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A METHOD FOR THE DESIGN OF COOLING SYSTEMS

FOR AIRCRAFT POWER-PLANT INSTALLATIONS

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WASHINGTON

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A METHOD FOR THE DESIGN OF COOLING SYSTEMS

FOR AIRCRAFT POWER-PLANT INSTALLATIONS

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INTRODUCTION

A method of organizing design calculations for the cooling systems of aircraft power-plant installations has been developed for use by representatives of airplane and engine companies invited by the Materiel Division, Army Air Corps Liaison Office to participate in the activities of the NACA power-plant installation section at the Langley Memorial Aeronautical Laboratory, Langley Field, Va.

A schematic arrangement of a heat exchanger with a cooling-air duct is shown in figure 1. The system consists of three parts:
(1) the entrance duct, which slows down the cooling air and converts most of its dynamic pressure to static pressure; (2) the heat exchanger, in which some of the static pressure is lost; and (3) the exit duct, which converts to dynamic pressure any surplus of static pressure above the value at the exit.

At station 0 in the free stream ahead of the entrance, the air has a static pressure P_0 , a velocity V_0 relative to the duct, and a dynamic pressure q_0 . As the air approaches the entrance at station 1, its velocity decreases, and the dynamic pressure is partly converted to static pressure. From station 1 to station 2 the velocity continues to decrease, usually to the point where the dynamic pressure is negligible, with a corresponding further increase in static pressure. As a result of the losses in the entrance section, the increase in static pressure from station 0 to station 2 is less than the decrease in the dynamic pressure.

The air on entering the heat exchanger is accelerated because of the reduction in free area and on leaving is decelerated to a velocity equal to the velocity at station 2. The internal resistance of the heat exchanger causes a relatively large loss of static pressure.

From station 3 to the outlet the static pressure drops to that of the free stream, and the dynamic pressure rises to a value less than that of the free-stream dynamic pressure by an amount equal to the sum of the losses of the entire system.

The addition of heat to the cooling air in the heat exchanger makes no change in these fundamental principles; but, in the calculation of the internal horsepower and the exit area, the effect of the heat on the density of the air must be taken into account.

SYMBOLS

duct cross-sectional area, square feet Δ. Fc compressibility factor weight rate of air flow, pounds per second M P static pressure, pounds per square foot ΔP pressuro loss, pounds per square foot Q volume rate of air flow, cubic feet per second T temperature, oF absolute ΛT temperature rise, OF V velocity, feet per second acceleration of gravity, feat per second per second g dynamic pressure, pounds per squere foot q mass density, slugs per cubic foot ρ rolative density 0.002378 Ø width

Subscripts:

. 2

0, 1, 2, 3, 4 station numbers as in figure 1

ILLUSTR.TIVE EX/MPLES

Computations selected from an analysis and in conjunction with one of the designs developed by members of the NACA power-plant installation section are used to demonstrate the system of calculations. Design values that occur throughout the example have been selected for the particular design under consideration; where possible, references are listed for selecting similar values for other types of design.

The power-plant installation was designed for a long-range bomber, powered by four 2000-horsepower engines equipped with turbosuperchargers. The pertinent data for the engines are given in table I and for the airplane performance are given in table II.

A general arrangement of the power-plant installation is shown in figure 2. All cooling and charge air is taken in at the nose of the cowling. Air for the supercharger intake, cil coolers, and intercoolers enters through the outer annulus and flows through ducts distributed around the periphery of the engine. Cooling air for the engine flows through the inner annulus over the engine and is discharged through outlots between the charge-air and the cooling-air ducts.

. 덕 All cooling calculations are based on Army summer air, which has the same pressure as standard air (reference 1) but has a temperature 40° F greater than standard throughout the range considered. Properties of this air are given in table III.

Engine Cooling System

Detailed computations for the engine cooling system at the highspeed condition, under normal rated power at 20,000 feet, are presented in form A, which is the master form suggested for use on all . cooling systems of the power-plant installation. The free-air conditions for pressure, temperature, and density are first selected from table III for station 0 and entered in the form

$$P_0 = 972 \text{ lb/sq ft}$$
 $T_0 = 487^0 \text{ F abs.}$
 $P_0 = 0.001160 \text{ slugs/cu ft}$

From table II for 20,000 feet the high speed in Army air under normal power is 358 miles per hour, corresponding to $V_0 = 525$ feet per second. The dynamic pressure is

$$q = \frac{1}{2} \rho V_0^2 F_0$$

where the compressibility factor F_c derived from reference 2 is given by the relation

$$F_c = 1 + 1.035 \frac{(v_0/100)^2}{T_0} + 0.422 \left[\frac{(v_0/100)^2}{T_0} \right]^2 + \dots$$

Therefore

$$F_0 = 1 + 1.035 \frac{(5.25)^2}{487} + 0.422 \left[\frac{(5.25)^2}{487} \right]^2 = 1.063$$

and

$$q_c = \frac{1}{2} 0.001160 \times (525)^2 \times 1.063 = 170 \text{ lb/sq ft}$$

. Station I has been included in order to provide in certain flight conditions for an increase in pressure through the propeller or for a detailed analysis of the losses for a complicated inlet duct. For the case at hand, the computations of the values for this station are unnecessary.

