

MIL-PRF-22885/13J

TABLE II. Qualification and group B inspection.

Boot assembled to switch assembly specified below <u>1/</u>	Group	Tests to be performed
M22885/9-02 (4 sample units)	I	Visual and mechanical examination <u>2/</u> Luminance Sunshine Seal
M22885/9-02 (2 sample units from group I)	II	Mechanical endurance Seal Visual and mechanical examination
M22885/9-02 (2 sample units from group I)	III	Shock Vibration Visual and mechanical examination

1/ Switch samples subjected to the mechanical endurance test shall have reverse engraved legend. The legend characters shall be .120 inch high with .020 inch stroke, black filled, and utilizing at least three-fourths of the maximum legend area.

2/ 25 cycles of removal and reinstallation of the boot shall be made during visual examination.

Custodians:
 Army - CR
 Navy - EC
 Air Force - 85
 DLA - CC

Preparing activity:
 DLA - CC
 (Project 5930-1669-03)

Review activities:
 Army - AT, AV, CR4, MI
 Navy - AS, MC, OS
 Air Force - 99