

1 June 1987

SUPERSEDING

MIL-B-81935/2C

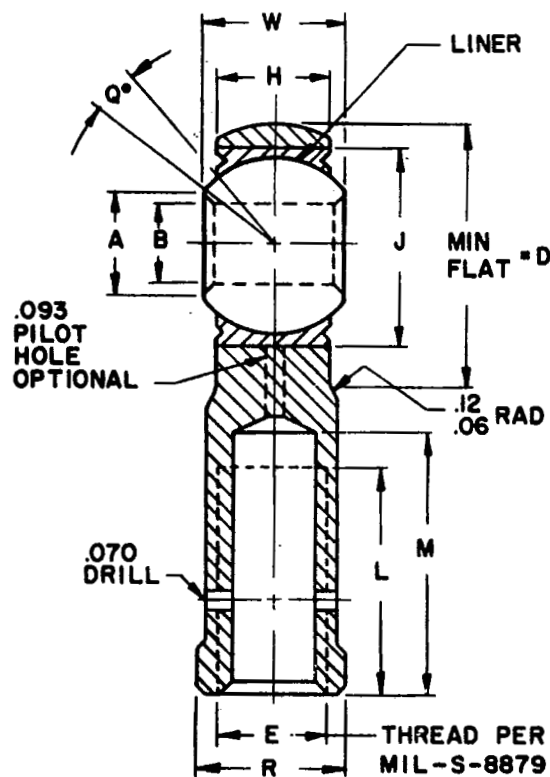
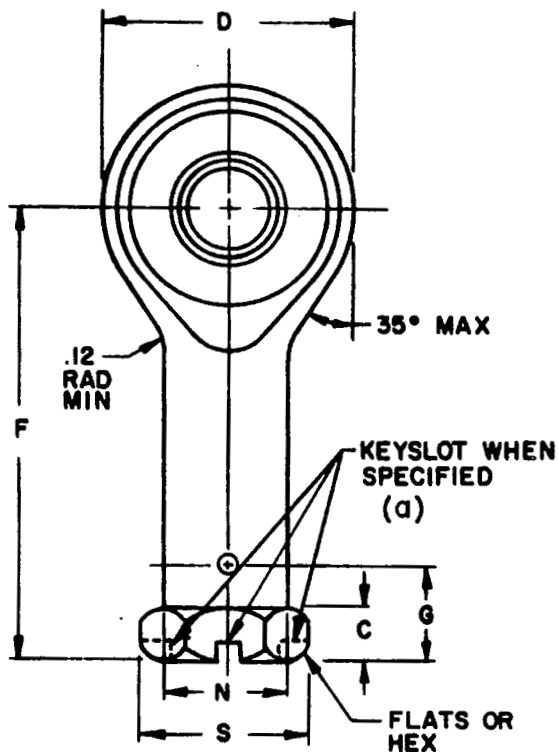
24 June 1983

MILITARY SPECIFICATION SHEET

BEARING, PLAIN, ROD END, SELF-ALIGNING, SELF-LUBRICATING,
WIDE, INTERNALLY THREADED, -65°F TO $+325^{\circ}\text{F}$

This specification is approved for use by all Departments and
Agencies of the Department of Defense.

The requirements for acquiring the bearings described herein shall consist of
this specification and the latest issue of MIL-B-81935.

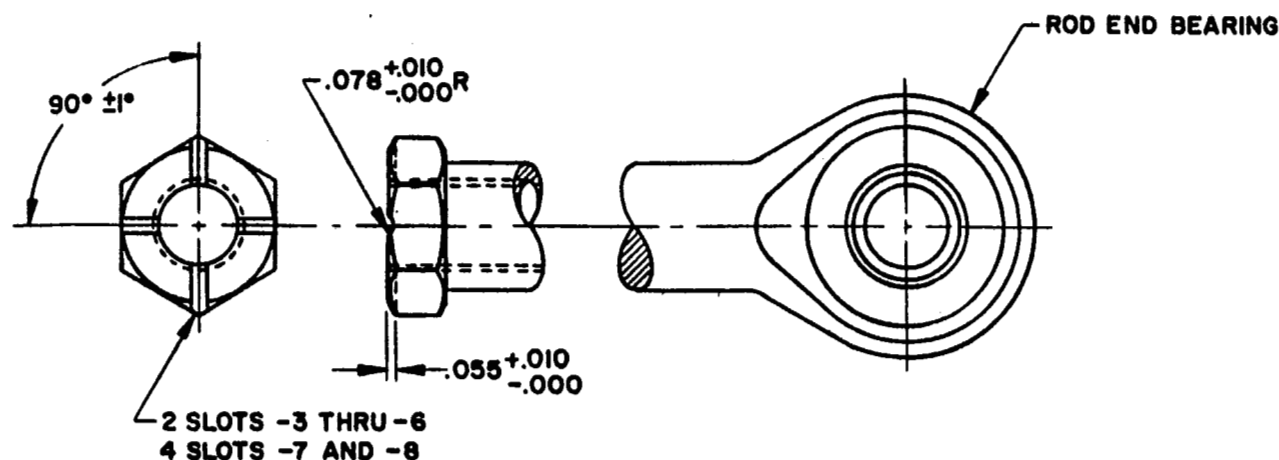


- (a) For -3 thru -6, the keyslot shall be oriented perpendicular to the plane made by the face of the rod end hoop (see page 2 for additional details).