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The properties of the cooling air in front of the engine at station 2 are now required to determine the amount of air necessary for engine cooling. Inasmuch as the dynamic pressure at station 2 is small, the computations may be simplified by assuming that all dynamic pressure exclusive of duct losses is converted to static pressure.

The two columns in form A under the heading Transition are for recording the changes that occur between the preceding station and the station under consideration. The column headed AP gives only the losses of total pressure; conversions of dynamic pressure to static pressure or vice versa are not included in the values in this column. The column for AT shows values for the change in temperature, regardless of cause, and includes both adiabatic changes and changes due to heat transfers.

For the entrance dust used in the design it is probable that approximately 90 percent of the free-stream dynamic pressure can be converted to static pressure at the front face of the engine. In other words, the entrance-diffuser loss is estimated to be 10 percent of the free-stream dynamic pressure, 17 pounds per square foot. Accordingly,

The temperature rise due to adiabatic compression of the air in the diffuser inlet can be expressed in terms of the velocities alone

$$\Delta T_{0=2} = 0.832 \left[\left(\frac{V_0}{100} \right)^2 - \left(\frac{V_2}{100} \right)^2 \right]$$

This expression is derived from reference 3.

As previously noted, V2 is negligible, and the temperature rise used for the computation is

$$0.832 \left(\frac{v_0}{100}\right)^2 = 0.832 (5.25)^2 = 25^\circ \text{ F}$$

Hence, the absolute temperature of the air at the front face of the engine is

The mass density of the air may now be computed from standard sea-level density as follows:

$$\rho_2 = 0.002378 \times \frac{P_2}{2116} \times \frac{518.4}{T_2}$$

$$= 0.000583 \frac{P_2}{T_2} = 0.001285 \text{ slugs/ou ft}$$

The various engine manufacturers use different methods for arriving at the amount of cooling air required and the corresponding pressure drop. All these methods, however, require a knowledge of the condition of the air at the front of the engine. A typical example of such a method is to be found in reference 4. For the case of form A the required air flow is 37.3 pounds per second and the corresponding pressure drop is 51 pounds per square foot.

ECHNICAL LIBRARY

The computation of the velocity at the face of the engine is now possible. In this case the velocity is found to be about 60 feet per second, not enough to make any appreciable change in the static pressure (-2.3 lb/sq ft) or in the absolute temperature (-0.3° F abs.) at the face of the engine; hence, the dashes in the table indicate that the quantities regarded as zero are allowed to stand.

Behind the engine at station 3, the transition column shows the 51 pounds per square foot pressure drop given by the manufacturer and inasmuch as the dynamic pressure is negligible, $P_3 = P_2 - \Delta P_{2-3} = 1125 - 51 = 1074$ pounds per square foot. The temperature change is obtained by dividing the heat rejection from the engine (25,000 Btu per min specified by manufacturer) by the specific heat of air and the weight rate of air flow.

$$\Delta T = \frac{25000}{60} \times \frac{1}{0.24} \times \frac{1}{37.3} = 47^{\circ} \text{ F}$$

and

$$T_3 = T_2 + \Delta T = 510 + 47 = 557^{\circ} F abs.$$

It is unnecessary to evaluate the density at this station.

The pressure loss from station 3 to station 4 is estimated to be 5 percent of q_0 or 8.5 pounds per square foot. For simplicity, it is assumed that the exit process consists of a pressure loss without change of temperature followed by an adiabatic expansion. The air is therefore regarded as expanding adiabatically from a temperature of 557° F and a pressure of 1074-8.5=1065.5 pounds per square foot to free-stream static pressure at the exit, 972 pounds per square foot. From the thermodynamic properties of perfect gases, the absolute temperature at the end of such an expansion is the product of the initial temperature and the 0.286 power of the ratio of final to initial pressures

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$$T_{4} = 557 \left(\frac{972}{1065.5}\right)^{0.286} = 542.56^{\circ} \text{ F abs.}$$

a temperature drop of 14.440 F.

The satisfactory evaluation of the exit velocity requires an accuracy of four significant figures in the value of ΔT and necessitates the use of logarithms. As this process is adiabatic, the exit velocity can be obtained directly from the temperature drop, and

$$T_{3-4} = -0.832 \left(\frac{V_{14}}{100}\right)^2$$

$$V_{h} = 100 \sqrt{\frac{14.14}{0.832}} = 416.8 \text{ ft/soc}$$

Upon determination of the density of the cir at the exit and by use of the previously obtained weight-flow rate, the volume-flow rate is found to be 1110 cubic feet per second. At the exit velocity of 416.8 feet per second, an exit area of 2.60 square feet is required.

