13)
4	OPERATING LOC	CATION	ILD (14)	ILD (14)	ILD (14)	ILD (14)
5	COMBAT AIRCRAFT PA	RKING AREA	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
6	EXPLOSIVES CARGO PARKING AR	-	IMD (12) (16)	IMD (13) (16)	IMD (13) (16)	IMD (13) (16)
7	FLIGHTLINE MUNITIONS HOLDING AREA		IMD (12)	IMD (13)	IMD (13)	IMD (13)
8	HARDENED AIRCRAFT SHELTER (23)		PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
9	MAINTENANCE HAS (23)		PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
10	NON-EXPLOSIVES	NON-DOD	IBD (15)	IBD (15)	IBD (15)	IBD (15)
11	AIRCRAFT PARKING AREA (5)	DOD (6)	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
12	MILITARY USE ONLY	RUNWAY	PTRD (15) (17)	PTRD (15) (17)	PTRD (15)	PTRD (15)(17)
13	WILLIAKI USE UNLI	TAXIWAY	PTRD (15) (17)	PTRD (15) (17)	PTRD (15)	PTRD (15) (17)
14	JOINT MILITARY/ NON-	RUNWAY	IBD (15)	IBD (15)	IBD (15)	IBD (15)
15	MILITARY USE	TAXIWAY	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
16	A/C PASSENGER	OPEN (7)	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
17	LOAD/UNLOAD AREA	STRUCTURE (8)	IBD (15)	IBD (15)	IBD (15)	IBD (15)
18	COMBAT AIRC RELATED FACII		IBD (24)	IBD (24)	IBD (24)	(24)
19	EXPLOSIVES CARGO RELATED FACII	-	ILD (25)	ILD (25)	ILD (25)	(25)
20	MUNITIONS STORAGE AREA RELATED FACILITIES		ILD (26)	ILD (26)	ILD (26)	ILD (26)
21	RELATED FACILITY		ILD (14)	ILD (14)	ILD (14)	ILD (14)
22	PUBLIC TRAFFIC	ROUTE	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
23	INHABITED BUI	LDING	IBD (15)	IBD (15)	IBD (15)	IBD (15)

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

THIS

Table 12.3. HD 1.3, 1.4 and 1.6 QD Criteria. NOTES (1) (10) (11) (continued)

CUMENT PROVIDED BY THE ABBOTT

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

	COLUMN		5	6	7	8
L I N E	TO: EXPOSED SITE (ES)	FROM: POTENTIAL EXPLOSION SITE (PES)	COMBAT AIRCRAFT PARKING AREA	EXPLOSIVES CARGO AIRCRAFT PARKING AREA	FLIGHTLINE MUNITIONS HOLDING AREA	HARDENED AIRCRAFT SHELTER (22) (23)
1	EARTH COVERED MA	GAZINE (2)	IMD (13)	IMD (13)	IMD (13)	IMD (13)
2	ABOVE GROUND MA	GAZINE (3)	IMD (13)	IMD (13)	IMD (13)	IMD (13)
3	BARRICADED MC	DULES	IMD (13)	IMD (13)	IMD (13)	IMD (13)
4	OPERATING LOC	ATION	ILD (14)	ILD (14)	ILD (14)	ILD (14)
5	COMBAT AIRCRAFT PA	RKING AREA	(18)	(18)	(18)	(18)
6	EXPLOSIVES CARGO AIRCRAFT PARKING AREA		(18)	(18)	(18)	(18)
7	FLIGHTLINE MUN HOLDING AR	(18)	(18)	(18)	(18)	
8	HARDENED AIRCRAFT	(18)	(18)	(18)	(18)	
9	MAINTENANCE H	ILD (14) (21)	ILD (14) (21)	ILD (14) (21)	ILD (14) (21)	
10	NON-EXPLOSIVES AIRCRAFT PARKING	NON-DOD	IBD (15)	IBD (15)	IBD (15)	IBD (15)
11	AIRCRAFT PARKING AREA (5)	DOD (6)	(20)	(20)	(20)	(20)
12	MILITA DV LICE ONLY	RUNWAY	(19)	(19)	(19)	(19)
13	MILITARY USE ONLY	TAXIWAY	(19)	(19)	(19)	(19)
14	JOINT MILITARY/ NON-	RUNWAY	IBD (15)	IBD (15)	IBD (15)	IBD (15)
15	MILITARY USE	TAXIWAY	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
16	A/C PASSENGER	OPEN (7)	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
17	LOAD/UNLOAD AREA	STRUCTURE (8)	IBD (15)	IBD (15)	IBD (15)	IBD (15)
18	COMBAT AIRC RELATED FACII		(24)	(24)	(24)	(24)
19	EXPLOSIVES CARGO AIRCRAFT RELATED FACILITIES		(25)	(25)	(25)	(25)
20	MUNITIONS STORAGE AREA RELATED FACILITIES		(26)	(26)	(26)	(26)
21	RELATED FACI	ILD (14)	ILD (14)	ILD (14)	ILD (14)	
22	PUBLIC TRAFFIC	ROUTE	PTRD (15)	PTRD (15)	PTRD (15)	PTRD (15)
23	INHABITED BUI	LDING	IBD (15)	IBD (15)	IBD (15)	IBD (15)

Notes for Table 12.3

NOTES:

1. See Section 12F - Allowable Exposures for additional exposures and Section 12O - QD criteria for specific facilities and systems.

2. ECMs must meet the design requirements in Section 6C. Sectors (front/side/rear) of ECMs are defined in paragraph 12.21. The front sector of an ECM is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards.

3. AGMs are all types of above grade (non earth-covered) magazines or storage pads. This includes open air munitions stocks, light structures (e.g., Butler buildings), and trucks/trailers/railcars loaded with explosives.



Notes for Table 12.3 (Continued)

4. The requirements of Section 6D are met (to include limitations on the type of AE which may be stored in them, and prohibition on the use of heavy structures). If the requirements of Section 6D are not met, use AGM criteria. HD 1.3 is not allowed in modules.

5. Consider parked aeroclub aircraft as non-DoD aircraft for QD purposes; the presence of aeroclub aircraft does not make an airfield joint-use.

6. MAJCOMs may require greater separation for unique mission or high value aircraft.

7. Use this row for locations in the open where passengers enplane and deplane.

8. Use this row if a structure is included where passengers assemble, such as a passenger terminal building.

9. ECMs may be used to their physical capacity for HD 1.3 and 1.4 provided they meet separation requirements for a minimum of 100 lbs of HD 1.1, and provided separations to other exposures comply with applicable QD criteria.

10. HD 1.4S may be stored (including associated handling) without regard to QD criteria (see paragraphs 12.29.3 and 2.23.).

11. Magazines storing only HD 1.4 may be located at IMD (per Table 12.13.) to all other explosives facilities (regardless of HD of NEWQD authorized in these facilities). Because the HD 1.4 may be destroyed as the result of a mishap involving the assets in these adjacent explosives facilities, the responsible commander must accept the potential loss of the HD 1.4 stocks and the storage structure. The commander's risk acceptance must be documented by letter (i.e., signed by the commander stating he/she understands and accepts the potential loss of the HD 1.4 stocks and the storage structure in the event of a mishap in an adjacent explosives facility) and submitted as part of the explosives site plan. A new risk acceptance letter does not need to be generated when a new adjacent explosives facility is sited, as long as the original letter documented that other such structures might be added in future.

12. Required IMD separation is as follows:

- HD 1.3: See Table 12.12 IMD & ILD Column
- HD 1.4: See Table 12.13 ECM IMD Column
- HD 1.6: See Table 12.14 IMD & ILD Column

13. Required IMD separation is as follows:

- HD 1.3: See Table 12.12 IMD & ILD Column
- HD 1.4: See Table 12.13 AGM IMD Column
- HD 1.6: See Table 12.14 IMD & ILD Column
- 14. Required ILD separation is as follows:
 - HD 1.3: See Table 12.12 IMD & ILD Column
 - HD 1.4: See Table 12.13 ILD Column
 - HD 1.6: See Table 12.14 IMD & ILD Column

15. Required IBD or PTRD separation is as follows:

- HD 1.3: See Table 12.12 IBD & PTRD Column
- HD 1.4: See Table 12.13 IBD & PTRD Column
- HD 1.6: See Table 12.14 IBD & PTRD Column

16. If required by the MAJCOM, for aircraft survivability apply IBD/PTRD separation is as follows:

- HD 1.3: See Table 12.12 IBD & PTRD Column
- HD 1.4: See Table 12.13 IBD & PTRD Column
- HD 1.6: See Table 12.14 IBD & PTRD Column



Notes for Table 12.3 (Continued)

17. When required at overseas locations only, use 125 ft for HD 1.3. The use of this reduced separation depends on operational necessity, providing the commander accepts the transient risk to military aircraft movements. If siting facilities, the MAJCOM/CC or CV must provide AFSC/SEW a letter listing all installations at which this separation distance will apply and state acceptance of transient risk to military aircraft movements.

18. IMD per note 13 as a minimum unless the MAJCOM requires aircraft survivability (apply IBD/PTRD per Note 16 for aircraft survivability). See paragraph 12.47. Commanders responsible for the aircraft are advised of and accept the additional risk in writing if aircraft are parked at less than survivability distance.

19. No QD separation is required.

20. MAJCOMs will determine required QD separation.

21. MAJCOM may require aircraft survivability (apply IBD/PTRD per Note 16 for aircraft survivability). Commanders responsible for the aircraft are advised of and accept the additional risk in writing if aircraft are parked at less than survivability distance.

22. A HAS sited for HD 1.3 or 1.4 does not generate a QD clear zone except out the front.

23. HASs must meet the category requirements in paragraph 12.51.1. Sectors (front/side/rear) of HASs are defined in paragraph 12.21. The front sector of an HAS is considered unbarricaded unless barricaded per Section 6E to mitigate fragment hazards. (See paragraph 12.51.)

24. See paragraph 12.40.

25. See paragraph 12.41.

26. See paragraph 12.42.

NEWQD (lbs)	HFD (ft) in the OPEN ¹	HFD (ft) in a STRUCTURE ²	NEWQD	HFD (ft) in the OPEN ¹	HFD (ft) in a STRUCTURE ²
< 0.5	236	200	30	561	200
0.7	263	200	31	563	200
1	291	200	50	601	388
2	346	200	70	628	519
3	378	200	100	658	658
5	419	200	150	815	815
7	445	200	200	927	927
10	474	200	300	1085	1085
15	506	200	450	1243	1243
20	529	200	> 450	1250	1250

Table 12.4. HD 1.1 Default Hazardous Fragment Distances (HFD) for IBD.

Notes for Table 12.4

1. NEWQD in lbs, HFD in ft, with a minimum HFD of 236 ft; ln is natural logarithm; exp [x] is e^x .

NEWQD < 100 lbs:	HFD = 291.3 + [79.2 x ln(NEWQD)]
NEWQD \geq 100 lbs:	HFD = -1133.9 + [389 x ln(NEWQD)]
HFD < 658 ft:	NEWQD = exp [(HFD/79.2) - 3.678]
658 ft <u><</u> HFD < 1250 ft:	NEWQD = exp [(HFD/389) + 2.914]



Notes for Table 12.4 (continued)

2. NEWQD in lbs, HFD in ft, with a minimum distance of 200 ft; ln is natural logarithm; exp [x] is e^x .

NEWQD <u><</u> 31 lbs:	HFD = 200 ft
31 lbs < NEWQD <u><</u> 450 lbs:	HFD = -1133.9 + [389 x ln(NEWQD)]
HFD < 200 ft:	NEWQD = 0
HFD = 200 ft:	NEWQD ≤ 31
200 ft < HFD < 1243 ft:	NEWQD = exp[(HFD/389) + 2.914]

Table 12.5. HFD for Open Stacks of Selected HD 1.1 AE

NOMENCI ATUDE A				NU	MBER	OF UNI	TS ⁵			
NOMENCLATURE ^A	1	2	3	4	5	6	7	8	9	10
Sparrow, AIM-7/WAU-17	280	565	770	955	1120	1245				
Sparrow, AIM-7/WAU-10/B	199	291	364	426	482	533	580	624	666	706
Sidewinder, AIM-9	400	400	400	400	400	400	400	400	400	400^{1}
AMRAAM, AIM-120/WDU- 33/B	280	600	650	700	725	750	775	800	4	4
AMRAMM, AIM-120/WDU- 41/B	335	600	650	700	725	750	775	800	4	4
Chaparral, MIM-72H	400	400	400	400	400	400	400	400	400	400^{1}
Maverick, AGM 65 A/B/D	400	500	500							
Maverick, AGM 65 E/F/G	670	900	1200							
ASROC	500	500	500							
CBU-87 *	800	800	910	945	965	982	1000	1020	1035	1055 2
Improved Hawk	900	900	900	900	900	900	900	900	900	900 ¹
Penguin *	500	500	500							
Projectile, 105 mm ^B	340	355	525	660	725	775	810	845	870	890 ²
Projectile, 155 mm	415	590	770	955	1035	1095	1145	1195	1235	
Projectile, 5"/54	300	375	475	570	680	790	860	925	1005	1085
Harpoon *	500	600^{3}	600^{3}	600^{3}						
Tomahawk *	500	600^{3}	600^{3}	600^{3}						
Bomb, 500-lb, MK 82	670									
Bomb, 1000-lb, MK 83	815									
Bomb, 2000-lb, MK 84	925									
Bomb, BLU-109	880									
Bomb, 750-lb, M117	690									
Torpedo, MK 46	500	500	500	500	500	500	500	500		
Torpedo, MK 48 [°]	630	775	875	925						
Torpedo, MK 48 with shield ^{C,D}	500	500	550	600	635	670	700	725	755	780^{2}
Torpedo, MK 48 ^{C,D} (2.5-truck, or larger, unshielded)	630	775	875	925						
Torpedo, MK 48 ^{C.E} (Shielded, or other means of transportation)	500	500	550	600	635	670	700	725	755	780 ²

318

Notes for Table 12.5

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

1. Ten units or more until the point is reached at which this distance is exceeded by the distance requirements of Table 12.6.

2. More than 10 units may be involved before 1250 ft is exceeded. Consult HQ AFSC for distances involving more than 10 units.

UMENT PROVIDED BY THE

3. When handling more than one missile, the missiles must be transported or handled in a nose-to-tail configuration and in their launch capsule or shipping container; furthermore, they must be aligned and/or handled so that each group of two missiles is located outside of the warhead fragment beam spray region of the other two missiles.

4. Consult HQ AFSC for distances involving more than 8 units.

5. PTRD is 60% of the resulting IBD. ILD / IMD will be based on NEWQD.

GENERAL COMMENTS:

A. Items identified by an asterisk "*" include fragments from shipping or storage containers. However, all of the HFD in this table may be applied to both packaged and unpackaged configurations.

B. 105-mm projectiles and 105-mm complete rounds not in standard storage or shipping containers are HD 1.1.

C. All MODS (includes ADCAP).

D. These distances must be used when handling torpedo(es) from 2.5-ton trucks (or larger) where sandbag (or other equivalent) shielding (as described in note (e) below) is not present between the leading edge of the torpedo(es) warhead and the truck crew cab to prevent the crew cab and windshield from contributing to the debris.

E. These distances may be used when handling torpedo(es) from:

1. 2.5-ton trucks (or larger) with sandbag (or other equivalent) shielding between the leading edge of the torpedo(es) warhead and the truck crew cab to prevent the crew cab and windshield from contributing to the debris.

2. Other means of transportation such as flatbed trailers, boats, torpedo transporters, forklifts, or portable cranes.

(NOTE: Sandbag shield requirement is equivalent to a minimum thickness of 2 ft of sand between the truck crew cab and the torpedo(es). The sandbags must shield all parts of the crew cab and windshield from the torpedo warhead.)

THIS

Table 12.6. HD 1.1 IBD and PTRD.

NEWOD		IBD (ft)	FROM:			PTRD (ft) FROM:	
NEWQD		ECM		OTHER		ECM		OTHER
(lbs)	FRONT ¹	SIDE 1	REAR ²	PESs ³	FRONT ⁴	SIDE ⁴	REAR ⁴	PESs ⁴
1	500	250	250		300	150	150	
1.5	500	250	250		300	150	150	
2	500	250	250		300	150	150	
3	500	250	250		300	150	150	
5	500	250	250	1	300	150	150	
7	500	250	250	1	300	150	150	
10	500	250	250	1	300	150	150	
15	500	250	250		300	150	150	
20	500	250	250	NOTE 3	300	150	150	NOTE 4
30	500	250	250	1	300	150	150	
50	500	250	250		300	150	150	
70	500	250	250	1	300	150	150	
100	500	250	250	1	300	150	150	
150	500	250	250		300	150	150	
200	700	250	250	1	420	150	150	
300	700	250	250		420	150	150	
450	700	250	250		420	150	150	
500	1,250	1,250	1,250	1,250	750	750	750	750
700	1,250	1,250	1,250	1,250	750	750	750	750
1,000	1,250	1,250	1,250	1,250	750	750	750	750
1,500	1,250	1,250	1,250	1,250	750	750	750	750
2,000	1,250	1,250	1,250	1,250	750	750	750	750
3,000	1,250	1,250	1,250	1,250	750	750	750	750
5,000	1,250	1,250	1,250	1,250	750	750	750	750
7,000	1,250	1,250	1,250	1,250	750	750	750	750
10,000	1,250	1,250	1,250	1,250	750	750	750	750
15,000	1,250	1,250	1,250	1,250	750	750	750	750
20,000	1,250	1,250	1,250	1,250	750	750	750	750
30,000	1,250	1,250	1,250	1,250	750	750	750	750
45,000	1,250	1,250	1,250	1,423	750	750	750	854
50,000	1,289	1,289	1,250	1,474	774	774	750	884
70,000	1,442	1,442	1,250	1,649	865	865	750	989
100,000	1,625	1,625	1,250	1,857	975	975	750	1,114
150,000	2,177	2,177	1,804	2,346	1,306	1,306	1,083	1,408
200,000	2,680	2,680	2,469	2,770	1,608	1,608	1,481	1,662
250,000	3,149	3,149	3,149	3,151	1,889	1,889	1,889	1,891
300,000	3,347	3,347	3,347	3,347	2,008	2,008	2,008	2,008
500,000	3,969	3,969	3,969	3,969	2,381	2,381	2,381	2,381

JMENT PROVIDED BY THE ABBOTT

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Notes for Table 12.6

1. For NEWQD < 45,000 lbs, the distance is controlled by fragments. When fragments are absent or if the HFD is less than the blast hazard range, then the following blast criteria may be used. (NEWQD in lbs, d in ft)

NEWQD \leq 45,000 lbs:	$d = 35 NEWQD^{1/3}$
45,000 lbs < NEWQD ≤ 100,000 lbs:	$d = 35 NEWQD^{1/3}$



Notes for Table 12.6 (Continued)

100,000 lbs < NEWQD < 250,000 lbs:	$d = 0.3955NEWQD^{0.7227}$
250,000 lbs < NEWQD:	$d = 50NEWQD^{1/3}$
$d \le 1,245 \text{ ft:} \\ 1,245 \text{ ft} < d \le 1,625 \text{ ft:} \\ 1,625 \text{ ft} < d \le 3,150 \text{ ft:} \\ 3,150 \text{ ft} < d: \end{cases}$	NEWQD = $d^{3}/42,875$ NEWQD = $d^{3}/42,875$ NEWQD = $3.60935d^{1.3837}$ NEWQD = $d^{3}/125,000$

2. For NEWQD < 100,000 lbs, the distance is controlled by fragments and debris. When fragments and debris are absent or the range to a hazardous debris density of 1/600 ft² is less than the blast hazard range, then the blast criteria may be used. (NEWQD in lbs, d in ft)

NEWQD ≤ 100,000 lbs: 100,000 lbs < NEWQD ≤ 250,000 lbs: 250,000 lbs < NEWQD:	$d = 25NEWQD^{1/3} d = 0.004125NEWQD^{1.0898} d = 50NEWQD^{1/3}$
$d \le 1,160$ ft:	NEWQD = $d^3/15,625$
1,160 ft < $d \le 3,150$ ft:	NEWQD = 154.2006 $d^{0.91760}$
3,150 ft < d:	NEWQD = $d^3/125,000$

3. For NEWQD < 30,000 lbs, the distance is controlled by fragments and debris. Lesser distances may be permitted for certain situations (see paragraph 12.23.1). (NEWQD in lbs, d in ft)

30,000 lbs < NEWQD ≤ 100,000 lbs:	$d = 40NEWQD^{1/3}$
100,000 lbs < NEWQD ≤ 250,000 lbs:	$d = 2.42NEWQD^{0.577}$
250,000 lbs < NEWQD:	$d = 50NEWQD^{1/3}$
1,243 ft < d \leq 1,857 ft:	NEWQD = $d^{3}/64,000$
1,857 ft < d \leq 3,150 ft:	NEWQD = $0.2162d^{1.7331}$
3,150 ft < d:	NEWQD = $d^{3}/125,000$

4. Computed as 60 percent of applicable IBD.

THIS D

	BARRICADED ILD (ft)			UNBARRICADED ILD (ft)		
NEWQD (lbs)	FRONT ¹	SIDE ²	REAR ³	FRONT ⁴	SIDE ⁵	REAR ⁶
50	37	26	22	66	59	44
70	41	29	25	74	66	49
100	46	32	28	84	74	56
150	53	37	32	96	85	64
200	58	41	35	105	94	70
300	67	47	40	120	107	80
500	79	56	48	143	127	95
700	89	62	53	160	142	107
1,000	100	70	60	180	160	120
1,500	114	80	69	206	183	137
2,000	126	88	76	227	202	151
3,000	144	101	87	260	231	173
5,000	171	120	103	308	274	205
7,000	191	134	115	344	306	230
10,000	215	151	129	388	345	259
15,000	247	173	148	444	395	296
20,000	271	190	163	489	434	326
30,000	311	218	186	559	497	373
50,000	368	258	221	663	589	442
70,000	412	288	247	742	659	495
100,000	464	325	278	835	743	557
150,000	531	372	319	956	850	653
200,000	585	409	351	1,053	936	746
300,000	669	469	402	1,205	1,071	937
500,000	715	714	714	1,429	1,429	1,429

CUMENT PROVIDED BY THE ABBOT

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 12.7. HD 1.1 ILD from an ECM.

Notes for Table 12.7

- 1. NEWQD in lbs, d in ft NEWQD \leq 300,000: d = 10 x NEWQD^{1/3}
 - 300,000 lbs < NEWQD \leq 500,000 lbs: d = (13.659 - 1.6479 x 10⁻⁵ x NEWQD + 1.4358 x 10⁻¹¹ x NEWQD²) x NEWQD^{1/3}

 $d \le 669 \text{ ft: } \text{NEWQD} = d^3/1000$ $669 \text{ ft} < d \le 715 \text{ ft:}$ $\text{NEWQD} = 1.50138 \text{ x } 10^8 - 6.73914 \text{ x } 10^5 \text{ x } d + 1002.9 \text{ x } d^2 - 0.4938 \text{ x } d^3$

- 2. NEWQD in lbs, d in ft NEWQD \leq 300,000 lbs: d = 7 x NEWQD^{1/3}
 - $300,000 \text{ lbs} < \text{NEWQD} \le 400,000 \text{ lbs}:$ d = (1.0848 + 1.986 x 10⁻⁵ x NEWQD) x NEWQD^{1/3}

NEWQD > 400,000 lbs: $d = 9 \times NEWQD^{1/3}$ $d \le 469$ ft: NEWQD = $d^3/343$ 469 ft < $d \le 663$ ft: NEWQD = 57,424 + 515.89 x d d > 663 ft: NEWQD = $d^3/729$



Notes for Table 12.7 (Continued)

3. NEWQD in lbs, d in ft NEWQD \leq 300,000 lbs: d = 6 x NEWQD^{1/3}

300,000 lbs < NEWQD \leq 400,000 lbs: d = (-3.059 + 3.0228 x 10⁻⁵ x NEWQD) x NEWQD^{1/3}

NEWQD > 400,000 lbs: $d = 9 \times NEWQD^{1/3}$ $d \le 402$ ft: NEWQD = $d^3/216$ 402 ft < $d \le 665$ ft: NEWQD = 148,160 + 379.7 x d d > 665 ft: NEWQD = $d^3/729$

- 4. NEWQD in lbs, d in ft NEWQD \leq 500,000 lbs: d = 18 x NEWQD^{1/3} d \leq 1429 ft: NEWQD = d³/5,832
- 5. NEWQD in lbs, d in ft NEWQD \leq 300,000 lbs: d = 16 x NEWQD^{1/3}

300,000 lbs < NEWQD \leq 400,000 lbs: d = (9.9683 + 2.0135 x 10⁻⁵ x NEWQD) x NEWQD^{1/3}

NEWQD > 400,000 lbs: $d = 18 \text{ x NEWQD}^{1/3}$ $d \le 1071 \text{ ft}$: NEWQD = $d^3/4,096$ 1071 ft < $d \le 1328 \text{ ft}$: NEWQD = -118,180 + 390.35 x d d > 1328 ft: NEWQD = $d^3/5,832$

- 6. NEWQD in lbs, d in ft NEWQD \leq 100,000 lbs: d = 12 x NEWQD^{1/3}
 - 100,000 lbs < NEWQD \leq 300,000 lbs: d = (11.521 + 1.9918 x 10⁻⁶ x NEWQD + 2.0947 x 10⁻¹¹ x NEWQD²) x NEWQD^{1/3}

300,000 lbs < NEWQD \leq 400,000 lbs: d = (1.9389+ 4.0227 x 10⁻⁵ x NEWQD) x NEWQD^{1/3}

NEWQD > 400,000 lbs: $d = 18 \text{ x} \text{ NEWQD}^{1/3}$ $d \le 557 \text{ ft}$: NEWQD = $d^3/1,728$ $557 \text{ ft} < d \le 938 \text{ ft}$: NEWQD = -193,080+526.83 x d 938 ft < $d \le 1328 \text{ ft}$: NEWQD = 60,778 + 255.83 x d d > 1328 ft: NEWQD = $d^3/5,832$

NEWQD (lbs)	BARRICADED ILD (ft) ¹	UNBARRICADED ILD (ft) ²	NEWQD (lbs)	BARRICADED ILD (ft) ¹	UNBARRICADED ILD (ft) ²
50^{3}	33	66	20,000	244	489
70	37	74	30,000	280	559
100	42	84	50,000	332	663
150	48	96	70,000	371	742
200	53	105	100,000	418	835
300	60	120	150,000	478	956
500	71	143	200,000	526	1,053
700	80	160	300,000	602	1,205
1,000	90	180	$500,000^4$	714	1,429
1,500	103	206	$700,000^4$	799	1,598
2,000	113	227	$1,000,000^4$	900	1,800
3,000	130	260	$1,500,000^4$	1,030	2,060
5,000	154	308	$2,000,000^4$	1,134	2,268
7,000	172	344	3,000,000 ⁴	1,298	2,596
10,000	194	388	$5,000,000^4$	1,539	3,078
15,000	222	444			

MENT PROVIDED BY THE

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 12.8. HD 1.1 ILD other than ECM.

Notes for Table 12.8

1. d in ft, NEWQD in lbs

NEWQD \geq 50 lbs: d = 9 x NEWQD^{1/3} d \geq 33ft: NEWQD = d³/729 d < 33 ft: see note 3 NEWQD < 50 lbs: see note 3

2. d in ft, NEWQD in lbs

NEWQD \geq 50 lbs: d = 18 x NEWQD^{1/3} d \geq 66ft: NEWQD = d³/5,832 d < 66 ft: see note 3 NEWQD < 50 lbs: see note 3

3. For less than 50 lbs, less distance may be used when structures, blast mats, and the like can completely contain fragments and debris. This table is not applicable when blast, fragments, and debris are completely confined, as in certain test firing barricades. Note: TM 5-1300, *Structures to Resist the Effects of Accidental Explosions*, may be used to prove complete confinement of blast, fragments, and debris. Continue using K18 without a minimum distance for specific situations having approved policy memos such as Reduced MCEs for F-15/F-16 Aircraft and the 15 Jan 2003 SDW memo.

4. Quantities above 500,000 lbs NEWQD are authorized only for HD 1.1 energetic liquids.

THIS

EXPLOSIVE WEIGHT ¹ (lbs)	IBD ² (ft)	PTRD ³ (ft)	ILD ⁴ (ft)	EXPLOSIVE WEIGHT ¹ (lbs)	IBD ² (ft)	PTRD ³ (ft)	ILD ⁴ (ft)
2	200	200	200	1,500	774	464	278
3	200	200	200	2,000	824	494	296
4	200	200	200	3,000	893	536	321
5	200	200	200	5,000	978	587	352
7	200	200	200	7,000	1,033	620	372
10	200	200	200	10,000	1,090	654	392
15	200	200	200	15,000	1,154	692	415
20	200	200	200	20,000	1,198	719	431
30	200	200	200	30,000	1,260	756	453
50	200	200	200	50,000	1,335	801	481
70	200	200	200	70,000	1,383	830	498
100	268	200	200	100,000	1,433	860	516
150	348	209	200	150,000	1,489	893	536
200	403	242	200	200,000	1,528	917	550
300	481	288	200	300,000	1,581	949	569
500	576	346	207	500,000	1,646	988	593
700	638	383	230	> 500,000	Note 2	Note 3	Note 4
1,000	702	421	253				

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 12.9. HD 1.2.1 QD in the Open.

Notes for Table 12.9

- 1. Explosive Weight = Number of Items x NEWQD.
- 2. IBD in ft, NEWQD in lbs; ln is natural logarithm; exp(x) is e^x .

71 lbs < Explosive Weight IBD = $-735.186 + [237.559 \text{ x} (\ln(\text{Number of items x NEWQD}))] - [4.274 \text{ x} (\ln(\text{Number of items x NEWQD}))^2]$ with a minimum of 200 ft

200 ft < IBD < 2016 ft Number of items x NEWQD = $\exp[27.791 - (600.392 - 0.234 \times IBD)^{1/2}]$

3. PTRD = 60% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM (H or L).

4. ILD = 36% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM.

THIS

Table 12.10. HDD for HD 1.2.1 Stored in Structures Which Can Contribute to the Debris Hazard.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

MCE ¹ (lbs)	HAZARDOUS DEBRIS DISTANCE ² (ft)	PTRD ³ (ft)	ILD ⁴ (ft)
<u><</u> 31	200	200	200
50	388	233	200
70	519	311	200
100	658	395	237
110	695	417	251
150	815	489	293
200	927	556	334
300	1,085	651	391
400	1,197	718	431
450	1,243	746	447
> 450	1,250	750	450

Notes for Table 12.10

1. Per paragraph 3.16.4., HD 1.2.1 MCEs will be included in the JHCS and TO 11A-1-46 data for each HD 1.2.1 item. If the MCE is not available, use the default MCE determined by multiplying NEWQD in a single container by three.

2. MCE in lbs, HDD in ft; ln is natural logarithm; exp [x] is e^x . 31 lbs < MCE \leq 450 lbs HDD = -1133.9 + [389 x ln(MCE)] with a minimum of 200 ft 200 ft < HDD \leq 1250 ft MCE = exp [(HDD/389) + 2.914]

3. PTRD = 60% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM (H or L).

4. ILD = 36% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM.

THIS

EXPLOSIVE WEIGHT ¹ (lbs)	IBD ² (ft)	PTRD ³ (ft)	ILD ⁴ (ft)	EXPLOSIVE WEIGHT ¹ (lbs)	IBD ² (ft)	PTRD ³ (ft)	ILD ⁴ (ft)
1	100	100	100	1,000	238	143	100
1.5	100	100	100	1,500	262	157	100
2	100	100	100	2,000	279	168	101
3	100	100	100	3,000	306	183	110
5	100	100	100	5,000	341	205	123
7	100	100	100	7,000	366	220	132
10	100	100	100	10,000	394	236	142
15	100	100	100	15,000	427	256	154
20	100	100	100	20,000	451	271	162
30	107	100	100	30,000	487	292	175
50	118	100	100	50,000	535	321	193
70	127	100	100	70,000	568	341	204
100	138	100	100	100,000	604	362	217
150	152	100	100	150,000	647	388	233
200	162	100	100	200,000	678	407	244
300	179	107	100	300,000	723	434	260
500	202	121	100	500,000	783	470	282
700	219	132	100	> 500,000	Note 2	Note 3	Note 4

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 12.11. HD 1.2.2 QD.

Notes for Table 12.11

1. Explosive Weight = Number of Items x NEWQD.

2. IBD in ft, NEWQD in lbs; ln is natural logarithm; exp (x) is e^x .

20 lbs < Explosive Weight IBD = $101.649 - [15.934 \text{ x} (\ln(\text{Number of items x NEWQD}))] + [5.173 \text{ x} (\ln(\text{Number of items x NEWQD}))^2]$ with a minimum of 100 ft

100 ft < IBD < 1240 ft Number of items x NEWQD = exp $[1.5401 + (-17.278 + 0.1933 \times IBD)^{1/2}]$

3. PTRD = 60% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM (H or L).

4. ILD = 36% of IBD with a minimum distance equal to the IMD given in Table 12.2 treating the ES as an AGM.

Table 12.12. HD 1.3 QD.

NEWQD (lbs)	IBD & PTRD ^{1,2} (ft)	IMD & ILD ^{3,4} (ft)	NEWQD (lbs)	IBD & PTRD ^{1,2} (ft)	IMD & ILD ^{3,4} (ft)
<u>< 1,000 ⁵</u>	75	50	70,000	268	181
1,500	82	56	100,000	300	204
2,000	89	61	150,000	346	234
3,000	101	68	200,000	385	260
5,000	117	80	300,000	454	303
7,000	130	88	500,000	569	372
10,000	145	98	700,000	668	428
15,000	164	112	1,000,000	800	500
20,000	180	122	1,500,000	916	572
30,000	204	138	2,000,000	1,008	630
50,000	240	163			

Notes for Table 12.12

1. Some HD 1.3 items have a parenthetical value (xx). For such items, the IBD/PTRD will be the greater of the parenthetical value, or the IBD/PTRD given in this table.

