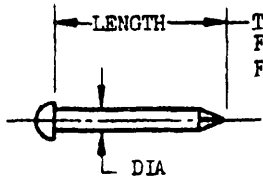


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AIR FORCE
 NO. 2. This drawing was prepared by joint action of the Air Force and Navy Departments as the standard for the product. This drawing supersedes all standard drawings for the same product and all later editions of the same drawing. It may be put into effect, however, at an earlier date after promulgation shown.



DIA	LENGTHS AND DASH NUMBERS											
	1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/4	1-1/2	1-3/4	2	
.035± .001	20-2	20-3	20-4									
.047± .002	18-2	18-3	18-4	18-5	18-6	18-7	18-8					
.062± .002	16-2	16-3	16-4	16-5	16-6	16-7	16-8	16-10				
.072± .002	15-2	15-3	15-4	15-5	15-6	15-7	15-8					
.080± .002	14-2	14-3	14-4	14-5	14-6	14-7	14-8	14-10	14-12	14-14	14-16	
.091± .003		13-3	13-4	13-5	13-6	13-7	13-8	13-10	13-12	13-14	13-16	

MATERIAL: BRASS, COMMERCIAL GRADE.
 EXAMPLE OF PART NO: AN302-16-4=.062 DIA PIN, 1/2 LONG.
 COMMERCIAL PRODUCTS.

DIMENSIONS IN INCHES.

THESE PINS CAN BE USED AS RIVETS AND BRAZING PINS.

APPROVED 6 July 1948 REVISED

PROCUREMENT SPECIFICATION FF-N-101	AIR FORCE-NAVY AERONAUTICAL STANDARD	AN302
	PIN-ESCUTCHEON	

SUPERSEDES FORMER ARMY AND NAVY STANDARD ISSUES OF AN302 AND AIR FORCE STANDARD DRAWING 302.