The internal power consumption of the engine cooling system is obtained from the rate of change of momentum of the cooling air.

$$\frac{\text{weight/sec}}{32.2} \times \frac{\text{V}_{\text{5}} (\text{V}_{\text{0}} - \text{V}_{\text{1}})}{550} = \frac{37.3}{32.2} \times \frac{525 (525 - 116)}{550} = 121 \text{ hp}$$

Owing to the menner in which the nower has been combuted, the Meredith effect due to the addition of heat is included. A discussion of the relation of Licrodith effect to cooling horsepower is given in reference 5.

The results of similar calculations on this and other operating conditions over an altitude range from sea level to 25,000 feet are given in tables IV, V, and VI. The variation of angine ecoling-air exit area with altitude and condition of flight is presented graphically in figure 3.

Cil Cocler

It is necessary to select an oil cooler before proceeding with the analysis of the system containing the cooler. Because an oil cooler adoquate for climb at sea level is usually satisfactory for all other flight conditions, a preliminary choice is made on this basis.



Data on commercial oil coolers are often presented in curve form, as shown in figure 4. The curves show the heat transfer

Btu/min
1000 F tump. diff., av. oil and entering air

plotted a minst cooling-air flow in pounds per minute for several rates of oil flow. An additional curve shows the pressure drop required to produce any flow rate of standard sea-level air. For any other condition the pressure drop is determined by dividing the value obtained from the curve by σ_3 , the relative density of the air at the face of the cooler.

The engine specifications in table I call for a heat rejection to the oil at military power of 6500 Btu per minute and for a temperature of 165° F for oil returning to the engine. The rate of oil flow is 135 pounds per minute. With an assumed specific heat for the oil of 0.5 Btu per pound per °F, the temperature drop of the oil through the cool of is 96° F and the overage cooler temperature is 692° F, absolute. The temperature of the first the cooler free, obtained in the same way as in the engine cooling example, is 563° F. Incomed as two oil coolers which are simil a with regard to both air and oil flow are to be used, the heat transfer for each unit is

figure 4 at the flow of 415 pounds per minute is required with a pressure drop of 7 inches of water in standard soc-level air. Incomuch as the density of the first the cooler free relative to standard sealevel air is 0.947, the natural pressure drop is

$$\frac{7}{0.947} = 7.4$$
 in. water = 38.5 lb/sq ft

From this point on, the realysis for determining the duet exit area and the internal horsepower is precisely the same as that for the engine cooling-air system. Tables IV, V, and VI include the results of the computations for all flight conditions considered; exit areas are shown in figure 5.

Intorcooler

Two factors mainly determine the selection of an intercooler; the weight rate of flow of engine charge air and the required intercooler effectiveness. The effectiveness is defined as the ratio of the temperature drop of the engine charge air as it goes through the cooler to the temperature difference between the hot charge air and the cooling air as they enter the cooler.

The temperatures of the air entering the supercharger and the cooling air entering the intercooler are determined in the same manner as is the temperature of the sir at the face of the engine.

The absolute temperature of the air leaving the supercharger $T_{\rm h}$ is obtained from the relation

$$T_b = T_c \left\{ 1 + \frac{1}{\eta_{cd}} \left[\left(\frac{P_b}{P_c} \right)^{0.266} - 1 \right] \right\}$$

whore

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 T_n absolute temperature of vir outering supercharger P_n total pressure of air entering supercharger total pressure of air leaving supercharger η_{nd} temperature ratio efficiency of supercharger

As an exemple, consider the climb for normal rated power at 25,000 feet in Army vir, the tabular computations for which appear in form B. The air at the entrance to the supercharger has a prossure of 855 pounds per square foot and a temperature of 482° F. From table I the required carburcter pressure for normal rated power is 28.1 inches of marcury. An allowance of 1.35 inches of marcury is made for pressure losses from the supercharger outlet through the intercooler to the carburcter inlet, making the necessary supercharger outlet pressure 29.45 inches of marcury or 2061 pounds per square foot. With a temperature efficiency ratio of 0.65, the supercharger outlet temperature is

482
$$\left\{1 + \frac{1}{0.65} \left[\frac{2081}{855} \right]^{0.286} - 1 \right\} = 699^{\circ} \text{ F cbs.}$$



The required cerburetor temporature from table I is 100° F (559° F abs.) and the cooling air at the entrance of the intercooler is 482° F absolute. The required effectiveness is therefore