- 2. NEWQD in lbs, d in ft NEWQD $\leq 1,000$ lbs: $d_{IBD,PTRD} = 75$
 - $1,000 \text{ lbs} < \text{NEWQD} \le 96,000 \text{ lbs}:$ $d_{\text{IBD,PTRD}} = \exp[2.47 + 0.2368 \text{ x} (\ln(\text{NEWQD})) + 0.00384 \text{ x} (\ln(\text{NEWQD}))^2]$ with a minimum distance of 75 ft
 - 96,000 lbs < NEWQD \leq 1,000,000 lbs: d_{IBD,PTRD} = exp[7.2297 - 0.5984 x (ln(NEWQD)) + 0.04046 x (ln(NEWQD))²]
 - NEWQD > 1,000,000 lbs: $d_{IBD,PTRD} = 8 \text{ x NEWQD}^{1/3}$
 - 75 ft \leq d_{IBD,PTRD} \leq 296 ft: NEWQD = exp[-30.833 + (307.465 + 260.417 x (ln(d_{IBD,PTRD})))^{1/2}] with a minimum NEWQD of 1,000 lbs
 - 296 ft < $d_{IBD,PTRD} \le 800$ ft: NEWQD = exp[7.395 + (-124.002 + 24.716 x (ln($d_{IBD,PTRD}$)))^{1/2}]
 - 800 ft < $d_{IBD,PTRD}$: NEWQD = $d_{IBD,PTRD}^3/512$
- 3. NEWQD in lbs, d in ft NEWQD \leq 1,000 lbs: d_{IMD,ILD} = 50
 - $1,000 \text{ lbs} < \text{NEWQD} \le 84,000 \text{ lbs}:$ $d_{\text{IMD,ILD}} = \exp[2.0325 + 0.2488 \text{ x} (\ln(\text{NEWQD})) + 0.00313 \text{ x} (\ln(\text{NEWQD}))^2]$ with a minimum distance of 50 ft



Notes for Table 12.12 (continued)

84,000 lbs < NEWQD ≤ 1,000,000 lbs: d_{IMD,ILD} = exp[4.338 - 0.1695 x (ln(NEWQD)) + 0.0221 x (ln(NEWQD))²]
1,000,000 lbs < NEWQD: d_{IMD,ILD} = 5 x NEWQD^{1/3}
50 ft ≤ d_{IMD,ILD} ≤ 192 ft: NEWQD = exp[-39.744 + (930.257 + 319.49 x (ln(d_{IMD,ILD})))^{1/2}] with a minimum NEWQD of 1,000 lbs
192 ft < d_{IMD,ILD} ≤ 500 ft: NEWQD = exp[3.834 + (-181.58 + 45.249 x (ln(d_{IMD,ILD})))^{1/2}]
500 ft < d_{IMD,ILD}: NEWQD = d_{IMD,ILD}³/125

4. Existing ECM, regardless of orientation, that meet the construction and barricading requirements and meet separation requirements one from another for a minimum of 100 lbs NEWQD of HD 1.1 (using the ECM-to-ECM QD criteria in Table 12..1) may be used to their physical storage capacity for HD 1.3, provided all other QD relationships are sited per Table 12.12 for the HD 1.3 NEWQD.

5. For quantities less than 1,000 lbs, the required distances are those specified for 1,000 lbs. The use of lesser distances may be approved when supported by test data and/or analyses.

NEWQD (lbs)	IBD & PTRD (ft)	ILD (ft)	ABOVEGROUND MAGAZINE IMD (ft)	EARTH COVERED MAGAZINE IMD ³ (ft)
<u>≤</u> 3000	75	50	50	 No QD separation required out the Side/Rear to other ECM
> 3000 ⁴	100	50 to non-combustible structures ⁵ 100 to combustible	50 to non-combustible structures ⁵ 100 to combustible	 Side/Rear exposures 50 out the Side/Rear to all other exposures Use Aboveground
		structures	structures	Magazine IMD out the Front

Table 12.13.	HD 1.4 QD.	1,2
---------------------	------------	-----

Notes for Table 12.13

1. Magazines storing only HD 1.4 may be located at IMD to all other explosives facilities (regardless of HD of NEWQD authorized in these facilities). Because the HD 1.4 may be destroyed as the result of a mishap involving the assets in these adjacent explosives facilities, the responsible commander must accept the potential loss of the HD 1.4 stocks and the storage structure. The commander's risk acceptance must be documented by letter (i.e., signed by the commander stating he/she understands and accepts the potential loss of the HD 1.4 stocks and the storage structure in the event of a mishap in an adjacent explosives facility) and submitted as part of the explosives site plan. A new risk acceptance letter does not need to be generated when



Notes for Table 12.13 (continued)

a new adjacent explosives facility is sited, as long as the original letter documented that other such structures might be added in future.

2. HD 1.4S may be stored (including associated handling) without regard to QD criteria (see paragraphs 12.29.3 and 2.23).

3. ECMs may be used to their physical capacity for HD 1.4 provided they meet separation requirements for a minimum of 100 lbs of HD 1.1, and provided separations to other exposures comply with applicable QD criteria.

4. No upper NEWQD limit is required for explosives safety reasons.

5. Treat combat aircraft and explosives-loaded cargo aircraft as non-combustible structures.

NEWQD (lbs)	IBD & PTRD ^{2,3} (ft)	IMD & ILD ^{2,4} (ft)	NEWQD (lbs)	IBD & PTRD ^{2,3} (ft)	IMD & ILD ^{2,4} (ft)
<u><</u> 100 ⁵	37	23	10,000	172	108
150	43	27	15,000	197	123
200	47	29	20,000	217	136
300	54	33	30,000	249	155
500	63	40	50,000	295	184
700	71	44	70,000	330	206
1,000	80	50	100,000	371	232
1,500	92	57	150,000	425	266
2,000	101	63	200,000	468	292
3,000	115	72	300,000	536	335
5,000	137	85	500,000	635	397
7,000	153	96			

Table 12.14. HD 1.6 QD.¹

Notes for Table 12.14

1. When specifically approved by AFSC/SEW, for HD 1.6 AE packed in non-flammable pallets or packing and stored in an ECM, the following QD apply, unless a lesser distance is permitted by this table for aboveground sites (**Note:** These lesser distances can be applied to ECM storage):

$$\begin{split} D_{IBD,PTRD} &= 100 \text{ ft} \\ D_{ILD} &= 50 \text{ ft} \\ D_{IMD} &= \text{no specific requirement} \end{split}$$

2. Single round distance for airblast applies as a minimum; D in ft, NEWQD in lbs.

 $D_{IBD,PTRD} = 40W^{1/3}$ based on the NEWQD for a single round of AE

 $D_{IMD, ILD} = 18W^{1/3}$ based on the NEWQD for a single round of AE

3. D in ft, NEWQD in lbs

 $D_{IBD,PTRD} = 8W^{1/3}$

$$NEWQD = D_{IBD,PTRD}^{3}/512$$

4. D in ft, NEWQD in lbs

 $D_{IMD, ILD} = 5W^{/3}$

 $NEWQD = D_{IMD, ILD}^{3}/125$

5. For quantities less than 100 lbs, the required distances are those specified for 100 lbs. The use of lesser distances may be approved when supported by test data and/or analyses.

ENERGETIC LIQUID	OSHA/NFPA FUEL ¹ OR OXIDIZER ² CLASS	DOD STORAGE HAZARD CLASS	MINIMUM QD ³
Hydrogen Peroxide, > 60%	$3 \text{ or } 4^4$	5.1 (LA)	800 ⁵ ft or Table 12.19
IRFNA (Inhibited Red Fuming Nitric Acid)	3	8 (LA)	Table 12.19
Nitrogen Tetroxide/MON (Mixed oxides of nitrogen)	2	2.3 (LA)	Table 12.19
Liquid Oxygen	N/A	2.2 (LA)	Table 12.20
RP-1	II	3 (LB)	Table 12.18
JP-10	II	3J (LB)	Table 12.18
Liquid Hydrogen	N/A	2.1 (LB)	Table 12.21
Hydrazine, >64%	II	8 (LC)	800^5 or 300^6 ft or Note 7
Aerozine 50 (50% $N_2H_4/50\%$ UDMH) (Unsymmetric dimethylhydrazine)	I B	6.1 (LC)	800^5 or 300^6 ft or Note 7
Methylhydrazine	I B	6.1 (LC)	800 ⁵ or 300 ⁶ ft or Note 7
UDMH	I B	6.1 (LC)	Table 12.18
Ethylene Oxide	I A	2.3 (LD)	HD 1.1 QD ⁸ with TNT Equiv = 100% , or 800^5 or 300^6 ft
Propylene Oxide	I A	3 (LD)	HD 1.1 QD ⁸ with TNT Equiv = 100% , or 800^5 or 300^6 ft
Nitromethane	IC	3 (LE)	HD 1.1 QD with TNT Equiv = $100\%^9$ or Table 12.18
Hydroxylammonium Nitrate (HAN)	2	8 (LE)	800 ⁵ ft or Table 12.19
XM-46 (HAN Monopropellant)	N/A	1.3C (LE)	800^5 ft or use HD 1.3 QD
Otto Fuel II	III B	9 (LE)	HD 1.1 QD ¹⁰ with TNT Equiv = 100% , or 150^{11} ft or Table 12.18
Halogen Fluorides (ClF ₃ /ClF ₅)	4	2.3 (LE)	Table 12.19
Liquid Fluorine	4	2.3 (LE)	Table 12.19
Nitrogen Trifluoride	4	2.2 (LE)	Table 12.19
Nitrate esters (e.g., NG, TMETN, DEGDN, TEGDN, BTTN)	N/A	1.1D (LE)	HD 1.1 QD with TNT Equiv = 100%

Table 12.15. Hazard Classifications and Minimum QD for Energetic Liquids.

UMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Notes for Table 12.15

1. Flammable or combustible liquid classification index based on flash point and boiling point versus criteria as specified in 29 CFR 1910.106 (OSHA) and NFPA 30 Flammable and Combustible Liquids Code. Primary descriptor is a Roman numeral, possibly with an additional letter.

2. NFPA oxidizer classification index as described in NFPA 430 Code for the Storage of Liquid and Solid Oxidizers. Descriptor is an ordinary number.

3. Positive measures for spill containment/control will be taken for isolated storage of energetic liquids in accordance with applicable OSHA and NFPA guidance (referenced in Tables 12.18 through 12.20). For flammable energetic liquids and liquid oxidizers where only minimum blast or fragment distances are specified, applicable OSHA and/or NFPA guidance referenced in Tables 12.18 and 12.19, respectively, should also be used.

4. Hydrogen peroxide solutions of concentration greater than 91% are NFPA Class 4 oxidizers.

5. Should be used as a default value, unless otherwise hazard classified, when the material is packaged in small (non-bulk) shipping containers, portable ground support equipment, small



Notes for Table 12.15 (Continued)

aerospace flight vehicle propellant tanks, or similar pressure vessels that provide heavy confinement (burst pressure greater than 100 psi).

6. Should be used as a default value, unless otherwise hazard classified, when the material is packaged in small (non-bulk) shipping containers (DOT 5C or equivalent), portable ground support equipment, small aerospace flight vehicle propellant tanks, or similar pressure vessels providing a lower level of confinement (burst pressure less than or equal to 100 psi and if adequate protection from fragments is not provided from terrain, effective barricades, nets, or other physical means (lightweight building construction is not adequate). If protection from fragments is provided, use the IBD/PTRD "Protected" column of Table 12.21.

7. For large ready, bulk, or rest storage tanks (as defined in paragraphs 12.36.7, 12.36.9, and 12.36.10), use Table 12.21.

8. Where there is a reasonable risk of vapor cloud explosion of large quantities (for example, in bulk tank storage).

9. Technical grade nitromethane in unit quantities of 55 gallons or less in DOT approved containers listed in 49CFR173.202 may be stored as flammable liquids (Table 12.18) provided the following apply:

- a. Packages are stored only one tier high.
- b. Packages are protected from direct rays of sun.
- c. Maximum storage life of two years, unless storage life tests indicate product continues to meet purchase specification. Such tests are to be repeated at one-year intervals thereafter.

10. For underwater static test stands, when operated at hydrostatic pressure above 50 psig, or for propellant tanks or other vessels having burst pressures of greater than 100 psig without acceptable pressure relief devices (unless otherwise hazard classified). For underwater test stands, the TNT equivalence (MCE) should include the total energetic liquids weight in all pumps and plumbing, as well as the weight of energetic liquids held in tankage (under the test cell hydrostatic pressure) unless acceptable mitigation measures such as fuel line detonation arrestors and/or fuel tank isolation/barricading are used (as determined by hazard analysis).
11. Should be used as a default value, unless otherwise hazard classified, when the material is packaged in small vehicle propellant tanks, small (non-bulk) shipping containers, portable ground support equipment, or similar pressure vessels that provide relatively heavy confinement (burst pressure between 50 – 100 psig) without acceptable pressure relief devices.

ITEM **DENSITY** (lb/gal) **TEMPERATURE** (degrees F) Chlorine pentafluoride 14.8 77 Chlorine trifluoride 15.1 77 Ethyl alcohol 68 6.6 Ethylene oxide 51 7.4 Fluorine (liquid) 12.6 -306 77 HAN monopropellants 11.9 HAN solution (25 to 95 wt %) 10.0 to 13.4 68 Hydrazine 8.4 68 Hydrogen peroxide (90%) 11.6 77 JP-10 60 7.8 0.59 -423 Liquid hydrogen Liquid oxygen 9.5 -297 Monomethyl hydrazine 7.3 68 12.1 Nitrogen tetroxide 68 200 Nitrogen trifluoride 12.8 Nitromethane 9.5 68 Otto Fuel II 10.3 77 Propylene oxide 7.2 32 Red fuming nitric acid (IRFNA) 12.9 77 RP-1 6.8 68 UDMH 68 6.6 UDMH/hydrazine 7.5 77

Table 12.16. Factors to Use When Converting Energetic Liquid Densities.¹

DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE

ABBOTTAEROSPACE.COM

NOTE: 1. Conversion of quantities of energetic liquids: From gallons to lbs: lbs of energetic liquids = gallons X density of energetic liquids (lbs/gal)

 Table 12.17. Energetic Liquid Explosive Equivalents.

ENERGETIC LIQUIDS	TNT EQUIVALENCE			
ENERGETIC LIQUIDS	STATIC TEST STANDS	RANGE LAUNCH		
LO ₂ /LH ₂	See Note 6	See Note 6		
$LO_2/LH_2 + LO_2/RP-1$	Sum of (see Note 6 for LO_2/LH_2) + (10% for $LO_2/RP-1$)	Sum of (see Note 6 for LO_2/LH_2) + (20% for $LO_2/RP-1$)		
LO ₂ /RP-1	10%	20% up to 500,000 lbs plus 10% over 500,000 lbs		
IRFNA/UDMH ⁷	10%	10%		
$N_20_4/UDMH + N_2H_4^7$	5%	10%		
N ₂ O ₄ liquid oxidizer + PBAN solid fuel (Hybrid propellants)	15% ⁸	15% ⁸		
Nitromethane (alone or in combination)	100%	100%		
Otto Fuel II	100% ⁹			
Ethylene Oxide	100% 10	100% 10		

Notes for Table 12.17

1. The percentage factors given in the table are to be used to determine equivalencies of energetic liquids mixtures at static test stands and range launch pads when such energetic liquids are located aboveground and are unconfined except for their tankage. Other configurations will be considered on an individual basis to determine equivalencies.



Notes for Table 12.17 (continued)

The explosives equivalent weight calculated by the use of this table will be added to any non-nuclear explosive weight aboard before distances can be determined from Tables 12.6 and 12.8.
 These equivalencies apply also for the following substitutions:

Alcohols or other hydrocarbons for RP-1.

 H_2O_2 for LO_2 (only when LO_2 is in combination with RP-1 or equivalent hydrocarbon fuel).

MMH for N_2H_4 , UDMH, or combinations of the two.

4. For quantities of energetic liquids up to but not over the equivalent of 100 lbs of AE, the distance will be determined on an individual basis by HQ AFSC. All personnel and facilities, whether involved in the operation or not, will be protected by operating procedures, equipment design, shielding, barricading, or other suitable means.

5. Distances less than intraline are not specified. Where a number of prepackaged energetic liquid units are stored together, separation distance to other storage facilities will be determined on an individual basis by HQ AFSC, taking into consideration normal hazard classification procedures.

6. For siting launch vehicles and static test stands, explosive equivalent weight is the larger of:

(a) The weight equal to 8W $^{2/3}$ where W is the weight of LO₂/LH₂; or

(b) 14 percent of the LO_2/LH_2 weight.

(Note: For these calculations, use the total weight of LO_2/LH_2 present in the launch vehicle, or the total weight in test stand run tankage and piping for which there is no positive means to prevent mixing in credible mishaps. When it can be reliably demonstrated that the MCE involves a lesser quantity of energetic liquids subject to involvement in a single reaction, the lesser quantity may be used in determining the explosive equivalent yield. When siting is based on a quantity less than the total energetic liquids present, the MCE and associated explosive yield analysis must be documented in an approved site plan (see Chapter 14).)

7. These are hypergolic combinations.

8. Explosive equivalency of the hybrid rocket system N_2O_4 liquid oxidizer combined with PBAN solid fuel was evaluated as 15 percent for an explosive donor accident scenario, 5 percent for a high velocity impact scenario, and less than 0.01 percent (negligible) for static mixing (tower drop) failures in accordance with NFPA 251, *Standard Methods of Tests of Endurance of Building Construction and Materials*.

9. See Note 10 of Table 12.15.

10. See Note 8 of Table 12.15.

Table 12.18. QD Criteria for OSHA/NFPA Class I – III Flammable and Combustible Energetic Liquids Storage in Detached Buildings or Tanks.^{1,2}

QUANTITY	IBD/PTRD (ft)	ILD/ABOVEGROUND IMD (ft)
Unlimited ³	50 ^{4,5}	Note 6

Notes for Table 12.18

1. Other guidelines for diking, tank or container construction, tank venting, and facility construction apply (except for Class III B combustible liquids, e.g. Otto Fuel II). Refer to NFPA



Notes for Table 12.18 (continued)

30, Flammable and Combustible Liquids Code and NFPA 430, Code for the Storage of Liquid and Solid Oxidizers for further guidance on liquid storage and fire protection.

2. Refer to NFPA 30, Flammable and Combustible Liquids Code and NFPA 30, *Flammable and Combustible Liquids Code* and NFPA 430, Code for the Storage of Liquid and Solid Oxidizers for definition and explanation of OSHA/NFPA classification of flammable and combustible liquids.

3. Guidelines on interior storage configuration (for container storage inside buildings) also apply with the following exceptions:

(a) If the storage building is located at least 100 ft fom any exposed building (under the direct jurisdiction of a fire protection organization) or property line; or

(b) If the storage building is located at least 200 ft from any exposed building (not under the direct jurisdiction of a fire protection organization) or property line; or

(c) for combustible liquids that will not exhibit sustained burning in bulk form, e.g. Otto Fuel II, as determined through ASTM D 92 Standard Test Method for Flash and Fire Points by Cleveland Open Cup or comparable testing. Refer to NFPA 30, Flammable and Combustible Liquids Code and NFPA 430, Code for the Storage of Liquid and Solid Oxidizers for further guidance on liquid storage and fire protection.

4. For container storage inside of a building, IBD/PTR distances may be less than 50 ft (to a minimum of 10 ft) if the storage building is constructed of fire resistive exterior walls having an NFPA Fire Resistance rating of two hours or more according to NFPA 251, Standard Methods of Tests of Endurance of Building Construction and Materials.

5. For large tank storage, QD may be 25 ft for tank capacities up to 100,000 gallons, and 37.5 ft for capacities between 100,001 and 500,000 gallons.

6. For flammable liquids container storage inside of a building, ILD/Aboveground IMD is 50 ft (except as in Note 4), or for adjacent incompatible oxidizer storage, distances specified for energetic liquid oxidizers (Table 12.19) or oxygen (Table 12.20). For flammable liquids storage in fixed or large portable tanks, ILD/Aboveground IMD is either (1) for compatible energetic liquids, equal to one sixth of the sum of the diameters of the two adjacent tanks, or distances specified in Note 5 for adjacent container storage inside of a building; or (2) for adjacent incompatible oxidizer storage, distances specified for energetic liquid oxidizers (Table 12.19) or oxygen (Table 12.20). ECM may be used to their physical capacity for storing flammable energetic liquids provided they comply with the construction and siting requirements of Chapter 6 and Chapter 12, respectively for Hazard Division 1.1. ECM must be sited for a minimum of 100 lbs of HD 1.1 items using Tables 12.7 and 12.1.



NFPA OXIDIZER CLASS ³	QUANTITY (lbs)	IBD/PTRD/ILD/ ABOVEGROUND IMD (ft)
2	up to 600,000	50
3	up to 400,000	75
	<u><</u> 50	75
	70	76
	100	79
	150	84
	200	89
	300	98
	500	114
	700	128
	1,000	147
	1,500	175
	2,000 6	200
	3,000	246
4 4,5	5,000	328
	7,000	404
	10,000	510
	15,000	592
	20,000	651
	30,000	746
	50,000	884
	70,000	989
	100,000	1,114
	150,000	1,275
	200,000	1,404
	300,000	1,607
	500,000	1,905

Table 12.19. QD Criteria for Energetic Liquid Oxidizer (excluding Liquid Oxygen) Storage in Detached Buildings or Tanks.^{1,2}

Notes for Table 12.19

 QD requirements do not apply to the storage of NFPA Class 2 and 3 oxidizers when all requirements of NFPA 430, Code for the Storage of Liquid and Solid Oxidizers, have been met.
 Other requirements for interior storage configuration, building construction, diking, container materials, facility venting, etc. also apply. Refer to NFPA 430, Code for the Storage of Liquid and Solid Oxidizers for further guidance on oxidizer storage and fire protection.

3. Refer to NFPA 430, Code for the Storage of Liquid and Solid Oxidizers for definition and explanation of NFPA classification of oxidizers.

4. Multiple tanks containing NFPA Class 4 oxidizers may be located at distances less than those specified in the table; however, if the tanks are not separated from each other by 10 percent of the distance specified for the largest tank, then the total contents of all tanks will be used to calculate distances to other exposures.

5. The equations given below may be used to determine distance/weights for other quantities: Quantity (W) in lbs, distance in ft

 $W \le 10,000 \text{ lbs:}$ Distance = 149.3 x $W^{(-0.41+0.059*\ln(W))}$ W > 10,000 lbs: Distance = 24 x $W^{1/3}$



Notes for Table 12.19 (continued)

Distance > 75 ft:

 $W = \exp[-134.286 + 71.998 \text{ x} (\ln(\text{Distance})) - 12.363 \text{ x} (\ln(\text{Distance}))^2 + 0.7229 \text{ x} (\ln(\text{Distance}))^3]$

6. NFPA 430 requires sprinkler protection to be provided for storage of greater than 2,000 lbs of NFPA Class 4 oxidizers inside of a building (NFPA 430, Code for the Storage of Liquid and Solid Oxidizers).

Table 12.20.	OD Criteria for L	iquid Oxygen St	torage in Detached	Buildings or Tanks. ^{1, 2}

QUANTITY	IBD/PTRD (ft)	ILD/ABOVEGROUND IMD (ft)
Unlimited ³	100	100 4

Notes for Table 12.20

1. Per NFPA 251, Standard Methods of Tests of Endurance of Building Construction and Materials, distances do not apply where a protective structure having an NFPA fire resistance rating of at least two hours interrupts the line of sight between the oxygen system and the exposure. Refer to Title 29 Code of Federal Regulations, Part 1910, Subpart H – Hazardous Materials, current edition and NFPA 50, Standard for Bulk Oxygen Systems at Consumer Sites for further guidance.

2. Additional guidelines relating to equipment assembly and installation, facility design (diking), and other fire protection issues also apply. Refer to Title 29 Code of Federal Regulations, Part 1910, Subpart H – Hazardous Materials, current edition and NFPA 50, Standard for Bulk Oxygen Systems at Consumer Sites for further guidance.

3. QD is independent of oxygen quantity.

4. Minimum ILD/IMD distance between adjacent compatible energetic liquids storage is 50 ft.

PROPELLANT	IBD/P	TRD	ILD/ABOVEGROUND IMD 6,7
WEIGHT (W) (lbs)	UPROTECTED ^{2,3} (ft)	PROTECTED ^{4,5} (ft)	(f t)
<u><</u> 100	600	80	30
150	600	90	34
200	600	100	37
300	600	113	42
500	600	130	49
700	600	141	53
1,000	600	153	57
1,500	600	166	62
2,000	600	176	66
3,000	600	191	72
5,000	600	211	79
7,000	600	224	84
10,000	603	239	90
15,000	691	258	97
20,000	760	272	102
30,000	870	292	110
50,000	1,032	321	120
70,000	1,154	341	128
100,000	1,300	364	136
150,000	1,488	391	147
200,000	1,637	412	155
300,000	1,800	444	166
500,000	1,800	487	183
700,000	1,800	518	194
1,000,000	1,800	552	207
1,500,000	1,800	594	223
2,000,000	1,800	626	235
3,000,000	1,800	673	252
5,000,000	1,800	737	276
7,000,000	1,800	782	293
10,000,000	1,800	832	312

Table 12.21. QD Criteria for Liquid Hydrogen and Bulk Quantities of Hydrazines¹

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

UMENT PROVIDED BY THE

Note for Table 12.21

1. Positive measures will be taken to prevent mixing of hydrogen or hydrazine's and adjacent oxidizers in the event of a leak or spill.

2. Distances are necessary to provide reasonable protection from fragments of tanks or equipment that are expected to be thrown in event of a vapor phase explosion.

3. W in lbs, Distance in ft

 $W \le 10,000$ lbs: Unprotected Distance = 600 ft

 $10,000 < W \le 265,000$ lbs: Unprotected Distance = 28 x W^{1/3}

W > 265,000 lbs: Unprotected Distance = 1,800 ft

603 ft \leq Unprotected Distance < 1,798 ft: W = (Unprotected Distance/28)³

4. The term "protected" means that protection from fragments is provided by terrain, effective barricades, nets, or other physical means.

5. Distances are based on the recommended IBD given in DoD 4500.9-R (Part II, Cargo), Defense Transportation Regulation, and extrapolation of the 2 cal/cm² data on the 1 percent water vapor curve. W in lbs, Distance in ft



Note for Table 12.21 (Continued)

 $W \le 100$ lbs: Protected Distance = 80 ft

100 lbs <W:

Protected Distance = $-154.1 + 72.89 \text{ x} [\ln(W)] - 6.675 \text{ x} [\ln(W)]^2 + 0.369 \text{ x} [\ln(W)]^3$

80 ft \leq Protected Distance:

 $\overline{W} = \exp[311.367 - 215.761 \text{ x (ln(protected distance))} + 55.1828 \text{ x (ln(protected distance))}^{2} - 6.1099 \text{ x (ln(protected distance))}^{3} + 0.25343 \text{ x (ln(protected distance))}^{4}]$

6. ILD/Aboveground IMD distances in this column apply for adjacent compatible (ELCG LB or LC) storage; for adjacent incompatible (other ELCG) storage, use IBD distances shown in previous columns. ECM may be used to their physical capacity for storing hydrogen provided they comply with the construction and siting requirements of Chapters 6 and 12, respectively for HD 1.1. ECM must be sited for a minimum of 100 lbs of HD 1.1 items using Tables 12.7 and 12.1.

7. Distances are 37.5 percent of "protected" column.

8. Extrapolations above 1,000,000 lbs extend well outside data included in Title 14, Code of Federal Regulations, Part 77, "Objects Affecting Navigable Airspace," current edition from which the original QD tables were derived; however, they are supported by independent calculations and knowledge of like phenomena.

NEWQD	Distance for Specific Targets Indicated in Table 12.1 ^{1,2,3}	NEWQD	Distance for Specific Targets Indicated in Table 12.1 ^{1,2,3}
50	111	7,000	574
70	124	10,000	646
100	139	15,000	740
150	159	20,000	814
200	175	30,000	932
300	201	50,000	1,105
500	238	70,000	1,236
700	266	100,000	1,392
1,000	300	150,000	1,594
1,500	343	200,000	1,754
2,000	378	300,000	2,008
3,000	433	500,000	2,381
5,000	513		

Table 12.22. HD 1.1 QD for Military Aircraft Parking Areas.

Notes for Table 12.22

1. D in ft, NEWQD in lbs

 $D = 30W^{1/3}$ with a minimum distance of 111 ft

NEWQD = $D^3/27,000$ with a minimum NEWQD of 50 lbs

2. Minimum fragment distance requirements for HD 1.1 (see paragraph 12.22) do not apply to targets for which this table is used.

3. To protect against low-angle, high-speed fragments, barricades should be provided; however, these distances will not be reduced.



FROM:		Gen	1 st Generation HAS		2 nd or 3 rd Generation HAS			Korean TAB VEE ⁵ HAS			Korean Flow- Through	
TO:		S	R	F	S	R	F	S	R	F	S	F/R
1^{st}	S	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
Generation	R	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
HAS	F	K6	K4.5	K8	K6	K4.5	K9	K6	K4.5	K11	K6	K11
2 nd or 3 rd	S	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
Generation	R	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
HAS	F	K4.5	K2.75	K5	K4.5	K2.75	K6	K4.5	K2.75	K11	K4.5	K11
IZ	S	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
Korean TAB VEE ⁵ HAS	R	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
VEE HAS	F	K6	K6	K11	K6	K6	K11	K6	K6	K11	K6	K11
Korean Flow-	S	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K4.5	K2	K4.5
Through HAS	F/R	K6	K6	K11	K6	K6	K11	K6	K6	K11	K6	K11
	S	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K6	K2	K6
HAS Ready	R	K2	K2	K2.75	K2	K2	K2.75	K2	K2	K6	K2	K6
Service ECM	FB	K2.75	K2.75	K5	K2.75	K2.75	K6	K2.75	K2.75	K6	K2.75	K6
	FU	K6	K4.5	K8	K6	K4.5	K9	K6	K4.5	K11	K6	K11
HAS Ready	B	K2.75	K2.75	K6	K2.75	K2.75	K6	K6	K6	K6	K6	K6
Service AGM	U	K11	K11	K11	K11	K11	K11	K11	K11	K11	K11	K11

 Table 12.23. HAS Separation Criteria to Prevent Simultaneous Detonation ^{1,2,3}

 Table 12.23. HAS Separation Criteria to Prevent Simultaneous Detonation (continued)

FR	HAS	Ready	HAS Ready Service AGM				
TO:		S	R	FB	FU	В	U
1 st	S	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Generation HAS	R	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Generation HAS	F	K2 4	K2.75	K6	K9	K6	K9
2 nd or 3 rd	S	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Generation HAS	R	K2 4	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Generation IIAS	F	K2 4	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Korean TAB	S	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
VEE ⁵	R	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
HAS	F	K6	K6	K6	K11	K6	K11
Korean Flow-	S	K2 ⁴	K2 ⁴	K2.75	K2.75	K2.75	K2.75
Through HAS	F/R	K6	K6	K6	K11	K6	K11
	S						
HAS Ready	R						
Service ECM	FB						
	FU						
HAS Ready	В						
Service AGM	U						



Notes for Table 12.23

1. Separations are based on First, Second, and Third Generation HAS doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, apply default IMD to or from an open front. A HAS arch or rear wall may be considered as a barricade for application of K6. No reduction from K11 is allowed between "open door" HAS front to front exposures.

2. First Generation and Korean TAB VEE HAS are limited to a maximum NEWQD of 5,863 lbs. Second Generation, Third Generation, and Korean Flow-Through HAS are limited to a maximum NEWQD of 11,000 lbs. HAS Ready Service ECMs/AGMs are limited to a maximum NEWQD of 22,000 lbs.

3. HAS Pairs.

a. Flow-Through HAS Pairs are limited to a maximum NEWQD of 4,800 lbs in each HAS. For this NEWQD, IM protection is provided between each HAS in a HAS Pair. IM protection between a HAS Pair and adjacent HAS and HAS Ready Service ECM/AGM shall be in accordance with this table for the HAS designs involved.

b. HAS Pairs with rear walls or with front and rear walls are limited to a maximum NEWQD of 2,390 lbs in each HAS. For this NEWQD, IM protection is provided between each HAS in a HAS Pair. IM protection between a HAS Pair and adjacent HAS and HAS Ready Service ECM/AGM shall be in accordance with this table for the HAS designs involved.

4. Use d =1.25W^{1/3} if the ECM loading density is \leq 1.25 lbs/ft³.

5. A Korean TAB VEE HAS which has been modified to incorporate the hardened front closure of the First Generation TAB VEE or TAB VEE Modified HAS may be treated as a First Generation HAS.

FROM:		Gene	1 st Generation HAS		2 nd or 3 rd Generation HAS		Korean TAB VEE ⁴ HAS		Korean Flow- Through			
TO:		S	R	F	S	R	F	S	R	F	S	F/R
1 st	S	K9	K6	K9	K9	K6	K9	K9	K6	K11	K9	K11
Generation HAS	R	K8	K5	K8	K8	K5	K8	K8	K5	K11	K8	K11
Generation IIAS	F	K18	K18	K18	K18	K18	K18	K18	K18	K24	K18	K24
and ard	S	K9	K6	K9	K9	K6	K9	K9	K6	K11	K9	K11
2 nd or 3 rd Generation HAS	R	K8	K5	K8	K8	K5	K8	K8	K5	K11	K8	K11
Generation IIAS	F	K11	K9	K18	K11	K9	K18	K11	K9	K18	K11	K18
	S	K30	K24	K24	K30	K24	K24	K30	K24	K30	K30	K30
Korean TAB VEE ⁴ HAS	R	K30	K24	K24	K30	K24	K24	K30	K24	K30	K30	K30
IIAS	F	K30	K24	K24	K30	K24	K24	K30	K24	K30	K30	K30
Korean Flow-	S	K30	K24	K24	K30	K24	K24	K30	K24	K30	K30	K30
Through HAS	F/R	K30	K24	K24	K30	K24	K24	K30	K24	K30	K30	K30
1 st Generation	S	K9	K8	K9	K9	K8	K9	K9	K8	K11	K9	K11
Maintenance HAS ⁴	R	K8	K8	K8	K8	K8	K8	K8	K8	K11	K8	K11
Mantenance IIAS	F	K18	K18	K18	K18	K18	K18	K18	K18	K24	K18	K24
2 nd or 3 rd	S	K9	K8	K9	K9	K8	K9	K9	K8	K11	K9	K11
Generation	R	K8	K8	K8	K8	K8	K8	K8	K8	K11	K8	K11
Maintenance HAS ⁵	F	K11	K9	K18	K11	K9	K18	K11	K9	K18	K11	K18

 Table 12.24. HAS Separation Criteria for Asset Preservation ^{1,2,3}

THIS

MENT PROVIDED BY THE

TECHNICAL LIBRARY

ABBOTT AERO

ABBOTTAEROSPACE.COM

 Table 12.24. HAS Separation Criteria for Asset Preservation (continued)

FR	Ready Service ECM			Ready Service AGM		Storage Area ECM			Storage Area AGM				
TO:		S	R	FB	FU	В	U	S	R	FB	FU	В	U
_ st	S	K2.75	K2.75	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
1 st Generation HAS	R	K2.75	K2.75	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Generation HAS	F	K11	K9	K18	K18	K18	K18	K18	K18	K18	K18	K18	K18
and ard	S	K2.75	K2.75	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
2 nd or 3 rd Generation HAS	R	K2.75	K2.75	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Generation HAS	F	K2.75	K2.75	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Korean TAB VEE	S	K30	K24	K30	K30	K30	K30	K30	K24	K30	K30	K30	K30
4	R	K30	K24	K30	K30	K30	K30	K30	K24	K30	K30	K30	K30
HAS	F	K30	K24	K30	K30	K30	K30	K30	K24	K30	K30	K30	K30
Korean Flow-	S	K30	K24	K30	K30	K30	K30	K30	K24	K30	K30	K30	K30
Through HAS	F/R	K30	K24	K30	K30	K30	K30	K30	K24	K30	K30	K30	K30
1 st Generation	S	K8	K8	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Maintenance HAS	R	K8	K8	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
4	F	K11	K9	K18	K18	K18	K18	K18	K18	K18	K18	K18	K18
2 nd or 3 rd	S	K8	K8	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Generation	R	K8	K8	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8
Maintenance HAS ⁵	F	K8	K8	K8	K8	K8	K8	K5	K5	K8	K8	K8	K8



Notes for Table 12.24

1. Separations are based on First, Second, and Third Generation HAS doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, apply Table 12.22 to or from an open front.

