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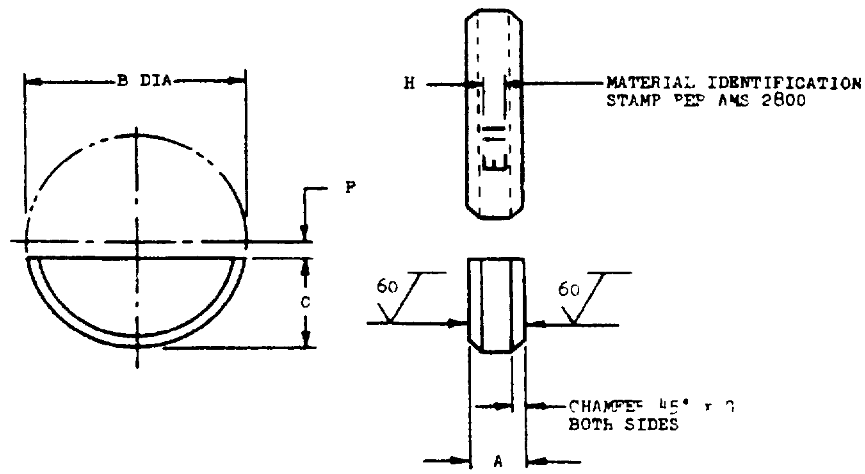

NOMINAL KEY SIZE (A x B)	A + .0010 - .0000	B +.000 - .010	C + .000 - .005	F NOM	G(a)	H	PART NO
062 x 500	0625	500	203	.047	.010	040± 020	AN122776
094 x 500	0938	500	.203	047	.020	.060±.020	AN122777
.094 x .625	.0938	.625	.250	.062	.020	060±.020	AN122778
125 x 500	1250	500	203	047	030	080± 020	AN122779
125 x .625	.1250	.625	.250	.062	.030	080± 020	AN122780
.125 x 750	.1250	.750	.313	.062	.030	080± 020	AN122781
156 x .625	.1563	.625	250	062	030	080± 020	AN122782
156 x 750	1563	750	313	.062	030	080± 020	AN122783
156 x 875	1563	875	375	062	030	080± 020	AN122784
188 x 750	.1875	.750	313	062	040	120± 030	AN122785
.188 x 875	1875	875	375	062	040	120± 030	AN122786
188 x 1 000	1875	1.000	438	062	040	120± 030	AN122787
188 x 1 125	.1875	1.125	.484	.078	040	.120± 030	AN122788
250 x 875	.2500	.875	.375	.062	.050	120± 030	AN122789
250 x 1 000	2500	1 000	438	.062	.050	.120± 030	AN122790
250 x 1.125	.2500	1.125	.484	.078	.050	120± 030	AN122791
250 x 1.250	.2500	1 250	547	078	050	120± 030	AN122792
.250 x 1 375	.2500	1.375	594	.094	.050	.120± 030	AN122793
250 x 1 500	.2500	1 500	641	109	050	120± 030	AN122794
312 x 1 000	.3125	1 000	438	062	050	120± 030	AN122795
312 x 1 125	3125	1 125	484	078	050	120±.030	AN122796
312 x 1.250	3125	1 250	547	078	050	.120± 030	AN122797
312 x 1 375	.3125	1 375	.594	094	050	.120± 030	AN122798
.312 x 1 500	.3125	1.500	.641	.109	050	.120± 030	AN122799
375 x 1.250	3750	1.250	547	078	060	120± 030	AN122800
375 x 1 375	3750	1.375	.594	.094	.060	120± 030	AN122801
375 x 1 500	3750	1 500	641	.109	060	120± 030	AN122802

(a) NOTE G TOLERANCE, +.010 -.000 WHEN G = 040 OR LESS
+ 015 - 000 WHEN G = 050 OR MORE

MATERIAL STEEL AMS 6322

HARDNESS ROCKWELL C40-45 HARDEN (OIL QUENCH) AND TEMPER

SURFACE ROUGHNESS AS107

REMOVE ALL BURRS. BREAK SHARP EDGES .003-.015

PARTS SUBJECT TO MAGNETIC INSPECTION PER AMS 2640

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED TOLERANCES,
LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±2°

APPROVED 18 Sep 48 REVISED

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER STANDARD PARTS COMMITTEE OF THE SAE

PROCUREMENT SPECIFICATION	AIR FORCE-NAVY AERONAUTICAL STANDARD KEY - CHAMFERED WOODRUFF	AN122776 THRU AN122802