At normal power the charge-air comsumption, which must be cooled to this effectiveness, is 3.88 pounds per second. The number of possible intercollers to meet these conditions is unlimited but is successively narrowed down to meet conditions of pressure drop available, space limitation, and power required. The unit investigeted measures 8 inches in the direction of cooling-rir flow, 14 inches in the direction of charge-ir flow, and 41.5 inches in the ro-flow direction. Characteristics of this unit applicable to any no-flow longth are presented in figure 6. (An explanation of this type of curve is given in reference 6, together with similar curves for a variety of intercoolers. Charts for the design of certain types of tubular intercooler are given in references 7 and 8.) Entering with a charge flow pur inch of width of 3.88 pounds pur second #41.5 inchos = 0.0935 pound per second per inch gives of 200 AP2 for the charge hir, h value of 5.6 inches of water. The intersection of this value with a cooler effectiveness of 0.645 indicates of our AP1 for the cooling mir, a value of 3.98 inches of water and a cooling-air flurrett of 0.19 pound mer second mer inch, or 7.98 pounds mer second, raking the ratio of cooling-air flow to charge-tir flow 0.19/0.0935 = 2.04. The temperature rise of the cooling fir is the temperature drop of the charge air divided by the ratio of cooling mir to charge $\frac{140}{2.0h}$ = 68.5° F, and the main temperature of the sir is the temperature at the entrance plus one-half this temperature rise. 482 + 34.3 = 5160 F absolute. Corresponding to this temperature and to a pressure at the entrance of 855 pounds per square fact, the everige relative density of the cooling air $\sigma_{1,nv} = 0.105$, and the actual pressure trop of the cooling air is $\frac{\sigma_{1,nv}\Delta P_1}{\sigma_{1,nv}} = \frac{7.98}{0.405} = 9.82$

inches of water, or 51.1 pounds per square foot.

With the foregoing information it is now possible to compute the velocity of the cooling air at the exit and the area of the exit as was done for the engine-cooling system. About 76 percent of the original dynamic pressure for the climb condition under consideration has been expended in pressure lesses by the time the air arrives at the rear of the interceoler. The exit velocity to be created with the remaining energy is so low that excessively large exit areas would be.

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required. Extension of exit flaps decreases the static presure at the duct exit, making available a greater pressure difference for expelling the fir, which creates a higher exit velocity and makes a more reasonable exit area possible. The analysis from this point on differs from previous cases he ving unextended flaps in that the pressure at the exit (station 4) is subatmospheric by a flap beest estimated to be 0.2q₀ (16 lb/sq ft). Because of the large external drag effects in appration with extended flaps, internal horsepower calculations in this case are regarded as of little or no value. Some experimental necessaries of the influence of flaps on the pressure at the exit and drag of the simplement given in reference 9.

The curvespot exit error as a function of flight condition and altitude in figure 7 show that the intercooler investigated is satisfactory for operation at normal rated power but is inadequate for military rating. The most for a larger intercooler capable of mosting the military rating is apparent. If it is found undesirable to increase the no-flow length of the unit, it will be necessary to investigate a different type of core.

Duct Inlot Area

Exit areas are designed to control the rate of flow of air through cooling ducts. The area of the duct inlet is based on the ratio of inlet velocity to flight velocity V_1/V_0 found by experiment to be optimum with regard to the internal entrance loss and the external area. In the selection of the inlet area it has been found convenient to plot curves of entrance area against the ratio V_1/V_0 for each ratio flight condition. As these curves are hyperbolic, they may be drawn as 45° straight lines on logarithmic paper, as shown for the example in figure 8.

For the main air inlot, which adults the charge air and all cooling airs, the two lines in figure 8 a present the extremes in areas required for high-speed and climb conditions with military power from see level to 25,000 feet. As air inlots are usually of fixed area, the inclusion of flight conditions in standard air is necessary.

From corplynemic considerations a minimum inlot-velocity ratio

 $\frac{V_1}{V_2}$ = 0.4 is considered essential to the proper functioning of the cowling under consideration. The curves show that an inlotated of 4 square feet meets this requirement for standard air without excessive velocity ratios for climb in Army air. The special case of scaps is treated in reference 10.



CONCLUDING REMARKS

The analyses of design conditions for an intercooler and an oil cooler have been illustrated rather than the method of the selection of optimum units. Obviously, for a particular airplane the available sizes and types of heat exchangers should be considered in order to arrive at the best arrangement with due regard to the relative importance of the various factors involved. One such factor may be weight, or simply the drag horsepower associated with the weight, given by the relation

weight-drag hp = weight
$$\times \frac{c_D}{c_L} \times \frac{v_{\dot{o}}}{550}$$

where C_D C_L is the ratio of the airplane drag to lift, and the weight is that of the cooler and ducts. The total horsepower chargeable to a cooling system is comprised of the weight horsepower, the internal horsepower as calculated in this report, and the external horsepower associated with the effect of the cooling system on the external air flow about the airplane. Wind-tunnel data are usually necessary for evaluation of the external horsepower.