2. First Generation and Korean TAB VEE HAS are limited to a maximum NEWQD of 5,863 lbs. Second Generation, Third Generation, and Korean Flow-Through HAS are limited to a maximum NEWQD of 11,000 lbs. HAS Ready Service ECM used to support daily loading are limited to a maximum NEWQD of 22,000 lbs and a loading density of not more than 1.25 lbs/ft³. HAS Ready Service AGM are limited to a maximum NEWQD of 22,000 lbs.

3. HAS Pairs. Asset preservation is not provided between each HAS in a HAS Pair. Flow-Through HAS Pairs are limited to a maximum NEWQD of 4,800 lbs in each HAS. HAS Pairs with rear walls or with front and rear walls are limited to a maximum NEWQD of 2,390 lbs in each HAS. Asset preservation distances between a HAS Pair and adjacent HAS and HAS Ready Service ECM/AGM shall be in accordance with this table for the HAS designs involved.

4. A Korean TAB VEE HAS which has been modified to incorporate the hardened front closure of the First Generation TAB VEE or TAB VEE Modified HAS may be treated as a First Generation HAS.

5. The distances reflect K30 equivalent protection (when doors are closed) for the aircraft. If this table is not applied for aircraft survivability, then ILD equivalent protection must be provided to personnel.

NEWQD (lbs)	FRONT	SIDE	REAR
\leq 5 lbs ^{4,5}	IBD, PTRD, ILD = 50 ft	IBD, PTRD, ILD = 50 ft	IBD, PTRD, $ILD = 50$ ft
$5 < NEWQD \le 500^{4,5}$	IBD, PTRD, ILD = 230 ft	IBD, PTRD, ILD = 50 ft	IBD, PTRD, $ILD = 50 \text{ ft}$
$500 < NEWQD \le 1,100^{4,5}$	IBD, PTRD, ILD = 230 ft	IBD, PTRD, ILD = 394 ft	IBD, PTRD, ILD = 164 ft
	IBD = K50	IBD = K62	IBD = K40
$1,100 < NEWQD \le 11,000^{6}$	PTRD = 50% IBD, 300 ft min	PTRD = 50% IBD, 394 ft min	PTRD = 50% IBD, 300 ft min
	ILD = 35% IBD, 300 ft min	ILD = 35% IBD, 394 ft min	ILD = 35% IBD, 300 ft min

Table 12.25A. QD from a Third Generation HAS PES to an Unhardened ES. ^{1,}	5. 1,2,3
---	----------

Notes for Table 12.25A

1. This table may be applied from the front, sides and rear of a Second Generation HAS, and from the sides of a Korean Flow-Through HAS. Apply default QD criteria from the front and rear of a Korean Flow-Through HAS.

2. Separations are based on shelter doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, normal combat aircraft parking area (per Tables 12.1, 12.2 and 12.3) apply from the front.

3. Separate AE from the HAS walls by a distance sufficient to prevent breaching. For less than 1,100 lbs NEWQD a 3 ft separation from the wall is sufficient.

4. The QD criteria apply to IBD, PTRD and ILD exposures for quantities \leq 1,100 lbs NEWQD.



Notes for Table 12.25A (continued)

5. The 50 ft distance shown is not for QD purposes, but represents a minimum fire separation distance.

6. QD criterion applies to IBD, PTRD, and ILD exposures for quantities > 1,100 to 11,000 lbs NEWQD. Use 50% of the IBD criteria for PTRD exposures with a 300 ft minimum out the front and rear or a 394 ft minimum distance off the sides. Use 35% of the IBD criteria for intraline exposures with a 300 ft minimum distance out the front and rear or 394 ft minimum distance off the sides.

Table 12.25B. QD from a First Generation HAS PES to an Unhardened ES. ^{1,2}	irst Generation HAS PES to an Unhardened ES. ^{1,2,3}
--	---

NEWQD (lbs)	FRONT	SIDE	REAR
\leq 2.63 lbs ^{4,5}	IBD, PTRD, $ILD = 50 \text{ ft}$	IBD, PTRD, $ILD = 50 \text{ ft}$	IBD, PTRD, ILD = 50 ft
$2.63 < \text{NEWQD} \le 263.8^{4.5}$	IBD, PTRD, ILD = 230 ft	IBD, PTRD, ILD = 50 ft	IBD, PTRD, ILD = 50 ft
$263.8 < NEWQD \le 586.3^{4,5}$	IBD, PTRD, ILD = 230 ft	IBD, PTRD, ILD = 394 ft	IBD, PTRD, ILD = 164 ft
	IBD = K50	IBD = K62	IBD = K40
586.3 < NEWQD < 5,863 ⁶	PTRD = 50% IBD, 300 ft min	PTRD = 50% IBD, 394 ft min	PTRD = 50% IBD, 300 ft min
	ILD = 35% IBD, 300 ft min	ILD = 35% IBD, 394 ft min	ILD = 35% IBD, 300 ft min

Notes for Table 12.25B

1. This table may be applied from the front, sides and rear of a First Generation HAS, and from the sides and rear of a Korean TAB VEE HAS. Apply default QD criteria from the front of a Korean TAB VEE HAS.

2. Separations are based on shelter doors remaining closed, except for aircraft towing, fueling, servicing, run up, or taxi, and during concurrent servicing operations or short periods when maintenance equipment or munitions are being moved into or out of shelters. If doors are left open for extended periods, normal combat aircraft parking area (per Tables 12.1, 12.2 and 12.3) apply from the front.

3. Separate AE from the HAS walls by a distance sufficient to prevent breaching. For less than 1,100 lbs NEWQD a 3 ft separation from the wall is sufficient.

4. These QD criteria apply to IBD, PTRD and ILD exposures for quantities \leq 586.3 lbs NEWQD.

5. The 50 ft distance shown is not for QD purposes, but represents a minimum fire separation distance.

6. QD criterion applies to IBD, PTRD, and ILD exposures for quantities > 586.3 to 5,863 lbs NEWQD. Use 50% of the IBD criteria for PTRD exposures with a 300 ft minimum out the front and rear or a 394 ft minimum distance off the sides. Use 35% of the IBD criteria for intraline exposures with a 300 ft minimum distance out the front and rear or 394 ft minimum distance off the sides.



Diamatan		Maximum Fragment Distance	1
Diameter	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴
(in)	(ft)	(ft)	(ft)
0.1	100	178	131
0.2	136	285	248
0.3	214	376	349
0.4	290	458	439
0.5	365	533	519
0.6	438	603	593
0.7	509	670	661
0.8	578	734	725
0.9	645	796	784
1.0	711	855	840
1.5	1,016	1,127	1,079
2.0	1,290	1,371	1,270
2.5	1,539	1,597	1,430
3.0	1,769	1,808	1,568
3.5	1,983	2,009	1,688
4.0	2,182	2,200	1,795
4.5	2,369	2,384	1,892
5.0	2,546	2,562	1,979

Table 12.26A. Default Maximum Case Fragment Distances Versus Diameter for Intentional Detonations.



Diamatan	Maximum Fragment Distance ¹						
Diameter	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴				
(in)	(ft)	(ft)	(ft)				
5.5	2,713	2,734	2,058				
6.0	2,872	2,901	2,131				
6.5	3,024	3,064	2,198				
7.0	3,169	3,223	2,261				
7.5	3,307	3,378	2,319				
8.0	3,440	3,530	2,373				
8.5	3,568	3,679	2,424				
9.0	3,691	3,825	2,472				
9.5	3,810	3,969	2,517				
10.0	3,924	4,110	2,559				
10.5	4,035	4,249	2,599				
11.0	4,142	4,386	2,637				
11.5	4.246	4,521	2,674				
12.0	4,347	4,654	2,708				
12.5	4,444	4,786	2,741				
13.0	4,539	4,916	2,772				
13.5	4,631	5,044	2,802				
14.0	4,721	5,170	2,830				

Table 12.26A. Default Maximum Case Fragment Distances Versus Diameter for Intentional Detonations (Continued)



Diameter	Maximum Fragment Distance ¹						
Diameter	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴				
(in)	(ft)	(f t)	(f t)				
14.5	4,808	5,296	2,857				
15.0	4,893	5,419	2,883				
16.0	5,057	5,663	2,933				
18.0	5,362	6,137	3,020				
20.0	5,640*	6,594*	3,095*				
22.0	5,896*	7,037*	3,160*				
24.0	6,133*	7,467*	3,217*				
26.0	6,353*	7,886*	3,268*				
28.0	6,558*	8,295*	3,312*				
30.0	6,750*	8,695*	3,352*				
35.0	7,182*	9,659*	3,435*				
40.0	7,557*	10,580*	3,499*				
45.0	7,887*	11,465*	3,549*				
50.0	8,180*	12,319*	3,588*				
55.0	8,443*	13,146*	3,619*				
60.0	8,680*	13,950*	3,644*				

Table 12.26A. Default Maximum Case Fragment Distances Versus Diameter for Intentional Detonations (Continued)

* Extrapolated



Notes for Table 12.26A

1. These calculated fragment throw distances are for individual munitions and do not apply to stacks. They also do not address "rogue" (non-case) fragments that can be produced from sections of nose plugs, base plates, boattails, or lugs. Rogue fragments can travel to significantly greater distances (i.e., >10,000 ft) than those shown. Care must be taken to properly orient the munition or take other measures to minimize rogue fragment hazards.

2. Robust munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Diameter (D) in inches; ln is natural logarithm.

 $MFD = 711* D^{(0.91 - 0.073 * \ln (D))}$ D = exp[6.233 - {128.804 - 13.699 * ln (MFD)}^{1/2}]

3. Extremely Heavy case Munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Diameter (D) in inches; ln is natural logarithm.

 $MFD = 854.8 * D^{0.682}$ D = (5.0243E -05) * MFD^{1.4663}

4. Non-Robust munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Diameter (D) in inches; ln is natural logarithm.

 $MFD = 840 * D^{(0.645 - 0.07 * \ln (D))}$ D = exp[4.607 - {117.417 - 14.286 * ln (MFD)}^{1/2}]

5. Use of equations given in notes (2), (3), and (4) to determine other Diameter/MFD combinations is allowed.

6. See subparagraph 12.74.3.2.2.2. for ranges associated with multiple munitions detonation.



Net Explosive	Maximum Fragment Distance ¹				
Weight	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴		
(lbs)	(ft)	(ft)	(ft)		
0.01	587	150	678		
0.015	747	379	756		
0.02	861	542	811		
0.03	1,021	772	889		
0.04	1,134	934	944		
0.05	1,222	1,061	987		
0.06	1,294	1,164	1,022		
0.07	1,355	1,251	1,051		
0.08	1,408	1,327	1,077		
0.09	1,454	1,393	1,099		
0.1	1,496	1,453	1,120		
0.15	1,656	1,682	1,197		
0.2	1,769	1,845	1,253		
0.3	1,929	2,075	1,330		
0.4	2,043	2,237	1,386		
0.5	2,131	2,364	1,428		
0.6	2,202	2,467	1,463		
0.7	2,263	2,554	1,493		

Table 12.26B. Default Maximum Case Fragment Distances Versus Net Explosive Weight for Intentional Detonations.

Intentional	Detonations (Continued)				
Net Explosive		Maximum Fragment Distance	1		
Weight	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴		
(lbs)	(ft)	(ft)	(ft)		
0.8	2,316	2,630	1,519		
0.9	2,362	2,696	1,541		
1.0	2,404	2,756	1,561		
1.5	2,564	2,985	1,639		
2	2,677	3,148	1,694		
3	2,837	3,378	1,772		
4	2,951	3,541	1,827		
5	3,039	3,667	1,870		
6	3,111	3,770	1,905		
7	3,172	3,857	1,935		
8	3,224	3,933	1,960		
9	3,271	3,999	1,983		
10	3,312	4,059	2,003		
15	3,472	4,288	2,081		
20	3,586	4,451	2,136		
30	3,746	4,681	2,214		
50	3,947	4,970	2,312		
70	4,080	5,160	2,376		

Table 12.26B. Default Maximum Case Fragment Distances Versus Net Explosive Weight for Intentional Detonations (Continued)

THIS DOCUMENT PROVIDED BY THE ABBUT ABBOTTAEROSPACE.COM

ABBOTTAEROSPACE.COM



Net		1	
Explosive Weight	Robust ²	Extremely Heavy Case ³	Non-Robust ⁴
(lbs)	(ft)	(f t)	(ft)
100	4,221	5,362	2,445
150	4,381	5,592	2,522
200	4,494	5,754	2,578
300	4,654	5,984	2,655
500	4,856	6,273	2,753
700	4,988	6,463	2,818
1,000	5,129	6,665	2,886
1,500	5,289*	6,895*	2,964*
2,000	5,403*	7,057*	3,019*
3,000	5,563*	7,287*	3,097*
5,000	5,764*	7,576*	3,195*
7,000	5,897*	7,766*	3,259*
10,000	6,037*	7,968*	3,328*
15,000	6,197*	8,198*	3,406*
20,000	6,311*	8,360*	3,461*

* Extrapolated



Notes for Table 12.26B

1. These calculated fragment throw distances are for individual munitions and do not apply to stacks. They also do not address "rogue" (non-case) fragments that can be produced from sections of nose plugs, base plates, boattails, or lugs. Rogue fragments can travel to significantly greater distances (i.e., >10,000 ft) than those shown. Care must be taken to properly orient the munition or take other measures to minimize rogue fragment hazards.

2. Robust munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Net Explosive Weight (W) in pounds; ln is natural logarithm.

 $MFD = 2404 + 394.5 * \ln (W)$ $W = \exp[(MFD - 2404) / 565.9]$

3. Extremely Heavy Case Munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Net Explosive Weight (W) in pounds; ln is natural logarithm.

 $MFD = 2756 + 565.9 * \ln (W)$ $W = \exp[(MFD - 2756) / 565.9]$

4. Non-Robust munitions are defined in the glossary.

Maximum Fragment Distance (MFD) in ft, Net Explosive Weight (W) in pounds; ln is natural logarithm.

MFD = 1561.3 + 191.8 * ln (W) (100 ft minimum)W = exp[(MFD - 1561.3) / 191.8]

5. Use of equations given in notes (2), (3), and (4) to determine other W/MFD combinations is allowed.

6. See subparagraph 12.74.3.2.2.2. for ranges associated with multiple munitions detonation.

MUNITION	MAXIMUM FRAGMENT THROW DISTANCE (CASE FRAGMENTS) (ft)	MUNITION	MAXIMUM FRAGMENT THROW DISTANCE (CASE FRAGMENTS) (ft)	
20-mm projectile	320	M106, 8-in projectile	3,290	
25-mm projectile	760	16"/50 projectile	5,640	
37-mm projectile	980	M49A3, 60-mm mortar	1,080	
40-mm projectile	1,100	M374, 81-mm mortar	1,235	
40-mm grenade	345	M3A1, 4.2-in mortar	1,620	
M229, 2.75" rocket	1,375	M64A1, 500-lb bomb	2,500	
M48, 75-mm projectile	1,700	MK 81, 250-lb bomb	2,855	
105-mm projectile	1,940	MK 82, 500-lb bomb	3,180	
5"/38 projectile	2,205	MK 83, 1000-lb bomb	3,290	
5"/54 projectile	1,800	MK 84, 2000-lb bomb	3,880	
155-mm projectile	2,580	BLU-109 bomb	4,890	
M437, 175-mm projectile	2,705			

Table 12.27. Maximum Case Fragment Distances for Selected Single Item Detonations.^{1,2}

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

JMENT PROVIDED BY THE

Notes for Table 12.27

1. These calculated case fragment throw distances are for individual items and do not apply to detonations involving multiple munitions. See paragraph 12.74.3.2.2.2 for application to detonation of multiple munitions. In addition, shaped charge jets or slugs from directed energy munitions can travel significantly greater distances than case fragments; therefore, these munitions require specific analysis.

2. These calculated fragment throw distances are for individual munitions and do not apply to stacks. They also do not address "rogue" (non-case) fragments that can be produced from sections of nose plugs, base plates or lugs. Rogue fragments can travel to significantly greater distances (i.e., >10,000 ft) than those shown. Care must be taken to properly orient the munition or take other measures to minimize rogue fragment hazards.

3. Calculated case fragment maximum throw distances for additional items can be found in the Fragment Data Base located on the DDESB secure web page. A snapshot of this database is included in TP-16.

Stage	HD	NEW	TNT Factor	TNT Equivalency
I (F&G)	1.3	45,800	NA	NA
I (F&G)	1.3	45,800	.035	1600 ⁽¹⁾
II (F&G)	1.3	13,680	NA	NA
II (F&G)	1.3	13,680	.152	2100 ⁽¹⁾
III (F)	1.1	3671	1.01	3700 ⁽¹⁾
III (G)	1.3	7281	NA	NA
III (G)	1.3	7281	.506	3700 ⁽¹⁾

Table 12.28. Minuteman TNT Equivalencies.

NOTE: These equivalencies apply to LGM 30 Minuteman motors, whether assembled into a set or stored/handled separately, when an HD 1.1 initiator is present.

Table 12.29. Peacekeeper TNT Equivalencies.

Stage	HD	NEW	TNT Factor	TNT Equivalency
Ι	1.3	99,133	NA	NA
Ι	1.3	99,133	1.20	118960 ⁽¹⁾
II	1.3	54,120	NA	NA
II	1.3	54,120	1.20	64,944 ⁽¹⁾
III	1.1	15,606	1.25	19,508 ⁽¹⁾

NOTE: These equivalencies apply to Peacekeeper motors, whether assembled into a set or stored/handled separately, when a HD 1.1 initiator is present. When stage III's are stored only with other stage III's, the HD 1.1 NEWQD versus TNT equivalency may be used.

TO FROM	Non-DoD Storage	DoD/Joint Storage	Non-DoD Operations	DoD Operations	Shared Launch Facilities	DoD Non-Explosives Facilities/Operations Non Related
Non-DoD Storage	Check for IMD	IMD	Check for IMD	IBD	IBD	IBD
Non-DoD Operations	Check for IMD	IBD	Check for IMD	IBD	IBD	IBD
Shared Launch Facilities	IBD	IBD	IBD	IBD	ILD	IBD
DoD/Joint Storage	IMD	IMD	IBD	ILD	IBD	IBD
DoD Operations	IBD	ILD	IBD	ILD	IBD	IBD

THIS DOCUMENT PROVIDED BY THE ABBUT ABBOTTAEROSPACE.COM

ABBOTTAEROSPACE.COM

Table 12.30. Criteria for Non-DoD Explosives Activities on DoD Installations.

Table 12.31	. QD for HD	1.1 AE For K = 1.1	1, 1.25, 2, 2.75	, 4.5, and 5.
-------------	-------------	----------------------	------------------	---------------

NEWQD	Hazard Factor, K					
(lbs)	1.1 (ft/lb ^{1/3})	1.25 (ft/lb ^{1/3})	2 (ft/lb ^{1/3})	2.75 (ft/lb ^{1/3})	4.5 (ft/lb ^{1/3})	5 (ft/lb ^{1/3})
100	7.0	7.0	9.3	13	21	23
150	7.0	7.0	11	15	24	27
200	7.0	7.3	12	16	26	29
300	7.4	8.4	13	18	30	33
500	8.7	9.9	16	22	36	40
700	9.8	11	18	24	40	44
1,000	11	13	20	27	45	50
1,500	13	14	23	31	52	57
2,000	14	16	25	35	57	63
3,000	16	18	29	40	65	72
5,000	19	21	34	47	77	85
7,000	21	24	38	53	86	96
10,000	24	27	43	59	97	108
15,000	27	31	49	68	111	123
20,000	30	34	54	75	122	136
30,000	34	39	62	85	140	155
50,000	41	46	74	101	166	184
70,000	45	52	82	113	185	206
100,000	51	58	93	128	209	232
150,000	58	66	106	146	239	266
200,000	64	73	117	161	263	292
300,000	74	84	134	184	301	335
500,000	87	99	159	218	357	397
700,000	98	111	178	244	400	444
1,000,000	110	125	200	275	450	500

TEC	HNIC	AL	LIB	RARY
		ABBO	TTAERO	SPACE.COM

Table 12.32. QD for HD 1.1 AE For K = 6, 8, 9, 11, 18, 40.

NEWQD	Hazard Factor, K					
(lbs)	6 (ft/lb ^{1/3})	8 (ft/lb ^{1/3})	9 (ft/lb ^{1/3})	11 (ft/lb ^{1/3})	18 (ft/lb ^{1/3})	40 (ft/lb ^{1/3})
100	28	37	42	51	84	186
150	32	43	48	58	96	213
200	35	47	53	64	105	234
300	40	54	60	74	120	268
500	48	63	71	87	143	317
700	53	71	80	98	160	355
1,000	60	80	90	110	180	400
1,500	69	92	103	126	206	458
2,000	76	101	113	139	227	504
3,000	87	115	130	159	260	577
5,000	103	137	154	188	308	684
7,000	115	153	172	210	344	765
10,000	129	172	194	237	388	862
15,000	148	197	222	271	444	986
20,000	163	217	244	299	489	1,086
30,000	186	249	280	342	559	1,243
50,000	221	295	332	405	663	1,474
70,000	247	330	371	453	742	1,649
100,000	278	371	418	511	835	1,857
150,000	319	425	478	584	956	2,125
200,000	351	468	526	643	1,053	2,339
300,000	402	536	602	736	1,205	2,678
500,000	476	635	714	873	1,429	3,175
700,000	533	710	799	977	1,598	3,552
1,000,000	600	800	900	1,100	1,800	4,000

Chapter 13

CONTINGENCIES, COMBAT OPERATIONS, MILITARY OPERATIONS OTHER THAN WAR, AND ASSOCIATED TRAINING

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE ABBO

Section 13A–Introduction

13.1. Introduction. Per Joint Publication 1-02, contingencies are emergencies involving military forces caused by natural disasters, terrorists, subversives, or by required military operations. Due to the uncertainty of the situation, contingencies require plans, rapid response, and special procedures to ensure the safety and readiness of personnel, installations, and equipment. This chapter provides the optional criteria for contingencies, combat operations, military operations other than war (MOOTW), and associated training. Full compliance with other chapters of this manual may not be possible during such operations. In situations involving combined or joint operations, the Commander of Unified or Specified Command (Combatant Commander) or the US Commander of a Joint Task Force (JTF) will designate the Service explosives safety criteria to be used.

13.2. Scope. The provisions of this chapter only apply to:

13.2.1. Those Air Force AE activities located outside the United States.

13.2.2. Combatant Commanders, United States Commanders of JTF or Air Force Commanders in the management of these Air Force AE activities. When necessary, commanders may delegate certain explosive safety responsibilities to designated subordinate commanders to ensure appropriate controls.

13.2.3. Contingency, combat, and MOOTW training, regardless of location, when specifically authorized by applicable Air Force headquarters or Unified Command Commander. Prior to approval of this training, a risk analysis that thoroughly assesses asset preservation and identifies the risk associated with the training will be conducted. QD separations provided for asset preservation will be used for training, except where Chapter 12 permits lesser distances to be used.

13.3. Contingencies, Combat Operations, MOOTW, and Associated Training.

Contingency, combat operations and MOOTW refer to operations that a unit <u>actually</u> conducts during or leading up to a contingency, combat, or MOOTW situation. These operations may actually occur as previously defined by the operational plan, may be modified from the operational plan, or may be newly defined if an operational plan did not exist prior to the contingency, combat, or MOOTW situation. Associated training refers to training occurring in the immediate support of an impending or on-going contingency, combat, or MOOTW situation (e.g., UTC training in support of AEF rotation or tasking); routine training falls under day-to-day operations per paragraph 1.2.1.6.1.

13.4. Asset Preservation and Minimum Separation Distances. This chapter provides optional criteria and risk management tools not available elsewhere in this manual. These optional criteria provide greater protection (asset preservation distance) for assets deemed



sufficiently critical to warrant the greater protection, and, in some circumstances, provide lesser protection (minimum separation distance) for those assets for which the mission requirements out weigh the increased risk to those assets.

13.4.1. Asset preservation distance. At this distance from the PES, assets at the ES are expected to be usable and mission capability is maintained following an incident. This separation distance should prevent propagation between PES. (See DoDD 6055.9, *DoD Ammunition and Explosives Safety Standards*, for expected consequences for these separation distances.)

13.4.2. Minimum separation distance. At this distance from the PES, mission capability will likely be impaired or delayed. This separation distance should prevent prompt propagation; however, late time propagation between PES is possible. (See DoDD 6055.9, *DoD Ammunition and Explosives Safety Standards*, for expected consequences for these separation distances.)

Section 13B–Planning for Deployments

13.5. Planning for Deployments.

13.5.1. The requirements of this manual also apply to contingencies, peacetime deployments, and exercises where explosives are involved. At no time is the observance of explosives safety practices more important than when deploying or employing combat forces. Explosives safety is an integral part of combat survivability.

13.5.2. Pay careful attention during planning to ensure compliance with explosives QD rules as discussed in Annex FF of the Air Force War Mobilization Plan Vol. 1 (WMP1).

13.5.3. MAJCOMs which have units that deploy or support deployed forces will require these units to develop procedures and explosives site plans for parking explosives-loaded aircraft, as well as receipt, storage, buildup, and delivery of munitions. Explosives safety considerations must be an integral part of the site survey team's visit and subsequent plans for on-going support and oversight. These procedures and explosives site plans are developed jointly by operations, civil engineering, logistics, and safety from both augmented and augmenting MAJCOMs and units. MAJCOMs will make these procedures and explosives site plans available to deploying units.

13.5.4. Planning for possible deployments includes:

13.5.4.1. A review of waivers and exemptions that may impact deployment plans, such as those in Attachment 4.

13.5.4.2. Periodic updates as munitions commitments and bed-down locations change. Include civil engineering concept plans for constructing required aircraft revetments or protective shelters and munitions storage facilities. For units with a munitions mission but no specific deployment location, site preplanning must be adaptable to any deployment location.



13.5.4.3. Locally written instructions (see Section 7B) for all phases of munitions operations at the deployed location.

13.5.4.4. Briefings to tasked unit personnel on the plans and procedures to be used at the deployment location.

13.5.5. MAJCOMs must ensure adequate explosives safety support is available at the deployment location during planning and bed-down.

13.5.6. The QD priority to maintain during planning and employment of combat forces is: (1) maintaining intermagazine (IM) separation, (2) meeting intraline (IL) separation, and (3) protecting unrelated personnel.

13.5.7. See Chapter 14 and Section 13D for explosives site planning requirements. (See Air Force Pamphlet 91-216, USAF Safety Deployment and Contingency Pamphlet.)

Section 13C-Risk Management

13.6. Risk Management. Consistent with operational requirements, it is Air Force policy to manage risks associated with AE (see paragraph 1.1). Exceptions to this chapter's criteria are allowed only where equivalent protection is provided, or where risk assessment and risk management control is performed.

13.6.1. Equivalent Protection. Situations where an analysis determines that protective construction or other specialized safety features provide a level of protection equivalent to the separation distances required by this manual.

13.6.2. Risk Assessment. Situations where an assessment determines that an acceptable level of safety is provided. Risk assessment (see Chapter 4) is a systematic procedure consisting of the following four steps:

13.6.2.1. An event analysis to identify and describe possible events such as the location, type of occurrence, probability of occurrence, and quantity of explosives.

13.6.2.2. An effects analysis of the effects of the possible events to persons in the surroundings such as blast pressure, fragmentation, and thermal hazards.

13.6.2.3. An exposure analysis of the places, protection and time history of exposed personnel in the hazardous areas.

13.6.2.4. A risk calculation.

13.6.3. Risk Management Control. The action a commander takes to minimize acceptable risk. Such actions will include:

13.6.3.1. Development, implementation, and enforcement of applicable control measures used to eliminate the hazard or reduce its risk.



13.6.3.2. Continuous evaluation of the effectiveness of the implemented control measures.

Section 13D–Explosives Site Planning

13.7. Site Approval. All explosives locations falling within the scope of this chapter will be approved by the applicable commander or by the DDESB per paragraph 13.8. Site approval documentation will be submitted:

13.7.1. For AE locations such as the following:

13.7.1.1. Storage locations.

13.7.1.2. Holding areas (e.g., basic load ammunition holding areas (BLAHA), flight line holding areas, port and railhead holding areas, and marshalling areas, etc.).

13.7.1.3. Handling and operating locations (e.g., HAS, ports, AE maintenance, repair, and renovation areas and sling out areas, etc.).

13.7.1.4. Forward arming and refueling points (FARP).

13.7.1.5. Combat aircraft parking area (CAPA) and cargo aircraft parking areas.

13.7.1.6. Static missile batteries.

13.7.1.7. Locations used for the treatment or disposal (e.g., open burn or open detonation) of munitions. Exceptions are those locations used in an emergency response, for burning excess propellant resulting from munitions use during training, and those involved in direct combat operations.

13.7.2. For non-AE exposed sites within quantity-distance (QD) arcs.

13.8. Site Approval and Documentation Requirements. The operational situation and the type and duration of the AE operations conducted at the site or facility determine the type of documentation required for a site approval and the approval level. The following categories of operations apply:

13.8.1. Permanent.

13.8.1.1. Definition. Those AE related facilities where operations are expected to continue for more than 12 months.

13.8.1.2. Documentation and Approval Requirements. A DDESB approved explosives site plan for such locations must be obtained once the Combatant Commander (or Air Force headquarters where applicable) determines operations will require the facilities' use to exceed 12 months. Explosives site plans with waivers or exemptions will be processed in accordance with the "day-to-day operations" requirements of Section 1B.



13.8.2. Recurrent.

13.8.2.1. Definition. Those AE related facilities where operations are expected to occur on a periodic basis regardless of the duration of the operation. These locations may be sited using compensatory actions, such as facility evacuation or change-of-use, to minimize the risks associated with AE operations.

13.8.2.2. Documentation and Approval Requirements. These locations must have a DDESB (or appropriate level of command when applicable) approved explosives site plan before commencing operations. Explosives site plans with waivers or exemptions will be processed in accordance with the "day-to-day operations" requirements of Section 1B.

13.8.3. Temporary.

13.8.3.1. Definition. Those AE related facilities where operations are not expected to continue for more than 12 months and are not recurrent, or for which advanced planning and approval are impractical.

13.8.3.2. Documentation and Approval Requirements. A plan for the specific scenario will be approved by the applicable commander. The plan will detail the following:

13.8.3.2.1. A risk assessment for the proposed operation. This assessment will weigh the need for the facility against the potential effects of a mishap (e.g., mission impact, loss of resources, turnaround times, etc.).

13.8.3.2.2. Schedule for the cessation of explosives operations or submittal of an explosives site plan per paragraph 13.8.1 if the operations exceed 12 months.

13.8.4. Contingency, Combat, and MOOTW Training.

13.8.4.1. Definition. Those operations that simulate real world combat environments using live AE to achieve training goals and occur in the immediate support of an impending or on-going contingency, combat, or MOOTW situation.

13.8.4.2. Documentation and Approval Requirements. Facilities or areas for training activities will have a DDESB approved explosives site plan for permanent or recurrent operations, or a risk analysis approved by the applicable commander for temporary operations. For permanent or recurrent operations, explosives site plans with waivers or exemptions will be processed in accordance with the "day-to-day operations" requirements of Section 1B.

13.9. Explosives Site Plan Packages. See Chapter 14 for explosives site plan requirements with the following changes:

13.9.1. In the absence of suitable maps or drawings, information (e.g., sketches, photographs, or other information) may be provided.



13.9.2. An explanation of any deviations from pertinent safety standard caused by local conditions.

13.9.3. A copy of the risk analysis performed, if one was performed, to demonstrate equivalent protection.

13.10. Approval Authority for Waivers. The Combatant Commander, United States Commander of JTF or Air Force Commander, for strategic and other compelling reasons may authorize waivers to the explosives safety standards herein for the planning or conduct of temporary contingencies, combat operations and MOOTW. All waivers will be coordinated with the host nation, as required, and consistent with international agreements.

13.10.1. Requests for waivers to QD criteria will be per Air Force directives. When joint operations are being conducted from a single base or location, waivers and exemptions that affect another Service must be coordinated with that Service.

13.10.2. Requests for waivers to QD criteria will contain the following:

13.10.2.1. A risk analysis for the proposed operation weighing the need to conduct the operation and violate the standards against the potential effect of a mishap (e.g., mission impact, loss of resources, turnaround times, etc.).

13.10.2.2. A timeline listing milestones which will eliminate the need for the waiver or exemption.

13.10.3. For planned construction, in support of temporary contingency, combat operations or MOOTW, not meeting QD criteria obtain SAF/OS approval (see paragraph 1.8) if the construction is projected to remain in place past the 12-month mark.

Section 13E–QD Criteria for Contingencies, Combat Operations, MOOTW and Associated Training

13.11. Basic Load Ammunition Holding Area (BLAHA).

13.11.1. General. To fulfill their missions, certain units must keep their basic load ammunition in armored vehicles, trucks, trailers, structures, or on pads. This involves acceptance of greater risks to unit personnel, facilities, and equipment than permitted by other chapters of this Standard. The concept of BLAHA storage may also be used to provide QD separations during mobile operations. A Basic Load Storage Area (BLSA) is a location containing multiple BLAHA.

13.11.2. Mixing of Basic Load Ammunition. Storage compatibility requirements of Chapter 7 do not apply to BLAHA facilities.

13.11.2.1. NEWQD for use with BLAHA QD criteria will be determined as follows:



13.11.2.1.1. The sum of the weights of all energetic compositions contained in munitions hazard classified as HD 1.1 or 1.5 will be used.

13.11.2.1.2. The sum of the explosive weight of all HD 1.2 AE will be used. The propellant weight of a HD 1.2 item (if present) may be disregarded.

13.11.2.1.3. The weights of energetic compositions hazard classified as HD 1.3 may be disregarded. However, if the site only contains HD 1.3 items, the criteria contained in paragraph 12.28 apply.

13.11.2.1.4. The weights of energetic compositions classified as HD 1.4 may be disregarded.

13.11.2.1.5. The explosive weight of HD 1.6 will be computed as follows:

13.11.2.1.5.1. When HD 1.6 is stored alone or with HD 1.4 AE, the QD criteria of paragraphs 12.29. and 12.30. apply.

13.11.2.1.5.2. When HD 1.6 is stored with AE classified as HD 1.1, HD 1.2 or HD 1.5, add the explosives weight of the HD 1.6 items into the NEWQD calculations.

