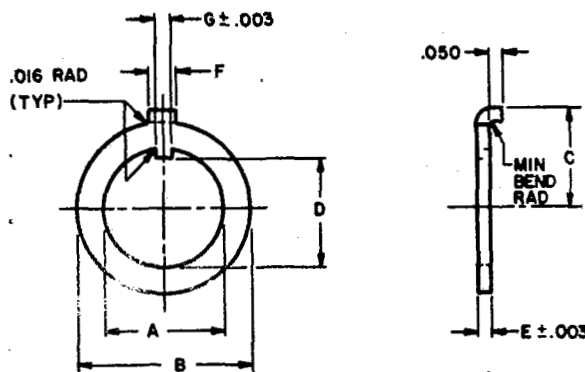


FED. SUP CLASS
5310



SUPERSEDING DASH NO.		A	B ±.016	C	D		E	F	G
CAD. PL STEEL	CRES				MAX	MIN			
-0	C0	.255	.398	.263	.228	.220	.030	.062	.046
-4	C4	.475	.719	.392	.440	.433	.040	.110	.062
-5	C5	.631	.875	.517	.597	.589	.040	.110	.062
-6	C6	.652		.470	.605	.591	.040	.110	.062
-7	C7	.752	.984	.528	.707	.693	.040	.110	.062
-8	C8	1.010	1.250	.705	.965	.951	.040	.110	.062

MARKING: THE WASHERS SHALL BE MARKED IN ACCORDANCE WITH MIL-STD-130.

MATERIAL: CARBON STEEL, QQ-S-698, OR CORROSION RESISTANT STEEL, NO. 304 OF FED STD 66.
FINISH: CADMIUM PLATE, QQ-P-416, TYPE II, CLASS 3, FOR CARBON STEEL WASHERS.
CRES: PASSIVATE IN ACCORDANCE WITH QQ-P-35.

BREAK SHARP EDGES AND REMOVE ALL BURRS.
WASHER FACES SHALL BE FLAT AND PARALLEL WITHIN .005 TIR.
DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.005.
EXAMPLES OF PART NOS.: MS25081-4= WASHERS, CADMIUM PLATED CARBON STEEL.
MS25081 C4= WASHERS, CORROSION RESISTANT STEEL.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENT REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR B10.

User activities:

Review activities:
Army - ME
DLA - IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

P.A. AIR FORCE - 99 Other Code	TITLE	MILITARY STANDARD
NAVY - AS	WASHER, KEY	MS25081
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

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