Space limitations frequently override all other considerations in the selection of cooling units, from to the detriment of cooling characteristics as well as at the expense of additional power. The importance of selecting the cooling units in the very early stages of an airplane design in order to be able to instell units that not only perform their function but perform it at a relatively low cost in horsepower cannot be excomphasized.

There is an ever-increasing demand for reliable production of cooling performance owing to the necessity of eliminating experimental airplanes and of proceeding immediately from the design to large-scale production. Because of this situation and the increase in the speeds and altitudes of flight, there is an urgent need for accurate and more extensive basic data on the characteristics of engines, superchargers, heat exchangers, and cooling-air ducts.

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TABLE I - ENGINE DATA

		(Normal	0.7
<u>.</u> ,	*** 7 * 4	1	, ,
Itom	Military	1	normal roted
	power		cruise pywer
Brake output, hp	2200	2000	1400
Engine speed, rpm	2600	21100	· 2360
Carburetar pressure, in. Hg	29.8	28.1	
Carburetor temperature, F	100	100	100
ir consumption, lb/min	262	233	172
Specific fuel consumption, lb/bhp-hr	0.76	0.70	0.50
Oil heat rejection, Btu/min	6500	5500	
Oil circulation, lb/min	135	130	
Oil temocrature, F	185	185	185
Laximum roar head temperature, of	450	Sa425	400
•		(6450	}
Effoctive baffle area, sq ft	3.2	3.2	3.2
Heat rejection from fins, Btu/min	28,000	25,000	23,800
Supercharger temperature ratio			
efficiency	0.65	0.65	0.65
aHigh Speed. bg) 4 mh		•



TABLE II - PERFORMANCE DATA

		True airspeed, mph								
	Military	Normal ruto	d power	0.7						
Altitude (ft)	power High speed	High speed	Climb	normal rated cruiso power						
0	303	291	170	259						
3,000 6,000	303 314 325	301 311	178 186	268 276						
10,000	339	357 [†]	198	288						
15,000 20,000	357 375 ·	358	215 235	303 318						
25,000 30,000	393 山0	375 391	268 327	333 347						

TABLE III - PROPERTIES OF ARMY SUBJER AIR

Altitudo (ft)	Static pressure, Po (1b/sq ft)	.bsnlute tomperature, T _o ('Fabs.)	Density, p (Slugs/ou ft)
0 3,000 6,000 10,000 15,000 20,000 25,000 30,000	2116 1695 1694 1453 1192 972 785 628	558 548 537 523 505 487 469 451	0.002210 .002015 .001840 .001620 .001378 .001160 .000975



TABLE IV
HIGH SPEED - NORMAL RATED POWER

	Altitude, ft	0	3,000	6,000	10,000	15,000	20,000	25,000
H (lb/sec)	Engine cooling Oil cooling Intercooling Charge air	51.00 13.33 3.88	48.30 11.50 3.88	47.00 3.88	44.00 8.84 12.50 3.88	40.70 10.02 3.88	37.30 6.77 9.27 3.88	34.40 9.00 5.88
(cu ft/sec)	Engine cooling Oil cooling Intercooling Charge air	675.0 197.8 51.4	697.0 187.4 56.1	740.0	780.0 180.0 222.0 68.9	842.0 207.0 80.1	902.0 194.6 224.0 93.0	978.0 256.0 110.5
	Engine cooling Oil cooling Intercooling	52.0 34.9	51.0 28.8	52.0	52.0 21.2 64.0	52.0 53.0	51.0 18.3 53.0	51 60
(tr pa)	Engine cooling Oil cooling Intercooling	2.220 .544			2.400 .414 .706	2,520	2.660 .412 .667	2,880
Internal horsepower (hp)	Engine cooling Oil cooling Intercooling	101.0	101.00	98.0	108.50 12.10 40.60	111.3 51.1	121.00 10.64 31.60	128 _• 0



TABLE V

CLIMB - NORMAL RATED POWER

	Altitude, ft	o	3,000	6,000	10,000	15,000	20,000	25,000
M (lb/sec)	Engine cooling Oil cooling Intercooling Charge air	41.50 11.66 3.88	39.70 10.16 3.88	38.00 6.60 3.88	36.00 7.83 6.80 3.88	33,00 7,00 3,88	30.50 6.33 7.45 3.88	28.00 7.93 3.88
Q (cu ft/sec)	Engine cooling Oil cooling Intercooling Charge air	573.0 172.8 53.5	599.0 165.2 58.5	625.0 108.8 63.9	665.0 159.8 126.6 72.3	719.0 152.5 84.5	780.0 182.0 190.1 99.2	844.0 239.0 116.9
ΔP (lb/sq ft)	Engine cooling Oil cooling Intercooling	36 28	36.0 23.4	36.0 19.9	36.0 18.5 24.0	36.0 29.6	36.0 16.3 37.6	36.0 51.1
A ₄ (sq ft)	Engine cooling Oil cooling Intercooling	4.250 1.014	4.290 .878	4.300 .475	4.380 .700 .541	4.360	4.250 646 821	3.870 1.096
Internal horsepower (hp)	Engine cooling Oil cooling Intercooling	59.0 13.0	62.00 10.94	63,5	68.40 7.96	73, 40	76.00 7.78	80,0