13.11.2.1.5.3. When HD 1.6 is stored with AE classified as HD 1.3 add the explosives weights of HD 1.3 and HD 1.6. The QD criteria in paragraph 12.28 apply.

13.11.2.2. Explosives Limits.

13.11.2.2.1. The maximum NEWQD at any BLAHA in a BLSA storing mixed compatibility must not exceed 8,818 lbs. A BLSA may have multiple 8,818-lb BLAHA, provided the BLAHA are separated from each other by the applicable distances (D1, D2 and D3) given in Table 13.1.

13.11.2.2.2. When the NEWQD of a BLSA or a BLAHA exceeds 8,818 lb, the QD computations and HD mixing rules for the site will be per Chapter 12 and the explosives compatibility storage criteria will be per Chapter 7.

13.11.3. QD Computations.

13.11.3.1. The total NEWQD of AE in each site will be used for computation of QD provided the required distances (Table 13.1) necessary to prevent propagation separate these sites. If the separation distances are not met, the entire BLSA will be considered one site and paragraph 13.11.2.2.2 applies.

13.11.3.2. The IMD requirements of Chapter 12 apply when using 3-bar or 7-bar ECM.

13.11.3.3. Table 13.1 contains the QD separation for BLAHA and BLSA.



13.11.3.4. Heavy armored vehicles are expected to contain most of the blast and fragments from an internal explosion and are well protected from an external explosion. For this reason there is no required separation from heavy armor PES to light or non-armored ES. Additionally, heavy armor ES require no separation from other sites. The hatches of heavy armored vehicles must be kept closed to be considered as heavy armor vehicles; otherwise, they are considered as light armor vehicles. Use Table 13.2 to determine the applicable QD for heavy, light and non- armored vehicles.

13.12. Ports. The following required separation criteria will apply to ports where DoD AE are loaded or un-loaded.

13.12.1. Explosives Piers.

13.12.1.1. AGM IMD (K11) will be maintained between explosives piers.

13.12.1.2. ILD (K18) will be maintained from an explosives pier to a non-explosives pier used for the handling of military cargo.

13.12.1.3. AGM IMD (K11) will be maintained to AE holding areas (HA) based on the NEWQD at the pier.

13.12.1.4. Marshalling Yards will be located at PTRD from explosives piers.

13.12.1.5. Railheads used for long-term storage or as a transfer depot will be sited at AGM IMD (K11) from an explosives pier based on the NEWQD at the pier.

13.12.2. Explosives Anchorages. The criteria of DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards*, Chapter 9, apply with the following exceptions:

13.12.2.1. ILD (K18) will be provided between the explosives loading or unloading section of the anchorage and the loaded ship section of the explosives anchorage.

13.12.2.2. An explosives anchorage will be located at K40 from all piers. However, where necessary for security or navigational reasons, this distance may be reduced to ILD (K18) when the piers are only used for DoD operations. PTRD may be applied for asset preservation. A separation distance of K40 will be maintained to all non-DoD related piers.

13.12.2.3. ILD (K18) is permitted between an explosives anchorage and a non-explosives DoD related anchorage. K40 will be maintained between an explosives anchorage and a non-explosives, non-DoD related anchorage.

13.12.3. Explosives Facilities.

13.12.3.1. AE HA. These HA are used in support of AE loading and un-loading of ships. Typically, AE being held at these locations are only present for a short time. The



NEWQD associated with the AE HA is based on all AE present at the site. The following apply to AE HA:

13.12.3.1.1. ILD (K18) will be maintained to both explosives and non-explosives piers based on the NEWQD present at the AE HA.

13.12.3.1.2. PTRD will be maintained to an explosives or non-explosives Marshalling Yard.

12.12.3.1.3. Railheads used for AE HA storage or as a transfer depot will be sited at AGM IMD (K11) from an AE HA based on the NEWQD at the AE HA.

13.12.3.2. Marshalling Yards. PTRD will be maintained between marshalling yards and explosives piers or AE HA. The location of the marshalling yard will typically be governed by the NEWQD at the other PES. When operational necessity dictates, marshalling yards may be separated by ILD (K18) to any nearby manned explosives operations and AGM IMD (K11) to any nearby unmanned explosives storage operations.

13.12.3.3. Loading Docks. Loading docks will be sited at IMD (K11) from all ES.

13.12.3.4. Classification Yards. Use criteria provided in paragraph 12.61.

13.12.3.5. Railheads. Based on its use, a railhead will be sited as a classification yard, AE HA or a loading dock.

13.13. Field Storage and Handling Areas. These areas will be sited per Table 13.3. Use separation distances from the applicable QD tables in Chapter 12 for the HD and NEWQD of the AE involved with the PES. AE will be segregated per Chapter 7 by storage CG. The clear zone surrounding the field storage and handling areas is bounded by the applicable IBD. No unrelated, occupied structures are permitted within this zone.

13.13.1. These areas may consist of all or some of the following explosives locations:

13.13.1.1. Field Storage Sections. These sections are used to store AE. The reason for using field storage sections is to disperse the AE in multiple, widely separated storage sections to prevent the loss of any one section from causing the loss of other sections thereby seriously degrading the mission. AE may be stored in existing structures per Chapter 12, and caves or tunnels as prescribed in DoD 6055.9-STD, *DoD Ammunition and Explosives Safety Standards*, Chapter 9. The construction and use of barricades and revetments will be per Chapter 6.

13.13.1.2. AE Staging Area. These areas are normally used as an HA for outgoing AE and for ready access to combat aircraft loading areas (CALA).

13.13.1.3. Captured Enemy Ammunition Area. A separate area will be provided for the storage of captured enemy AE. Captured enemy AE that cannot be identified will be treated as HD 1.1.



13.13.1.4. AE Operations Area. An area used for operations such as minor maintenance and repair of AE or their containers, surveillance, segregation, or weapons assembly.

13.13.1.5. AE Destruction Area. An area used for the destruction of AE. It may consist of a burning area, a demolition area, or both.

13.13.1.6. Sling-out Area. An area used for the movement of AE by rotary wing aircraft.

13.13.2. These areas may consist of all or some of the following non-explosives locations:

13.13.2.1. Administration and Billeting Areas. Inhabited locations not directly related to the daily operations of the field storage and handling areas.

13.13.2.2. Manned Support Facilities. Facilities that directly support AE operations (e.g., field offices and AE support equipment maintenance facilities).

13.13.2.3. Unmanned Support Facilities. Unmanned locations that support AE operations (e.g., forklift charging stations, dunnage storage, and buildings that store inert materials). A minimum 50 ft separation distance will be maintained from these locations to any PES.

13.13.3. Modular Storage. A barricaded area comprised of a series of connected cells with hard surface storage pads separated from each other by barricades (see Section 6D).

13.13.4. Commercial Intermodal Containers (CIC). Containers used for transporting AE may be used for AE storage and will be sited as AGM.

13.14. Forward Arming and Refueling Point (FARP). The storage of AE and fuel at the same location is inherently hazardous and shall be avoided when possible. If it is necessary to refuel and rearm aircraft at the same location, all precautions must be made to minimize the hazards involved in these operations. Armament pads will contain the minimum amount of AE to conduct efficient operations. For example, where armament pads support only one aircraft, that pad will be restricted to the amount of ammunition necessary to rearm that aircraft. The following required separation criteria apply:

13.14.1. Use K24 for asset preservation between FARP and other ES.

13.14.2. FARPs will be separated by IBD from all non-associated inhabited buildings.

13.14.3. AE ready storage (i.e., AE staged to support the next load) will be separated by AGM IMD from the armament pads with only armament pads considered as the PES. Ready AE storage structures and locations will be separated from other ready AE storage structures and locations by AGM IMD.



13.14.4. Build-up locations will be separated by AGM IMD from all other explosives storage and operations with only the build-up locations considered as the PES.

13.14.5. Distances prescribed by the owning service will separate other support structures and sites.

13.14.6. AE will be separated from operational fuel supplies by at least 100 ft. Fuel supplies will be diked or placed downhill from AE.

13.15. Airfield Operations. Special consideration must be given to phased plans where the peacetime operation and positioning of aircraft transitions to contingency operations with increased quantities and use of AE. Exposures given adequate protection under the peacetime phase may be at greater risk during the contingency phase. Commanders must consider these changes when approving these plans. The proper use of such features as barricades or earth-filled, steel-bin-type barricades (ARMCO revetment or equivalent per Section 6E) can decrease the magnitude of a potential event and increase the explosives capacity of limited areas.

13.15.1. Airfield QD Criteria for PES. Table 13.4 provides criteria for airfield PES.

13.15.2. Airfield QD Criteria for ES.

13.15.2.1. Runways, Taxiways and Aircraft.

13.15.2.1.1. For military use only, use Table 13.4.

13.15.2.1.2. For joint use, use criteria in Tables 12.1, 12.2 and 12.3.

13.15.2.2 Combat Aircraft Support Facilities.

13.15.2.2.1. Unhardened combat aircraft support facilities will be separated from AE storage and operating facilities by K30 for HD 1.1 and PTRD for all other HDs. For asset preservation, apply IBD with no minimum fragment distance based on the NEWQD for HD 1.1; apply IBD for all other HDs.

13.15.2.2.2. If these functions are located in a HAS, separation may be reduced to K18 to the sides or rear of the HAS.

13.15.2.2.3. Other hardened facility sitings require DDESB approval.

13.15.2.2.4. When operational necessity dictates, separation distances less than K18 may be approved for ES; however, it must be demonstrated that protection equivalent to K18 is being provided.

13.16. Static Missile Battery Separation. To ensure optimal effectiveness, offensive and defensive missile batteries many times must be deployed in a static (non-mobile role) in the proximity of other AE operations such as field storage or flight lines. The following criteria apply to deployed static missile batteries and associated support functions.



13.16.1. IMD (K11) will be maintained between missile launchers, reloads and other AE storage locations to include parked AE loaded aircraft.

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

IMENT PROVIDED BY THE ABBC

13.16.2. Missile batteries deployed within the IBD of AE storage areas may be sited at K18 to manned functions considered related to area AE operations. Likewise, missile batteries deployed in the clear zones of flight line operations may be sited at K18 to manned flight line facilities.

13.16.3. Those functions solely providing support to static missile units, such as motor pools, may be sited at K18 to batteries and other AE activities when the missile battery is located in these areas. For asset preservation, use PTRD.

13.16.4. No separation is required between missile batteries and the security force structures exclusively supporting them.

13.17. Emergency Destruction. When it becomes necessary to destroy stores of AE to prevent them from falling to the enemy, care must be taken to ensure that assets otherwise not in danger of falling to the enemy are not destroyed by blast or fragments. MAJCOMs will develop specific guidance for the implementation of and training for emergency destruction of munitions, if applicable. Normal disposal operations will be conducted in accordance with paragraphs 12.73 and 12.74.

13.18. Separation From Fuel.

13.18.1. Operational Storage. Quantities up to 500 gal will be separated from each PES by at least 50 ft. Quantities between 500 to 5,000 gal will be separated from each PES by at least 100 ft. Fuel shall be located downhill and diked to contain a possible fuel spill.

13.18.2. Bulk Fuel Storage. For more than 5,000 gal apply paragraph 12.81.

THIS

NEWQD (lbs)	D1 (ft)	D2 (ft)	D3 (ft)	D4 (ft)	D5 (ft)	D6 (ft)
10	4	13	26	25	39	66
15	5	15	30	31	47	66
20	5	16	33	36	55	66
30	6	19	37	44	67	66
50	7	22	44	57	86	66
70	8	25	49	67	102	66
100	9	28	56	80	122	66
150	11	32	64	98	149	81
200	12	35	70	113	173	99
300	13	40	80	139	211	130
500	16	48	95	179	273	
700	18	53	107	212	323	
1,000	20	60	120	253	386	
1,500	23	69	137	310	473	
2,000	25	76	151	358	546	
3,000	29	87	173	438	668]
5,000	34	103	205	566	863]
7,000	38	115	230	669	1021]
8,818	41	124	248	751	1146	

CUMENT PROVIDED BY THE ABBC

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 13.1. QD for BLAHA and BLSA.

NOTES:

1. D1 is used for:

a. Side-to-side, side-to-rear and rear-to-rear exposures between undefined ECM, provided the earth cover complies with paragraph 6.8 and the explosives are stored at least 3 ft from the end of the ECM.

b. Non-armored vehicle (PES) to non-armored vehicle (ES) when an adequate barricade per Section 6E is located between them.

c. Light armored vehicle (PES) to non-armored vehicle (ES) when an adequate barricade per Section 6E is located between them.

d. Light armor or non-armored vehicle (PES) to light armored vehicle (ES) when an adequate barricade per Section 6E is located between them.

- e. Determining D1 and NEWQD for D1 (NEWQD in lbs, D in ft): $D1 = 2*NEWQD^{1/3}$ $NEWQD = (D1/2)^3$
- 2. D2 is used for:



a. Front-to-front exposures involving undefined ECM when there is an adequate barricade (per Section 6E) at the ES.

b. Non-armored or light armored vehicles to the side or rear of an undefined ECM.

- c. Determining D2 and NEWQD for D2 (NEWQD in lbs, D in ft): $D2 = 6*NEWQD^{1/3}$ $NEWQD = (D2/6)^3$
- 3. D3 is used for:

a. Non-armored vehicles to non-armored vehicles without an adequate barricade.

b. Light armored vehicles to non-armored vehicles without an adequate barricade at the non-armored vehicles.

c. Undefined ECM to undefined ECM when positioned front-to-front and no barricade is present.

d. Non-armored vehicles, light armored vehicles or undefined ECM to the front of undefined ECM when no barricade is present at the ES.

e. Determining D3 and NEWQD for D3 (NEWQD in lbs, D in ft): $D3 = 12*NEWQD^{1/3}$ $NEWQD = (D3/12)^3$

4. D4 is used for PTRD from non-armored and light armored vehicles. Determining D4 and NEWQD for D4 (NEWQD in lbs, D in ft):

```
D4 = 8*NEWQD^{1/2}
NEWQD = (D4/8)^2
```

5. D5 is the IBD from non-armored and light armored vehicles. Determining D5 and NEWQD for D5 (NEWQD in lbs, D in ft):

 $D5 = 12.2*NEWQD^{1/2}$ NEWQD = $(D5/12.2)^2$

6. D6 is used to determine the IBD and PTRD from heavy armor vehicles. When NEWQD exceeds 331 lb the IBD and PTRD specified in Chapter 12 apply. Determining D6 and NEWQD for D6 (NEWQD in lbs, D in ft):

 $D6 = -4.49 + 0.487*(NEWQD^{1/3}) + 2.928*(NEWQD^{1/3})^{2}$ NEWQD = $(0.0833 + [1.5421 + 0.3416*D6]^{1/2})^{3}$

TO EXPOSED		FROM POTENTIAL EXPLOSION SITE				
SITE	EXPOSURE	HEAVY	LIGHT	NON- ARMORED		
HEAVY	IMD	N/R	N/R N/R			
LIGHT	IMD	N/R	D1 from Table 13.1	D1 from Table 13.1		
NON-ARMORED	IMD	N/R	D3 from Table 13.1	D3 from Table 13.1		
	PTRD	D6 from Table 13.1	D4 from Table 13.1	D4 from Table 13.1		
IBD		D6 from Table 13.1	D5 from Table 13.1	D5 from Table 13.1		

IENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 13.2. QD Requirements for Armored Vehicles.

THIS

NOTES:

1. Application of D1 and D2 distances above may require the use of a barricade between PES and ES. Refer to table 13.1. notes regarding the need for a barricade.

2. N/R = No IMD required

3. Use K24 or K30 instead of D1 and D3 for asset preservation.

TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

	FROM POTENTIAL EXPLOSION SITE						
TO EXPOSED SITE	Storage Sections	AE Staging Area	Captured Enemy Ammuniti on Area	AE Operatio ns Area	Sling- Out Area	AE Destructi on Area	
Storage Sections	IMD	IMD	$PTRD^4$ $PTRD^4$	IMD	IMD	Note 6	
	Note 3	Note 3	FIKD	Note 3	Note 3		
	IMD	IMD	$PTRD^4$	IMD	IMD	Note 6	
AE Staging Area	Note 3	Note 3	$PTRD^4$	Note 3	Note 3		
Captured Enemy Ammunition Area	IMD	IMD	IMD	IMD	IMD	Note 6	
	Note 3	Note 3	PTRD ⁴	Note 3	Note 3		
AE Operations Area	IMD	IMD	$PTRD^4$	IMD	IMD	Note 6	
• F ••••••••	Note 3	Note 3	PTRD ⁴	Note 3	Note 3		
Sling-Out Area	N/R	N/R	$PTRD^4$	IMD	IMD	Note 6	
	Note 3	Note 3	PTRD ⁴	Note 3	Note 3		
Administrative and	IBD ⁵	IBD ⁵	IBD^5	IBD ⁵	IBD ⁵	Note 6	
Billeting Area	IBD ⁵	IBD ⁵	IBD ⁵	IBD ⁵	IBD ⁵		
Boundaries	IBD ⁵	IBD ⁵	IBD^5	IBD ⁵	IBD ⁵	Note 6	
Doundaries	IBD ⁵	IBD ⁵	IBD ⁵	IBD ⁵	IBD ⁵		
Manned Non- Explosive Support	ILD	ILD	IBD ⁵	ILD	ILD	Note 6	
Facility	Note 3	Note 3	IBD ⁵	Note 3	Note 3		
Unmanned Non- Explosive Support	N/R	N/R	PTRD ⁴	N/R	N/R	Note 6	
Explosive Support Facility	Note 3	Note 3	$\rm PTRD^4$	Note 3	Note 3		
AE Destruction Area	Note 6	Note 6	Note 6	Note 6	Note 6	Note 6	

Table 13.3. QD for Field Storage and Handling Areas.^{1,2}



373

NOTES:

1. N/R = Not Required.

2. The distance criteria in the upper half of each row are the minimum separation distance in accordance with Chapter 12. The distance criterion in the lower half of each row is the asset preservation distance.

3. For HD 1.1 material, use K24 or K30. For HD 1.2, 1.3, or 1.4 apply PTRD from Chapter 12.

- 4. PTRD includes minimum fragment distance.
- 5. IBD includes minimum fragment distance.
- 6. In accordance with paragraphs 12.73 and 12.74.

	FROM AIRFIELD POTENTIAL EXPLOSION SITE			
TO EXPOSED SITE	MINIMUM SEPARATION DISTANCE	ASSET PRESERVATION DISTANCE		
Manned functions not related to the combat mission	IBD	IBD		
Base boundaries without an easement unless manifestly unsuitable for inhabitation	IBD	IBD		
Crew support and billeting area	IBD	IBD		
Central airfield support facilities	ILD	Note 1		
Manned functions related to the explosives mission	ILD	Notes 1 and 2		
Flight line fire and rescue services	ILD	Note 1		
Manned munitions operations locations (assembly, maintenance, refurbishment, etc.)	ILD	Note 1		
Any other explosives loaded aircraft or CAPA	IMD	Notes 1 and 2		
Flight line munitions holding area	IMD	Notes 1 and 2		
Military use runways and taxiways	K4.5	Notes 1 and 2		

CUMENT PROVIDED BY THE ABBOTT AERO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Table 13.4. QD for Contingency, Combat, and MOOTW Airfields.

THIS D

NOTES:

1. For HD 1.1 material, use K24 or K30. For HD 1.2, 1.3, or 1.4 apply PTRD from Chapter 12.

2. For aircraft, asset preservation distances may not provide protection from fragments. To protect against low-angle, high-energy fragments, aircraft should be barricaded (see Section 6E).



Chapter 14

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

JMENT PROVIDED BY THE ABBOT

EXPLOSIVES SITE PLANNING

Section 14A–Introduction

14.1. Purpose of Explosives Site Planning. Explosives site planning is a process used to manage the risks associated with explosives activities to ensure the minimum risk to personnel, equipment, and assets, while meeting mission requirements. Planning for the proper location and construction of explosives facilities, and facilities exposed to explosives facilities, is a key element of the explosives site planning process. This process also ensures that risks above those normally accepted for explosives activities are identified and presented to the appropriate commander for approval. The explosives site planning process is applicable to all day-to-day (to include training and exercises), contingency, combat, and MOOTW activities, as well as wartime planning. If QD requirements of this chapter cannot be met, risk-based siting may be used in accordance with Section 14E.

14.2. Responsibilities for Explosives Site Planning. Safety, in coordination with civil engineering, fire, health, security, and environmental agencies, is responsible for performing explosives site planning.

Section 14B–Explosives Clear Zones

14.3. Explosives Clear Zones. The explosives clear zone is the area surrounding a PES which is determined by the required IB separation. The IB separation will be based on the sited, waivered, exempted, or actual explosives limits of the potential explosion site, whichever is greatest.

14.4. Monitoring of Explosives Clear Zones. Safety and civil engineering will monitor and control construction and facility utilization inside explosives clear zones. Management of explosives safety clear zones is a cornerstone of the explosives site planning process.

14.5. Mapping Requirements for Explosives Clear Zones.

14.5.1. Explosives clear zones for all approved day-to-day and war plan explosives site plans (ESP) will be reflected on the installation Comprehensive Plan Maps C-1, D-8, E-9 and M-3 (as applicable). For tiered siting, (see paragraph 14.20) only the largest explosives clear zone need be shown, except on the D-8 which must show the explosives clear zones for all tiers. Explosives clear zones must reflect the DDESB-, HQ AFSC- or MAJCOM-approved net explosives weight and IB distance.

14.5.2. The weapons safety manager will assist civil engineering in determining the explosives clear zones required on appropriate base maps.

14.5.3. Explosives clear zones need not be changed on base maps when they are expanded for a short-term (1 year or less) situation, such as for a waiver lasting less than a year.



14.6. Reduction or Re-designation of Explosives Clear Zones. When a reduction or redesignation of an explosives clear zone is required, a coordinated (installation safety, civil engineering, and logistics) request letter is prepared and submitted to the host MAJCOM Safety Office through the respective MAJCOM activity offices. Requests must be signed by the installation commander and include justification for the reduction. To better evaluate the impact if the reduction is not approved, include a clear zone map showing both the old and the proposed clear zones. No actions will be taken to redraw base maps until DDESB approval is received. MAJCOM approval is needed for complete removal of clear zone. MAJCOM will forward a copy of the approval to HQ AFSC/SEW.

Section 14C–Explosives Site Plans

14.7. Explosives Site Plans. Explosives Site Plans (ESPs) are a method to document the results of the explosives site planning process. An ESP package consists of all the information necessary to assess compliance with explosives safety standards (especially QD). Once approved, the ESP identifies storage and operational limitations, and provides a tool for managing risks associated with the storage or operating location.

14.8. Funding for Projects Requiring Explosives Site Plans. Prior to approval of an ESP, expend only limited Air Force funds on the ESP project. ESP approval is covered in paragraph 14.15. All funds spent prior to approval may be placed at risk if explosives safety standards are not followed properly. The investment could be lost if site plan approval is contingent on changes or new facility requirements that were not considered or adequately addressed during the ESP preparation and review process. It is strongly suggested that at least Preliminary ESP approval (see paragraph 14.13.) be obtained before awarding a contract for new construction of explosives facilities or non-explosives facilities within an explosives clear zone.

14.9. Situations Requiring Explosives Site Plans. ESPs will be developed and submitted for review and approval for the following situations:

14.9.1. New construction of explosives facilities.

14.9.2. New construction of non-explosives facilities within an explosives clear zone.

14.9.3. Modification or change to the use of explosives facilities, as required per paragraph 14.11.

14.9.4. Modification or change to the use of non-explosives facilities within an explosives clear zone, as required per paragraph 14.11.

14.9.5. Recurring training and exercise explosives activities which occur in fixed locations, except as allowed in paragraph 14.10.10.

14.9.6. War plan explosives activities. War plan explosives activities are those that are planned in response to an approved operational plan. They are only projections based on



possible or likely scenarios, and include planned operations at collocated operating bases (COBs).

14.9.7. Contingency, combat, and MOOTW explosives activities, as required per Chapter 13.

14.10. Situations Not Requiring Explosives Site Plans. ESPs are not required for the following situations:

14.10.1. Storage and associated HD 1.4S handling (see paragraph 12.29.3.).

14.10.2. Interchange yards limited to those operations described in paragraph 12.59.

14.10.3. Inspection stations where only the operations described in paragraph 12.58. are performed.

14.10.4. Parking aircraft loaded with specific munitions (see paragraph 12.47., while the aircraft is located in designated aircraft parking areas that meet airfield criteria. This includes associated handling of these munitions, provided the quantity of munitions involved in the operation is limited to a single aircraft load.

14.10.5. Hung ordnance areas, arm or de-arm areas, and hot pit refueling areas not used as parking areas (see paragraph 12.44. and 12.45.), unless they are located in an explosives clear zone. In that case, they will be sited as a non-explosives exposed site.

14.10.6. Licensed explosives storage locations, unless they are located in an explosives clear zone. In that case, they will be sited as a non-explosives exposed site.

14.10.7. Explosives operations associated with licensed explosives storage locations.

14.10.8. Inert storage accessed by personnel related to the explosives mission.

14.10.9. Activation of simulators and smoke-producing devices in single or small quantities when used in conjunction with exercises and training (to include readiness inspections). See paragraph 7.26 for guidance.

14.10.10. Unmanned, non-explosives miscellaneous structures that have a QD requirement of fifty feet or less do not require an ESP, even if new construction is involved.

14.11. Facility Modifications or Change in Use. Existing explosives facilities and exposed facilities within explosives clear zones may require modification or change in use to meet changing mission requirements. Such modifications and changes in use must be evaluated to determine if they affect the application of explosives safety requirements as approved in the original ESP.

14.11.1. A new ESP is required if the facility modification or change in use may require the application of new or more stringent explosives criteria as follows:



14.11.1.1. Classification of the facility for QD purposes is changed (e.g., explosives storage facility is changed to an operating location).

14.11.1.2. NEWQD is increased.

14.11.1.3. New HD is introduced.

14.11.1.4. Overall floor space is increased (to include vertical additions).

14.11.1.5. Additional personnel performing a different function are introduced.

14.11.1.6. Effectiveness of built-in safety features is compromised (e.g., opening is made in a SDW).

14.11.1.7. The installation of a new lightning protection system (e.g., the complete replacement of an existing system or replacing an integral system with a mast or catenary system).

14.11.2. If the facility modification or change in use does not require the application of more stringent QD criteria and is not covered by a waiver or exemption, a letter describing the facility modification or change in use is required and will be submitted to the MAJCOM for approval. The MAJCOM may delegate approval authority to a subordinate level. Prior to approval, the MAJCOM will ensure the facility modification or change in use does not affect the explosives safety criteria applied in the original ESP.

14.11.3. Any modification or change in use to a facility covered by a waiver or exemption to this standard must be approved by at least HQ AFSC/SEW. Prepare either a new ESP or a letter describing the facility modification or change in use, as appropriate. HQ AFSC/SEW will determine if re-approval by the original waiver or exemption approval authority is required.

14.11.4. Do not start construction on a project requiring an ESP until approval is granted by the DDESB. For site plans covering day-to-day operations where no construction is involved, do not start explosives operations or non-explosives operations within explosives clear zones until the site plan is approved at MAJCOM level. The Combatant Commander may authorize explosives operations or construction pending siting approval for operations in support of or in expectation of actual MOOTW, contingency, and combat operations.

14.12. Explosives Site Plan Development and Installation-level Coordination.

14.12.1. The civil engineer or facility user notifies weapons safety as soon as a need is identified to build, modify, or change the use of any explosives facility or non-explosives facility located within an explosives clear zone. Weapons safety determines the need for an ESP and solicits the information to prepare the request.

14.12.2. The civil engineer assists safety in development of the ESP by providing current maps or drawings and technical facility design assistance. Also, the civil engineer supplies



facility design information such as construction, grounding, technical facility design assistance, and lightning protection information.

14.12.3 Site for maximum weights based on actual separation distances or capacity for storage locations; however, for other locations site for MEQ/operational limits.

14.12.4. Coordinate the ESP with civil engineering and the user. Coordinate with fire, health, security, legal and environmental agencies, as appropriate.

14.12.5. Coordinate the ESP with bioenvironmental engineering if it involves biological and chemical fillers, liquid propellants, toxic gases, sonic hazard areas, any form of electromagnetic radiation, laser or other directed energy weapons (DEW) affecting health or the environment on-base (including radioactive sources and microwave generators and industrial x-ray). The MAJCOM will forward an information copy of the ESP to the Office of the Surgeon General, AFMOA/SG3PB, 170 Luke Avenue, Suite 100, Bolling AFB MD 20332-5113.

14.12.6. When tenant facilities, including those of other services, are exposed, coordinate the ESP with the tenant unit. For ESPs that expose host nation tenant facilities, notify the host nation commander of the exposure and obtain host nation approval as required by international treaty or status of forces agreement.

14.12.7. In cases where the explosives clear zone encroaches onto adjacent government agencies, such as another Air Force, or an Army, Navy or Marine installation, obtain written acknowledgement from the exposed service component for inclusion with the ESP. (Note: It will be up to the acknowledging agency to update their maps to reflect the explosives clear zone for their future planning purposes.)

14.12.8. ESPs involving contractors must be reviewed and approved through the Defense Plant Representative Office (DPRO), Administrative Contract Office (ACO) and the Designated Acquisition Commander's (DAC) safety office prior to Air Force processing. Local level shall coordinate with responsible contracting officer.

14.13. Explosives Site Plan Contents. ESPs will contain the information described in Section 14D. In some instances, a compressed timeline (such as that imposed by the design and build process) may require contract award or site preparation activities (e.g., facility demolition, grading or other site preparation) before all of the information required in Section 14D is available. In these instances, request Preliminary ESP approval. Preliminary ESPs will include the information required in Section 14D, except for facility construction drawings and any required structural engineering analyses. Specifically address the action for which approval is requested (e.g. contract award, facility demolition). Submit a request for Final ESP approval as soon as the construction drawings and any required structural engineering analyses are completed.

14.14. Explosives Site Plan Submission and MAJCOM and Air Force-level Coordination Process.



14.14.1. The ESP originates at the installation level (See paragraph 14.26.). The primary means for ESP origination is through the use of ASHS. MAJCOM/SEW will review the ESP for accuracy and compliance with the standards in this manual and applicable MAJCOM supplements. MAJCOMs will then electronically submit the coordinated ESP to HQ AFSC/SEW (unless the ESP may be approved by the MAJCOM per paragraph 14.15). Include a MAJCOM endorsement stating approval along with any changes, modifications or specific precautionary measures considered necessary. After review by HQ AFSC/SEW, the ESP is endorsed and electronically submitted to the DDESB for approval unless it contains waivers or exemptions. Reviewing agencies will provide the ESP originator and previous review agency a copy of comments or changes made which affect the original intent of the ESP. Any change affecting the content of the unit's ASHS database would require changes made at the unit.

14.14.2. Air Force Host to Tenant Relationships. ESPs for tenant units will be sent through host installation and tenant command channels. In cases where the host exposes a tenant facility, the host MAJCOM will obtain agreement of the tenant MAJCOM before processing the ESP. If required by the tenant MAJCOM, the ESP must meet the requirements of the tenant MAJCOM supplement to this manual.

14.14.3. Inter-service Host to Tenant Relationships.

14.14.3.1. When an Air Force unit is tenant on an Army, Navy or Marine installation, request ESP approval through that service. The ESP must meet the QD requirements of this manual in addition to all host agency criteria. Submit an information copy of the ESP request through the MAJCOM to HQ AFSC/SEW.

14.14.3.2. Tenant Army, Navy or Marine units forward ESPs through Air Force host installation channels. HQ AFSC/SEW will coordinate with the applicable service component before processing the ESP. Provide a copy of the ESP request to the tenant unit's MAJCOM. In cases where the Air Force host exposes a tenant Army, Navy or Marine facility, HQ AFSC/SEW will coordinate with the applicable service component before processing the ESP.

14.14.4. HQ AFSC/SEW will coordinate requests for ESP approval with the applicable service component if an Air Force explosives clear zone encroaches onto an adjacent Air Force, Army, Navy or Marine installation.

14.14.5. The installation or MAJCOM may request expeditious HQ AFSC/SEW processing of an ESP. Requests for expeditious processing of an ESP will include the information required in paragraph 14.22.19. MAJCOM/SE must endorse an installation request for expeditious processing for HQ AFSC/SEW to act on the request.

14.15. Explosives Site Plan Approval.

14.15.1. Except as authorized in paragraph 14.15.2, ESPs will be approved as follows:

14.15.1.1. Day-to-day ESPs will be approved by DDESB, unless they contain a waiver or exemption. Day-to-day ESPs with waivers or exemptions will be approved by HQ



AFSC/SEW, after approval of the waiver or exemption in accordance with Section 1B. Do not start new construction until authorized by the approved ESP. (Note: If included in the ESP request, Preliminary ESP approval may authorize some construction activities to begin. See paragraph 14.13.) Do not start operations until authorized by MAJCOM; MAJCOM authorization will be in the form of a letter, and will be concurrent with the ESP submission to HQ AFSC/SEW. Once the ESP is reviewed by HQ AFSC, the ESP is transmitted to the greatest extent possible by electronic means to the DDESB or the MAJCOM is notified of additional information needed to gain DDESB approval. If additional criteria is needed to complete the ESP package, it should be provided within 45 days of HQ AFSC initial review comments or notification to HQ AFSC from the MAJCOM with a status of delay and estimated response date. If continued delay of gathering additional required criteria is encountered, HQ AFSC will return the ESP as disapproved, with a detailed explanation of the reason for disapproval. At this time, the MAJCOM authorization for operations to commence is invalidated. The entire ESP may be resubmitted under a new control number once all criteria is met and included in the ESP submission.

14.15.1.2. Contingency, combat, and MOOTW ESPs will be approved as required per Chapter 13, unless they involve new construction. Contingency, combat, and MOOTW ESPs involving new construction will be approved by the DDESB, unless they contain waivers or exemptions. Contingency, combat, and MOOTW ESPs involving new construction, waivers or exemptions will be approved by HQ AFSC/SEW, after approval of the waiver or exemption in accordance with Section 1B. The Combatant Commander may authorize new construction to begin in support of or in expectation of actual contingency, combat, and MOOTW operations.

14.15.1.3. War plan ESPs will be approved by the MAJCOM/CC/CV, unless they involve new construction; MAJCOM will provide a copy of the ESP to HQ AFSC/SEW. War plan ESPs involving new construction will be approved by the DDESB, unless they contain waivers or exemptions. War plan ESPs involving new construction, waivers or exemptions will be approved by HQ AFSC/SEW, after approval of the waiver or exemption in accordance with Section 1B. Do not start construction until authorized by the approved ESP. (Note: If included in the ESP request, Preliminary ESP approval may authorize some construction activities to begin. See paragraph 14.13.) Combined day-to-day and war plan ESPs (e.g. using tiered siting) will be approved according to paragraph 14.15.1.1.