AMSC N/A

FSC 3120

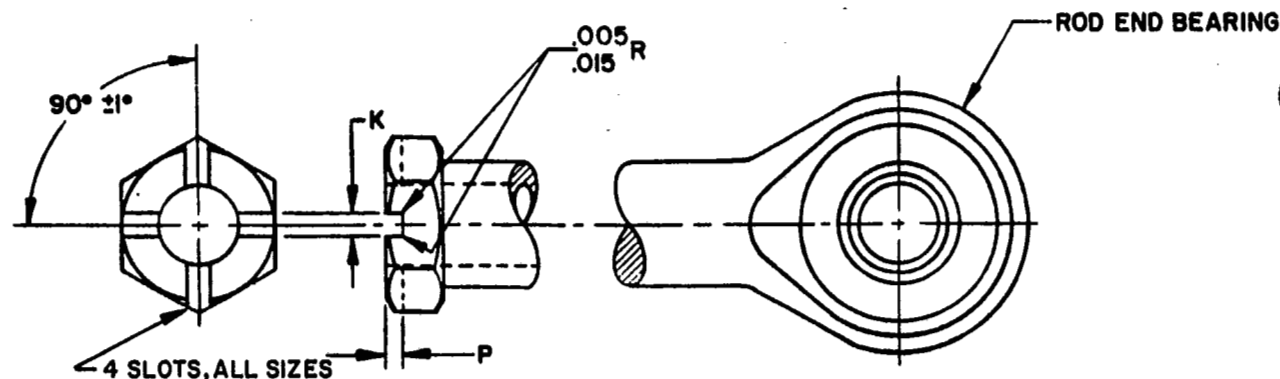
DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.



Keyslot designation "K."

Sizes -3 thru -8 (Rounded slot).

Keyslot, when specified, is compatible with MIL-B-81935/3 Locking Device.
 2 Slots shall be oriented perpendicular to rod end hoop face.



Keyslot designation "K."

Sizes -10 thru -16 (Square slot).

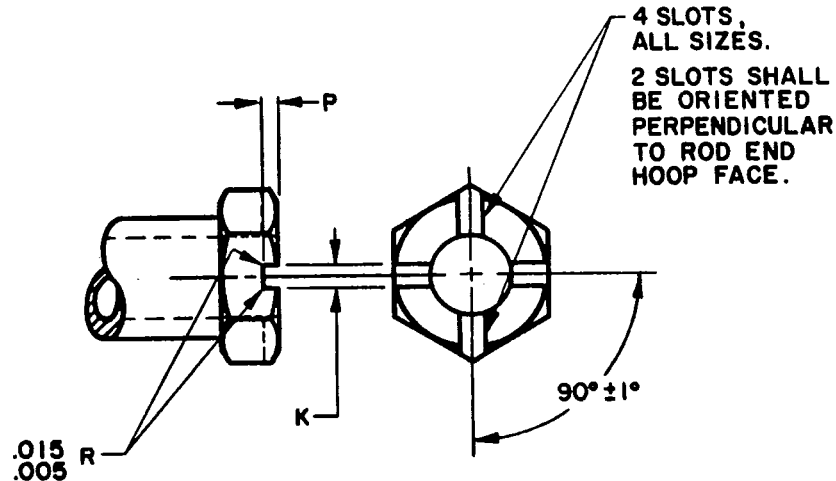
Keyslot, when specified, is compatible with MS14227, NAS 513 and NAS 1193.
 2 Slots shall be oriented perpendicular to rod end hoop face.

Dash No. (Ref)	K +.005 -.000	P +.005 -.000
-10	.125	.077
-12	.125	.077
-14	.156	.086
-16	.187	.116

Keyslot designation "W" (Deep Square Slot).

Sizes -3 thru -16

Keyslot, when specified is compatible with MS 14198, MS 14227, NAS 1193, NAS 513 and NAS 559. NOTE: Design usage restrictions apply against NAS 513 and NAS 559.