TABLE VI
HIGH SPEED - MILITARY POWER

							• 1	
	Altitude, ft	0	3,000	6,000	10,000	15,000	20,000	25,000
M (lb/sec)	Engine cooling Oil cooling Intercooling Charge air	oil cooling 17.00 14.83 11.13 Intercooling		34.50 16.00 4.37	32.40 8.10 13.55 4.37	30,30 12,82 4,37		
(cu ft/sec)	Engine cooling	575.0 251.6 57.7	608.0 240.6 62.7	626.0	665.0 226.4 77.1	707.0 390.0 89.6	775.0 232.0 401.0	851.0 472.0 122.8
ΔP (lb/sc ft)	Engine cooling Oil cooling Intercooling	38 53	39 44	38	38.0 32.3	37.0 116.5	38.0 25.7	39.0 109.9
A4 (sq ft)	Engine cooling Oil cooling Intercooling	1.740 .706	1.770 .628		1.860 .528	1.89	2,060 .478 1,230	2.24 1.59
Internal horsepower (hp)	Engine cooling Oil cooling Intercooling	65.6 37.4	64.00 29.24	68.7	70.00 21.60	64.0	73.40 16.38 94.30	78 117



FORM A .- FORM FOR DESIGN CALCULATIONS FOR ENGINE COOLING

Airplane	Analysis condition ASMY AIR	Unit analysed	ENGINE COOLING
Engine	Specification	Date	

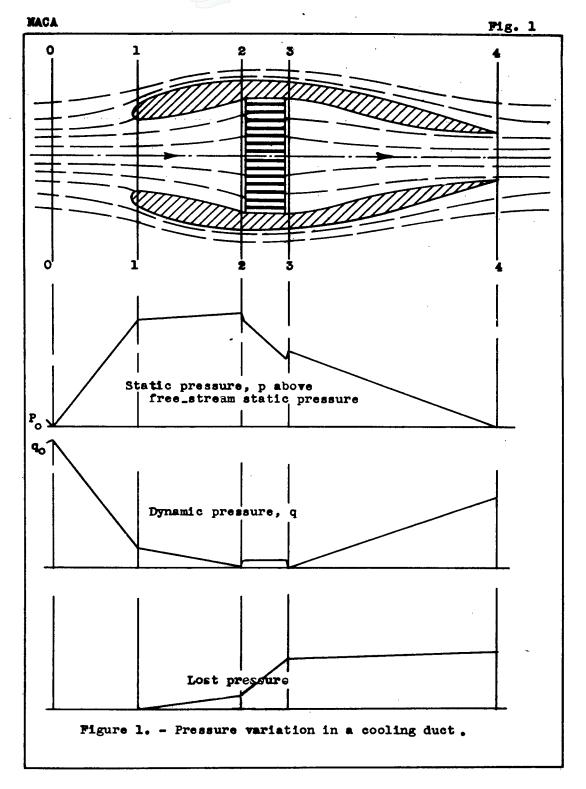
	Transi	tion	1	Flight condition HIGH SPEED FOR NORMAL RATED POWER Altitude 20,000 FEET										
Sta- tion	sure	ature change, AT	Veloc- 1ty, V (ft/sec)	sure,	Temper- ature, T (Or _{abs})		tive	Specific weight, pg (lb/ou ft)	Dynamic pres- sure, q (lb/sq ft)	Air flow, M (lb/sec)	Air flow, Q (ou ft/sec)	Cross- sectiona area, A (sq ft)		
0	·		525	972	487	0.001160			170					
z	7	23		1125	510	.001285				37.3	902			
3	51	4-7		1074	557						,			
4	8.5	-14.44	4/6.8	972	5425	.001044			93 <i>5</i>	<i>37</i> .3	1110	2,66		
											:			
						INTERNAL HORSEPOWER 121								



FORM B - FORM FOR DESIGN CALCULATIONS FOR INTERCOOLER

Airplane	Analysis condition ARMY AIR	Unit analyzed INTERCOOLER
Engine	Specification	Date

	Transi	tion	{	tude _25,00								
Sta- tion	sure	ature change, AT	Veloc- ity, V (ft/sec)	sure,	Temper- ature, T (°F _{abs})	Density,	tive	Specific weight, og (lb/cu ft)	Dynamic pres- sure, q (lb/sq ft)	Air flow, M (1b/sec)	Air flew, Q (ou ft/sec)	Gross- sectional area, A (sq ft)
0			393	785	469	0.000975	0.410		78			
2	8	13.0		8 55	482	.00/032	.434			7.93	239	
3	57	48.5		804	551	. 000 850	357					
4	4	- 6.2	273	769	545	. 000 823	.346		3/	7.93	299	1.096