14.15.2. Approval levels for unique situations are as follows:

14.15.2.1. ESPs for training and exercise areas using flares, simulators, and smoke producing devices (HC/D 1.2.2, 1.3 and 1.4 only), and not within an established clear zone, will be approved by the MAJCOM. This applies to recurring training locations and not to exercise support activities that move each time in accordance with exercise scenarios. Required separation distances will be documented per paragraph 7.26. for exercise support activities that do not have a fixed location.

14.15.2.2. ESPs for installation of WSVs in HASs with previously approved ESPs will be approved by the MAJCOM.



14.15.2.3. ESPs for Contractor Owned Contractor Operated (COCO) facilities on nongovernment land will be approved by the Procuring Contract Officer (PCO) for Air Force contracts involving explosives or ammunition. ESPs are prepared and submitted by the contractor. These ESPs need not be forwarded to either HQ AFMC, HQ AFSC, or the DDESB. The Defense Contract Management Agency evaluates the ESP and provides approval or disapproval recommendations to the PCO.

14.15.2.4. ESPs for Government Owned Contractor Operated (GOCO) facilities and COCO facilities on government land will be approved by the DDESB. Waivers and exemptions will be approved by the responsible PCO and Air Force command level as prescribed in chapter 1.

14.15.2.5. ESPs for non-DoD explosives activities on Air Force installations will be approved by the DDESB (see paragraph 14.17).

14.16. Maintenance of Approved Explosives Site Plans. Approved ESPs (including the approval letter) will be maintained by the installation safety office and using organization.

Section 14D–Explosives Site Plan Requirements

14.17. Explosives Site Plans for Non-DoD Explosives Activities on Air Force Installations.

14.17.1 ESPs for non-DoD explosives activities on Air Force installations will include a risk assessment for all exposed government personnel, equipment, and assets (within or outside the explosives clear zone) and documented risk acceptance by the responsible commander. The responsible commander must consider the possible impact to current and future DoD mission requirements in the event of a mishap. Non-DoD user insurance coverage for government equipment and assets will not, by itself, be adequate justification for exposure to unacceptable risk.

14.17.2. ESPs for non-DoD explosives activities on Air Force installations will either be prepared in accordance with the requirements of this section, or will be "foot print" only ESPs. Foot print ESPs will contain only the information necessary to determine the explosives clear zone (i.e., building design, LPS, etc., will not be included unless it is used to determine the explosives clear zone).

14.17.3. ESP approval alone does not authorize the conduct of non-DoD explosives activities on Air Force installations (see paragraph 12.88.).

14.17.4. See paragraph 12.88. for QD criteria for non-DoD explosives activities on Air Force installations, and paragraph 1.9 for guidance on exceptions to this manual.

14.18. Siting a Non-Explosives Exposed Site. For new construction, modification, or change in use of non-explosives facilities within an explosives clear zone it is acceptable to submit an ESP for the non-explosives facilities. These ESPs will comply with all applicable requirements of this section and include QD evaluations for all PESs within the evaluation zone. See paragraph 14.24.7., Table 14.1. and Figure 14.1.



14.19. Explosives Site Plans Involving Exceptions. ESPs involving exceptions to this manual will include the information required per Section 1B.

14.20. Tiered Explosives Site Plans. Tiered ESPs may be useful when the NEWQD of a PES varies because of operational requirements (e.g., day-to-day, exercise, war plan, contingency, combat, and MOOTW). It may also be useful when it is not practical on a day-to-day basis to meet the required QD separation from a PES to all ESs for the largest possible NEWQD. Under the tiered ESP concept, the responsible commander may take management actions (e.g., removal of personnel or equipment, re-designation of exposed sites) before introducing explosives or increasing the NEWQD of a PES.

14.20.1. To prepare tiered ESPs, determine the NEWQD required for each type of activity at the PES and the QD separation required to each ES for each NEWQD. In instances where the required QD separation cannot be met at a given NEWQD, determine if management actions may be taken to meet the required QD separation. If the required QD separation cannot be met actions, process a waiver or exemption in accordance with Section 1B.

14.20.2. Prepare a management plan to document management actions required for each tier of the ESP. This management plan may be implemented as a base operations plan, operating instruction, agreement, supplement or other appropriate publication. The management plan must specify:

14.20.2.1. Description of each management action required.

14.20.2.2. Conditions under which each management action will be directed and when they will take place.

14.20.2.3. The organization responsible for implementing each management action.

14.20.2.4. Requirement for periodic review of the management plan to ensure continued viability of the planned management actions.

14.20.3. Tiered ESPs will:

14.20.3.1. Include an AF Form 943, *Explosives Site Plan* for each tier, and assign a separate ESP action number to each tier.

14.20.3.2. Reference the document which implements the management plan required in paragraph 14.20.2. It is not necessary to include a copy of this document.

14.21. Components of the Explosives Site Plan. ESPs must include all the information needed for the reviewer to determine if the explosives safety requirements of this manual are being met. Although the exact contents of an ESP may vary depending on the activity to be sited, ESPs generally include a transmittal letter, an AF Form 943, a site location map, and various attachments. For some ESPs, a transmittal letter containing pertinent information and a map may be all that is necessary. Other ESPs may require documentation such as detailed drawings,



engineering analyses, risk assessments, commanders' risk acceptances, etc, in order to verify compliance with explosives safety requirements. See paragraph 14.26.

14.22. Transmittal Letter.

14.22.1. The transmittal letter is important for getting an ESP successfully reviewed and approved. Generally, all aspects of the siting should be explained; attempt to answer any questions before it is raised. Consider that personnel reviewing the ESP may not be familiar with the base or operation, including unique terminology, and do not know the mission or specific circumstances. If the AF Form 943 contains a modification to the ASHS generated quantity-distance, explain the change in the transmittal letter. A sample transmittal letter is provided in Attachment 2.

14.22.2. Include the ESP action number in the subject line of the memorandum. ESP action numbers are developed as follows:

14.22.2.1. The requesting MAJCOM designation, followed by the tenant MAJCOM designation, if appropriate. Examples: USAFE, or AFMC-ACC.

14.22.2.2. The installation where the PES is located. Examples: Hill, Ramstein, or Logan.

14.22.2.3. Calendar year designation. Examples: 04, or 05.

14.22.2.4. An (S) identifier followed by a sequence number. Examples: S26, or S39. Number each request sequentially for each calendar year. For example, the first ESP for the calendar year would be S1. Canceled requests will not affect the number of subsequent requests. For example, if USAFE-Ramstein-04-S10 were canceled, the next ESP submitted for Ramstein AB in 2004 would be S11.

14.22.2.5. If the ESP involves QD exceptions, include the statement, "WITH EXCEPTIONS" immediately following the ESP action number. Example: ACC-Barksdale-04-S33, WITH EXCEPTIONS. If the ESP involves only compensatory measures that avoid all QD exceptions, include the statement, "WITH COMPENSATORY MEASURES" immediately following the ESP action number.

14.22.2.5.1. Units will develop a means to assure continued implementation of compensatory measures per MAJCOM direction.

14.22.2.6. If the transmittal letter is for more than one ESP, include the ESP action number for each ESP. Examples: PACAF-Hickam-04-S5, S6, and S10, or AMC-Scott-05-S20 through S34.

14.22.3. Begin the letter by explaining the purpose of the submission. Example: "Request routine processing for subject site plan for preliminary approval." Identify whether the ESP supports day-to-day operations, war plan operations, day-to-day and war plan operations, or MOOTW, contingency, and combat operations. Identify if preliminary or final approval is being requested. If new construction is involved, include this statement in the subject line:



"**Involving new Construction**." This ensures reviewing and approval authorities correctly prioritize the submission request for review.

14.22.4. State the reason(s) for the request. Examples: "to construct a new maintenance and inspection facility," or "to increase the NEWQD at an existing above ground magazine." Clearly identify whether new construction is being requested; expeditious and new construction ESPs will receive priority processing.

14.22.5. If the ESP replaces an existing ESP include a cancellation statement. Example: "The modification to this facility cancels ESP AFMC-Hill-02-S7."

14.22.6. State whether or not all explosives safety criteria will be met. If there are waivers or exemptions, provide a unique exception identification tracking number for each waiver or exemption. This number is developed using the format as described in paragraphs 14.22.2.1. through 14.22.2.5., with the following modifications:

14.22.6.1. Use the identifier (W) for waivers or (E) for exemptions instead of (S) for the identification tracking number in Column 10 of the AF Form 943 for the applicable exposure. This unique identification number will be based on the approval level. For example, use 388FW-Hill-05-W1 as the first wing level identification number for the calendar year 2005. Use ACC-Hill-05-W1 as the first MAJCOM-level identification number, not W2. Subsequent site plan submissions with QD exceptions would use the next available exception number. For example, the next wing-level exception identification number would be 388FW-Hill-05-W2, not W1. This method will allow accurate tracking of exceptions based on the approval levels and calendar year. Annotate the identification number preceding each ES or PES with exception. Include superseded waiver or exemption identification numbers if applicable.

14.22.7. If the ESP has any unique characteristics, explain what criteria is being applied and the basis for the application.

14.22.8. Describe compensatory measures if they are necessary to meet QD standards. The responsible commander must sign ESPs containing compensatory measures.

14.22.8.1. Units will develop a means to assure continued implementation of compensatory measures per MAJCOM direction.

14.22.9. For ESPs involving new construction, include the project identification and Programming, Design, and Construction (PDC) number.

14.22.10. Discuss any future plans that may impact this siting. State that the Base Facilities Board has reconciled this particular site plan with the base comprehensive plan. Provide meeting minutes, dated reference or written record of reconciliation.

14.22.11. Explain the format being used to record QD evaluation. Example: "The attached AF Form 943 and map show all exposures and required separations."

14.22.12. Provide a narrative description of the relevant explosives safety aspects of the facility design.



14.22.12.1. If the facility includes an LPS, state that it meets all design requirements of this manual, NFPA 780, AFI 32-1065, and attach LPS drawings. For PESs, if the facility does not include an LPS, state what exception is being applied per paragraph 5.25., address any requirements relevant to that exception, and attach the commander's risk acceptance if required.

14.22.12.2. If protective construction features not previously approved by the DDESB are to be used (e.g., personnel shields, blast-resistant construction), a structural engineering analysis and construction drawings must be attached (see paragraph 14.25.3). Provide a summary of the results of the structural engineering analysis.

14.22.12.3. Describe how compliance with the glass panel design requirements of Section 5B will be met. Attach a glass breakage risk assessment if required.

14.22.12.4. Describe unique safety aspects of the facility design such as the presence of hazardous locations, use of conductive floors, etc.

14.22.12.5. If the facility design is a standard design that the DDESB has previously reviewed and declared acceptable, construction drawings do not need to be submitted. Identify the drawing number and the source of previous DDESB approval (e.g., DDESB TP-15, *Approved Protective Construction*). HASs may be referred to by type (e.g., 3rd GEN, Korean TAB VEE). Contact MAJCOM/SEW if definitive drawing numbers are unknown. Describe any planned deviations from the standard design for purposes of local site adaptation (e.g., addition of gunite cover to an ECM to protect from erosion); do not make changes to standard designs that affect the explosives safety characteristics of the facility.

14.22.13. For tiered ESPs, identify the management plan implementation document.

14.22.14. Describe the evaluation zone used. State if the evaluation zone does not exceed the IB distance, or if there are no PESs in the evaluation zone.

14.22.15. State if a commanders authorized risk acceptance option is being applied and the derivative paragraph/table/note option allowing the commanders risk acceptance.

14.22.16. Identify and explain the purpose of all attachments.

14.22.17. Address compliance with ESP coordination requirements (e.g., host nation, tenant units).

14.22.18. Staff agency point of contact in the event clarification is required.

14.22.19. If expeditious processing is being requested, include the following:

14.22.19.1. On the subject line of the memorandum state: "Request for EXPEDITIOUS processing of Explosives Site Plan (ESP) AFSPC-Vandenberg-04-S2."



14.22.19.2. Explain the reasons why expeditious processing is necessary. These reasons must show sufficient mission impact to warrant the expeditious processing, or the ESP will be reviewed according to the routine processing procedures.

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

14.22.19.3. Date when approval is needed and why it is needed by that date. Example: "Approval is required by 15 Jun 05 to support planned contract award for new construction." Require MAJCOM/SE approval and signature.

14.23. AF Form 943. AF Form 943 is used to provide PES and ES information and to validate required QD separation. Prepare a separate AF Form 943 for each PES (or ES in the case of an ES ESP) to be sited. See paragraph 14.27 for alternative formats to the AF Form 943. Instructions for completing AF Form 943 are provided in Figure 14.2. A sample AF Form 943 is provided in Figure 14.3. Include the following information on the AF Form 943:

14.23.1. ESP action number (see paragraph 14.22.2).

14.23.2. Location of the PES or ES being sited. If the location is not a military installation, list civilian or commercial address.

14.23.3. For explosives locations, identify all ESs and PESs within the IB distance, and all PESs within the evaluation zone (EZ) if it is larger than the IB distance. For ESPs with an IB distance less than 100 ft, ensure exposures requiring a minimum separation distance (e.g., 100 ft for parking areas exclusively supporting the PES) are identified. For non-explosive locations, identify all PESs within the EZ. For some non-explosive locations, it may not be necessary to identify all PESs; for example, unmanned miscellaneous structures requiring 50 feet separation from any PES can be sited by merely identifying the nearest PES.

14.23.4. The EZ is based on the QD type of the ES (e.g., Operating Location, CAPA), and the largest NEWQD PES on the installation. To determine the size of the EZ, when a K Factor is required use the largest HD 1.1 NEWQD authorized in a single PES on the installation or within the established clear zone (maximum of 500,000 pounds); see Table 14.1. For other HDs, use the minimum prescribed distances found in the appropriate QD tables. See Figure 14.1. for examples of EZs.

14.23.5. For all PESs and ESs, provide the following:

14.23.5.1. Assigned CE building number or other identifier. Examples: Bldg 123, or F123.

14.23.5.2. Applicable Table 12.(X) description. Examples: ECM, or Related Facility. Identify the presence of barricades if they affect the QD required.

14.23.5.3. Primary operation normally expected at the facility. Examples: shipping and receiving, maintenance and inspection, or bomb build-up. If facility type determines QD criteria applied, include definition of building such as Korean TAB VEE, 3rd Gen HAS, 26x60 igloo, 26x40 igloo, etc. Show definitive drawing numbers when available.

14.23.5.4. The organization whose assets or people will be in the facility. Include the MAJCOM, Wing, Squadron, and show unit designations by number and alpha



designation. Include the branch of service if other than the Air Force. Example: USAFE-52FW.

14.23.5.5. Total number of people (M for Military or DoD Civilian, C for Non-DoD Civilian, DC for Defense Contractors, and FN for Foreign Nationals) normally assigned to the location. Consider the number of persons present during exercises. Do not include casuals such as inspectors or quality control evaluators. Include a breakdown by room or bay, when appropriate. Do not show people assigned to explosives storage locations, AECPAs, or CAPAs.

14.23.6. For all PES, provide the NEWQD for all HDs (HD 1.2.3, 1.5 and 1.6 may be omitted unless quantities will be present). Include MCE for HD 1.2.1. Include LSRN and parenthetical fragment distance for HD 1.2.3. If no LSRN is specified, use the NEWQD of the single round. If no NEWQD is provided, contact HQ AFSC/SEW. For HD 1.4 show "Capacity" or "Op Limit." If no explosives in a particular HD will be present, type "None." For multiple room facilities, show values for each room where explosives will be present. Where IM is not provided between rooms or cubicles, show overall values for the facility. If explosives are unpackaged see Section 3C. The explosive authorization must always show the sited, waived, or exempted weights, whichever is greater.

14.23.7. It is important to ensure facilities or locations being sited, whether explosive or non-explosive, within the IBD and EZ comply with QD requirements. This is accomplished by conducting a paired relationship evaluation. A facility or location where explosives will be present must be evaluated as both a PES and an ES. This is a two-way evaluation between the pair and the most restrictive distance between the pair is documented. A non-explosive ES is a one-way evaluation from surrounding PESs to the ES.

14.23.8. Identify the actual separation between each pair.

14.23.9. Using applicable Chapter 12 Table and applicable notes, identify the most restrictive (greatest) separation distance required between each pair for each HD, and the appropriate K-factor, minimum distance or rule used to determine this distance.

14.23.10. For each instance where the required separation is greater than the actual separation, provide the exception identification number (see paragraph 14.22.6).

14.23.11. For ESPs with waivers or exemptions, include the following:

14.23.11.1. Indicate the effect a maximum credible event at the PES would have on the unit mission, or other supported agencies (see Chapter 2).

14.23.11.2. Describe any corrective actions, compensatory measures, and controls to achieve safety during operations if the ESP is approved. State whether corrective action can or cannot be done locally with available funds or other resources. If there is no planned construction or other corrective actions, explain why. Show planned or programmed (funded and unfunded) actions to eliminate exceptions. Such action might include recommendations to higher headquarters, assigning priorities, funding revisions to standard facilities, etc. If there are other local projects underway that involve funding, show the following: construction priority assigned, Military Construction Program



(MCP) item number and fiscal year for construction. Include any operational controls necessary.

14.23.11.3. Give the reason for the request. Describe the impact if the requested action is not approved.

14.23.12. If exceptions are involved, or if compensatory measures are used to prevent an exception, include approvals from the appropriate agencies and the responsible commander. For exceptions, the responsible commander's signature shows that the request is needed for the mission and that the risks are acceptable for strategic or compelling reasons. For compensatory measures, the responsible commander's signature shows that the compensatory measures are acceptable and will be enforced.

14.24. Site Location Map. A sample site location map is provided in Figure 14.4.

14.24.1. Submit a map which clearly shows all the PESs and ESs relevant to the ESP.

14.24.2. Use a 1"= 400' (or similar metric) scale. To enhance clarity or show precise measurements, a larger (1"=200' or 100') scaled map may be used. To properly reflect certain distance and structure relationships within the area surrounding the project, a smaller scaled map may be used. Provide the scale on the map. Express all distances in feet, if feasible. An ASHS-generated map is acceptable.

14.24.3. Details such as the specific points of measurement, actual and required distance, and NEWQDs are encouraged.

14.24.4. When there is reasonable doubt about the accuracy of the mapped location, it is the responsibility of all participants in the explosives site planning process to define a locally acceptable method for determining the measurement accuracy required between the PES-ES locations.

14.24.5. If the base boundary is not shown on the map, the transmittal letter must certify the relationship of the explosives clear zone to the base boundary for ESPs.

14.24.6. When siting a PES, show all exposed sites within IBD of the PES. When there is an evaluation zone larger than the IB clear zone of the PES being sited show the evaluation zone (with dashed line) and the PESs in it.

14.24.7. When siting an ES, show the evaluation zone (dashed line) and all PESs in the evaluation zone.

14.24.8. Use color coding to simplify and speed the review process. Identify the PESs in red and ESs in green. Highlight the clear zone lines in red.

14.24.9. Include ESP action number, title and scale.

14.24.10. Show topographic contours or features, such as natural barricades (i.e. dense forest) or hills, if they are pertinent to the application of QD.



14.24.11 When siting multiple PESs show the IBD clear zone for each PES. Show a blended clear zone if it provides additional clarity.

14.25. Construction Drawings and Structural Engineering Analyses.

14.25.1. For facilities not being constructed in accordance with a previously DDESBapproved design (see paragraph 14.22.12.5), construction drawings showing applicable safety and protective features are required. These drawings must show, as a minimum, the following information:

14.25.1.1. Floor layout, roofs, windows, and general materials used.

14.25.1.2. Substantial dividing walls, vent walls, firewalls, operational shields and barricades.

14.25.1.3. Exits and fire protection system installations.

14.25.1.4. Types of floor finish, electrical systems and equipment, and ventilation systems and equipment.

14.25.1.5. Hazardous waste disposal systems

14.25.1.6. LPS and static grounding systems. See paragraph 14.25.2 for detailed LPS drawing requirements.

14.25.1.7. Process equipment.

14.25.1.8. Auxiliary support structures.

14.25.1.9. Drawings, specifications, rationale and base security manager approval of physical security designs when the design is different than standard construction methods used for explosive facilities.

14.25.1.10. Do not submit drawings (e.g., for landscapes or pavements) that are not relevant to QD or safety protective factors.

14.25.2. LPS drawings must include:

14.25.2.1. Elements of the lightning protection system, such as air terminals, masts, overhead wires, grounding electrode system and a description of the surge protection.

14.25.2.2. Top, front, side, and additional views as necessary depicting the dimensions (spacing and height) between design elements. Front and side elevations depicting air terminals and the 100-foot radius (200 feet diameter) rolling sphere zone of protection is suggested to facilitate the site plan review process.

14.25.3. For protective construction features not previously approved by the DDESB, provide construction drawings and a structural engineering analysis including:



14.25.3.1. Statement of the design objectives in terms of protection categories to be obtained (see DDESB TP 15, *Approved Protective Construction*).

14.25.3.2. The explosives quantities involved.

14.25.3.3. The design loads applied.

14.25.3.4. Any material properties and structural behavior assumptions made.

14.25.3.5. References and the sources of methods used.

14.25.3.6. Qualifications of the preparer. Only engineers who are experienced in the field of structural dynamics and who use design procedures accepted by professionals, in that field, may design explosion resistant facilities.

14.26. Automated Explosives Site Planning. ASHS is the preferred method of ESP development of the AF Form 943 and associated map. To the greatest extent possible, ASHS will be used for ESP creation. In the event an ASHS database is not available for the location requiring an ESP submission, manual means of ESP development may be used but must be electronically submitted to the greatest extent possible.

14.27. Alternative AF Form 943 Formats. In some instances, modifications to the AF Form 943, or a substitute format in place of the AF Form 943, may be acceptable. Provide a description of the proposed alternative format, and justification for its use, to the MAJCOM for approval. MAJCOM will coordinate with HQ AFSC/SEW prior to granting approval. Any alternative format used must still provide the information required in paragraph 14.23.

Section 14E: Risk-Based Siting

14.28. Risk-Based Siting Tool.

14.28.1. Safety Assessment for Explosives Risk (SAFER) is a DDESB approved software code for conducting risk-based explosives safety siting (DDESB TP 19 "User's Reference Manual, SAFER 3.0 Risk Analysis Software,"). A detailed description of the approved risk and analysis approach and methodology applied in SAFER is given in DDESB TP 14 "Methods and Algorithms Used in the SAFER Model,".

14.29. Risk-Based Site Planning Requirements. All risk-based site plans will be submitted to the DDESB for approval and must meet the following conditions:

14.29.1. There must be a current QD waiver, exemption, or Secretarial Certification in place, or one would be required for the proposed operation or construction.

14.29.2. Uses the latest fielded version of the SAFER model, or equivalent DDESB approved analysis tools for risk-based explosives safety site plan assessments.

14.30. Risk-based Site Plan Documentation Requirements. Risk-based site plans must include the following:

14.30.1. MAJCOM approved rationale.

14.30.2. Explanation of assumptions made to define the situation to be analyzed.

UMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

14.30.3. Explanation of inputs.

14.30.4. Summary of results compared to the risk-based siting acceptance criteria (See Table 14.2.).

14.30.5. Data required per Chapter 14 (Typical site plan documentation still required.)

14.30.6. A map showing all risk-based evaluation zones associated with the project submission.

14.30.7. Recommended actions and description of any mitigating actions taken.

14.31. Risk-based Site Plan Review Requirements. DDESB-approved risk-based site plans will be reviewed as follows:

14.31.1. By the originating MAJCOM a minimum of every five years to assure that siting conditions have not changed. If conditions have not changed, a letter confirming the continued acceptable status will be submitted to the HQ AFSC. Any change must be evaluated by MAJCOM with coordination through AFSC to determine if risk is beyond acceptable levels levied by the DDESB approved risk-based siting.

14.32. Quantitative Risk Management and Comparative Analysis. It is recommended that a DDESB approved risk-based assessment model be used for conducting comparative analyses for risk management purposes.

14.33. Equivalent Risk-Based Analysis Tool. An equivalent risk-based analysis tool for use in risk-based siting must meet the following requirements to be approved by the DDESB:

14.33.1. Addresses all applicable aspects of the approved model.

14.33.2. Documents all data sources used to develop the algorithms used in the model.

14.33.3. Software has been certified by an independent validation and verification (IV&V) process.

14.33.4. Model has satisfied the requirements from a peer review.

Section 14F: Prescribed and Adopted Forms

14.34. Prescribed Forms.

14.34.1. AF Form 943, Explosives Site Plan

14.34.2. AF Form 2047, Explosives Facility License



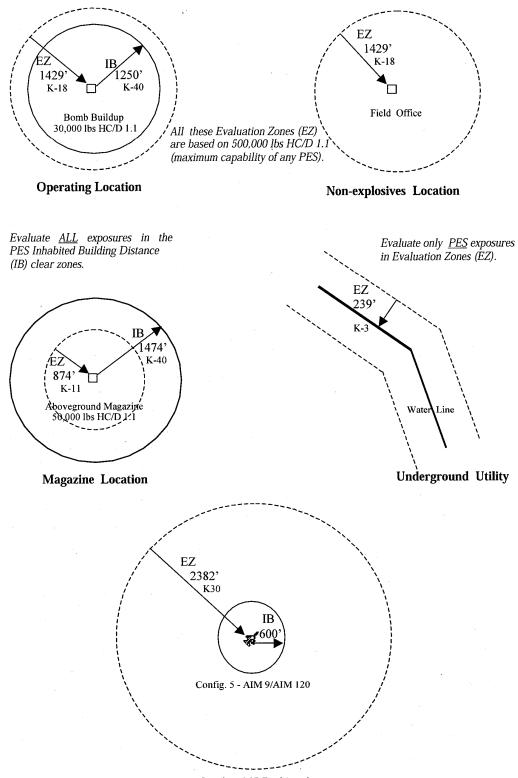
14.35. Adopted Forms.

14.35.1. DD Form 626, Motor Vehicle Inspection (Transporting Hazardous Material)

14.35.2. DD Form 836, Dangerous Goods Shipping Paper/Declaration and Emergency Response Information for Hazardous Materials transported by Government Vehicles

14.35.3. AF Form 847, Recommendation for Change of Publication





PROVIDED BY THE

ECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Combat A/C Parking Area

Figure 14.2 Instructions for Filling out AF Form 943.

Section I – General Information

Action Number. Enter the ESP action number per paragraph 14.22.2. Base/Location. Enter the location of the PES or ES being sited. If other than a military base, list civilian or commercial address. Date

CUMENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Section II – Site Information

Column 1. Provide the assigned CE building number or other identifier. Examples: Bldg 123, or F123.

Column 2.

1. First line: Identify the facility being sited, using the applicable Table 12.(X) description. Examples: ECM, or Related Facility. Identify the presence of barricades if they affect the QD required.

2. Second line: Identify the primary operation normally expected at the facility. Examples: shipping and receiving, maintenance and inspection, or bomb build-up. If facility type determines QD criteria applied, include definition of building such as Korean TAB VEE, 3rd Gen HAS, 26x60 igloo, 26x40 igloo, etc. Show definitive drawing numbers when available.

Column 3. Identify the organization whose assets or people will be in the facility. Include the MAJCOM, Wing, Squadron, and show unit designations by number and alpha designation. Include the branch of service if other than the AF. Example: 52FW.

Column 4. Identify the total number of people (M for Military or DoD Civilian, C for Non-DoD Civilian, DC for Defense Contractors, and FN for Foreign Nationals) normally assigned to the location. Consider the number of persons present during exercises. Do not include casuals such as inspectors or quality control evaluators. Include a breakdown by room or bay, when appropriate. Do not show people assigned to explosives storage locations, AECPAs, or CAPAs.

Columns 5 through 6.

1. For a PES, provide the NEWQDQD for all HDs (HD 1.2.3, 1.5 and 1.6 may be omitted unless quantities will be present). Include MCE for HD 1.2.1 in Column 6. Include LSRN and parenthetical fragment distance for HD 1.2.3 in Column 6. For HD 1.4 show "Capacity" or "MEQ" in Column 5. If no explosives in a particular HD will be present, type "None" in Column 5. For multiple room facilities, show values for each room where explosives will be present. Where IM is not provided between rooms or cubicles, show overall values for the facility. If explosives are unpackaged see Section 3C. The explosive authorization must always show the sited, waived, or exempted weights, whichever is greater.

2. For an ES, type "None" in Column 5 for each HD.

Section III – PES/ES Information



Columns 1 through 6.

1. Provide the same data as described for Columns 1 through 6 in section 2.

2. For PES ESPs, identify all ESs and PESs within the IB distance, and all PESs within the evaluation zone (EZ) if it is larger than the IB distance.

3. For ES ESPs, identify all PESs within the EZ. For some ES ESPs, it may not be necessary to identify all PESs; for example, unmanned miscellaneous structures requiring 50 feet separation from any PES can be sited by merely identifying the nearest PES.

4. If exceptions are involved, provide the exception identification number per paragraph 14.22.6 in Column 2.

Column 7. Identify the actual separation between facilities listed in Column 2, sections 2 and 3.

Column 8. Identify the most restrictive (greatest) separation distance required between the facility listed in column 2, sections 2 and 3. If both facilities are PESs, perform a two-way evaluation between the pair and document the most restrictive distance. For exposures requiring only 50' min or no QD separation distance, use a one-line entry.

Column 9. Identify the applicable Chapter 12 Table Column/Line and applicable notes used to obtain the distance in Column 8. If there is a specific facility or situation that is not listed in the Applicable Chapter 12 table use Section 12O-*QD Criteria Specific Facilities and Systems*.

THIS DOCUMENT PROVIDED BY THE ABBOTT AEROSPACE TECHNICAL LIBRARY ABBOTTAEROSPACE.COM

AFMAN 91-201 17 NOVEMBER 2008

Figure 14.3 AF Form 943.

EXPLOSIVES SITE PLAN									
	CTION I - GENER		ORM		N				DATE
USAF	Generic 01-S010 With Excep	otions G	eneric Al	B, Nowhe	re				Mar 7, 2005
			SECTIO	N II - Sľ	ГЕ ДАТА				
SIT	E INFORMATIO	N							
FAC NO. 1	FACILITY/OPERATION DESCRIPTION 2	OWNING MAJCOM/UNIT	No. of People 4	SITED NEWQD 5	(xx) HC/D MCE/LSR N	REMARKS 7			
		3			6				
422	Aboveground Magazine Mag, Aboveground, Structure	ACC-312 MUNS		20,000 500,000 500,000 290,000 Capacity	1.1 1.2.1>450 1.2.2 1.3 1.4				
	SECTION III - PES/ES (-					1
FAC NO.	FACILITY/OPERATION DESCRIPTION	OWNING	No. of People	SITED NEWQD	MCE/LSR	DIST	RQD	SEP FACTOR	REMARKS
1	2	MAJCOM/UNIT 3	4	5	N 6	AC T	8	Col/Line/Not e 9	10
						T 7			
306	Underground Utilities Water Main, Underground	ACC-312 CES	1	None	1.1 1.2.1	68'	82' 80'	5/23V 16-17/23V	NAF-Generic 01-E001
	water Main, Onderground			None None None	1.2.1 1.2.2 1.3 1.4		80' 80' 80' 50'	18/23V 20/23V 21/23	
418	Operating Location Explosives Operating Facility	ACC-312 MUNS	20M 0C	37,000 50,000 50,000 250,000	1.1 1.2.1>450 1.2.2 1.3	1124'	489' 593' 282' 300'	5/8 16-17/8 18/8 20/8 (58)	
419	Related Facility SCPS, with > 5 Ft. of Earth	ACC-312 MUNS	42M 0C	Capacity None None None	1.4 1.1 1.2.1 1.2.2	795'	50' 82' 593' 282'	21/8 5/27 16-17/27 18/27	
				None None	1.3 1.4		300' 50'	20/27 (58) 21/27	
420	Operating Location Missile Maintenance Facility	ACC-312 MUNS	10M 0C	11,000 12,000 20,000 250,000	1.1 1.2.1≤300 1.2.2 1.3	480'	489' 593' 282' 300'	5/8V 16-17/8V 18/8 20/8 (58)	SECAF-Generic 01-E00
				Capacity	1.4		50'	21/8	
423	Inert Storage, Structure STOR, SPARE INERT	ACC-312 MUNS		None None None	1.1 1.2.1 1.2.2	622'	299' 300' 100'	(3.18) (3.18) (3.18)	
				None	1.3 1.4		300' 50'	(3.18) (3.18)	
425	Aboveground Magazine Mag, Segregated 1-450 Lbs With Fragments	ACC-312 MUNS		425 None 425 425	1.1 1.2.1 1.2.2 1.3	301'	299' 300' 100' 300'	5/5 16-17/5 18/5 20/5 (58)	
426A	Earth Covered Igloo, 7 Bar	ACC-312 MUNS		Capacity 54,000	1.4 1.1 1.2 1 < 00	410'	50' 227' 50'	21/5 1/5 16.17/1	
	Mag, Earth Cvd, FlowThru,7 Bar 26' x 120' 1.1 Exposure is Side to All			500,000 500,000 215,000	1.2.1 <u>≤</u> 99 1.2.2 1.3		50' 50' 300'	16-17/1 18/1 20/1 (58)	
	Ĭ.			Capacity	1.4		50'	21/1	



426B	Earth Covered Igloo, 7 Bar	ACC-312 MUNS	54	54,000	1.1	486'	227'	1/5	
	Mag, Earth Cvd, FlowThru,7 Bar		500	00,000	1.2.1 <u><</u> 99		50'	16-17/1	
	26' x 120'		500	00,000	1.2.2		50'	18/1	
	1.1 Exposure is Side to All		220	20,000	1.3		300'	20/1 (58)	
			Cap	pacity	1.4		50'	21/1	

Table 14.1. Evaluation Zones for Exposed Sites.^{1,2}

	Evoluction	Evoluction
Earth Covered Magazine	874	K-11
Above Ground Magazine	874	K-11
Barricaded Module	874	K-11
Operating Location	1429	K-18
Remote Operating Location	1429	K-18
Combat Aircraft Parking Area	2382	K-30
Aircraft Explosives Cargo Parking Area	2382	K-30
Flightline Munitions Holding Area	874	K-11
Hardened Aircraft Shelter	1429	K-18
Defensive Missile Battery	874	K-11
Airfield Military Use Only Runway	2382	K-30
Airfield Military Use Only Taxiway	2382	K-30
Airfield Joint, Military/Non Military Use Runway	3969 ⁽⁴⁾	K-50 ⁽⁴⁾
Airfield Joint, Military/Non Military Use Taxiway	2382	K-30
Non-Explosives Loaded Aircraft	3969	K-50
Passenger Load/Unload Area	2382	K-30
Facilities For Combat Aircraft Alert Forces	1429	K-18
Above Ground Utilities	2382	K-30
Underground Utilities	239	K-3
Above Ground Bulk POL Facilities	3969 ⁽⁴⁾	K-50 ⁽⁴⁾
Public Traffic Route	2382	K-30
Recreation Area/Facility	2382	K-30
Related Facility	1429 ⁽³⁾	K-18 ⁽³⁾
Inhabited Building	3969 ⁽⁴⁾	K-50 ⁽⁴⁾

NOTES:

1. Evaluation zones shown are based on 500,000 pounds NEWQD at the applicable K factor for the paired relationship. Smaller evaluation zones may be used based on the largest amount of HD 1.1 authorized in a single PES on the installation or within the established clear zone. For other HDs, use the prescribed distances found in the appropriate QD tables.

