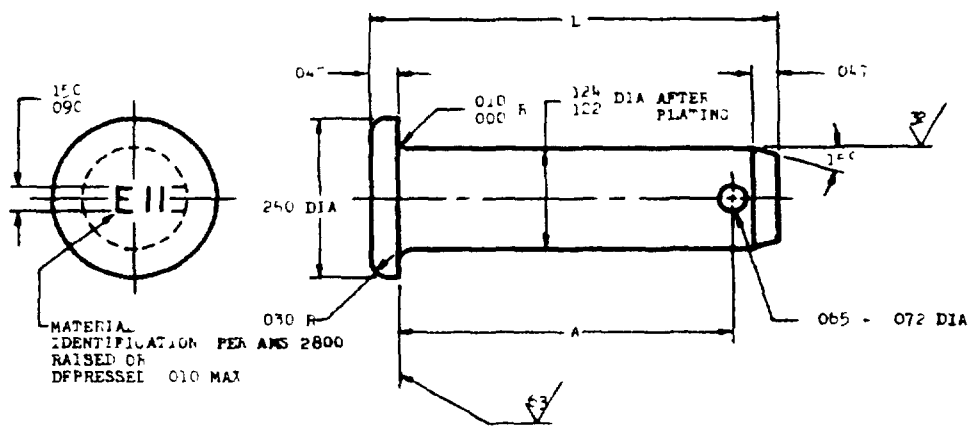


FED. SUP. CLASS
 21



A	L	PART NO	A	L	PART NO	A	L	PART NO
257	391	AN121601	814	967	AN 21610	1 372	1 516	AN121619
312	457	AN121602	876	1 016	AN 21611	1 447	1 578	AN 21620
378	516	AN 21603	910	1 077	AN 21612	1 502	1 64	AN 21621
440	578	AN121604	1 003	1 141	AN121613			
503	641	AN121605	1 065	1 207	AN121614			
565	703	AN 21606	1 128	1 267	AN121615			
628	766	AN121607	1 190	1 326	AN121616			
690	828	AN121608	1 257	1 391	AN121617			
753	891	AN121609	1 315	1 453	AN121618			

MATERIAL STEEL AMS 6322 AMS 6320 MATERIAL MAY BE ALSO BE USED FOR THESE PARTS UNTIL 1 JUNE 1963)
 HARDNESS ROCKWELL C26-32
 FINISH CADMIUM PLATE AMS 207
 SURFACE ROUNDED ALL CORNERS SHALL BE ROUNDED SURFACES USE MICROINCHES
 HARDEN (OIL QUENCH) AND TEMPER SHANK DIAMETER SHALL NOT BE DECARBURIZED
 ① INSPECTION ALL PARTS SHALL UNDERGO MAGNETIC INSPECTION IN ACCORDANCE WITH AMS2640
 BREAK SHARP EDGES 003 - 015
 DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCE LINEAR DIMENSIONS ±0.005
 ANGULAR DIMENSIONS ±0.05
 DO NOT USE UNASSIGNED PART NUMBERS

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE

P.A. SAF-ASCI
 Other Cust
 Army-Ord
 Navy-Map

AIR FORCE-NAVY AERONAUTICAL STANDARD

PIN, STRAIGHT, HEADED - 12 NOM

**AN121601
 THRU
 AN121650**

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APPROVED 8 Jun 49 REVISED ① 12 Sep 50 ② 28 Aug 62 ③ 30 June 1986