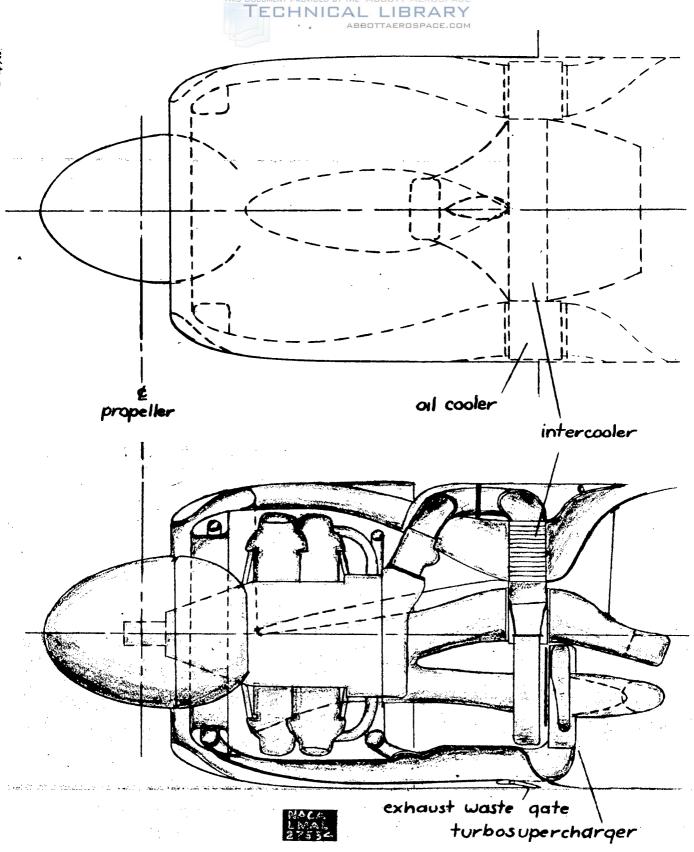


Figure 2. - Power plant installation.



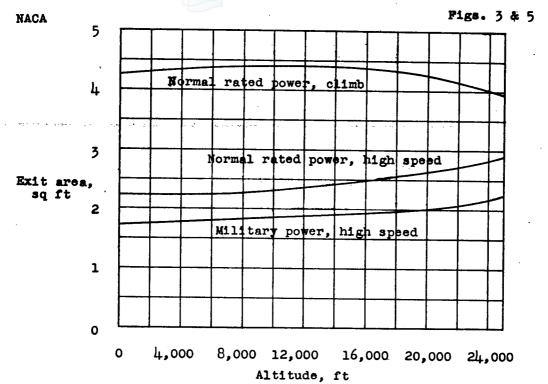


Figure 3.- Engine cooling-air exit area.

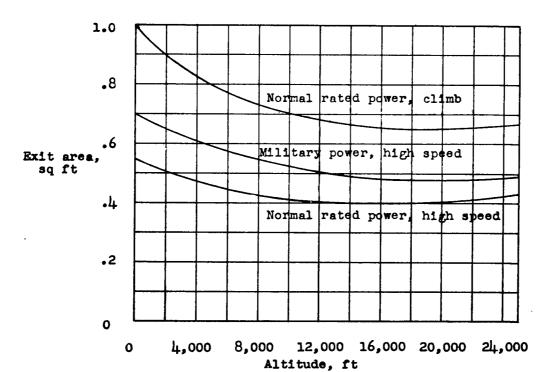


Figure 5.- Combined exit area for the two oil-cooler ducts.

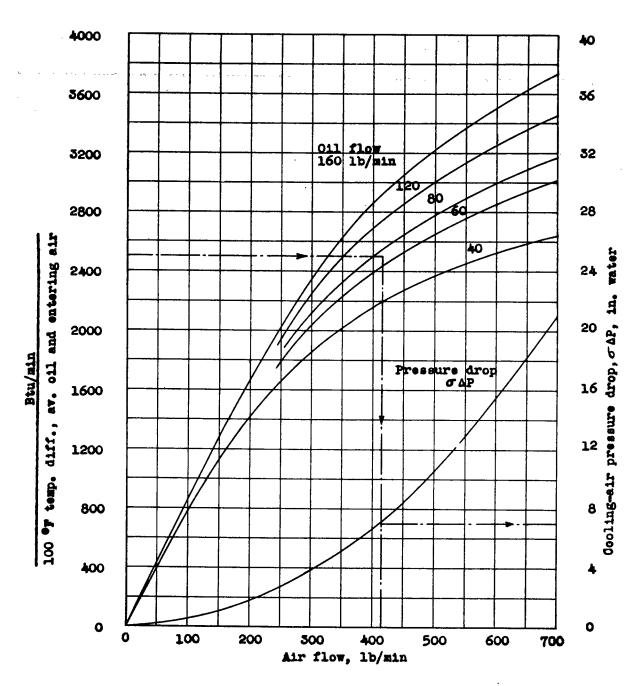


Figure 4.- The characteristics of an oil cooler. Diameter, 13 inches; depth, 9 inches.