2. Evaluation zones that are smaller than the IB clear zone of the PES being sited have no effect because all the facilities within that IB zone are already listed.

3. Related facilities being evaluated may not be related to the PES on which the EZ was determined. In addition to the PESs in the evaluation zone, list those PESs that have an IB relationship to the ES.



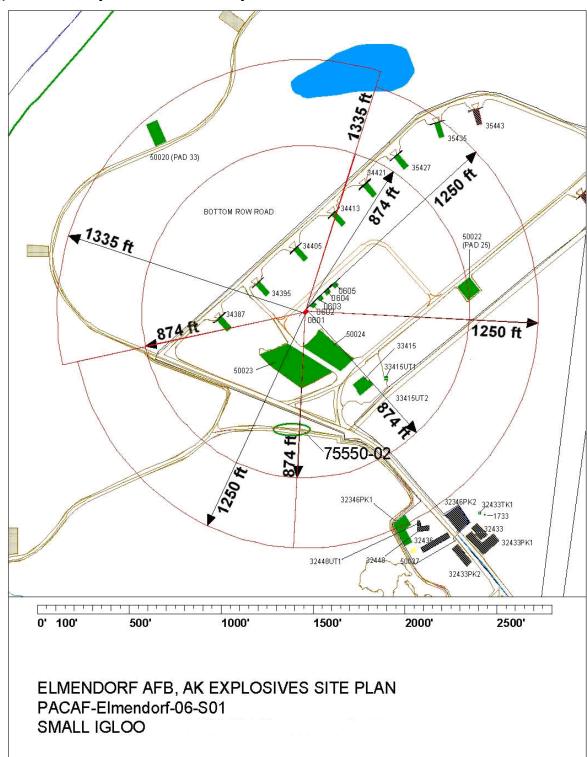
4. Evaluation zones for IB targets are used only to determine if an ESP is required. Only prepare an ESP for ESs requiring IB distance from all PESs if they are located within an explosives clear zone.

Table 14.2. Risk-Based Explosives Siting Acceptance Criteria.

Risk to:	Criteria:
Any 1 related individual – Related individual risk (P _f)	1x10 ⁻⁴ per year
All related individuals – Related group risk (E _f)	1x10 ⁻³ per year
Any 1 unrelated individual – Unrelated individual risk (P _f)	1x10 ⁻⁶ per year
All unrelated individuals – Unrelated group risk (E _f)	1x10 ⁻⁵ per year



400



TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Figure 14.4. Sample Site Location Map



WENDELL L. GRIFFIN, Major General, USAF Chief of Safety



ATTACHMENT 1

GLOSSARY OF REFERENCES AND SUPPORTING INFORMATION

References

AFI 10-2501, Air Force Emergency Management (EM) Program Planning and Operations, 24 January 2007

AFI 21-201, Conventional Munitions Maintenance Management, 23 November 2007

AFI 24-203, Preparation and Movement of Air Force Cargo, 13 April 2007

AFI 31-202, Military Working Dog Program, 1 August 1999

AFI 32-1023, Design and Construction Standards and Execution of Facility Construction Projects, 19 July 1994

AFI 32-1065, Grounding Systems, 1 October 1998

AFI 32-1068, Heating Systems and Unfired Pressure Vessels, 1 Oct 1998

AFI 32-3001, Explosive Ordnance Disposal (EOD) Program, 10 October 2007

AFI 32-7045, Environmental Compliance Assessment and Management Program (ECAMP), 1 July 1998

AFI 32-9003, Granting Temporary Use of Real Property, 19 August 1997

AFI 90-901, Operational Risk Management, 1 April 2000

AFI 91-202, The US Air Force Mishap Prevention Program, 1 August 1998

AFI 91-205, Non-Nuclear Munitions Safety Board, 1 July 1998

AFMAN 91-118, Safety Design and Evaluation Criteria for Nuclear Weapons Systems, 18 January 1994

AFOSHSTD 91-5, Welding, Cutting and Brazing, 1 May 1997

AFOSHSTD 91-100, Aircraft Flight Line - Ground Operations and Activities, 1 May 1998

AFOSHSTD 91-501, Air Force Consolidated Occupational Safety Standard, 7 July 2004

AFPAM 90-902, Operational Risk Management (ORM) Guidelines and Tools, 14 December 2000



AFPD 32-30, Explosive Ordnance Disposal, 8 May 2006

AFPD 91-2, Safety Programs, 28 September 1993

Allied Ammunition Storage and Transport Publication (AASTP)-1, Document AC/258-D/455, *Manual of NATO Safety Principles for the Storage of Military Ammunitions and Explosives*

Allowance Standard 016, Special Purpose Clothing and Personal Equipment, Current Edition

American Society of Civil Engineers (ASCE) 7, *Minimum Design Loads for Buildings and Other Structures*, 2006 Edition

American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, Section VIII, Rules for Construction of Pressure Vessels, Division 1/Division 2, Current Edition

American National Standards Institute (ANSI) Safety Code A 14.3, *Ladders Fixed–Safety Requirements*, Current Edition

ANSI Safety Code A 156.3, Building Exits, Current Edition

Data Item Descriptions (DID) D 1-SAFT-80931, *Explosive Ordnance Disposal Data*, Current Edition

Department of Defense (DoD) Joint Hazard Classification System (JHCS), Web Access

DoD Directive 6055.9, *DoD Explosives Safety Board (DDESB)*, and *DoD Component Explosives Safety Responsibilities*, July 29, 1996

DoD 8910.1-M, DoD Procedures for Management of Information Requirements, June 1998; authorized by DoD Directive 8910.1, June 11, 1993

DoD 4145.26-M, DoD Contractors Safety Manual for Ammunition and Explosives, 13 March 2008

DoD 6055.9-Std, DoD Ammunition and Explosives Safety Standards, 29 February 2008

DoD 4500.9-R (Part II, Cargo), Defense Transportation Regulation, November 204

DoD 5000.2-R, Mandatory Procedures For Major Defense Acquisition Programs (MDAPS) and Major Automated Information System (MAIS) Acquisition Programs, 10 June 2001

DoD Manual 5100.76-M, *Physical Security of Sensitive Conventional Arms, Ammunition, and Explosives*, 12 August 2000

DoD 5400.7-R, DoD Freedom of Information Act Program, September 1998



DoD Instruction 6055.1, DoD Safety and Occupational Health (SOH) Program, August 19, 1998

DOD Instruction 6055.5, Change 1, Industrial Hygiene and Occupational Health, May 6, 1996

AR 740-32/OPNAVINST 8070.1B/AFR 136-4/MCO 4030.25B, Responsibilities For Technical Escort of Dangerous Materials, June 5, 1975

DoD Instruction 6055.7, Accident Investigation, Reporting, And Record Keeping, October 3, 2000

Department of Defense Explosives Safety Board (DDESB) Technical Paper (TP) No. 10, Change 3, *Methodology For Chemical Hazard Prediction*, June 1980

DDESB TP No. 13, Prediction of Building Debris for Quantity-Distance Siting, April 1991

DDESB TP No. 15, Approved Protective Construction, June 2004

DDESB TP No. 20, Explosion Effects Software, Current Edition

DDESB TP No. 16, *Methodologies for Calculating Primary Fragment Characteristics Joblove*, 17 October 2005

Military Standard (MIL-STD)-398, Shields, Operational for Ammunition Operations, Criteria for Design and Tests for Acceptance, 5 November 1976

Military Standard (MIL-STD)-882D, Standard Practice for System Safety, 10 February 2000

Whitacre, C. G., et al, *Personal Computer Program For Chemical Hazard Prediction (D2PC)*, *CRDEC-TR-87021*, January 1987

Military Standard (MIL-STD)-1474D, Noise Limits, 29 August 1997

MIL-STD-129, Military Marking for Shipment and Storage, 19 September 2007

Munitions Rule (MR), Federal Register, Volume 62, page 6621, 12 February 1997

NATO AC/258 - D/258, Safety Principles for the Storage of Ammunition and Explosives, Current Edition

National Fire Protection Association (NFPA) 13, Standard for the Installation of Sprinkler Systems, 2007 Edition

NFPA 16, Standard for the Installation of Foam-Water Sprinkler and Foam-Water Spray Systems, 2007 Edition



NFPA 30, Flammable and Combustible Liquids Code, 2008 Edition

NFPA 50, Standard for Bulk Oxygen Systems at Consumer Sites, 2001 Edition

NFPA 70, National Electric Code, 2008 Edition

NFPA 80, Standard for Fire Doors, Fire Windows, 2007 Edition

NFPA 90A, Standard for Installation of Air-Conditioning and Ventilating Systems, 2002 Edition

NFPA 90B, Standard for Installation of Warm Air Heating and Air-Conditioning Systems, 2006 Edition

NFPA 91, Standard for Exhaust Systems for Air Conveying of Vapors, Gases, Mists, and Non-Combustible Particulate Solids, 2004 Edition

NFPA 101, Life Safety Code, 2006 Edition

NFPA 221, Standard for Fire Walls and Fire Barrier Walls, 2006 Edition

NFPA 251, Standard Methods of Tests of Endurance of Building Construction and Materials, 2006 Edition

NFPA 430, Code for the Storage of Liquid and Solid Oxidizers, 2004 Edition

NFPA 780, Standard for the Installation of Lightning Protection Systems, 2008 Edition

Sections 301-312 of the Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA), Public Law 99-499, Title III)(42 United States Code Sections 11001-11022)

ST/SG/AC.10/Revision 12, UN Recommendations on the Transport of Dangerous Goods Model Regulations, Twelfth Revised Edition, United Nations, New York, 2001

Swisdak, Michael M. and Ward, Jerry W., *DDESB Blast Effects Computer - Version 5.0*, <u>Minutes of PAPARI 2001</u>, October 2001.

Technical Bulletin (TB) 700-2, Naval Sea Systems Command Instruction (NAVSEAINST) 8020.8B, Technical Order (TO) 11A-1-47, Defense Logistics Agency Regulations (DLAR) 8220.1, Department of Defense Ammunition and Explosives Hazard Classification Procedures, 5 January 1998

Technical Manual (TM) 5-855-1/AFPAM 32 1147(I)/NAVFAC P-1080/DAHSCWEMAN-97, Design And Analysis Of Hardened Structures To Conventional Weapons Effects, August 1998

TM-5-1300, Naval Facilities Engineering Command (NAVFAC) P-397, Air Force Manual (AFM) 88-22, *Structures to Resist the Effects of Accidental Explosions*, November 28, 1990



Technical Order (TO) 00-5-1, Air Force Technical Order System, 1 October 2007

TO 00-5-3, Air Force Technical Manual Acquisition Procedures, 1 March 2007

TO 00-25-172, Ground Servicing of Aircraft and Static Grounding/Bonding, 15 July 2002

TO 11A-1-46, *Fire Fighting Guidance Transportation and Storage Management Data*, 15 November 2004

TO 11A-1-47, DoD Ammunition and Explosives Hazard Classification Procedures, 5 January 1998

TO 11N-B61-1, Assembly, Test, Maintenance, and Storage Procedures; B61-3, -4, and -10, 19 February 2007

TO 11N-B61-1A, Assembly, Test, Maintenance, and Storage Procedures; B61 (Supplement), Limited-Life Component Replacement Procedures; B61-3, -4, and -10, 19 February 2007.

TO 11N-B83-1A, Assembly, Test, Maintenance, and Storage Procedures with Illustrated Parts Breakdown; B83-0/-1 (Supplement), 24 May 2006.

TO 11N-20-7, Nuclear Safety Criteria, 2 January 2008

TO 11N-50-1007, *Transportation Maintenance System Operator/User Manual A/S32U-42 and A/S32U-43*, 1 May 2004

Title 14, Code of Federal Regulations, Part 77, Objects Affecting Navigable Airspace, Current Edition

Title 29 Code of Federal Regulations, Part 1910, Subpart H – Hazardous Materials, Current Edition

Title 40, Code of Federal Regulations, Protection of the Environment, Current Edition

Title 42, United States Code, Public Health, Current Edition

Title 49, Code of Federal Regulations, Part 171-177, Current Edition

Title 50, United States Code, Wildlife and Fisheries, Current Edition

U. S. Army Corps of Engineers Report HNCED-CS-98-1, *Methods for Predicting Primary Fragmentation Characteristics of Cased Explosives*, U.S. Army Corps of Engineers Engineering Support Center, Huntsville, AL, January 1998.



U. S. Army Corps of Engineers Report HNC-ED-CS-98-2, *Methods for Calculating Range to No More Than One Hazardous Fragment per 600 Square Feet*, U.S. Army Corps of Engineers Engineering Support Center, Huntsville, AL, January 1998

US Army Corps of Engineers Report HNDED-CS-93-7, Hazard Division 1.3 Passive Structural Systems Design Guide, July 1993

U. S. Army Corps of Engineers Report HNDED-CS-S-95-01, *Guide For Evaluating Blast Resistance Of Nonstandard Magazines*, U.S. Army Corps of Engineers Engineering Support Center, Huntsville, AL, January 1995.

UFC 3-600-1, *Fire Protection Engineering for Facilities, Design and Construction*, 26 September 2006

USC 10 2692 with 1998 Authorization Act changes, Storage, *Treatment and Disposal of Non-Defense Toxic and Hazardous Materials*, Current Edition

Wilton, C., Investigation of the Explosive Potential of the Hybrid Propellant Combinations N₂O₄/PBAN and CTF/PBAN, AFRPL-TR-67-124, 1967.

Zabetakis, M. G. and Burgess, D. S., *Research on the Hazards Associated With the Production and Handling of Liquid Hydrogen*, US Department of the Interior, Bureau of Mines Report 5707, 1961

WMP1, Air Force War Mobilization Plan, Current Edition



Publication	Source (Note 4)
A2.1. Tariff number BOE-6000-A, Hazardous Materials Regulations of the Department of Transportation Air, Rail, Highway, Water and Military Explosives By Water, including Specifications for Shipping (see note 1)	Association of American Railroads 1920 L Street NW Washington DC 20036
A2.2. Bureau of Explosives Pamphlet No. 6 Illustrating Methods for Loading and Bracing Carload and Less-Than-Carload Shipments of Explosives and other Dangerous Articles (see note 1)	Same
A2.3. Bureau of Explosives Pamphlet No. 6C, Illustrating Methods for Loading and Bracing Carload and Less-Than-Carload Shipments of Loaded Projectiles, Loaded Bombs, etc. (see note 1)	Same
A2.4. Military Standard 444 (MIL-STD444 and Definitions in the Ammunition Area (see note 2)	Naval Nomenclature Publications and Forms Center 5801 Tabor Avenue Philadelphia PA 19120
A2.5. Title 42, Code of Federal Regulations Part 72.25, Etiologic Agents (see note 1)	Superintendent of Documents US Government Printing Office Washington DC 20402
A2.6. Title 49, Code of Federal Regulations, Transportation (see note 1)	Same
A2.7. Underwriters Laboratories Bulletin 474, Dehumidifiers (see note 1)	Underwriters Laboratories 207 East Ohio St. Chicago IL 60611
A2.8. Official Air Transport Restricted Tariff No. 6D (ICAO No. 37/CAB No.82) (see note 1)	Airline Tariff Publishers Dulles International Airport PO Box 17232 Washington DC 20041
A2.9. American National Standards Institute Safety Codes (see note 1)	American National Stds Institute 1430 Broadway New York NY 10018



A2.10. American Society of Mechanical Engineers Standards (Eleven Sections) (see note 1)	American Society of Mechanical Engineers 345 East 47th St New York NY 10017
A2.11. DoD Flight Information Pamphlet (FLIP) Enroute, Instrument Flight Rules (IFR)Visual Flight Rules (VFR) Supplements (see note 3)	Defense Mapping Agency AeroSpace Center St Louis AFS MO 63118
A2.12. Federal Acquisition Regulations (FAR) [see note 3]	(See AFIND 4)
A2.13. DoD Manual 4145.26, DoD Contractors Safety Manual for Ammunition, Explosives, and Related Dangerous Material (see note 3)	(See AFIND 4)
A2.14. Occupational Safety and Health Administration (OSHA) Standard 1910.109 (OSHA Safety and Health Standards/29 CFR 1910) [see note 3]	(See AFIND 17)
A2.15. Air Force Occupational Safety and Health (AFOSH) Standards [see note 3]	(See AFIND 17)
A2.16. National Fire Protection Association (NFPA) "National Fire Codes" (see note 1)	National Fire Protection Assn Batterymarch Park Quincy MA 02269
<i>NOTES:</i> 1. Available through base library.	

2. Available through base master publications library.

3. Available through base publishing distribution office (PDO).

4. Some references are available through the internet.



Abbreviations and Acronyms

AAE—arms, ammunitions and explosives ADUSD (FP)—Assistant Deputy Under Secretary of Defense (Force Protection) ADCAP – Advanced Capability AE—ammunition and explosives AECPA—Aircraft Explosives Cargo Parking Area AFMAN—Air Force Manual **AFMC**—Air Force Materiel Command AFOSH-Air Force Occupational Safety and Health **AFRC**—Air Force Reserve Command AFSC—Air Force Safety Center AGE—aerospace ground equipment AGM-aboveground magazine AGS—aboveground structure/site AGS (H)-AGS, heavy wall AGS (H/R) – AGS, heavy wall and roof AGS (L)—AGS, light ALC—Air Logistics Center ALCM-Air Launched Cruise Missile AMRAAM - Advanced Medium-Range, Air-to-Air Missile ANFO—ammonium nitrate/fuel oil **ANG**—Air National Guard ANSI-American National Standards Institute ASHS—Assessment System for Hazard Surveys ASME-American Society of Mechanical Engineers ASU—ammunition storage unit AUR-all-up-round AWG—American Wire Gauge **B**—barricaded **BASH**— Bird/Wildlife Aircraft Strike Hazard **BATF**—Bureau of Alcohol, Tobacco and Firearms **BE**— Bioenvironmental Engineering **BIT**—Built-In Test BLAHA—basic load ammunition holding area BLSA—basic load storage area **BRU**—bomb rack unit **BTO**—Base Transportation Officer CADS—cartridge activated device cal/cm2—calories per square centimeter CALA—combat aircraft loading area CAPA—combat aircraft parking area **CBGS**—confined by ground surface **CBM**—confined by missile CBR-chemical, biological, radiological **CBU**—cluster bomb unit



CCI-controlled, cryptographic items **CE**—Civil Engineering CFA—controlled firing area CFR—Code of Federal Regulations **CG**—compatibility group CIC-commercial intermodal container **CIF**—halogen fluorides CINC-Commander-In-Chief CNU-container unit **COB**—Collocated Operating Bases **CoE**—Corps of Engineers COCO-contractor owned contractor operated **CONUS**—continental United States CSC—Central Security Control **CSO**—Concurrent Servicing Operation DDESB-Department of Defense Explosives Safety Board **DFARS**—Defense Federal Acquisition Regulations Supplement **DoD**—Department of Defense **DoDAC**—Department of Defense ammunition code **DOE**—Department of Energy **DOT**—Department of Transportation **DPE**—demilitarization protective ensemble DUSD-Deputy Under Secretary of Defense DUSD(I&E)—Deputy Under Secretary of Defense (Installations and Environment) E3—electromagnetic environmental effects ECM—earth-covered magazine **EED**—electro-explosive device EID—electrically initiated device **EIDS**—extremely insensitive detonating substances ELCG—energetic liquid compatibility group **EMCON**—emission control **EME**—electromagnetic environment **EMR**—electromagnetic radiation **EOD**—explosive ordnance disposal EOR—end of runway EPA-Environmental Protection Agency EPCRA-Emergency Planning Community Right-To-Know Act **ERO**—engine running on/off **ERP**—effective radiated power ES-exposed site **ESP**—explosives site plan **ESQD**—explosives safety quantity-distance EZ-evaluation zone **F**—front FAA—Federal Aviation Administration **FACC**—Fire Alarm Communication Center



FAE—fuel-air explosives FAR—Federal Acquisition Regulation FARP-forward arming and refueling point FB-front barricaded **FLIP**—flight information publication FSC – federal supply class FU-front unbarricaded FUDS—formerly used defense site GOCO-government owned contractor operated GOV-government owned vehicle **GP**—general purpose GSA-General Services Administration H-heavy wall HA-holding area HAN-hydroxylammonium nitrate HARM-Hi-Speed, Antiradiation Missile HAS-hardened aircraft shelter HC-hexachlorethane **HD**—hazard division HDD-hazardous debris distance **HE**—high explosive **HEI**—high explosive encendiary HERO-hazards of electromagnetic radiation to ordnance **HEW**—high explosive weight HFD—hazardous fragment distance HMMV-highly mobile motorized wheeled vehicle H_2O_2 —hydrogen peroxide HPM-High Performance Magazine H/R—heavy wall/roof **IAW**—in accordance with **IB**—inhabited building **IBD**—inhabited building distance ICBM-intercontinental ballistic missile **IFR**—instrument flight rules **IHE**—insensitive high explosive IL-intraline **ILD**—intraline distance **IM**—intermagazine **IMD**—intermagazine distance **IMO**—International Maritime Organization IR—infra-red **IRFNA**—inhibited red fuming nitric acid **ISO**-International Standardization Organization JHCS-Joint Hazard Classification System JROD-jet remote opening device JTF-joint task force



Kg—kilogram kPa-kilopascal kV-kilovolt LARA—Launch Area Risk Analysis LCF—launch control facility LCL-less than carload LEPC-local emergency planning committees LF-launch facilities LH-liquid hydrogen LIMFAC—limiting factor LOX-liquid oxygen LP—liquefied petroleum LPS—lightning protection system LSRM-large solid rocket motor LSRN-Largest Single Round Net Explosive Weight for Quantity Distance m-meter MAJCOM-major command MCE-maximum credible event MCP—military construction program MER—multiple ejector rack MFD—maximum fragment distance MHT-Minuteman Handling Team MILCOM-military construction MIL-STD-military standard MILVANS—military vans MK-mark mm-millimeter MOD-model MON-mixed oxides of nitrogen MOOTW-Military Operations Other Than War **MPS**—maritime prepositioning ship **MR**—munitions rule MSA—munitions storage area MWD-military working dogs MWR-morale, welfare, and recreation NAF-Numbered Air Force NALC-navy ammunition logistic code NATO-North Atlantic Treaty Organization NAVFAC-Naval Facilities Engineering Command **NEC**—National Electrical Code **NEQ**—net explosive quantity **NEW**—net explosive weight **NEWQD**—net explosive weight for quantity distance NFESC-Naval Facilities Engineering Service Center NFPA-National Fire Protection Association **NGB**—National Guard Bureau



NIN—national identification number NIOSH-National Institute Occupational Safety and Health NNMSB-Non-Nuclear Munitions Safety Board NPW-net propellant weight NSN-national stock number NWSSG-Nuclear Weapon System Safety Group OCE-Office, Chief of Engineers **OCONUS**—outside continental United States **OI**—operating instruction **ORM**—operational risk management **OSHA**—Occupational Safety and Health Administration OT&E-operational test and evaluation PACAF—Pacific Air Forces PADS-propellant actuated devices **PAL**—Permissive Action Link PAS-Protective Aircraft Shelter PDC-programming, design and construction **PES**—potential explosion site **PETN**—pentaerythritol tetranitrate **PNAF**—Prime Nuclear Airlift Force POC-Point of Contact POL-petroleum, oils, lubricants **POV**—privately owned vehicle **PPE**—personnel protective equipment **psi**—pounds per square inch **PTR**—public traffic route PTRD—public traffic route distance PWP-plasticized white phosphorus **QA**—quality assurance **QD**—quantity-distance **R**—rear **RAMP**—Requirements and Management Plan RCRA-Resource Conservation and Recovery Act **RCS**—report control symbol **RDT&E**—research, development, test and evaluation **RDX**—cyclotrimethylenetrinitramine, or dry cyclonite **RF**—radio frequency **RFTF**—Response Force Tactical Facility **RPV**—remotely piloted vehicle **RSCA**—Rocket Storage, Checkout, and Assembly **RSU**—Runway Supervisory Unit **RV**—reentry vehicle S-side SAF—Secretary of the Air Force **SCBA**—self-contained breathing apparatus SCPS—Survivable Collective Protection System



SD—sympathetic detonation **SDP**—Source Data Package **SDW**—substantial dividing walls SG—sensitivity group SOFA-Status of Forces Agreement SOH-safety and occupational health **SOP**—standard operating procedures **SPO**—System Program Office SSCBM-shipping and storage containers, ballistic missile SSD— surge suppression device STAMP-standard air munitions package TAPES-toxicologic agent protective ensemble, self-contained **TE**—transporter erector TEA-triethyl aluminum **TER**—triple ejector rack TLV-threshold limit value **TM**—technical manual TNT-trinitrotoluene TO-technical order TOFC-trailers on flat cars **TP**—target practice **TP**—technical paper **TPA**—thickened TEA TWA—time-weighted average U-unbarricaded UDMH-unsymmetrical dimethylhydrazine UL-Underwriters' Laboratories **UN**—United Nations **US**—United States **USAFE**—United States Air Forces in Europe USCENTAF-United States Central Command Air Forces UXO-unexploded ordnance **VFR**—visual flight rules WCDO-War Consumables Distribution Objective WINGARD PE—Window Glazing Analysis Response and Design WMT-weapons maintenance truck WP—white phosphorus WRM—war reserve materiel WSA—weapons storage area WSM—Weapons Safety Manager WST—Weapons Safety Tool WSV—weapons storage vault

Terms



The following terms and phrases commonly used in explosives safety operations are described here to provide uniformity. Use standard and service dictionaries for other terms.

Aboveground Magazine—Any building or structure, except an operating building, used for the storage of explosives. Magazines are of two general types: igloo (earth-covered) and aboveground (no earth covering). An aboveground magazine is any structure or facility, without sufficient earth covering, used for the storage of explosives. For igloo see "Earth-covered Magazine". Also includes open air munitions stocks, trucks, trailers, railcars or cargo aircraft loaded with explosives.

Aboveground Structure/Site (AGS)—Any aboveground, non-earth-covered structure/site.

Acceptor/Donor—A total quantity of stored AE may be subdivided into separate storage units in order to reduce the MCE. The separation distances between separate storage units, with or without an intervening barrier, need to be sufficient (i.e. IMD) to ensure that propagation between units does not occur. The storage unit that reacts initially is termed the donor and nearby units, which may be endangered, are termed acceptors.

Active Installation — A military installation that is currently in service and being regularly used for military activities.

Administration Area — The area in which administrative offices for the entire organization are located, excluding those offices located near and directly serving explosives storage and operating areas.

AE Aircraft Cargo Area – Any area specifically designated for:

- 1. Aircraft loading or unloading of transportation configured AE.
- 2. Parking aircraft loaded with transportation configured AE.

AE Area—An area specifically designated and set aside from other portions of an installation for the development, manufacture, testing, maintenance, storage, or handling of AE.

Aircraft Battle Damage Repair Sites — These are sites where battle damage is simulated on aircraft hulls by detonating up to two ounces of explosives packed inside a length of steel pipe.

Aircraft Explosives Cargo Parking Area — Any area, commonly called a hot cargo pad, specifically designated for parking aircraft loaded with transportation-configured explosives cargo, or those being loaded, unloaded, or awaiting loading.

Aircraft Passenger Transport Operations—Passenger transport operations are defined for the purposes of QD as follows: Passenger transport traffic involving military dependents and civilians other than those employed by or working directly for DoD Components. The following are not considered passenger transport operations:



1. Infrequent flights of base and command administrative aircraft that may, on occasion, provide some space available travel to authorized personnel.

2. Travel of direct hire appropriated funds personnel employed by any DoD Component.

3. Travel of such personnel as contractor and technical representatives traveling to or from direct support assignments at DoD installations.

Ammunition—Any munition designed to be thrust from a gun barrel by expanding gases resulting from burning propellant. Rockets would not be included in this definition.

Ammunition and Explosives (AE) —Includes, but is not necessarily limited to, all items of U.S.-titled (i.e., owned by the U.S. Government through DoD Components) ammunition; propellants, liquid and solid; pyrotechnics; high explosives; guided missiles; warheads; devices; devices, and chemical agent substances and components presenting real or potential hazards to life, property and the environment. Excluded are wholly inert items and nuclear warheads and devices, except for considerations of storage and stowage compatibility, blast, fire, and non-nuclear fragment hazards associated with the explosives.

Ammunition Storage Unit (ASU)—All types of explosives storage magazines including outdoor or indoor, open storage areas, sheds, bunkers, and earth-covered and above-ground magazines.

Anchorages-

Scuttling Site—A designated area of water for positioning a ship for its flooding or sinking under emergency situations.

Explosives Anchorage—A designated area of water used for AE loading and unloading of vessels and for anchoring vessels carrying a cargo of AE.

Auxiliary Building or Facility—Any building or facility, e.g., power plant, change house, paint and solvent locker, and similar facilities, related to or maintained and operated to serve an operating building, line, plant, or pier area. AE is not present in an auxiliary building.

Bar—This is the barometric pressure at sea level. One Bar = 14.5 psi; 3-Bar = 45 psi; 7-Bar = 100 psi.

Barge Units—See Ship or Barge Units.

Barge Piers—Piers and wharves used exclusively for loading/unloading explosives on barges or utility craft.

Barricade—An intervening barrier (natural or artificial) of such type, size, and construction as to limit the effects of low angle high velocity fragments.



Barricaded Open Storage Module—A series of connected, barricaded cells with hard surface storage pads.

Bite—A geometric limit based on a maximum glazing deflection and an assumed deflected shape.

Blast Impulse—The area under the positive phase of the overpressure-time curve.

Blast Overpressure—The pressure above ambient in a shock wave.

Bonding—A physical and electrical connection between a metal object and the LPS. This produces electrical continuity between LPS and the object and minimizes electro-magnetic potential differences. Bonding is done to prevent side-flash. Methods of bonding include mechanical, compression and thermal types.

Breakroom—A room in an operating building or a separate facility used by personnel to take breaks and eat meals.

Buddy System—At least two persons are present so that one may give assistance to the other if an emergency occurs.

Bulk Petroleum—Containerized fuel, usually in quantities of 5,000 gallons or more, and used to generate and sustain a unit's combat equipment and forces. Does not apply to fuel/gases used to support a single building or group of facilities.

Bunker Suit—Apparel that consists of trousers or overalls tucked into a pair of boots; it is designed for dressing quickly when answering an alarm.

Burning Areas—Locations sited for disposal of ammunition and explosives by burning.

Burning Reaction—The energetic material ignites and burns non-propulsively. The case may open, melt or weaken sufficiently to rupture non-violently, allowing mild release of combustion gases. Debris primarily remains within the area of the reaction. The debris is not expected to cause fatal wounds to personnel or be a hazardous fragment beyond 50 ft [15.2 m].

Catenary LPS—An LPS consisting of one or more overhead wires suspended from poles connected to a grounding system via down conductors. The objective is to intercept lightning flashes and provide a zone of protection.

Cavern Storage Site—A natural or manmade cavern adapted for the storage of AE.

Chamber Storage Site—An excavated chamber or series of excavated chambers especially suited to the storage of AE. A cavern may be subdivided or otherwise structurally modified for use as a chamber storage site.



Change House—A building for employees to change into and out of work clothes. Such buildings may be provided with sanitary facilities, drinking fountains, lockers, and eating facilities.

Classification Yard—A railroad yard used for receiving, dispatching, classifying, and switching cars that contain explosives.

Clear Zone—The area surrounding a potential explosion site which is determined by the required inhabited building separation. The inhabited building separation will be based on the sited, waivered, exempted, or actual explosives limits of the potential explosion site, whichever is greatest.

Closure Block—A protective construction feature designed to seal the entrance tunnel to an underground storage chamber in the event of an explosion within the chamber.

Cluster Bomb/Dispenser Unit (CBU)—Usually subsets of non-robust AE that are designed to carry and dispense sub-munitions (see also Sensitivity Group). For purposes of determining case fragment distances for intentional detonations, these munitions are considered as non-robust munitions.

Cold Iron—The status of a ship that has shut down its main power plant and is dependent on shore power. A ship in cold iron is not capable of providing immediate propulsion.

Combat Aircraft Parking Area (CAPA)—Any area specifically designated for:

- 1. Aircraft loading or unloading of munitions.
- 2. Parking aircraft loaded with combat-configured munitions.

Combat Aircraft Parking Group—Two or more aircraft loaded with combat-configured explosives that are parked at less than intermagazine distance.

Combat Configured Aircraft—Any aircraft armed with explosives used for direct combat. This could be fighters, bombers, or armed cargo aircraft such as the AC-130.

Combustible Construction—Construction that uses materials that readily ignite and burn when exposed to fire (i.e. wood frame structures are an example of combustible construction).

Combustible Content—Combustible materials exceeding small quantities kept in metal/ noncombustible containers for immediate shop use, i.e. paints, solvents, lubricants, lumber, dunnage, packing material, wood/cardboard boxes, powered lawn equipment, hazardous waste, etc.

Compatibility—AE are considered compatible if they may be stored or transported together without significantly increasing either the probability of an accident or, for a given quantity, the magnitude of the effects of such an accident.



Compatibility Group (CG)—Letter designation assigned to AE to indicate what may be shipped and transported together without significantly increasing either the probability of an accident or, for a given quantity, the magnitude of the effects of such an accident.

Concurrent Operations—. Two or more explosives operations within a single facility or location.

Conditional Exemption (CE)—An exemption from the regulatory definition of hazardous waste (and therefore from compliance with specific environmental requirements pertaining to the storage of hazardous waste) conditioned on compliance with certain criteria requirements, as in 40 CFR Section 266.205 (reference (am)).

Conductor—A LPS component designed to transfer the current of a lightning flash to the earth electrode system. Conductors are usually heavy metallic cables. However, metallic building structural members (e.g., steel I-beams) can also function as conductors.

Confined by Ground Surface (CBGS)—This is a failure mode of a liquid propellant launch vehicle that does include impact velocities of the liquid propellant tankage (i.e., fallback onto the pad immediately after liftoff). Propellant mixing occurs as well as ignition.

Confined by Missile (CBM)—This is a failure mode of a fueled liquid propellant launch vehicle on a launch pad in which an interior bulkhead failure occurs allowing the two propellants to come into contact. Ignition occurs, but there is effectively no impact velocity associated with mixing of the two propellants.

Connected-Chamber Storage Site—A chamber storage site consisting of two or more chambers connected by ducts or passageways. Such chambers may be at the ends of branch tunnels off a main passageway.