Dash No.	Terminal Thread	K +.005 -.000	P +.005 -.000
3 & 4	5/16 - 24UNJF-3A	.062	.110
5 & 6	3/8 - 24UNJF-3A	.093	.110
7	7/16 - 20UNJF-3A	.093	.110
8	1/2 - 20UNJF-3A	.093	.110
10	5/8 - 18UNJF-3A	.125	.110
12	3/4 - 16UNJF-3A	.125	.110
14	7/8 - 14UNJF-3A	.156	.110
16	1-1/4 - 12UNJF-3A	.187	.116

TABLE I. Dimensions.

Dash No.	B Bore +.0000 -.0005	D Outside Dia +.010	L Completed Thread Min	E Thread Size UNJF-3B	F Ctr Line Ball to End +.010	G Ctr Line Drill to End +.020	N Shank Dia +.010	W Ball Width +.000 -.002	H Body Width +.005	A Min	J Max Housing I.D.	M Max	C Ht of Wrenching Surfaces +.010 -.062	R Width Across Flats +.002 -.010	Q Min	S Ref. Across Corners or Dia.
-3	.1900	.806	.750	.3125-24	1.375	.375	.422	.437	.337	.30	.6250	.875	.188	.437	15	.500
-4	.2500				1.469											
-5	.3125	.900	.875	.3750-24	1.625	.437	.485	.500	.327	.36	.6875	1.000	.250	.500	14	.580
-6	.3750	1.025	1.000		1.812		.547		.416	.47	.8125	1.125		.562	8	.660
-7	.4375	1.150	1.125		2.000		.610		.452	.54	.9062	1.250		.625	10	.720
-8	.5000	1.337	1.250	.5000-20	2.250	.562	.735	.625	.515	.61	1.0000	1.375		.750	9	.880
-10	.6250	1.525	1.375	.6250-18	2.500	.687	.860	.750	.577	.75	1.1875	1.500	.375	.875	12	1.020
-12	.7500	1.775	1.625	.7500-16	2.875	.812	.985	.875	.640	.85	1.3750	1.750		1.000	13	1.160
-14	.8750	2.025	1.875	.8750-14	3.375	.937	1.110	.875	.765	1.00	1.6250	2.062	.500	1.125	6	1.300
-16	1.0000	2.775	2.125	1.2500-12	4.125	1.312	1.688	1.375	1.015	1.27	2.1250	2.312	.563	1.750	12	2.020

TABLE II. Load values.

Dash No.	Ultimate Static Load (Lbs)	Fatigue Load (Lbs)	Axial Proof Load (Lbs)	Weight Max (Lbs)	No Load Rotational Breakaway Torque (In-Lbs)	
					Min	Max
-3	2,360	1,470(b)	1,000	.080	.5	6
-4	4,860	2,380	1,000	.084		
-5	7,180	3,020	1,100	.102	1	15
-6	8,550	3,570	1,660	.161		
-7	12,000	4,800	1,850	.212		
-8	19,500	8,260	2,040	.325		
-10	21,900	9,180	2,430	.481		
-12	29,300	11,600	2,810	.673		
-14	34,500	13,100	3,320	.959	1	24
-16	80,300	30,400	4,340	2.717		

(b) Based on bolt bending fatigue strength 180,000 PSI.

REQUIREMENTS:

Material:

Body: Alloy steel per MIL-S-5000 (4340)

Bearing Cartridge: MS14103-XX

Hardness:

Body: R_C 39-42

Heat Treatment: In accordance with MIL-H-6875.

Surface Texture: Per ANSI B46.1

Body: Bore, R_a 32 max.
 Sides of thread and root area, R_a 32.
 Thread relief, R_a 63.
 All other machined surfaces, R_a 125 max.

REQUIREMENTS (Continued)

Plating: Cadmium plating per QQ-P-416, Type II, Class 2, on all surfaces including body bore.

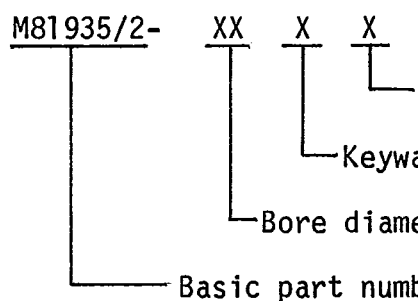
Tolerances: Unless otherwise specified, decimals $\pm .010$, angles $\pm 1/2^\circ$.

Dimensions in inches, unless otherwise specified.

Break sharp edges and corners and remove all burrs and slivers.

Part Number:

Example of part number: M81935/2-16KL



Custodians:
 Army - AV
 Navy - AS
 Air Force - 11

Preparing Activity:
 Navy - AS
 (Project No. 3120-0667-01)

Review Activities:
 Army - AR
 Navy - SH
 Air Force - 99
 DLA - IS