NACA Fig. 6

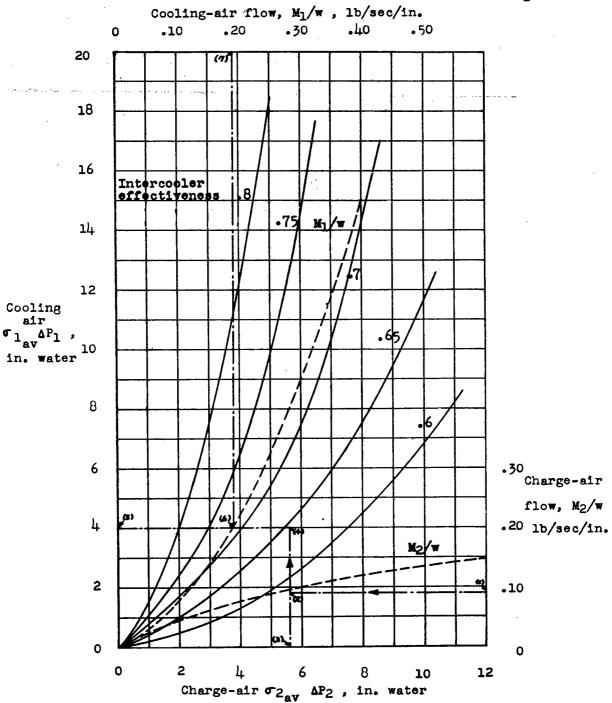


Figure 6.- Intercooler performance. Cooling length, 8 inches; engine length, 14 inches.

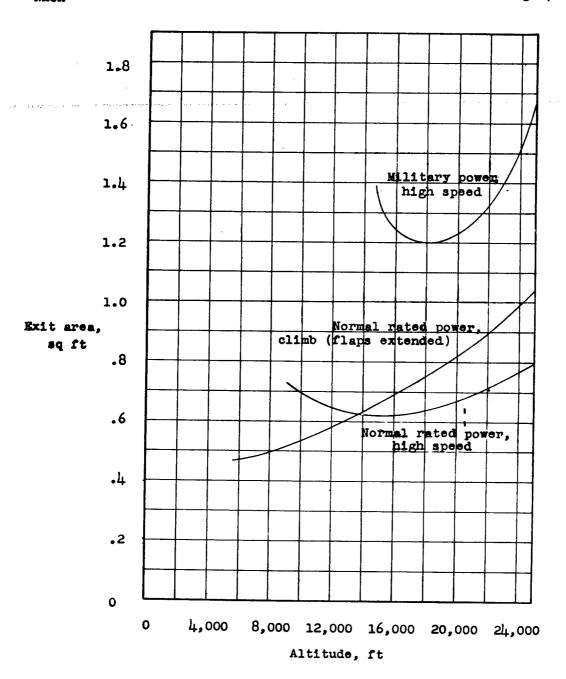


Figure 7.- Intercooler duct exit area.

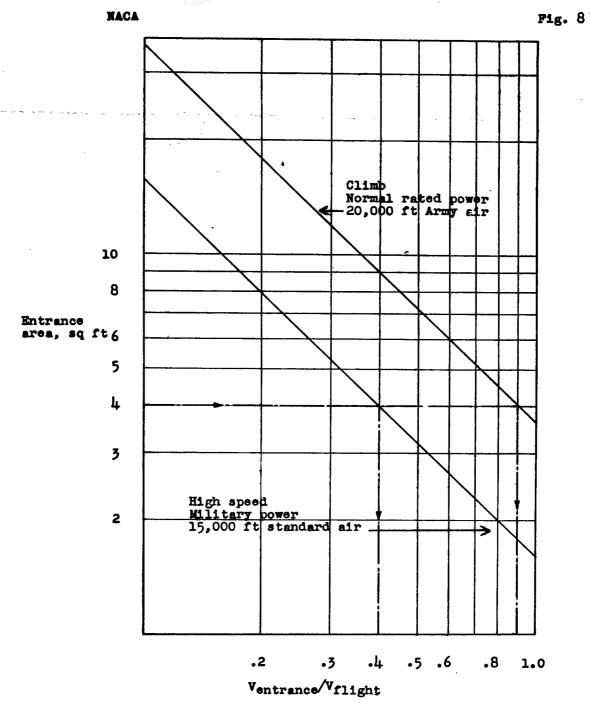


Figure 8.- Entrance-area selection curves.



3 1176 01354 3393