Constriction—Constrictions are short lengths of tunnel whose cross-sectional areas are reduced to one-half or less of the normal tunnel cross-section. Constrictions reduce the airblast effects passing through them. To be effective, constrictions should be placed within five tunnel diameters of the tunnel exit or to the entrances of storage chambers.

Container—A package designed to protect AE from hazardous environments during transportation and storage.

Contingency—An emergency involving military forces caused by natural disasters, terrorists, subversives, or by required military operations. Due to the uncertainty of the situation, contingencies require plans, rapid response, and special procedures to ensure the safety and readiness of personnel, installations, and equipment.

Counterpoise—A type of an earth electrode system consisting of conductor cables buried around the structure to be protected. Generally, a counterpoise will have more surface area contacting the earth than ground rod systems.



Dangerously Unserviceable Munition—A munition or explosives that has a critical defect identified in the specific item technical order. This defect can result is a higher probability of inadvertent activation or functioning. These may include partially or fully armed or partially expended, broken, damaged, or leaking items, etc., (not necessarily ADRs).

Debris—Any solid particle thrown by an explosion or other strong energetic reaction. For aboveground explosions, debris refers to secondary fragments. For explosions in underground facilities, debris refers to both primary and secondary fragments.

Debris Trap—A protective construction feature in an underground facility that is designed to capture fragments and debris from an explosion within the facility.

Definitive Drawing—A design (e.g., a control bunker, a 3- or 7-bar ECM, a missile test cell, or a barricade) that has been documented by a DoD Component on numbered drawings, which have been approved by the DDESB. The purpose of a definitive drawing is to provide a standard design to insure consistency in construction. Upon approval by the DDESB, there is no need for the definitive drawing to be reviewed again, provided the design has not been changed.

Deflagration—. A rapid chemical reaction in which the output of heat is enough to enable the reaction to proceed and accelerate without input of heat from another source. The effect of a true deflagration under confinement is an explosion. Confinement of the reaction increases pressure, rate of reaction, and temperature and may cause transition into a detonation.

Demilitarization—To mutilate, disarm, or accomplish any other action required to prevent the further use of equipment and materiel for its original intended military or lethal purpose.

Designated Aircraft Parking Area – An aircraft parking area meeting airfield parking criteria.

Detonation—A violent chemical reaction within a chemical compound or mechanical mixture evolving heat and pressure. A detonation is a reaction or shock wave which proceeds through the reacted material toward the unreacted material at a supersonic velocity.

Deviation—Written authorization which allows a specific departure from a mandatory requirement of this regulation other than quantity-distance criteria.

Dividing Walls—These walls are one way of separating explosives into smaller groups to minimize the effects of an explosion and allow a reduction in Q-D separation. They may also be used to separate stocks of munitions to ensure compliance with compatibility requirements. To receive credit as a dividing wall, reinforced concrete walls must either meet Substantial Dividing Wall criteria or be designed in accordance with the criteria in TM5-1300, *Structures to Resist the Effects of Accidental Explosions*.

DoD Component—An organization within the Department of Defense (e.g. the US Air Force.)



DoD Explosives Operations/Storage—Explosives operations conducted by DoD, or other federal agency, under DoD oversight, procedure, or control and in accordance with the explosives safety standards of DoD 6055.9-STD. This term is applicable only to DoD and federal explosives operations, and to non-DoD commercial enterprises directly supporting DoD and federal explosives contractual efforts.

DoD Explosives Safety Board (DDESB)—The DoD organization charged with promulgation of ammunition and explosives safety policy and standards, and with reporting on the effectiveness of the implementation of such policy and standards.

Donor/Acceptor – See "Acceptor/Donor".

Down Conductor – See "Conductor".

Dunnage—Inert material associated with the packaging, containerization, blocking and bracing of AE.

Earth-Covered Magazine (ECM)—An aboveground, earth covered structure that meets soil cover depth and slope requirements of this Standard. ECM have three possible strength designations (7-bar, 3-bar, or Undefined). The strength of an ECM's headwall and door determines its designation.

Earth electrode system—A component of a LPS that transfers the current of a lightning flash to the earth. The earth electrode system (e.g., ground rods, counterpoise, buried metal plates, or Ufer grounds) is connected to down conductors and is in direct contact with the earth.

Electric Power House—An electric power generation facility that provides prime or stand-by auxiliary electrical power where no commercial power is available to meet operational requirements. Also called an electric power plant. A powerhouse can contain generators, fuel storage and supply, switch gear, and transformers (if required). Powerhouses supplying primary power to an installation or group of facilities are normally staffed. Power plants supplying only stand-by auxiliary power to individual facilities are usually unoccupied.

Electric Substations—The point of supply for a base electrical distribution system or portion thereof. The main substation is usually the dividing point between government facilities and those of a utility company. A substation subdivides the power supply and contains protective and control devices for the incoming supply circuit, transformers (when required), voltage regulators, and indicating or recording instruments. A substation that has no transformers is sometimes called a switching station. (Note: Substations do not generate power.)

Electric Transformer Station—An electrical facility which converts incoming power from the distribution system to lower voltage suitable for use directly by lights, motors, and other appliances.



Electro-Explosive Device (EED)—An explosive or pyrotechnic component that initiates an explosive, burning, electrical, or mechanical train and is activated by the application of electrical energy. (JP 1-02, DoD Dictionary)

Electromagnetic Environment (EME)—The EME is the resulting product of the power and time distribution, within various frequency ranges, and includes the radiated and conducted electromagnetic emission levels that may be encountered. It is the totality of electromagnetic energy, from man made and natural sources, to which a platform/system, or subsystem/equipment will be exposed within any domain, that is, land, air, space, and sea, while performing its intended mission throughout its operational life cycle (in the case of munitions, during its stockpile-to-safe separation sequence). When defined, the EME will be for a particular time and place. Specific equipment characteristics, such as operating frequencies, emitter power levels, and receiver sensitivity, operational factors such as distances between items and force structure, and frequency coordination all contribute to the EME. In addition, transient emissions and their associated rise and fall times such as from EMP, lightning, and p-static also contribute. (MIL-HDBK-237)

Electromagnetic Environmental Effects (E3)— E3 is the impact of the EME upon the operational capability of military forces, equipment, systems, and platforms. It encompasses all electromagnetic disciplines, including electromagnetic compatibility (EMC) / electromagnetic interference (EMI); electromagnetic vulnerability (EMV); electromagnetic pulse (EMP); electronic protection (EP); hazards of electromagnetic radiation to personnel (HERP), military munitions--ordnance (HERO), and volatile materials such as fuel (HERF); and the natural phenomena effects of lightning and precipitation static (p-static). (MIL-HDBK-240)

Electrically Initiated Device (EID)—An EID is a single unit, device, or subassembly that uses electrical energy to produce an explosive, pyrotechnic, thermal, or mechanical output. Examples include: electro explosive devices (such as hot bridge wire, semiconductor bridge, carbon bridge, and conductive composition), exploding foil initiators, laser initiators, burn wires, and fusible links. (MIL-HDBK-240)

Electromagnetic Radiation (EMR)—Radiation made up of oscillating electric and magnetic fields and propagated with the speed of light. Includes gamma radiation, X-rays, ultraviolet, visible, and infrared radiation, and radar and radio waves. (JP 1-02, DoD Dictionary)

Emission Control (EMCON)—The selective and controlled use of electromagnetic, acoustic, or other emitters to optimize command and control capabilities while minimizing, for operations security: a. detection by enemy sensors; b. mutual interference among friendly systems; and/or c. enemy interference with the ability to execute a military deception plan. (JP 1-02, DoD Dictionary)

Emergency Withdrawal Distance—. Distance to which personnel are removed from an ES during an explosive accident or incident.



Energetic Liquid—A liquid, slurry, or gel, consisting of, or containing an explosive, oxidizer, fuel, or combination of the above, that may undergo, contribute to, or cause rapid exothermic decomposition, deflagration or detonation.

Energetic Materials—Energetic materials are chemical compounds, or mixtures of chemical compounds, that are divided into three groups according to use: explosives , propellants, and pyrotechnics. Explosives and propellants that have been properly initiated evolve large volumes of hot gas in a short time. The difference between explosives and propellants is the rate at which the reaction proceeds. In explosives, a fast reaction produces a very high pressure shock in the surrounding medium. This shock is capable of shattering objects. In propellants, a slower reaction produces a lower pressure over a longer period of time. This lower sustained pressure is used to propel objects. Pyrotechnics evolve large amounts of heat but much less gas than propellants or explosives. Various external stimuli can cause release of the energy contained in energetic materials. Knowing the response of individual energetic materials to specific stimuli is important from the point of view of safety. Energetic materials are sensitive to four external stimuli. These are: impact, shock, electrostatic, and thermal. Eliminating or controlling these stimuli are key to eliminating the unintentional initiation of energetic material. The focus of this manual is on these four areas. The hazards associated with energetic material are blast, fragments, mass fire, fire and toxicity.

Engineering Controls—Management of facility operations through the use of engineering principles (e.g., facility design, operation sequencing, equipment selection, or process limitations).

Entry Control Point (ECP)—A location or facility used to control pedestrian or vehicular access to controlled or restricted areas. It is commonly found at the entrance to munitions storage areas and combat aircraft parking areas. If it is a permanent facility, it is sometimes also called a Gate House.

Essential Personnel—Individuals, as identified by the DoD Component, associated with an AE operation.

Evaluation Zone—The area around an ES where the PESs, if filled to maximum capacity, could violate Q-D to that ES. (Remember a PES is also an ES). This zone determines the PESs that must be listed on the AF Form 943 for evaluation.

Exception—Is the inclusive term for any departure from the requirements of this manual.

Exemption—A relatively long-term departure from a mandatory requirement of the quantitydistance standards of this regulation. See "Waiver".

Expansion Chamber—A protective construction feature in an underground storage facility designed to reduce the overpressure exiting the facility by increasing the total volume of the tunnel chamber complex. It may also function as an operating area within the underground facility or as a debris trap.



Explosion Proof—Used in referring to electrical equipment; specifically, to equipment enclosed in a case that can withstand an internal burning or explosion of elements inside the case, and can prevent ignition by spark, flash, or explosion of any outside gas or vapor surrounding the enclosure.

Explosion Reaction—Ignition and rapid burning of the confined energetic materials builds up high local pressures leading to breakup of the confining structure. Metal cases are fragmented (e.g., brittle fracture) into large pieces that are often thrown long distances. Unreacted or burning energetic materials are also thrown about. Fire and smoke hazards will exist. Air shocks are produced that can cause damage to nearby structures. The blast and high velocity fragments can cause minor ground craters and damage (e.g., breakup, tearing, gouging) to adjacent metal plates. Blast pressures are lower than for a detonation reaction.

Explosive—A substance or a mixture of substances that is capable by chemical reaction of producing gas at such temperature, pressure and speed as to cause damage to the surroundings. The term explosive includes all substances variously known as high explosives and propellants, together with igniter, primer, initiation and pyrotechnic (e.g., illuminant, smoke, delay, decoy, flare and incendiary compositions.

Explosive Accident – Accidents resulting in damage or injury from:

1. An explosion or functioning of explosive materials or devices (except as a result of enemy action).

- 2. Inadvertent actuation, jettisoning, and releasing or launching explosive devices.
- 3. Impacts of ordnance off-range.

Explosive Equivalent—The weight of a standard explosive, usually taken as TNT, required to produce a selected shockwave parameter of equal magnitude at a specific location to that produced by a unit weight of the explosive in question.

Explosives—All ammunition, munition fillers, demolition material, solid rocket motors, liquid propellants, cartridges, pyrotechnics, mines, bombs, grenades, warheads of all types, explosives elements of ejection and aircrew egress systems, air-launched missiles and those explosive components of missile systems and space systems, and assembled kits and devices containing explosive material. Explosives, explosives weight, net weight, and other like terms also refer to the fillers of an explosive item. Fillers may be explosive mixtures, propellants, pyrotechnics, and other toxic substances. This term does not include liquid fuels and oxidizers that are not used with missiles, rockets, and other such weapons or explosive items.

Explosives Area or Location—Any area or location specifically designated and set aside from other areas and used for manufacturing, testing, maintenance, storage, demilitarization, shipping and receiving, and other similar type explosives operations. Such areas may also be referred to as explosives parking or loading areas when armed or explosives-loaded aircraft are involved.



Explosives Content (of a PES)—Determination based on the type, quantity, packaging and hazard class division of the explosives present. Expressed as a net explosives weight (NEW) in pounds.

Explosives Facility—Any structure or location containing AE.

Explosives Hazard—Any condition which may result in the occurrence of an explosives mishap or contribute to the severity of an explosives mishap should one occur.

Explosives Operations Office—Any office adjacent to or within an explosives area in which operational administrative functions pertaining to explosives are performed. Also known as a field office.

Explosives Safety—A condition where operational capability, personnel, property, and the environment are protected from the unacceptable effects of an ammunition or explosives mishap.

Explosives Safety Distance (Quantity-Distance)—An expression of the quantity versus distance principle involved, or the toxic hazard distance used in determining acceptable separations between given explosives sources and given exposures to the hazard. For the purposes of this regulation, the term "Quantity-Distance" or "Q-D" will be used (see "quantity-distance").

Explosives Safety Management—A process of risk management, consisting of policies, procedures, and engineering controls, that reduces the probability and the consequences of an ammunition or explosives mishap.

Explosives Site Plan—Package consisting of all information necessary to assess compliance with explosives safety standards (especially quantity-distance standards) for an explosives storage or operating location. Once approved, this package identifies storage and operational limitations, and provides a tool for management of risks associated with the storage or operating location. Note: An ESP can also be prepared for a non-explosives exposed site.

Explosives Sited Combat Aircraft Parking Area—An aircraft parking area meeting both explosives safety and airfield criteria.

Explosives Storage Area—A designated area of explosives-containing facilities set aside for the exclusive storage or "warehousing" of explosives stocks. Facilities include igloos, magazines, warehouses, operating buildings, modules, revetments, and outdoor storage pads.

Explosives-Loaded Aircraft—An aircraft is "explosives-loaded" when it carries munitions or explosives, internally or externally. The term does not include explosive components of aircrew escape systems or pyrotechnics installed in survival and rescue kits.

Exposed Explosives—Explosives that are open to the atmosphere (such as unpackaged bulk explosives, or disassembled or open components) and that are susceptible to initiation directly by static or mechanical spark, or create (or accidentally create) explosive dust, or give off vapors,



fumes, or gases in explosives concentrations. This also includes exudation and explosives

exposed from damaged munitions such as gun powder or rocket motors.

Exposed Site (ES)—A location exposed to the potential hazardous effects (e.g., blast, fragments, debris, or heat flux) from an explosion at a potential explosion site (PES).

Extremely Heavy Case Munitions—These munitions are defined as having a cylindrical section case weight to explosive weight ration > 9. Examples include 16" projectiles and most armor piercing (AP) projectiles. (See the Fragment Data Base located on the DDESB secure web page to determine if a specific item is classified as an Extremely Heavy Case Munition.) For purposes of determining Sensitivity Group, Extremely Heavy Case Munitions are considered as Robust Munitions.

Extremely Insensitive Detonating Substance (EIDS)—A substance which, although capable of sustaining a detonation, has demonstrated through tests that it is so insensitive that there is a very low probability of accidental initiation.

Faraday cage—A LPS where the area to be protected is enclosed by a heavy metal screen (similar to a birdcage) or continuous metallic structure with no un-bonded metallic penetrations. Lightning current flows on the exterior of the structure, not through its interior.

Faraday-like shield—A LPS that is not an ideal Faraday Cage, but is formed by a contiguous conductive matrix that is properly bonded and grounded (e.g., electrically continuous steel arches and reinforcing bars of concrete end-walls and floors of steel arch magazines, reinforcing bars of ECM, or the metal shell of pre-fabricated "portable" magazines and metal buildings).

Field Office-See "explosives operations office."

Firebrand—A projected hot fragment, burning energetic material, or burning debris whose thermal energy is transferred to the surroundings.

Fire Retardant—Combustible materials or structures that have been treated or had surface coverings designed to retard ignition or fire spread.

Fire Wall—A wall of fire-resistive construction designed to prevent the spread of fire from one side to the other. Also referred to as a fire division wall.

Firebreaks—An area free of all readily combustible material, such as dry grass, leaves, brush or dead wood.

Fire-Resistive (Structural)—The type of construction in which the structural members, including walls, partitions, columns, floor, and roof construction are of "noncombustible" materials that either do not burn or have specific fire resistance ratings in terms of hours.

Flightline Munitions Holding Area—A designated area where munitions and components are temporarily positioned awaiting transfer to aircraft. Examples are Ready Service Igloo, Ready



Service Magazine, Ready Service Module, Standard Air Munitions Package (STAMP) marshalling area, and Aerial Port of Embarkation (APOE) marshalling area.

Formerly Used Defense Site (FUDS)—Properties previously owned, leased, or otherwise possessed by the U.S. and under the jurisdiction of the Secretary of Defense; or manufacturing facilities for which real property accountability rested with DoD but operation was performed by contractors (government owned-contractor operated) and later the facilities were legally disposed.

Forward Arming and Refueling Point (FARP)—A temporary facility, organized, equipped and deployed to provide fuel and AE necessary to support aviation maneuver units in combat. The FARP permits combat aircraft to rapidly refuel and rearm and is normally located in the main battle area closer to the area of operation than the aviation unit's combat service area.

Fragment Distance—The limiting range, based on a specific density of hazardous fragments, expected from the type and quantity of explosives involved. Used in establishing certain quantity-distance (QD) criteria, a fragment is considered hazardous when it has an impact energy of 58 foot-pounds or greater. Hazardous fragment density is a density of hazardous fragments exceeding one per 600 square feet.

Fragmentation—Fracture of AE confining cases and structures as the result of an initiation.

Fragmenting AE—Items that have cases that are designed to fragment (e.g., naturally fragmenting warheads, continuous rod warheads, items with scored cases and items that contain pre-formed fragments) (see also Sensitivity Group). For purposes of determining case fragment distances for intentional detonations, these munitions are considered as robust munitions.

Frost Line—The depth to which frost will penetrate soil (region dependent).

Gatehouse—A permanent facility used to control pedestrian and vehicular access. Sometimes referred to as an Entry Control Point (ECP) when used at the entrance to controlled or restricted areas. Gatehouses used at base entrances are sometimes called Traffic Check Houses and cannot be considered related to explosives operations.

General public—Persons not associated with a DoD installation's mission or operations (e.g., visitors, guests of personnel assigned to the installation, or persons not employed or contracted by DoD or the installation).

Government Assets—Government assets may include but are not limited to: facility, ground support equipment, airborne vehicle equipment, real property, explosives, and other items owned by the DoD and its components. It also includes property owned by NASA or other government agencies.

Grounding—Providing an electrical path to the earth or to the earth electrode system. Good grounding is a function of: the earth itself; temperature and moisture condition; an ionizing medium such as naturally occurring salts; or the volume of the earth electrode.



Ground Shock—Coupling of energy to the ground as a result of an AE reaction. Localized movement of the ground or structures in the vicinity will occur.

Guard Shelter—A location or facility located at a single PES and used solely by the person guarding the PES. It is usually a temporary structure providing protection from the weather for a single guard. An example would be a temporary one-person structure used by someone guarding a nuclear weapons-loaded aircraft.

Hardened Aircraft Shelter (HAS)—A structure designed to minimize aircraft QD separation distances and yet provide a high level of aircraft protection. Defined as being one of the following structure types addressed by this Standard:

First Generation.

TAB VEE. 24-ft [7.3 m] radius semicircular arch, 48-ft [14.7 m] wide by 100.8-ft [30.7 m] long. Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Front closure is prow-shaped and is produced when two vertically-hinged, recessed doors come together. (The closure is recessed approximately 20 feet [6.1 m] from the front of the arch, which provides a smaller internal space for aircraft.) 24-inch [61.0 cm] thick reinforced concrete rear wall, with an interior 0.1255-inch [0.3188 cm] thick steel spall plate. Rear wall has an exhaust opening (normally closed) for venting when engines are running. (Also known as a USAFE TAB VEE.)

TAB VEE Modified. 24-ft [7.3 m] radius semicircular arch, 48-ft [14.7 m] wide by 100.8-ft [30.7 m] long. Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Front closure is prowshaped, laterally opening, external flush door. 24-inch [61.0 cm] thick reinforced concrete rear wall, with an interior 0.1255-inch [0.3188 cm] thick steel spall plate. Rear wall has an exhaust opening (normally closed) for venting when engines are running. (Same design as TAB VEE, except front closure door is redesigned and relocated to outside of arch.)

Second Generation. 29.4 ft [9.0 m] double-radius, pseudo-elliptical arch; 82 ft [25 m] wide by 124 ft [37.8 m] long. Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Front closure is a vertical reinforced concrete panel, laterally opening, sliding, external flush door. 24-inch [61.0 cm] thick reinforced concrete rear wall, with an interior 0.1255-inch [0.3188 cm] thick steel spall plate. Rear wall has an exhaust opening (normally closed) for venting when engines are running.

Third Generation. 27.4 ft [8.4 m] double-radius, pseudo-elliptical arch; 70.8 ft [21.6 m] wide by 120 ft [36.6 m] long. Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Front closure is a vertical reinforced concrete panel, laterally opening, sliding, external flush door. A personnel door is



located out one side and is protected by a barricade. 24-inch [61.0 cm] thick reinforced concrete rear wall, with an interior 0.1255-inch [0.3188 cm] thick steel spall plate. Rear wall has an exhaust opening (normally closed) for venting when engines are running.

Korean TAB VEE. 24-ft [7.3 m] radius semicircular arch, 48-ft [14.7 m] wide by 100.8ft [30.7 m] long (same dimensions and arch design as a First Generation). Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Either no front closure, or a non-hardened front closure. 18-inch [45.7 cm] thick reinforced concrete rear wall, with a 10-guage (0.1382-inch) [3.51 mm] steel liner. Rear wall has an exhaust opening (normally closed) for venting when engines are running; exhaust opening is protected only by an exterior blast deflector earth-filled steel bin barricade.

Korean TAB VEE Modified. Same as a Korean TAB VEE, except a First Generation TAB VEE or TAB VEE Modified hardened front closure has been installed.

Korean Flow-Through. 27.4 ft [8.4 m] double-radius, pseudo-elliptical arch; 70.8 ft [21.6 m] wide by 120 ft [36.6 m] long (same dimensions and arch design as a Third Generation). Double corrugated steel liner covered by a minimum of 18 inches [45.7 cm] of reinforced concrete cover. Has an open front and rear.

HAS Pair. Two side-by-side HAS with either a First, Second or Third Generation arch design, separated by a minimum 6-inch [15.24 cm] air gap. The design may be a flow-through, or may have a rear wall, or a front and rear wall.

Maintenance HAS. A First, Second, or Third Generation HAS used for non-explosive combat aircraft maintenance operations.

Hardened Aircraft Shelter (HAS) Ready Service ECM/AGM. Facility intended to provide a holding area between HAS for quick-turn munitions. Limited to 22,000 lbs [9,979 kg] NEWQD (originally based on four quick-turn loads per HAS).

Hazard Classification—Process by which hazardous materials are assigned to one of the nine U.N. recognized classes of dangerous goods.

Hazard Division (HD)—One of six divisions designating the predominant hazard within UN Class 1, Explosives.

Hazards of Electromagnetic Radiation to Ordnance (HERO)—Situations in which transmitting equipment (for example, radios, radar, electronic countermeasures, electronic counter-countermeasures, ground penetrating radar, etc.) or other electromagnetic emitting devices can generate radiation of sufficient magnitude to: induce or otherwise couple electromagnetic energy sufficient to exceed specified safety and/or reliability margins in electrically initiated devices (EID) contained within ordnance, or cause radiation-induced damage or degradation of performance in military munitions containing EID. (MIL-HDBK-240)



Hazardous Fragment or Debris—Fragments or debris having an impact energy of 58 ft-lb [79 J] or greater.

Hazardous Fragment Density – An areal number density of hazardous fragments or debris exceeding one per 600 ft² [55.7 m²].

Hazardous Locations for Electrical Equipment—Locations where flammable gases or vapors are, or may be, present in an explosive or ignitable mixture, or where combustible dust or easily ignitable particles or fibers may be present.

Hazardous Operation (Space Launch)—A specific operation requiring the establishment of a Safety Control Area; nonessential personnel will be evacuated for the Safety Control Area. Range Safety designates certain functions and procedures as hazardous operations when LSRM segments are being processed. Because these operations have a greater than normal potential for causing mishaps, certain controls are implemented. A solid rocket motor segment being lifted by a crane is an example of a hazardous operation. In addition to the activation of a Safety Control Area, these operations require supervision by people designated as the individuals responsible for safety standards compliance.

Headwall—An ECM's front wall. It is a critical feature that is directly associated with the strength designation assigned to an ECM.

Heavy Armor—Main battle tanks or other vehicles that are expected to contain fragments and reduce blast overpressure generated from an internal explosion of its AE stores.

High Explosives (HE)—An explosive substance designed to function by detonation (e.g., main charge, booster or primary explosives).

High Explosives Equivalent or TNT Equivalent—The amount of a standard explosives which, when detonated, will produce a blast effect comparable to the effect that results at the same distance from the detonation or explosion of a given amount of the material for which performance has been evaluated. It is usually expressed as a percentage of the total net weight of all reactive materials contained in the item or system. (For the purpose of this regulation, TNT is used for comparison.) See "Explosive Equivalent".

High Performance Magazine (HPM)—An earth-bermed, 2-story, box-shaped structure with internal non-propagation walls designed to reduce the MCE.

High Pressure Closure – See Closure Block.

Holding Area Munitions (HAMS)—Designated location on the flightline where built up munitions are temporarily placed pending delivery to combat aircraft or return to storage. HAMS must meet flightline munitions holding area Q-D criteria.



Holding Yard—A specified area designed or used to accommodate explosives-laden carriers before movements to a storage area or to their next destination. (Called "wharf yard" at seaports.)

Hybrid Propellants—A propellant charge using a combination of physically separated solid and liquid (or gelled) substances as fuel and oxidizer.

Hygroscopic — A tendency of material to absorb moisture from its surroundings.

Hypergolic—A property of various combinations of chemicals to self ignite upon contact with each other without a spark or other external initiation source.

Igloos (All Types)—See "Earth-covered magazine."

Improvised Explosive Device (IED)—A device placed or fabricated in an improvised manner incorporating destructive, lethal, noxious, pyrotechnic or incendiary chemicals, designed to destroy, disfigure, distract or harass. It may incorporate military stores, but are normally devised from non-military components.

Incapacitating Agent—An agent that produces temporary physiological or mental effects, or both, which will render individuals incapable of concerted effort in the performance of their assigned duties. (Excludes riot control agent.)

Incremental Distance—The distance based solely on overpressure protection (K factor) without regard to fragment protection. (Example: For 5000 pounds net explosives weight (NEW), the incremental K40/50 distance would be 685 feet instead of the 1,250 feet inhabited building (IB) distance separation required because of minimum fragment protection.)

Inert—Contains no explosives, active chemicals, or pyrotechnics, but is not necessarily noncombustible.

Inhabited Buildings—Structures, other than AE-related buildings, occupied by personnel or the General Public, both within and outside DoD establishments (e.g., schools, churches, residences, quarters, Service clubs, aircraft passenger terminals, stores, shops, factories, hospitals, theaters, mess halls, post offices, or post exchanges).

Inhabited Building Distance (IBD)—Distance to be maintained between a PES and an inhabited building.

Inspection Station—A designated location at which trucks and railcars containing AE are inspected.

Installation-Related Personnel—Military personnel (to include family members), DoD employees, DoD contractor personnel, and other personnel having either a direct operational (military or other Federal personnel undergoing training at an installation) or logistical support (e.g., vendors) relationship with installation activities.



Installed Explosives—Explosives items installed on aircraft or contained in survival and rescue kits such as flares, signals, egress system components, squibs, and detonators for jettisoning external stores, engine-starter cartridges, fire extinguisher cartridges, destructors in electronic equipment, explosives components of emergency equipment, and other such items or materials necessary for safe flight operations.

Integral Air Terminal LPS—A LPS that has strike termination devices mounted on the structure to be protected. The strike termination devices are connected to the earth electrode system via down conductors.

Integral Part of a Space Launch Facility—Any permanent structure or item in the immediate vicinity of the launch pad or test facility that directly supports launch/test operations.

Interchange Yard—An area on a DoD installation set aside for exchanging railroad cars or vehicles with a common carrier.

Intermagazine Distance (IMD)—Distance to be maintained between two AE storage locations.

Intraline Distance (ILD)—The distance to be maintained between any two AE related buildings or sites within an AE related operating line.

Intrusive Weapons Maintenance Operations—Operations which extend within the sealed case of a weapon.

Joint DoD - Non-DoD Use Runway/Taxiway—A runway or taxiway serving both DoD and commercial aircraft. A runway or taxiway serving solely DoD, DoD chartered, or Non-DoD aircraft on DoD authorized business is not joint use.

Joint Hazard Classification System (JHCS)—A data base containing hazard classification and safety data for DoD AE.

Joint Storage—AE storage in a facility that includes both DoD-titled and non-DoD-titled AE. In other than ownership, the stored AE items are similar.

Joint Use Airfield—An airfield serving both DoD and commercial aircraft. An airfield serving solely DoD, DoD chartered, or non-DoD aircraft on DoD authorized business is not joint use. ATF, DOE, DEA, and other federal use aircraft are not considered commercial; therefore, joint-use standards do not apply.

Joint Use Space Launch Facility—A space launch facility serving both governmental and an authorized commercial users.

K Factor—The factor in the formula $D=KW^{1/3}$ used in QD determinations where D represents distance in ft and W is the NEW in lb. The K factor is a constant and represents the degree of protection that is provided.



Largest Single Round Net Explosive Weight for Quantity Distance (LSRN)–Equal to the largest single round NEWQD HC/D 1.2.3 item present. Because it is not expected that there will be an HC/D 1.2.3 item with an LSRN greater than 450 pounds, and to simplify calculations, the LSRN should be capped at <450 pounds.

Launch Complex—A group of facilities used to assemble, test, check out and launch spacelift vehicles. A launch complex should include, for example, two similar launch pads, ground liquid propellant tankage, solid rocket motor facilities, etc.

Launch Mount—The load bearing base, apron, or platform upon which the centerline of a rocket, missile, or space vehicle rests during launching.

Launch Pad—The load-bearing base, apron, or platform upon which a rocket, missile, or space vehicle and its launcher rest prior to launch.

Leadless EED- Any devices which have nothing connected to them that might act as an antenna and provide a structural mechanism for the energy to be captures/coupled.

License—Formal permission to store explosives or munitions outside the sited explosives storage area.

Light Construction (Structure)—Light metal structure or concrete masonry unit (block wall) construction without concrete fill or reinforcement; example - butler type buildings.

Liquid Propellant—Energetic liquids used for propulsion or operating power for missiles, rockets, AE and other related devices.

Loading Density (w)—Quantity of explosive per unit volume expressed as lbs/ft³ [kg/m³].

Loading Docks—Facilities, structures, or paved areas used for transferring AE between modes of transportation.

Lunchroom—Facilities where meals may be distributed by food service personnel or brought by operating personnel for consumption. It may serve more than one PES.

Magazine—Any building or structure, except an operating building, used for the storage of explosives. Magazines are of two general types: igloo (earth-covered) and aboveground (no earth covering). An aboveground magazine is any structure or facility, without sufficient earth covering, used for the storage of explosives. For igloo see "Earth-covered Magazine."

Magazine Area-Same as "Explosives Storage Area."

Major Weapons Maintenance Operations—Disassembly or the performance of any maintenance operations, as currently approved, that breaches the "minimum configuration" providing "appropriate lightning protection" or which could result in exposure of the weapon's



internal components to electrical energy of any kind. Major maintenance operations do not include Permissive Action Link (PAL) procedures.

Marshalling Yard—A designated area near a port facility where a unit or activity consolidates their equipment and prepares for movement.

Mass Explosion—Explosion that affects almost the entire quantity of AE virtually instantaneously.

Mass-Detonating Explosives—High explosives, black powder, certain propellants and pyrotechnics, and other similar explosives. They may be alone or in combination, or loaded into various types of ammunition or containers. Most of the entire quantity can explode instantaneously when a small portion is subjected to fire, to severe concussion or impact, to the impulse of an initiating agent, or to the effect of a considerable discharge of external energy. Such an explosion will generally cause severe structural damage to adjacent objects. The explosion may cause detonation of other items of ammunition and explosives stored near enough to (and not adequately protected from) the initially exploding pile, so that the two or more quantities must be considered as one for quantity-distance (Q-D) purposes.

Mast LPS—A LPS that consists of one or more poles with a strike termination device connected to an earth electrode system by down conductors. Its purpose is to intercept lightning flashes and provide a zone of protection.

Maximum Credible Event (MCE)—In hazards evaluation, the MCE from a hypothesized accidental explosion, fire, or toxic chemical agent release (with explosives contribution) is the worst single event that is likely to occur from a given quantity and disposition of AE. The event must be realistic with a reasonable probability of occurrence considering the explosion propagation, burning rate characteristics, and physical protection given to the items involved. The MCE evaluated on this basis may then be used as a basis for effects calculations and casualty predictions.

Maximum Fragment Distance— The calculated maximum distance to which any fragment from the cylindrical portion of an AE case is expected to be thrown by the design mode detonation of a single item. This distance does not address fragments produced be sections of nose plugs, base plates, boattails, and/or lugs. These special fragments, from the non-cylindrical portions of the AE case, can travel to significantly greater distances (i.e., >10,000 ft) than the calculated maximum distances. The maximum fragment distance may also be the measured distance, based on testing, to which any fragment from an AE item is thrown.

Military Munitions—All ammunition products and components produced or used by or for the U.S. DoD or the U.S. Armed Services for national defense and security, including military munitions under the control of the Department of Defense, the U.S. Coast Guard, the U.S. DOE, and the National Guard personnel. The term "military munitions" includes confined gaseous, liquid, and solid propellants, explosives, pyrotechnics, chemical and riot control agents, smokes, and incendiaries used by the DoD Components, including bulk explosives and chemical warfare agents, chemical munitions, rockets, guided and ballistic missiles, bombs, warheads, mortar



rounds, artillery ammunition, small arms ammunition, grenades, mines, torpedoes, depth charges, cluster munitions and dispensers, demolition charges, and devices and components thereof. "Military munitions" do not include wholly inert items, improvised explosive devices, and nuclear weapons, nuclear devices, and nuclear components thereof. However, that term does include non-nuclear components of nuclear devices, managed under the DoE's nuclear weapons program, after all required sanitizing operations under the "Atomic Energy Act of 1954," as amended, have been completed (40 CFR Section 260.10, reference (am)).

Mishap—An accident or an unexpected event involving DoD ammunition and explosives.

Mitigation – A feature that reduces, limits or controls the consequences of an AE reaction.

Modules—A barricaded area composed of one or more connected cells (revetments) with hard surface storage pads separated from one another by the prescribed barricade. A light metal building may be used in individual cells.

Munitions-See "Explosives."

Munitions-related Operations Road—Any on-base road utilized only by personnel involved in munitions-related operations such as flight line service roads supporting combat and hot cargo aircraft operations; roads outside the MSA utilized by security forces supporting MSA operations; roads inside the MSA; roads around the combat aircraft parking area utilized strictly to support combat aircraft operations. These roads are exempt of QD criteria.

Munitions Residue—Includes scrap powder, initiating or sensitive explosives, sweepings from explosive operations, and explosive contaminated rags.

Navigable Streams—Those parts of streams, channels, or canals capable of being used in their ordinary or maintained condition as highways of commerce over which trade and travel are, or may be, conducted in the customary modes. Streams that are not capable of navigation by barges, tugboats, and other large vessels are not included, unless they are used extensively and regularly for the operation of pleasure boats.

Net Explosive Quantity (NEQ)—NEW expressed in kg.

Net Explosive Weight (NEW)—The total quantity, expressed in pounds, of explosives material or pyrotechnics in each item or round.

Net Explosive Weight for QD (NEWQD)—The total quantity, expressed in pounds [kilograms], of high explosives equivalency in each item or round to be used when applying QD criteria or other standards. The NEWQD is equal to the NEW unless hazard classification testing has shown that a lower weight is appropriate for QD purposes. (**Note**: If the NEWQD is less than the NEW, the reason is usually that propellant or other substances do not contribute as much to the blast effect as the same amount of high explosive would.)



New Construction—For the intended purpose of this manual "new construction" is the introduction of any facility "portable, temporary or permanent" inside the IB and must have an explosives site plan accomplished and approved before authorizing construction or positioned in place.

Nitrogen Padding (or Blanket)—The nitrogen filled void or ullage of a closed container used to prevent oxidation or to avoid formation of a flammable mixture, or a nitrogen atmosphere in or around an operation or piece of equipment.

Non-combustible Construction—Construction that uses materials that do not readily ignite and burn when exposed to fire (i.e. concrete, masonry, and metal structures are examples of non-combustible construction).

Non-DoD Components—Any entity (government, private, or corporate) that is not a part of the DoD.

Non-DoD Operations/Storage—Explosives operations/storage conducted on DoD property in accordance with Table 1.1, BATF, FAA or other federal, state, and local explosives safety requirements. Under these type operations, DoD will be responsible only for insuring IM standards are met as outlined in explosives site plan submissions. This does not constitute "DoD oversight" as intended in the definition of "DoD Operations/Storage."

Non-Essential Personnel—Individuals, as identified by the DoD Component, not associated with an AE operation.

Non-explosives Related Facility—Air Force-owned facility where administrative functions or operations are conducted that provide direct support to an Air Force explosives area or explosives operation.

Non-Robust Munitions—Those HD 1.1 and HD 1.2 AE that are not categorized as SG 1, SG 3, SG 4, or SG 5. Examples of Non-Robust Munitions include torpedoes and underwater mines (see also Sensitivity Group). For purposes of determining case fragment distances for intentional detonations, non-robust munitions are those munitions not meeting the definition of robust munitions.

Nuclear Weapon—A complete assembly (i.e., implosion type, gun type, or thermonuclear type) in its intended ultimate configuration which, upon completion of the prescribed arming, fuzing, and firing sequence, is capable of producing the intended nuclear reaction and release of energy. (JP1-02)

Occupied Facility—A facility where personnel are usually present. Includes maintenance facilities, field offices, administrative facilities, etc. An occupied facility may at any given time not have personnel present. (See unoccupied facility.)

Operating Building—Any structure, except a magazine, in which operations associated with AE are conducted (e.g., manufacturing, processing, handling, loading, or assembling).



Operating Line—A group of buildings, facilities, or related workstations so arranged as to permit performance of the consecutive steps of operations associated with AE (e.g., manufacture, loading, assembly, modification, or maintenance).

Operating Location—A building, facility, or site in which operations pertaining to the manufacturing, processing, handling, or assembling of ammunition and explosives are done. This includes preload facilities for aircraft multiple and triple ejector racks. However, flightline explosives loading activities are defined as "explosives areas or locations" are not operating locations.

Operational Shield—A barrier constructed at a particular location or around a particular machine or operating station to protect personnel, material, or equipment from the effects of a localized fire or explosion.

Ordnance—Explosives, chemicals, pyrotechnics, and similar stores (e.g., bombs, guns and ammunition, flares, smoke, or napalm).

Outdoor Storage Sites—An open location selected within an explosives area or location for storage of explosive items or components.

Overpressure—The pressure, exceeding the ambient pressure, manifested in the shock wave of an explosion.

Packaging, Inner and Outer—Material used to surround and protect substances and articles during transportation and storage. They are generally made of lightweight materials such as fiberboard or fiberglass.

Passenger Railroad—Any steam, diesel, electric, or other railroad that carries passengers for hire.

Pier—A landing place or platform built into the water, perpendicular or oblique to the shore, for the berthing of vessels.

Portal Barricade—A barricade that is placed in front of an entrance into an underground storage facility. Its function is to reflect that portion of the shock wave moving directly outward from the entrance, thereby, reducing the pressures along the extended tunnel axis and increasing the pressures in the opposite direction. The result is a more circular IBD area centered at the portal.

Potential Explosion Site (PES)—The location of a quantity of AE that will create a blast, fragment, thermal, or debris hazard in the event of an accidental explosion of its contents.

Primary fragment—A fragment from material in intimate contact with reacting AE.

Prohibited Area—A designated area at airfields, seadromes, or heliports where AE facilities are prohibited.



Propagating Explosion—The communication of an explosion (detonation or deflagration) from one potential explosion site to another by fire, fragment, or blast (shock wave), where the interval between explosions is long enough to limit the total overpressure at any given time to that which each explosion produces independently. This condition, where detonation occurs, would be evidenced by a distinct shock wave from each detonation, with a discernible pressure drop between each explosion (see "simultaneous detonation").

Public Exclusion Distance—The calculated distance from the toxic chemical agent source at which no more than 10.0, 4.3, and 150 milligrams per minute per cubic meter is present for GB, VX, and mustard, respectively, or the explosives safety IBD, whichever is greater.

Public Highway—Any public street, road, or highway used by the general public for vehicular traffic.

Public Traffic Route (PTR)—Any public street, road, highway, navigable stream, or passenger railroad, including roads on a military reservation that are used routinely by the general public for through traffic.

Public Traffic Route Distance (PTRD)—Distance to be maintained between a PES and a PTR exposure.

Quantity-Distance (QD)—The quantity of explosive material and distance separation relationships that provide defined levels of protection. The relationships are based on levels of risk considered acceptable for specific exposures and are tabulated in applicable QD tables. These separation distances do not provide absolute safety or protection. Greater distances than those in the QD tables should be used if practical.

Radially Aligned—Two missiles are radially aligned if the fragment pattern from either warhead intersect (90° angle) the other warhead.

Railroad-See "Passenger Railroad."

Ready Ammunition Storage—A location where AE is stored for near term tactical or training use.

Ready Service Storage Facility—Holding area for ammunition and explosives limited to a maximum NEW of 22,000 lbs, located between hardened aircraft shelters.

Real Property—Lands, buildings, structures, utilities systems, improvements and appurtenances thereto. Includes equipment attached to and made part of buildings and structures (such as heating systems) but not moveable equipment (such as plant equipment)

Reinforced Concrete Walls—These concrete walls vary in thickness, but are at least 12 inches thick and constructed as specified in TM5-1300. Concrete compressive strength must be 2,500 psi or greater.



Related Activity—Activities directly associated with munitions storage or operations.

Related Facility—Any non-explosives facility closely supporting a PES. It does not include utilities.

Residue—See "Munitions Residue."

Responsible Commander—The commander having responsibility for the installation safety program.

Revetment—Barricades constructed to limit or direct a blast to reduce damages from low flying fragments and limit simultaneous detonation. Often used to form modules for open storage of munitions or protected aircraft parking.

Riot Control Agent—A chemical that produces temporary irritating or disabling effects when in contact with the eyes or when inhaled.

Risk—The product of the probability or frequency that an accident will occur within a certain time and the accident's consequences to people, property or the environment.

Risk Assessment—A method of determining and documenting hazards which may be present and controls for mitigating or eliminating those hazards.

Robust Munitions—AE that meet two of the following criteria:

- 1. Have a ratio of the explosive weight to empty case weight less than 1.00.
- 2. Have a nominal wall thickness of at least 0.4 in [10 mm].
- 3. Have a case thickness/NEW^{1/3} > 0.05 in/lb^{1/3}. [0.165 cm/kg^{1/3}].

Examples of Robust Munitions include 20 mm, 25 mm, and 30 mm cartridges, GP bombs, artillery projectiles, and penetrator warheads. (See also Sensitivity Group.) For purposes of determining case fragment distances for intentional detonations, Robust Munitions are those that meet the definition above, or meet the definition of Fragmenting Munitions. (See also Extremely Heavy Case Munitions and Fragmenting Munitions.)

Rock Strength—Designations (e.g., strong, moderately strong or weak rock) that provide a general classification of rock types.

Runway—Any surface on land designated for aircraft takeoff and landing operations, or a designated lane of water for takeoff and landing operations of seaplanes.

Safe Haven-Temporary storage granted to DOE classified shipment transporters at DoD facilities in order to assure the safety and security of nuclear material and/or nonnuclear



classified material. It also includes parking for commercial vehicles containing HC/D 1.1 or 1.3 explosives.

Secondary Fragment—Fragments produced by the impact of primary fragments or airblast into surrounding structures, AE or earth.

Secretarial Exemptions or Certifications—A written authorization granted by the Service Secretary for strategic or other compelling reasons that permits long-term noncompliance with a mandatory requirement of DoD explosives safety criteria.

Secure Explosives Holding Area—An area designated for the temporary parking of commercial carriers' motor vehicles transporting DoD-owned AA&E. (See Part 205 of reference (ab)).

Secure Non-explosives Holding Area—An area designated for the temporary parking of commercial carriers' motor vehicles transporting Categorized DoD Arms, classified (SECRET or CONFIDENTIAL) materials, and CCI. (See Part 205 of reference (ab)).

SD Sensitive Munitions: Munitions for which HPM non-propagation walls are not effective. AE are assigned this category when either very sensitive to propagation or the sensitivity has not been determined.

Sensitivity Group (SG)—A category used to describe the susceptibility of HD 1.1 and HD 1.2 AE to sympathetic detonation (SD) for the purpose of storage within a HPM, or where Armco, Inc. revetments or SDW are utilized to reduce MCE. Each HD 1.1 and HD 1.2 munition is designated, based on its physical attributes, into one of five SG (the SG can be found in the JHCS); directed energy weapons are further identified by assigning the suffix "D" following the SG designation. The SG are:

- SG1 Robust munitions (see Robust Munitions).
- SG2 Non-robust munitions (see Non-Robust Munitions).
- SG3 Fragmenting munitions (see Fragmenting Munitions).

SG4 – CBU weapons (see Cluster Bomb/Dispenser Unit munitions).

SG5 - SD Sensitive Munitions. Munitions for which HPM non-propagation walls are not effective. Munitions are assigned to SG5 when either very sensitive to propagation or the sensitivity has not been determined.

(NOTE: For purposes of determining case fragment distances for intentional detonations, SG1 items will be either Robust or Extremely Heavy Case Munitions, SG3 items are considered Robust Munitions, and SG2, SG4, and SG5 munitions are considered Non-Robust Munitions).

Service Magazine—An auxiliary building servicing an operation used for the intermediate storage of explosives.

Shared Launch Facility—Any space or orbital launch facility that supports both DoD and non-DoD launch services and operations, as determined by the DoD Component involved or by mutual agreement when multiple DoD Components are involved.



Ship or Barge Units—Combination of AE ships (including submarines at berth), barges or piers/wharves not separated by required IMD.

Sideflash—The phenomenon where lightning current will are through a non-conductive medium in order to attach to other objects. An electrical spark caused by differences of potential that occurs between conductive metal bodies or between such metal bodies and a component of the LPS or earth electrode system.

Simultaneous Detonation—The detonation of two or more items that are near each other, with one item detonating after the next, and with such short intervals between detonations, that the overall detonation appears to have emanated from a single item. Pressures produced by these independent detonations grow together (coalesce) within very short distances from their sources to cause peak overpressures greater than that of each independent source. Preventing simultaneous detonation is equivalent to providing intermagazine distance.

Single-Chamber Storage Site—An excavated chamber with its own access to the natural ground surface that is not connected to any other storage chamber.

Source Emission Limits—The amount of toxic chemical agent that may be released at a particular point that allows for natural dilution, ventilation, and meteorological conditions.

Spall—The material broken loose from any surface of an acceptor chamber or cell by a shock wave transmitted through the wall. Spall is also used to describe this process.

Staging for Space Launch—Staging of LSRM segments refers to a condition/configuration of the Solid Rocket Motor (SRM), while it remains in the Motor Operations and Staging Facility, until the launch complex is ready to receive it.

Standoff distance—Minimum separation distance between a wall or barrier and the edge a stack of AE.

Static Missile Battery—Deployed ground-based missiles meant to be employed in a non-mobile mission for offensive or defensive purposes.

Static Test Stand—Locations at which liquid energetic engines or solid propellant motors are tested in place.

Strike Termination Device or System—A component or feature of a LPS intended to intercept lightning strikes. They may include overhead wires or grids, air terminals, or a building's grounded structural elements.

Substantial Dividing Walls—These walls are normally used between bays to prevent propagation of an explosion from one bay to the other. They provide limited personnel protection. They are made of reinforced concrete at least 12 inches thick. The reinforcing consists of #4 bars (1/2 inch), or larger, on 12 inch centers each way on each wall face. The bars



on the two wall faces are staggered with respect to each other. For example, vertical bars on one face start 12 inches from the end and on the other face they start 6 inches from the end. Similarly, horizontal bars on one face start 12 inches from the floor and on the other face they start 6 inches from the floor.

Support Facilities—Facilities that support AE operations (e.g., field offices, AE support equipment maintenance, forklift charging stations, dunnage storage, or inert storage buildings).

Surge Suppression/Protection—The attenuation, suppression or diversion of lightning induced electrical energy to ground.

Suspect Truck and Railcar Holding Areas—A designated location for placing motor vehicles or railcars either containing AE that are suspected of being in a hazardous condition or motor vehicles or railcars that may be in a condition that is hazardous to the AE.

Sympathetic Detonation (SD)—The detonation of AE produced by the detonation of adjacent AE.

Tactical Facilities—Prepared locations with an assigned combat mission (e.g., missile launch facilities, alert aircraft parking areas, or fixed gun positions).

Taxiway—Any surface designated as such in the basic airfield clearance criteria specified by a DoD Component publication or Federal Aviation Regulation.

Technical Support Area for Space Launch—A personnel work station located inside a Motor Operations and Storage Facility, or an explosives operating facility. It provides a work location for test team personnel who are directly supporting the day-to-day operations, which involve explosive components.

Toxic Chemical Agent—A substance that is intended for military use with lethal or incapacitating effects upon personnel through its chemical properties. Excluded from toxic chemical agents for purposes of this Standard are riot control agents, chemical herbicides, smoke- and flame-producing items, and individual dissociated components of toxic chemical agent munitions.

Toxic Chemical Agent Accident—Any unintentional or uncontrolled release of a toxic chemical agent when, as follows:

1. Reportable damage occurs to property from contamination, or costs are incurred for decontamination.

2. Individuals exhibit physiological symptoms of toxic chemical agent exposure.

3. The toxic chemical agent quantity released to the atmosphere is such that a serious potential for exposure is created by exceeding the applicable AEL for unprotected workers or the general public or property.



Toxic Chemical Agent MCE—The hypothesized maximum quantity of toxic chemical agent that could be accidentally released from AE without explosive contribution, bulk container, or process as a result of a single unintended, unplanned, or accidental occurrence. It must be realistic with a reasonable probability of occurrence.

Toxic Chemical Munitions—AE that through its chemical properties, produces lethal or other damaging effects to human beings, except that such term does not include riot control agents, chemical herbicides, smoke and other obscuration materials (40 CFR Section 266.201 and 50 USC Section 1521 (j) (1))

Transportation Mode—Any in-transit movement of explosives by any mode (rail, highway, air or water) except movement by Munitions Material Handling Equipment.

Ufer Ground—An earth electrode system that consists of solid conductors encased along the bottom of a concrete foundation footing or floor and is in direct contact with earth.

Underground Storage Facility—Underground Storage Facilities may consist of a single chamber or a series of connected chambers and other protective construction features. The chambers may be either excavated or natural geological cavities.

Unexploded Ordnance (UXO)—Explosive ordnance which has been primed, fuzed, armed or otherwise prepared for action, and which has been fired, dropped, launched, projected or placed in such a manner as to constitute a hazard to operations, installations, personnel or material and remains unexploded either by malfunction or design or for any other cause.

Unit Risk—The risk to personnel or facilities that is associated with debris, fragment or blast hazards that is the result of the detonation of a single round of AE.

United States (US)—The States, the District of Columbia, the Commonwealth of Puerto Rico, the U.S. Virgin Islands, Guam, American Samoa; and the Commonwealth of The Northern Mariana Islands, Johnston Atoll, Kingman Reef, Midway Island, Nassau Island, Palmyra Island, Wake Island and any other territory or possession over which the United States has jurisdiction, and associated navigable waters, contiguous zones, and ocean waters of which the natural resources are under the exclusive management authority of the United States.

Unoccupied Facility—A facility where personnel are not usually present. Includes magazines, unmanned sewerage treatment plants, hardened aircraft shelters, etc. An unoccupied facility may at any given time have personnel present. (See occupied facility.)

Utilities—Utilities include water, natural gas, steam, air lines, electrical lines, communication lines and environmental facilities or equipment. The term "Utility" does not apply to services provided to individual or group explosives facilities when that service is not also secondarily provided to other parts of the installation or community (this includes underground POL lines servicing hardened aircraft shelters).



Vulnerable Construction—Buildings of vulnerable construction (e.g., schools, high-rise buildings, restaurants, large warehouse-type retail stores) are of three main types:

1. Buildings of curtain wall construction that have four stories or more and are constructed with external non-load bearing panels on a separate sub-frame that are supported off the structural frame or floors for the full height of the building.

2. Buildings of largely glass construction that have four stories or more and have at least 50 % of their wall areas glazed.

3. The third type of vulnerable construction is impracticable to define precisely. This covers any large building that employs non load-bearing cladding panels. Definition of this type of construction cannot be more precise because of the variation in types of modern structures

Warehouse—These are facilities for storing material and supplies where personnel are infrequently present. The material may, or may not be associated with ammunition and explosives. Facilities must be sited as warehouses if they are used to store inert munitions components which are part of the accountable munitions stockpile.

Waste Military Munition—Military munitions are waste when they are solid or hazardous waste under the regulations (42 U.S.C. 9601, et seq., reference (ao)) implementing the Resource Conservation and Recovery Act (RCRA) Subpart EE of Part 264 of 40 CFR, reference (am), or defined as a waste under a DoD Component's written procedures. Waste military munitions are defined in Section 266.202 of 40 CFR, reference (am).

Note: Decisions about whether specific munitions are or are not waste should be made with reference to Section 260.10 and Sections 266.200 through 266.206 of 40 CFR, reference (am).

1. An unused military munition is a solid waste when any of the following occurs:

1.1. The munition is abandoned by being disposed of, burned, detonated (except during intended use), incinerated, or treated before disposal;

1.2. The munition is removed from storage in a military magazine or other storage area for the purpose of being disposed of, burned, or incinerated, or treated prior to disposal;

1.3. The munition is deteriorated or damaged (e.g., the integrity of the munition is compromised by cracks, leaks, or other damage) to the point that it cannot be put into serviceable condition, and cannot reasonably be recycled or used for other purposes; or,

1.4. An authorized military official has declared the munition a solid waste.

Note: Declaration by an "authorized military official" that munitions are waste (Section 266.202(b)(4) of 40 CFR, reference (am)) has a very limited meaning and applicability. The only example is a declaration by the Army in 1984 that M55 rockets are waste. The



Environmental Protection Agency expects that such a declaration would be in writing. A decision that munitions are unserviceable, or that they are to be transferred into a demilitarization account does not, by itself, constitute a decision that the munitions are solid waste.

2. A used or fired military munition is a solid waste, if as follows:

2.1. When transported off range or from the site of use, where the site of use is not a range, for the purposes of storage, reclamation, treatment, disposal, or treatment before disposal; or,

2.2. If recovered, collected, and then disposed of by burial, or land filling either on or off a range.

3. For the RCRA (Section 1004(27) of reference (am)), a used or fired military munition is a solid waste, and, therefore, is potentially subject to RCRA corrective action authorities under Section 3004(u) and 3004(v), and 3008 (h) of reference (am), or, imminent and substantial endangerment authorities under Section 7003, of reference (am) if the munition lands off-range and is not promptly rendered safe and/or retrieved. Any imminent and substantial threats associated with any remaining material must be addressed. If remedial action is not possible, the operator of the range must maintain a record of the event for as long as any threat remains. The record must include the type of munition and its location (to the extent the location is known). (For further clarification see 40 CFR Section 266.202 of reference (am) under "Definition of Solid Waste.")

Wharf—A landing place or platform built into the water or along the shore for the berthing of vessels.

Wharf Yard—An AE area close to a pier or wharf where railcars or trucks are temporarily held in support of pier or wharf operations.

Wingwall—A wall located on either side of an ECM's headwall. It may slope to the ground or may join a wingwall from an adjacent ECM. It may be monolithic (of single construction) or separated by expansion joints from the headwall. The purpose of a wingwall is to retain the earth fill along the side slope of an ECM.

With its own means of initiation — An AE item with its normal initiating device, such as a detonator or detonating fuze, assembled to it or packed with it, and this device is considered to present a significant risk during storage and transport, but not one great enough to be unacceptable.

Without its own means of initiation—An AE item without its normal initiating device assembled to it or packed with it. The term also applies to an AE item packed with its initiating device, provided the device is packed so as to eliminate the risk of causing detonation of the AE item in the event of accidental functioning of the initiating device. In addition, the term applies to an AE item assembled with its initiating device provided there are protective features such that the initiating device is very unlikely to cause detonation of the AE item under conditions that are



associated with storage and transport. For hazard classification purposes, a means of initiation that possesses two independent effective protective features is not considered to present a significant risk of causing the detonation of an AE item under conditions associated with storage and transport.

Zone of protection — The space beneath the LPS that is substantially immune to direct lightning.



Attachment 2

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

Sample Explosives Site Plan Transmittal Letter.

MEMORANDUM FOR AFMC/SEW

22 Jan 2006

FROM: OO-ALC/SEW 7290 8th Street Hill Air Force Base, Utah 84056-5003

SUBJECT: Request for Expeditious Processing of Explosives Site Plan (ESP) Involving New Construction, Unbarricaded Aboveground Magazine, Building 1234, AFMC-HILL-06-S001

JMENT PROVIDED BY THE

1. OO-ALC/SEW requests expeditious processing of this ESP for final approval for new construction, see Attachment 8. This ESP is an Above Ground Magazine, Unbarricaded storage pad that will support daily and contingency operations. The purpose of this ESP is to site a new Potential Explosion Site (PES). Submittal of this ESP is in accordance with AFMAN 91-201, USAF Explosive Safety Standards, dated 18 October 2001 with IC 2005-4 incorporated.

2. This pad complies with all explosive safety and environmental standards. There are no deviations, exemptions, waivers, or compensatory actions associated with this ESP.

3. This package contains a General Location Map, Specific Location Map, scaled Potential Explosion Site/Exposed Site (PES/ES) Map, AF Form 943, Program Design, Facilities Planning Committee (FPC) minutes, and Electro-Magnetic Radiation Survey documentation. Combining this documentation into one Adobe Acrobat Portable Document Format (PDF) provides easier review of this package. To navigate through this ESP, use the Bookmark feature. Maps are computer generated with 75ABW/CE verification of distance measurements. To get a closer look at the facilities on the map, use the Zoom tool on the menu bar or in the View drop down menu.

4. OO-ALC/SEW have provided the following information to assist in this ESP review:

a. General: This Above Ground Magazine, Unbarricaded open storage pad will serve as a multiuser explosive storage area. Programming Design and Construction number is KRSM 058001 (see attachment 5). The evaluation zone is 874 feet; the Inhabited Building (IB) clear zone is 1403 feet. The nearest PES hazarding this pad is facility 1489 at 303 feet. The Nearest ES facility is 793 at 77 feet.

b. Purpose of the PES: The 75ABW, 388FW, 419FW, 84CSW, and 86FWS will utilize this pad for storage of munitions enroute to the airfield.

c. Compensatory Measure: There are no compensatory measures required.

d. Auxiliary and Inert Storage: There are five non-explosive auxiliary storage and no inert storage locations located within the evaluation zone. The non-explosive auxiliary storage locations (792, 793, 1415, 1494A and 20089) are at less then IB distances therefore, table 3.15, note 6 is utilized. Owning Commanders Memorandums documents that the loss of these assets will not adversely impact their missions see attachment 9. 75LRS/CC memorandum discusses facilities 792, 793 and cargo highline docks. The cargo highline docks are located at 20089 open auxiliary storage pad.



5. Construction: This pad will be a 250-foot by 150-foot pad made of concrete. Asphalt will surround this pad for vehicle traffic proposes (see Attachment 5).

6. Utilities: All existing utilities are located underground. New underground electrical line is scheduled during construction to support six outdoor flood lights, one on each LPS pole (see Attachment 5).

7. Lightning Protection System (LPS): A 100-foot rolling sphere lighting protection system is included in the construction (see Attachment 5).

8. A glass breakage personnel hazard risk assessment is included (see Attachment 10).

9. Electro-Magnetic Radiation (EMR): Evaluation of EMR hazards concluded that no hazards to this PES exist (see attachment 7).

10. This proposed siting has been reconciled with the Base Master Plan using a current land survey. There are no violations of off base civilian property or base boundary areas. The FPC meeting minutes reflect a pad and a building; this typo was addressed during the meeting.

11. Implementation of this ESP will not affect operations currently conducted on Hill AFB. ESPs are located electronically in the OO-ALC/SEW office, and users obtain copies by way of GeoBase viewer to ensure compliance.

12. Any questions will be directed to OO-ALC/SEW, Paul Kracht at DSN 777-1431

XXXX X. XXXXXX, GS-13 Chief of Weapons Safety

Attachments:
 General ESP Location Map
 Specific Location Map
 PES/ES Map
 AF Form 943
 Program Design and Construction
 Facility Board Minutes
 EMR Analysis
 Expedite Memorandum
 Commanders Memorandums
 Glass Breakage Personnel Hazard Risk Assessment

75ABW 388FW 419FW 84CSW 86FWS



Attachment 3

SAMPLE NARRATIVE FOR AIR FORCE QUANTITY-DISTANCE EXCEPTION REQUEST

AFMC-Hill-06-W001

******* The following paragraphs are mandatory for all exemption or waiver submissions. ******

STANDARD(S) NOT MET. List specific exception or exceptions to QD Standards.

JUSTIFICATION. State the strategic or compelling reason or reasons for the exemption or waiver. If explosives safety standards were one of several factors in considering this project, discuss those factors which were judged to outweigh safety and drive this exception.

<u>ALTERNATIVE(S)</u>. List option or options which could prevent the exception. For each alternative, provide rationale that precludes implementation.

CONTROL MEASURES.

<u>Compensatory Measures</u>. Fully discuss all measures implemented to mitigate the adverse effects of and decrease the probability of an accidental explosion. Provide the title and number of the specific plan, operating instructions, etc. which directs compensatory measures.

<u>Elimination</u>. Fully discuss planned investment strategy and other actions to eliminate the exception. Include sources of funding.



ATTACHMENT 4

SELECTED SECRETARY OF THE AIR FORCE EXEMPTIONS

(Some offices and symbols have changed)

Figure A4.1.

MEMORANDUM FOR AF/SE

SUBJECT: SECAF Exemption to Explosives Quantity-Distance Standards at Aviano AB Allowing for Construction of a US Army Heavy Drop Rigging Complex

Commanders in United States Air Forces in Europe and United States Army Europe are required to enhance the support of joint DoD operations during times of contingency. To this end, the US Army has asked to build a new Heavy Drop Rigging Complex (HDRC) at Aviano AB to enhance 173rd Airborne Brigade deployment activities. The proposed eight construction projects associated with this complex are less than the required explosives quantity-distance separation standards prescribed in DoD 6055.9-STD and AFMAN 91-201 for 44 paired relationship explosives safety evaluations.

The departures from the safety standards involve insufficient separation between the proposed structures and the installation boundary and between USAF and USA explosives and non-explosives locations. The most serious of these departures is to the base boundary. Italian civilians in fields adjacent to the base boundary are at risk of death should an explosive mishap occur at either of the US Army HDRC explosives structures. Although the fields adjacent to the base boundary are currently used for agriculture, and are infrequently occupied by civilians, residential or business development of this land would increase the number of civilians in harm's way. It is my understanding, however, that a restrictive easement has been approved by the Italian regional panel limiting civilian exposure to risk by freezing use of the land at current levels, and prohibiting future development.

After due consideration, I find that compelling operational requirements necessitate deviation from Department of Defense Explosives Quantity-Distance standards with regard to the location of a new US Army HDRC at Aviano AB. Based on the concurrence provided by the highest US Army approval authority for explosives safety exemptions, DASA (I & E), and the absence of viable alternatives, I conclude that exemptions for the US Army HDRC are appropriate, and approve the start of this US Army-funded project.



I hereby approve the exemptions for the eight US Army HDRC locations. Permanent copies of this memorandum will be maintained at HQ AFSC, HQ USAFE, and Aviano AB. This exemption will be reviewed every five years at the appropriate level for the continued use of this exception in accordance with AFMAN 91-201 and to verify the continued accuracy of the risk assessment provided.

Figure A4.2.

MEMORANDUM FOR AF/SE

SUBJECT: SECAF Exemption to Explosives Quantity-Distance Standards at Osan AB Allowing for Construction of Fighter Squadron Operations/ Aircraft Maintenance Facility Addition

Commanders in Korea have a requirement to enhance the support of combat aircraft operations during times of contingency and wartime operations. As a result, the expansion of aircraft support facility 1702 is required to enhance the 51st Fighter Wing's ability to maintain combat assets.

Based on the proposed expansion location and its proximity to three nearby 3rd generation hardened aircraft shelters, the required explosives quantity-distance separation standards as prescribed in AFMAN 91-201 are not met. As a result, personnel and assets located in the facility could be subjected to blast overpressure and fragmentation far in excess of those prescribed during exercise and contingency operations. Should a mishap occur at the closest of the three aircraft shelters, consequences to the building 1702 expansion could include up to five fatalities, serious injuries, mission interruption, and up to \$500,000 in damage.

I have weighed the need for the need for the 25th fighter squadron operations/aircraft maintenance facility expansion at Osan AB against the expected impact in the event of a mishap. In the absence of available alternatives, I conclude that an exemption for the construction of the aircraft support facility expansion is appropriate, and approve the expenditure of construction funds.

Permanent copies of this memorandum will be maintained at HQ AFSC, HQ PACAF, and Osan AB. This exemption will be reviewed every five years at the appropriate level for the continued use of this exception in accordance with AFMAN 91-201.

Attachment 5

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

CUMENT PROVIDED BY THE

QD GUIDANCE FOR ON-BASE ROADS

A5.1. In order to prevent the generation of a significant number of quantity-distance exemptions, the new DoD 6055.9-STD requirements allow the DoD components to establish procedures for assessing, documenting, and accepting the risks associated with application of QD criteria to on-base roads for on-base road relationships which existed prior to 1 Oct 00. QD criteria is based on the traffic density (PTR or IBD). After 1 Oct 00, any changes to a PES which increase its QD arc, construction of a new PES, or construction of a new on-base road, will require application of QD criteria to on-base roads which are traveled by personnel not involved in munitions related operations. If QD criteria cannot be met, the formal exemption requirements of AFMAN 91-201 must be followed.

A5.2. For those sited (DDESB- or AFSC-approved or MAJCOM baseline-approved) PES/on-base road relationships which existed prior to 1 Oct 00, we require the following risk assessment and documentation be accomplished:

A5.2.1. On a copy of the installation map, identify the following:

A5.2.1.1. All PESs having QD arcs (PTR or IBD based on traffic density) encompassing on-base roads traveled by personnel not involved in munitions-related operations.

A5.2.1.2. The Net Explosives Weight for Quantity-Distance (NEWQD) of the above PESs.

A5.2.1.3. The applicable QD arcs (PTR or IBD) of the above PESs based on the traffic density.

A5.2.1.4. The segments of the applicable on-base roads which pass through the above arcs.

A5.2.2. Perform a risk assessment of the relationships shown above in accordance with Operational Risk Management procedures. Some factors that might be considered include:

A.5.2.2.1. Operational necessity.

A.5.2.2.2. The operation being performed (e.g., static storage, maintenance, and production).

A.5.2.2.3. Operational activity cycles.

A.5.2.2.4. Alternate routes.

A.5.2.2.5. Traffic density.

A.5.2.2.6. Accident records.

A.5.2.2.7. Time interval of exposure.

A.5.2.2.8. Type and quantity of munitions in proximity to the area transited.

MENT PROVIDED BY THE ABBO

TECHNICAL LIBRARY

ABBOTTAEROSPACE.COM

A.5.2.2.9. The closest distance from the area transited to the PES.

A.5.2.2.10. The need for installation-related personnel to transit the ESQD arc.

A5.2.3. Document the commander's risk acceptance through a formal memorandum and review upon change of the approval authority. This memorandum must include the map showing the relationships for which he/she is accepting risk, a summary of the risk assessment, and a statement that the subject relationships existed as of 1 Oct 00.

It is highly recommended that the above risk assessment and documentation be A5.3. accomplished to accurately capture the relationships, which existed as of 1 Oct 00, and to avoid DDESB survey findings. The commander's risk acceptance and attached map must be included in amendments to site plans (for PESs which existed prior to 1 Oct 00), or referenced if previously submitted with another site plan amendment, which do not increase the QD arc. As stated previously, after 1 Oct 00, any changes to a PES which increase its QD arc, construction of a new PES, construction of a new on-base road, or increased traffic density will require application of QD criteria to on-base roads which are traveled by personnel not involved in munitions related operations This publication implements... It applies to... This AFI may be supplemented at any level, but all supplements must be routed to [OPR] for coordination prior to certification and approval. Refer recommended changes and questions about this publication to the Office of Primary Responsibility (OPR) using the AF Form 847, Recommendation for Change of Publication; route AF Form 847s from the field through Major Command (MAJCOM) publications/forms managers. Ensure that all records created as a result of processes prescribed in this publication are maintained in accordance with Air Force Manual (AFMAN) 33-363, Management of Records, and disposed of in accordance with Air Force Records Information Management System (AFRIMS) Records Disposition Schedule (RDS) located at https://www.my.af.mil/gcss-af61a/afrims/afrims/.



